

VOLVO FH4/B (FH5) SMOOTH FRONT PANEL FITTING INSTRUCTIONS

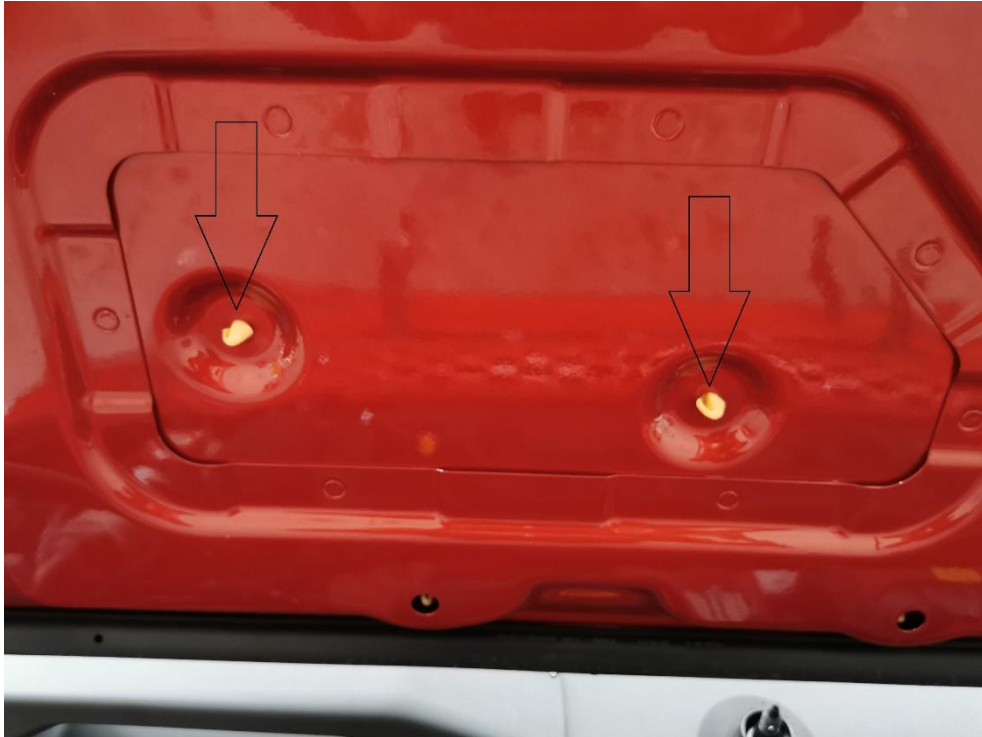


STEP 1. TO REMOVE THE EXSISTING PANELS, OPEN THE GRILLE AND UNDO ALL THE ORANGE CLIPS.



STEP 2. REMOVE ALL THE ORIGINAL PANELS FROM THE UPPER GRILLE.

SolarGuard



CLIPS AFTER THE PANEL IS REMOVED

SolarGuard



SIDE CLIPS WHEN THE PANEL IS REMOVED



FRONT WITH ALL TOP PANELS REMOVED

SolarGuard



PRIMER THE SURFACE BEFORE GLUE. USE WINDOW GLUE (KIT)



SPREAD THE WINDOW KIT ON ALL HIGHER SURFACES

SolarGuard



COMB THE KIT, FOR MORE BONDING SURFACE



POSITION THE FRONT PLATE AND HOLD UNTILL KIT SETS

SolarGuard