LOTUS 52 EXIGE/ ELISE

## HEADLIGHT HALO INSTALLATION GUIDE



- 1) Safely Lift the Car and Remove the Front Wheel.
- 2) Remove (3) Phillips Screws securing the Fender Liner.
- 3) Remove (3) 17mm and (1) 8mm Nuts from Headlight.
- 4) Unplug Headlight Harness and Remove Headlight.
- 5) Remove Rear Bulb Covers and Healight Gaskets.



**ADHESIVE** 

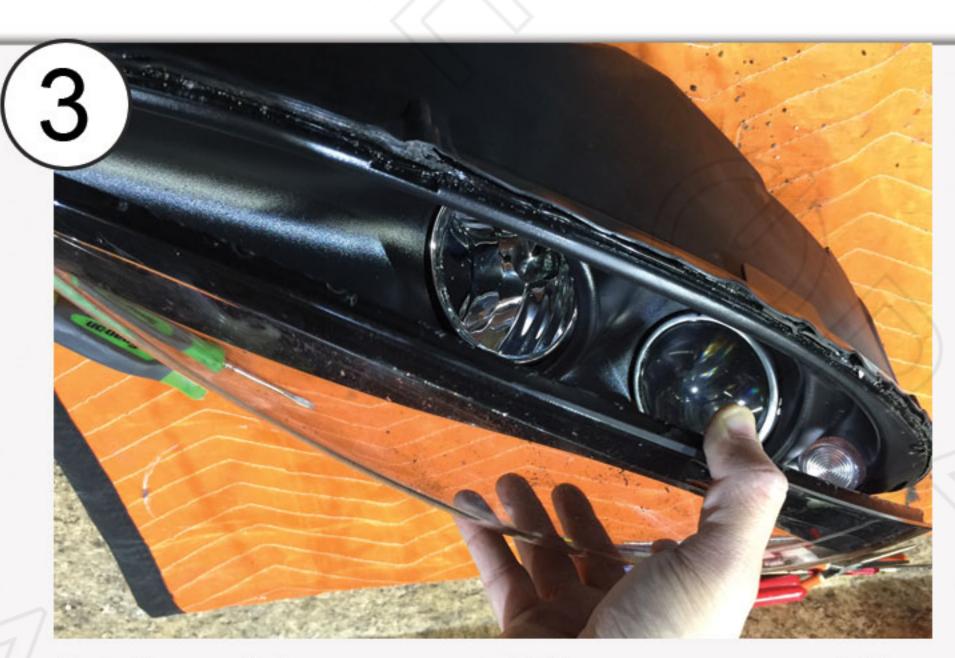
HEAT SOURCE



Step #1: In order to open the light we will first need to heat the housing. If using a heat gun begin by heating the seal evenly while constantly moving the heat gun. If using an oven: Preheat to 215°F and place the light in the oven for 10 Minutes.



Use a flat head screwdriver to softly seperate the lens and the housing.



Continue this process all the way around the heated headlight until the lens begins to part.



If the seal begins to cool you will need to insert it back into the oven for 5 minutes to remove the lens.



The Smaller Ring is Installed around the Low Beam Projector. Ring mounts to the black bezel.



The Larger Ring is Installed around the High Beam area. Ring Mounts to the chrome bezel.



Route the wires through the wiring harness hole. Will route out the rubber grommet in reassembly...

\*Before Securing the Rings in Place be sure to TEST the lights with a 12V power Source. Be sure the solder spots do not make contact w/ metal/chrome\*

\*The 3M tape does hold well usually but we recommend adding additional Epoxy to secure the rings if the car will see Track/ Heavy use as a precaution.\*



Remove any old sealant still in the lens groove. Reseal the headlight with RTV silicone adhesive We suggest using ORACLE Headlight Sealant.



Allow the seal to dry overnight. Because of the "teardrop" shape of these lights a strap works best to keep pressure on the light while drying.



Reinstall the light into the car. Use a 1A fuse on the power wire and connect the lights to a switch or to a wireless controller we offer for easy wiring install.