



**Maschinengewindebohrer**  
metrisches ISO-Feingewinde DIN 13

**Machine Taps**  
metric-fine ISO-thread DIN 13



**DIN 374**

**Form C**

**HSS-E**

**Tol. ISO2/6H**

**Mf**

Nominal Diameter D	L 1	L 2	D 2	∅	Art.-No.	€
M 4 x 0.35	63	10	2.8	2.1	39402	15,70
M 5 x 0.5	70	12	3.5	2.7	39404	11,70
M 6 x 0.75	80	14	4.5	3.4	39407	11,70
M 8 x 0.75	80	19	6.0	4.9	39410	11,70
M 8 x 1.0	90	22	6.0	4.9	39411	11,70
M 10 x 1.0	90	20	7.0	5.5	39415	14,00
M 10 x 1.25	100	24	7.0	5.5	39416	14,00
M 12 x 1.0	100	22	9.0	7.0	39420	18,20
M 12 x 1.25	100	22	9.0	7.0	39421	18,70
M 12 x 1.5	100	22	9.0	7.0	39422	18,20
M 14 x 1.0	100	22	11.0	9.0	39426	22,60
M 14 x 1.25	100	22	11.0	9.0	39427	22,60
M 14 x 1.5	100	22	11.0	9.0	39428	22,60
M 16 x 1.0	100	22	12.0	9.0	39431	26,80
M 16 x 1.5	100	22	12.0	9.0	39433	26,80
M 18 x 1.0	110	25	14.0	11.0	39434	42,70
M 18 x 1.5	110	25	14.0	11.0	39436	38,00
M 18 x 2.0	125	34	14.0	11.0	39437	38,00
M 20 x 1.0	125	25	16.0	12.0	39438	70,00
M 20 x 1.25	125	25	16.0	12.0	39439	70,00
M 20 x 1.5	125	25	16.0	12.0	39440	70,00
M 20 x 2.0	140	34	16.0	12.0	39441	70,00
M 22 x 1.0	125	25	18.0	14.5	39443	70,00
M 22 x 1.5	125	25	18.0	14.5	39445	70,00
M 22 x 2.0	140	34	18.0	14.5	39446	70,00
M 24 x 1.0	140	28	18.0	14.5	39448	87,00
M 24 x 1.5	140	28	18.0	14.5	39450	87,00
M 24 x 2.0	140	28	18.0	14.5	39451	87,00
M 25 x 1.0	140	28	18.0	14.5	39452	107,00
M 26 x 1.5	140	28	18.0	14.5	39454	107,00
M 27 x 1.5	140	28	20.0	16.0	39456	107,00
M 27 x 2.0	140	28	20.0	16.0	39457	107,00
M 28 x 1.5	140	28	20.0	16.0	39459	118,00
M 30 x 1.5	150	28	22.0	18.0	39463	120,00
M 30 x 2.0	150	28	22.0	18.0	39464	120,00
M 32 x 1.5	150	28	22.0	18.0	39466	136,00
M 32 x 2.0	150	28	22.0	18.0	39467	136,00
M 33 x 2.0	160	30	25.0	20.0	39468	150,00
M 35 x 1.5	170	30	28.0	22.0	39472	172,00
M 36 x 1.5	170	30	28.0	22.0	39473	172,00
M 36 x 2.0	170	30	28.0	22.0	39474	172,00
M 38 x 1.5	170	30	28.0	22.0	39476	190,00
M 40 x 1.5	170	30	32.0	24.0	39480	209,00
M 42 x 1.5	170	30	32.0	24.0	39483	240,00
M 45 x 1.5	180	32	36.0	29.0	39486	288,00
M 48 x 1.5	190	32	36.0	29.0	39489	329,00
M 50 x 1.5	190	32	36.0	29.0	39494	375,00
M 52 x 1.5	190	32	40.0	32.0	39497	420,00