



**Maschinengewindebohrer**  
metrisches ISO-Feingewinde DIN 13

**Machine Taps**  
metric-fine ISO-thread DIN 13



**DIN 374**

**Form C/35° RSP**

**HSS-E**

**Tol. ISO2/6H**

**Mf**

Nominal Diameter D	L 1	L 2	D 2	∅	Art.-No.	€
M 3 x 0.35	56	5	2.2	-	39701	15,70
M 4 x 0.35	63	5	2.8	2.1	39702	15,70
M 4 x 0.5	63	5	2.8	2.1	39703	14,80
M 5 x 0.5	70	5	3.5	2.7	39704	14,80
M 5 x 0.75	70	8	3.5	2.7	39705	14,80
M 6 x 0.5	80	5	4.5	3.4	39706	14,80
M 6 x 0.75	80	8	4.5	3.4	39707	14,80
M 7 x 0.75	80	8	5.5	4.3	39708	14,80
M 8 x 0.5	80	8	6.0	4.9	39709	14,80
M 8 x 0.75	80	8	6.0	4.9	39710	14,80
M 8 x 1.0	90	10	6.0	4.9	39711	14,80
M 9 x 0.75	80	10	7.0	5.5	39712	17,40
M 9 x 1.0	90	10	7.0	5.5	39713	17,40
M 10 x 0.75	90	10	7.0	5.5	39714	17,40
M 10 x 1.0	90	10	7.0	5.5	39715	17,40
M 10 x 1.25	100	16	7.0	5.5	39716	17,40
M 11 x 1.0	90	11	8.0	6.2	39717	22,50
M 11 x 1.25	90	14	8.0	6.2	39718	22,50
M 12 x 0.75	100	10	9.0	7.0	39719	22,50
M 12 x 1.0	100	11	9.0	7.0	39720	22,50
M 12 x 1.25	100	15	9.0	7.0	39721	22,50
M 12 x 1.5	100	15	9.0	7.0	39722	22,50
M 13 x 1.0	100	11	11.0	9.0	39723	27,50
M 13 x 1.5	100	15	11.0	9.0	39724	27,50
M 14 x 0.75	100	10	11.0	9.0	39725	27,50
M 14 x 1.0	100	11	11.0	9.0	39726	27,50
M 14 x 1.25	100	15	11.0	9.0	39727	27,50
M 14 x 1.5	100	15	11.0	9.0	39728	27,50
M 15 x 1.0	100	12	12.0	9.0	39729	31,90
M 15 x 1.5	100	15	12.0	9.0	39730	31,90
M 16 x 1.0	100	12	12.0	9.0	39731	31,90
M 16 x 1.25	100	15	12.0	9.0	39732	31,90
M 16 x 1.5	100	15	12.0	9.0	39733	31,90
M 18 x 1.0	110	13	14.0	11.0	39734	50,00
M 18 x 1.25	110	15	14.0	11.0	39735	50,00
M 18 x 1.5	110	17	14.0	11.0	39736	50,00
M 18 x 2.0	125	20	14.0	11.0	39737	50,00



**Anwendung:**

**für allgemeinen Einsatz**

- gut zerspanbare Werkstoffe bis 900 N/mm<sup>2</sup>
- unlegierte und niedriglegierte Stähle
- für Sacklöcher

**Application:**

**for general use**

- non abrasive material up to 900 N/mm<sup>2</sup>
- unalloyed and low alloyed steel
- for blind holes

