

## PRODUCT DATA

## FASSITEK

### DESCRIPTION

Solvent based wood stain based on special linseed oil alkyd resins.

### MAIN PROPERTIES

Protective and decorative impregnation of interior and exterior woodwork.

Remark: colourless Fassitek is only suitable for internal use.

### RECOMMENDED USES

Transparent and colour fast - accentuates wood grains - very penetrating product - penetrative treatment and protection - excellent UV-rays and weather resistance - micro porous, so no risk of blisters or peeling off - easier maintenance - not a film former.

### TECHNICAL DATA

Appearance:	Semi mat
Colour:	10 wood tints + colourless (see colour chart)
Density:	0,87 - 0,90 g/cm <sup>3</sup>
Solids Content:	In volume: ± 30% In weight: ± 38%
Recommended film thickness:	Wet film: ± 100 micron (cons.: 10 m <sup>2</sup> /l) Dry film: ± 30 micron (cons.: 10 m <sup>2</sup> /l)
Flashpoint:	>39°C
VOC-content:	565 g/l max.
Ready-for-use mixture:	565 g/l max.
Category:	A/f
EU Limit values:	700 g/l (2007) / 700 g/l (2010)

<b>Drying times</b>	20°C/50% r.h.
To touch:	± 3 hours (15 m <sup>2</sup> /l)
To handle:	± 3 hours (15 m <sup>2</sup> /l)
To recoat:	24 hours

### Coverage

Theoretical:	± 10 - 15 m <sup>2</sup> /l
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

### SURFACE PREPARATION

New wood: rub down and make it dust free. Tropical wood is degreased with white spirit, Afzelia with ammonia water.

Old stripped paint: rub down up to the bare not impregnated wood fibre and make dust free.

Maintenance on Fassitek: clean substrate with white spirit and apply 2 or 3 thin coats.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

### APPLICATION & THINNING

Brush:	By preference, apply undiluted.
Roller:	By preference, apply undiluted.
Air-atomised spray:	By preference, apply undiluted.

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Airless spray: By preference, apply undiluted.  
Nozzle: 09 - 013 / Pressure: 150 bars.

Cleanup: White spirit or Thinner 22

### APPLICATION CONDITIONS

Apply in a dry and well-ventilated area.

### REMARKS

Incorrect use of Fassitek means that it can still be fully or partly removed with Thinner 22 within the first few days after application.

### SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

### SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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