# CASTING MIX Pre-design



An eco-friendly, water-based material made from natural minerals. Just add water to create strong, lightweight, and custom pieces. Safe, easy, and perfect for mindful crafting.



## HOW TO USE CASTING MIX



Measure two parts of the casting mix into the mixing cup.



Add one part of water lmix-to-water ratio is 2:11.



Stir thoroughly using the blue silicone mixing stick provided



Pour the mixture into the mold.



Wait for 30 minutes.



Remove from the mold



Done!

Tips: You can adjust the thickness by adding more or less water before pouring into the mold. You can add pigment, stir for 2 minutes, and pour into the mold right away. Let it settle.

### TIPS

#### BEST COLORANTS TO MIX INTO WET POWDER [DURING MIXING]

- · MICA POWDER [POWDERED PIGMENTS]
- ACRYLIC PAINT
- LIQUID CRAFT PIGMENTS
- · CHALK PASTES OR **DRY CHALKS**
- · WATER-BASED INKS/DYES

#### BEST COLORANTS TO USE AFTER CURING

- · ACRYLIC PAINT
- CHALK PAINT
  DECOR WAXES
- · WATER-BASED STAINS OR WASHES • METALLIC CREAMS OR
- GILDING WAXES

#### **AVOID THESE AS MIX-INS**

- OIL-BASED PAINTS OR PIGMENTS CAN INHIBIT **CURING AND CAUSE SEPARATION**
- ALCOHOL INKS MAY EVAPORATE TOO QUICKLY OR **CAUSE CURING ISSUES**
- EXCESS WATER-BASED PAINT TOO MUCH CAN THROW OFF THE POWDER: WATER RATIO AND WEAKEN THE FINAL CAST