



STI-Fluteless Taps
for Wire-Thread-Inserts ISO 2 (6H)

Maschi a rullare STI
per inserti riportati dopo ISO 2 (6H)



HSS-E Tol. ISO 1 (4H)

M

Nominal Diameter D	P	B	L1	L2	D2	∩	Art.-No.
M 3	x 0.5	3.6	53.0	13.0	4.0	3.15	03605
M 4	x 0.7	4.9	58.0	16.0	5.0	4.00	03607
M 5	x 0.8	6.0	66.0	19.0	6.3	5.00	03608
M 6	x 1.0	7.3	72.0	22.0	8.0	6.40	03609
M 8	x 1.25	9.6	80.0	24.0	10.0	8.00	03611
M 10	x 1.5	11.9	89.0	29.0	9.0	7.10	03615
M 12	x 1.75	14.3	95.0	30.0	11.2	9.00	03620

RECOMMENDED CORE HOLE DIAMETER
PREFORI PER MASCHI RACCOMANDATO

D	M 3	M 4	M 5	M 6	M 8	M 10	M 12
∅	3,4	4,6	5,6	6,8	9,0	11,2	13,4

