



Maschinengewindebohrer
metrisches ISO-Feingewinde DIN 13

Machine Taps
metric-fine ISO-thread DIN 13



DIN 374

Form B

HSS-E

Tol. ISO2/6H

Mf

Nominal Diameter D	L 1	L 2	D 2	∅	Art.-No.	€
M 3 x 0.35	56	9	2.2	-	39501	15,70
M 4 x 0.35	63	10	2.8	2.1	39502	15,70
M 4 x 0.5	63	10	2.8	2.1	39503	13,10
M 5 x 0.5	70	12	3.5	2.7	39504	13,10
M 5 x 0.75	70	12	3.5	2.7	39505	13,10
M 6 x 0.5	80	14	4.5	3.4	39506	13,10
M 6 x 0.75	80	14	4.5	3.4	39507	13,10
M 7 x 0.75	80	14	5.5	4.3	39508	13,10
M 8 x 0.5	80	19	6.0	4.9	39509	13,10
M 8 x 0.75	80	19	6.0	4.9	39510	13,10
M 8 x 1.0	90	22	6.0	4.9	39511	13,10
M 9 x 0.75	80	19	7.0	5.5	39512	13,10
M 9 x 1.0	90	22	7.0	5.5	39513	13,10
M 10 x 0.75	90	20	7.0	5.5	39514	15,10
M 10 x 1.0	90	20	7.0	5.5	39515	15,10
M 10 x 1.25	100	24	7.0	5.5	39516	15,10
M 11 x 1.0	90	20	8.0	6.2	39517	20,80
M 11 x 1.25	90	22	8.0	6.2	39518	20,80
M 12 x 0.75	100	22	9.0	7.0	39519	20,80
M 12 x 1.0	100	22	9.0	7.0	39520	20,80
M 12 x 1.25	100	22	9.0	7.0	39521	20,80
M 12 x 1.5	100	22	9.0	7.0	39522	20,80
M 13 x 1.0	100	22	11.0	9.0	39523	26,80
M 13 x 1.5	100	22	11.0	9.0	39524	26,80
M 14 x 0.75	100	22	11.0	9.0	39525	26,80
M 14 x 1.0	100	22	11.0	9.0	39526	26,80
M 14 x 1.25	100	22	11.0	9.0	39527	26,80
M 14 x 1.5	100	22	11.0	9.0	39528	26,80
M 15 x 1.0	100	22	12.0	9.0	39529	29,40
M 15 x 1.5	100	22	12.0	9.0	39530	29,40
M 16 x 1.0	100	22	12.0	9.0	39531	30,00
M 16 x 1.25	100	22	12.0	9.0	39532	30,00
M 16 x 1.5	100	22	12.0	9.0	39533	30,00
M 18 x 1.0	110	25	14.0	11.0	39534	44,00
M 18 x 1.25	110	25	14.0	11.0	39535	44,00
M 18 x 1.5	110	25	14.0	11.0	39536	44,00
M 18 x 2.0	125	34	14.0	11.0	39537	44,00



Anwendung:

für allgemeinen Einsatz

- gut zerspanbare Werkstoffe bis 900 N/mm²
- unlegierte und niedriglegierte Stähle
- für Durchgangslöcher

Application:

for general use

- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for through holes

