



STI-Machine Taps (Spiral Flute)

for Wire-Thread-Inserts ISO 2 (6H)

Maschi STI a Macchina Elicoidali

per inserti riportati dopo ISO 2 (6H)



Form C/35°RSP

HSS-E

Tol. ISO 1 (4H)

M

Nominal Diameter D	P	B	L1	L2	D2	∩	Art.-No.
M 3	x 0.5	3.6	53.0	13.0	4.0	3.15	03705
M 3.5	x 0.6	4.3	53.0	13.0	4.5	3.55	03706
M 4	x 0.7	4.9	58.0	16.0	5.0	4.00	03707
M 5	x 0.8	6.0	66.0	19.0	6.3	5.00	03708
M 6	x 1.0	7.3	72.0	22.0	8.0	6.40	03709
M 7	x 1.0	8.3	72.0	22.0	9.0	7.10	03710
M 8	x 1.25	9.6	80.0	24.0	10.0	8.00	03711
M 8	x 1.0	9.3	80.0	24.0	10.0	8.00	03712
M 10	x 1.5	11.9	89.0	29.0	9.0	7.10	03715
M 10	x 1.0	11.3	85.0	25.0	8.0	6.30	03717
M 12	x 1.75	14.3	95.0	30.0	11.2	9.00	03720
M 12	x 1.5	14.0	95.0	30.0	11.2	9.00	03721
M 12	x 1.25	13.6	95.0	30.0	11.2	9.00	03722
M 14	x 2.0	16.6	102.0	32.0	12.5	10.00	03727
M 14	x 1.5	16.0	102.0	32.0	12.5	10.00	03728
M 14	x 1.25	15.6	102.0	32.0	12.5	10.00	03729
M 16	x 2.0	18.6	112.0	37.0	14.0	11.20	03733

