

RECOMMENDED DRYING TIME

No.	Materials	Dryer Temp	Drying Time
1	PLA	45°C (113°F)	> 4h
2	ABS	60°C (140°F)	> 2h
3	PETG	65°C (149°F)	> 2h
4	Nylon	70°C (158°F)	> 12h
5	Dessicant	65°C (149°F)	> 3h
6	PVA	45°C (113°F)	> 4h
7	TPU/TPE	50°C (122°F)	> 4h
8	ASA	60°C (140°F)	> 4h
9	PP	55°C (131°F)	> 6h