

## Handleiding

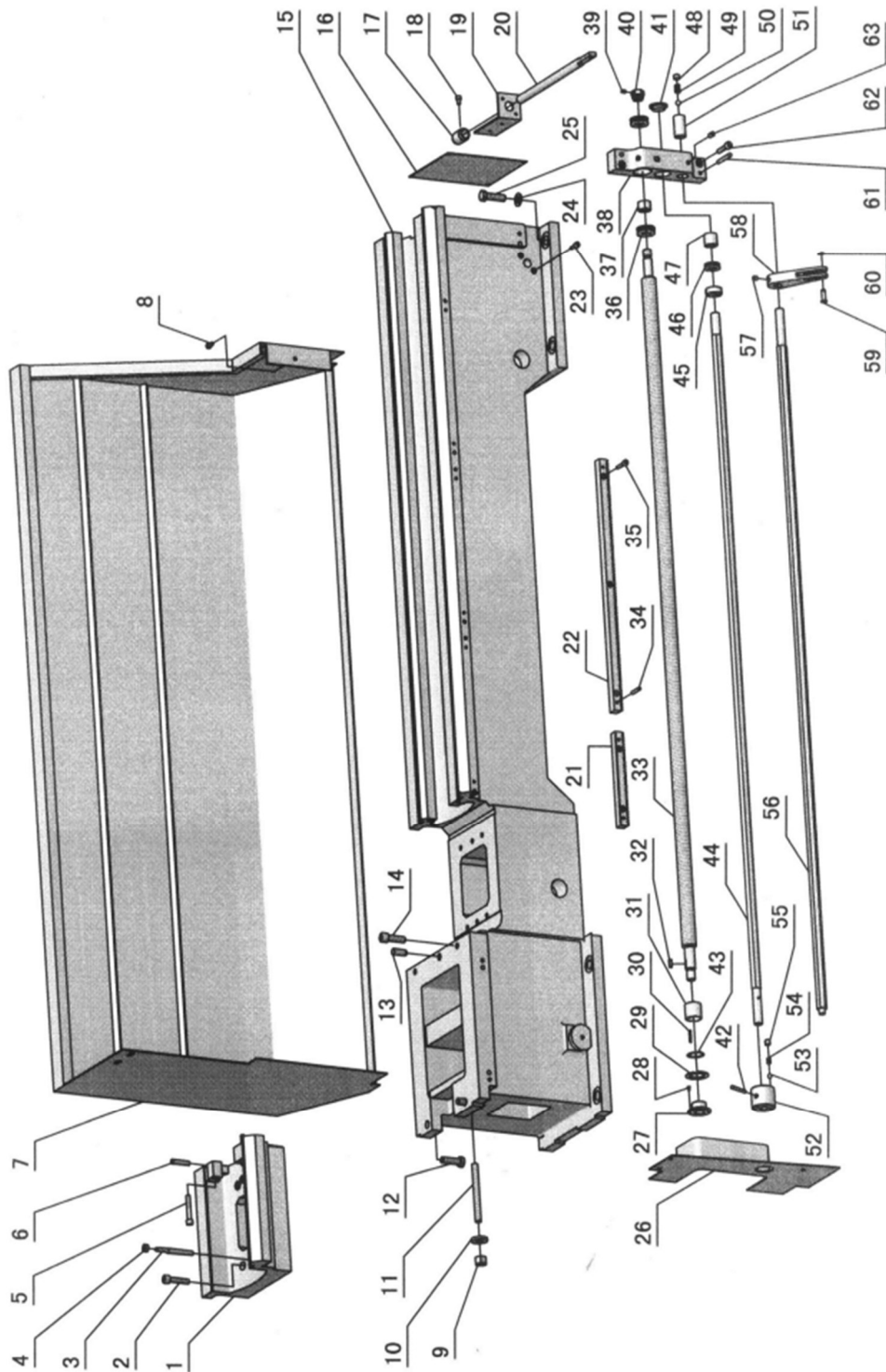
**Draaibank CRIMAC LC410 x 1000**

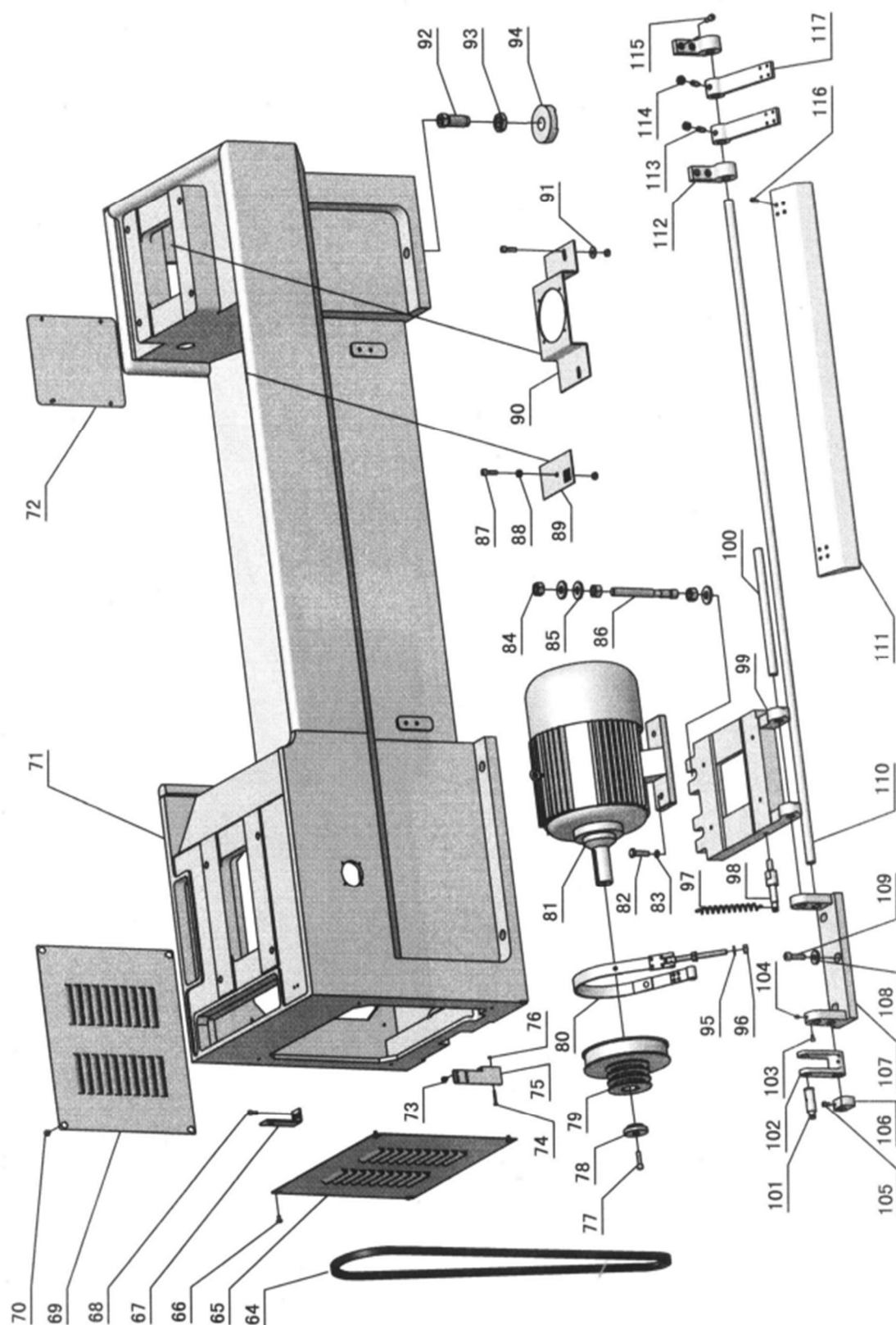
**Draaibank CRIMAC LC410 x 1500**



## 5. Onderdelenlijst

### 5.1 Assemblage van het bed

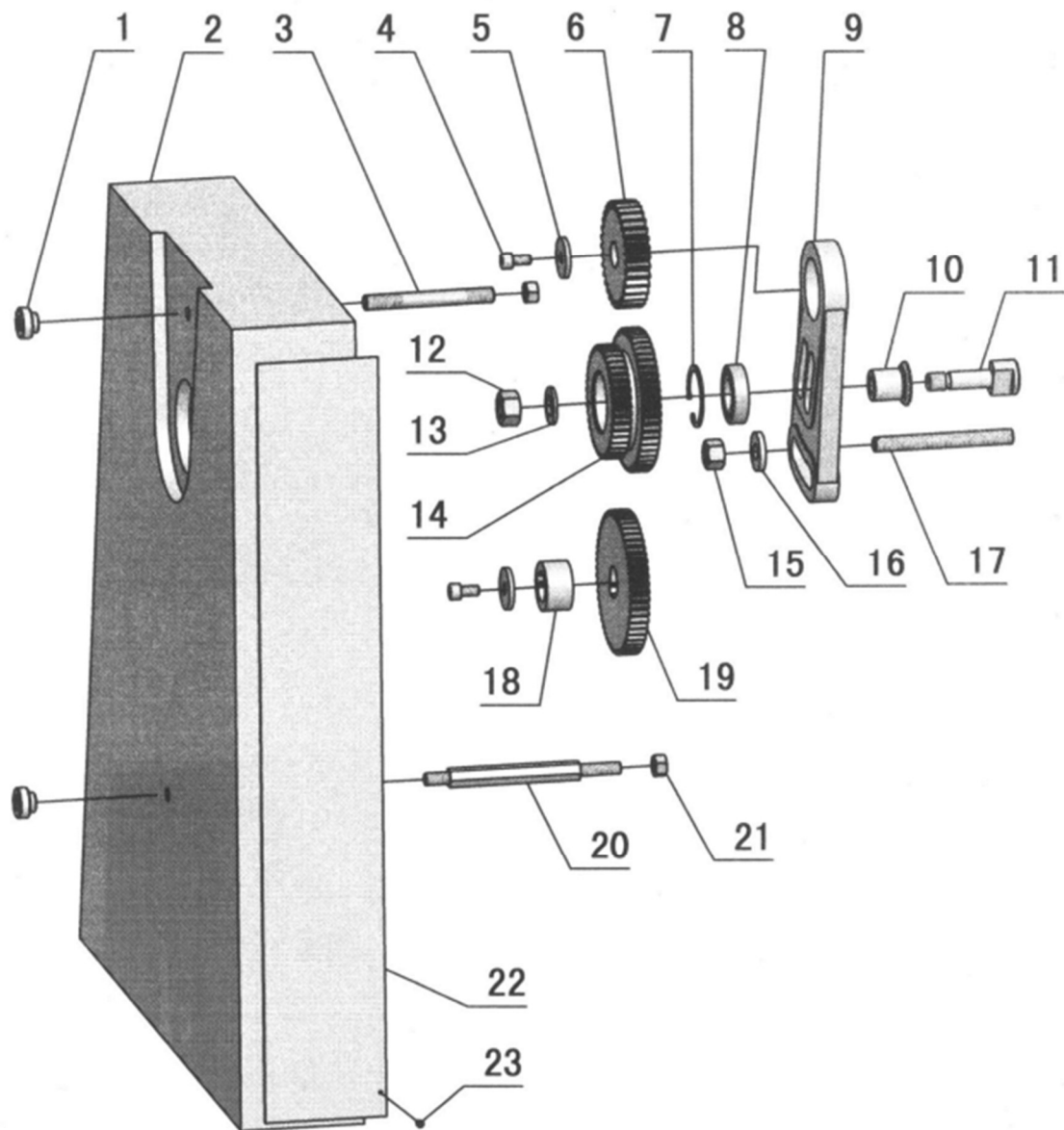




| Nummer | Artikelnummer | Omschrijving          | Specificaties |
|--------|---------------|-----------------------|---------------|
| 1      | CD6236-01-27  | Gap Block             |               |
| 2      | GB70-85       | Socket Head Cap Screw | M10×45        |
| 3      | GB881-86      | Taper Pin             | 8×85          |
| 4      | GB6170-86     | Nut                   | M8            |
| 5      | GB70-85       | Socket Head Cap Screw | M8×50         |
| 6      | GB118-86      | Pin                   | 8×40          |
| 7      | CD6236-01-26  | Guard Assy            |               |
| 8      | GB70-85       | Socket Head Cap Screw | M6×12         |
| 9      | GB41-76       | Nut                   | M14           |
| 10     | CD6236-01-44  | Washer                | 45            |
| 11     | CD6236-01-43  | Screw                 |               |
| 12     | GB21-76       | Bolt                  | M12×40        |
| 13     | GB119-86      | Pin                   | 12×30         |
| 14     | GB70-85       | Socket Head Cap Screw | M12×40        |
| 15     | CD6236-01-45  | Bed                   |               |
| 16     | CD6236-01-54  | Cover                 |               |
| 17     | CD6236-01-12  | Block                 |               |
| 18     | GB70-85       | Socket Head Cap Screw | M6×10         |
| 19     | CD6236-01-19  | Hold                  |               |
| 20     | CD6236-01-22  | Rod                   |               |
| 21     | CD6236-01-28  | Rack                  |               |
| 22     | CD6236-01-34  | Rock                  |               |
| 23     | GB70-85       | Socket Head Cap Screw | M6×20         |
| 24     | GB97.1-86     | Washer                | 12            |
| 25     | GB5783-86     | Bolt                  | M12×45        |
| 26     | CD6236-01-25  | Cover                 |               |
| 27     | CD6236-01-30  | Sleeve                |               |
| 28     | CD6236-01-31  | Pin                   |               |
| 29     | CD6236-01-32  | Washer                |               |
| 30     | GB2089-80     | Spring                | 1.8×2.5×55    |
| 31     | CD6236-01-33  | Cover                 |               |
| 32     | GB1567-86     | Key                   | 5×16          |
| 33     | CD6236-01-37  | Lead Screw(Inch)      |               |
| 33     | CD6236-01-37G | Lead Screw (Metric)   |               |
| 34     | GB879-86      | Spring Pin            | 6×30          |
| 35     | GB70-85       | Socket Head Cap Screw | M6×30         |
| 36     | GB301-84      | Thrust Bearing        | 8203          |
| 37     | CD6236-01-39  | Sleeve                |               |
| 38     | CD6236-01-42  | Bracket               |               |
| 39     | GB78-85       | Set Screw             | M6×8          |

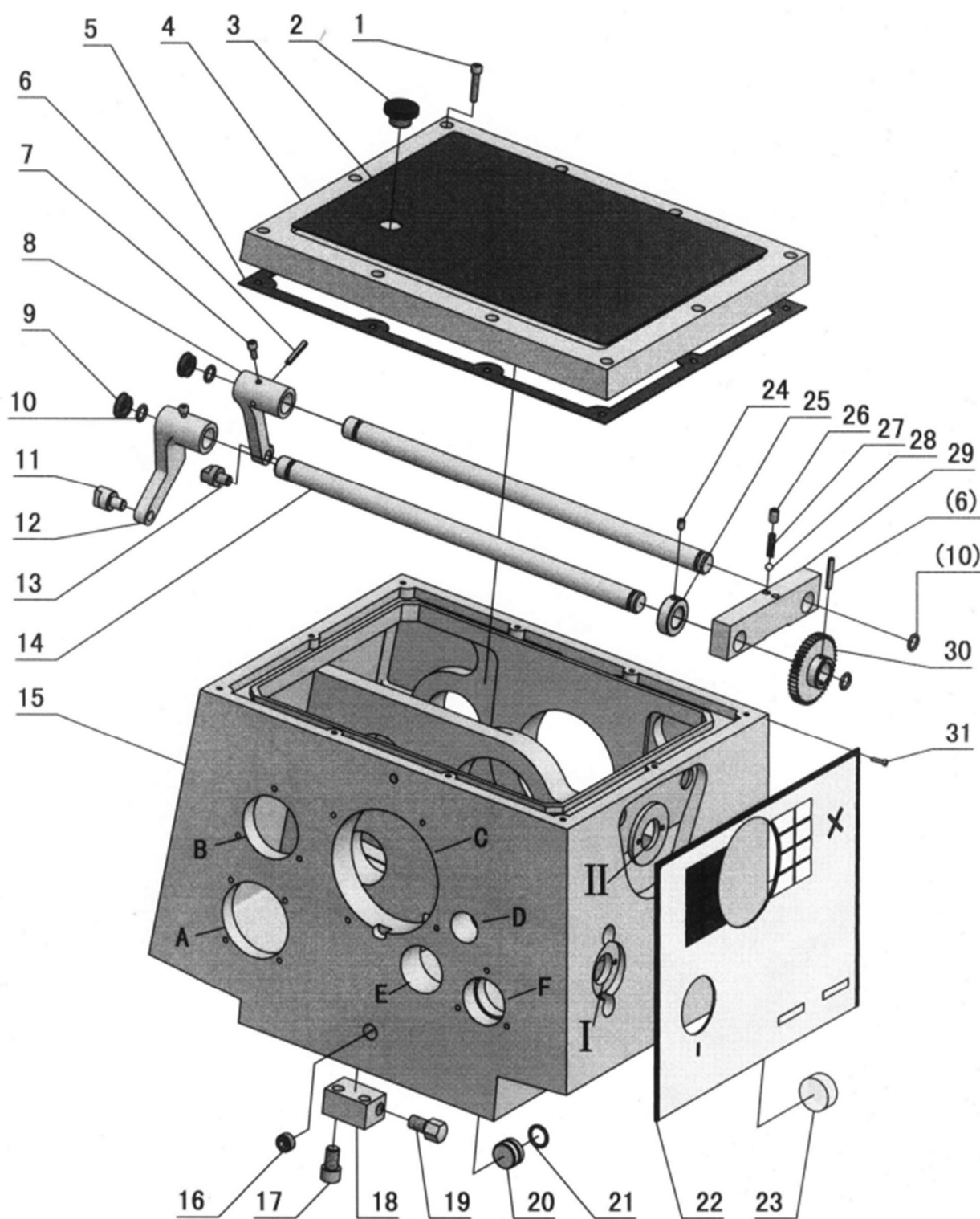
| Nummer | Artikelnummer     | Omschrijving          | Specificaties |
|--------|-------------------|-----------------------|---------------|
| 40     | CD6236-01-41      | Nut                   |               |
| 41     | CL6132-06-11      | Plug                  |               |
| 42     | GB117-86          | Taper Pin             | 5×45          |
| 43     | GB894.2-86        | External circlip      | 28            |
| 44     | CD6236-01-36      | Feed Rod              |               |
| 45     | CD6236-01-38      | Sleeve                |               |
| 46     | GB301-84          | Thrust Bearing        | 8103          |
| 47     | CD6236-01-40      | Sleeve                |               |
| 48     | GB77-85           | SetScrew              | M12×8         |
| 49     | GB2089-80         | Spring                | 1×9×20        |
| 50     | GB308-84          | Steel Ball            | 9.5           |
| 51     | CD6236-01-55      | Sleeve                |               |
| 52     | CD6236-01-29      | Clutch                |               |
| 53     | GB308-84          | Steel Ball            | 8             |
| 54     | GB2089-80         | Spring                | 1.2×6×46      |
| 55     | GB77-85           | Screw                 | M10×10        |
| 56     | CD6236-01-35      | Started Rod           |               |
| 57     | GB77-85           | Screw                 | M8×8          |
| 58     | CD6236-01-23      | Lever                 |               |
| 59     | CD6236-01-21      | Pin                   |               |
| 60     | GB896-86          | Circlip               | 6             |
| 61     | GB117-86          | Taper Pin             | 6×50          |
| 62     | GB70-85           | Socket Head Cap Screw | M8×35         |
| 63     | GB80-85           | Screw                 | M8×14         |
| 64     | GB1171-74         | V13-1890              |               |
| 65     | RUN6141-106028    | Cover                 |               |
| 66     | GB818-85          | Cross Screw           | M6×10         |
| 67     | RUN6246-108078    | Limited Switch Seat   |               |
| 68     | GB70-85           | Socket Head Cap Screw | M6×16         |
| 69     | RUN6141-106028-01 | Cover                 |               |
| 70     | GB818-85          | Cross Screw           | M6×10         |
| 71     | CD6236-01-01A     | Stand                 |               |
| 72     | RUN6246-106033    | Cover                 |               |
| 73     | GB818-85          | Cross Screw           | M6×10         |
| 74     | GB818-85          | Screw                 | M4×30         |
| 75     | CD6236-01-59      | Limited Switch Seat   |               |
| 76     | GB6172-86         | Nut                   | M4            |
| 77     | GB70-85           | Socket Head Cap Screw | M8×30         |
| 78     | RUN6141-106049a   | Washer                |               |
| 79     | CD6236-01-05      | Belt Pulley           |               |

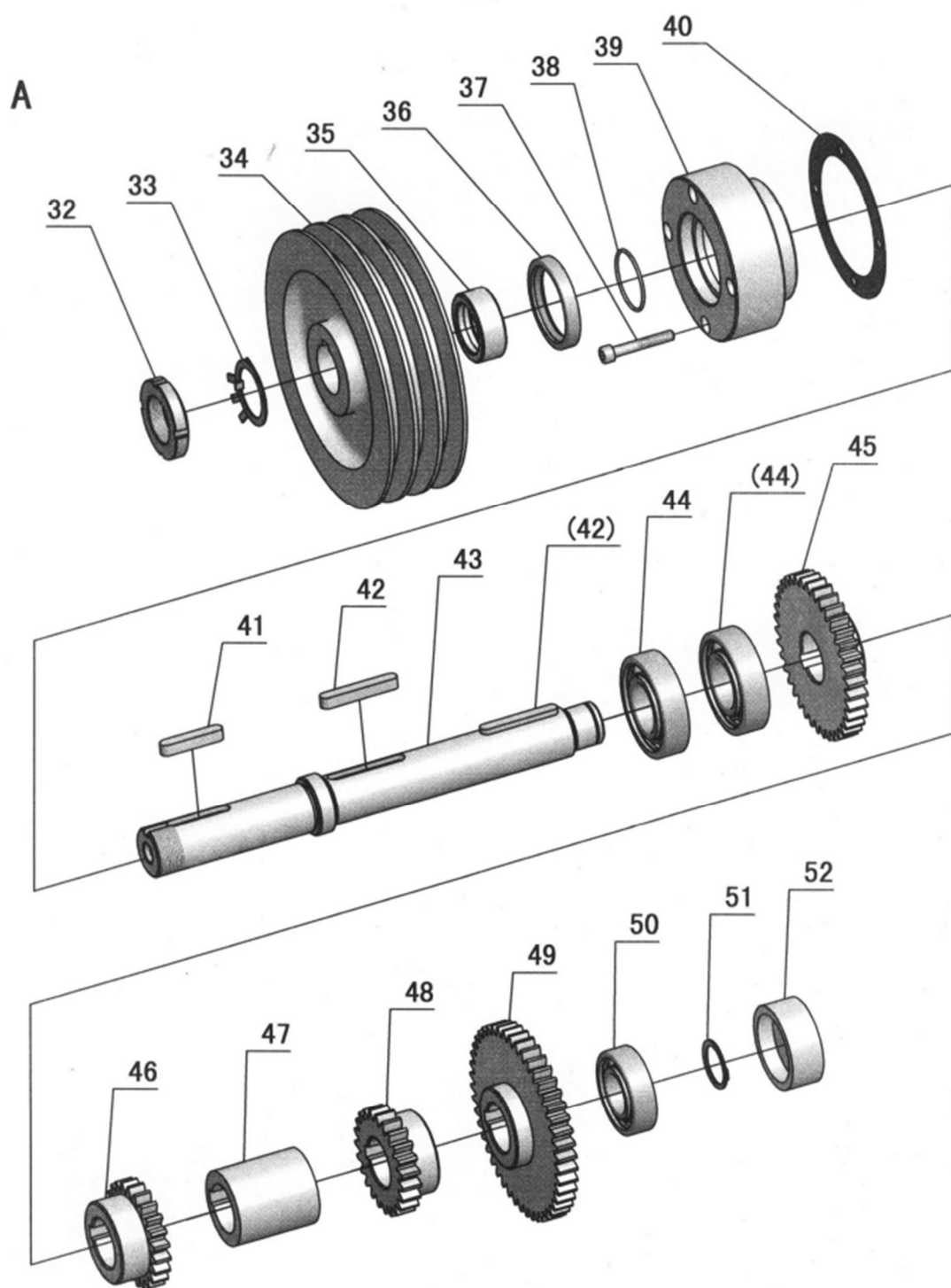
| Nummer | Artikelnummer   | Omschrijving          | Specificaties |
|--------|-----------------|-----------------------|---------------|
| 80     | RUN6141-106047  | Belt Brake            |               |
| 81     | Y132M-8/4       | Motor                 |               |
| 82     | GB30-76         | Bolt                  | M10×40        |
| 83     | GB93-86         | Washer                | 10            |
| 84     | GB41-76         | Nut                   | M16           |
| 85     | RUN6141-106079  | Washer                |               |
| 86     | RUN6141-106046  | Screw                 |               |
| 87     | GB70-85         | Socket Head Cap Screw | M8×30         |
| 88     | GB6170-86       | Nut                   | M8            |
| 89     | RUN6246-106051  | Screen                |               |
| 90     | RUN6246-106090A | Coolant Pump Seat     |               |
| 91     | GB96-85         | Washer                | 8             |
| 92     | RUN6246-106029  | Bolt                  |               |
| 93     | GB6173-86       | Nut                   | M24×2         |
| 94     | RUN6246-106069  | Block-Leveling        |               |
| 95     | GB97.1-85       | Washer                | 10            |
| 96     | GB6170-86       | Nut                   | M10           |
| 97     | Q81-3           | Spring                | 3×16×115      |
| 98     | RUN6246-106050  | Shaft                 |               |
| 99     | RUN6141-106034  | Motor Seat            |               |
| 100    | RUN6246-106044  | Shaft                 |               |
| 101    | RUN6141-106039  | Shaft                 |               |
| 102    | RUN6141-106040  | Arm Brake             |               |
| 103    | GB70-85         | Socket Head Cap Screw | M5×8          |
| 104    | GB80-85         | Screw                 | M6×8          |
| 105    | GB70-85         | Socket Head Cap Screw | M6×12         |
| 106    | RUN6141-106037  | Cam                   |               |
| 107    | RUN6141-106041  | Bracket Motor Seat    |               |
| 108    | RUN6246-106097  | Washer                |               |
| 109    | GB70-85         | Screw                 | M10×40        |
| 110    | RUN6141-106050  | Shaft                 |               |
| 111    | CD6236-01-51    | Pedal Brake           |               |
| 112    | RUN6141-106036  | Bracket               |               |
| 113    | GB79-85         | Screw                 | M10×25        |
| 114    | GB6170-86       | Nut                   | M10           |
| 115    | GB70-85         | Screw                 | M8×20         |
| 116    | GB70-85         | Screw                 | M6×16         |
| 117    | RUN6141-106042  | Arm                   |               |



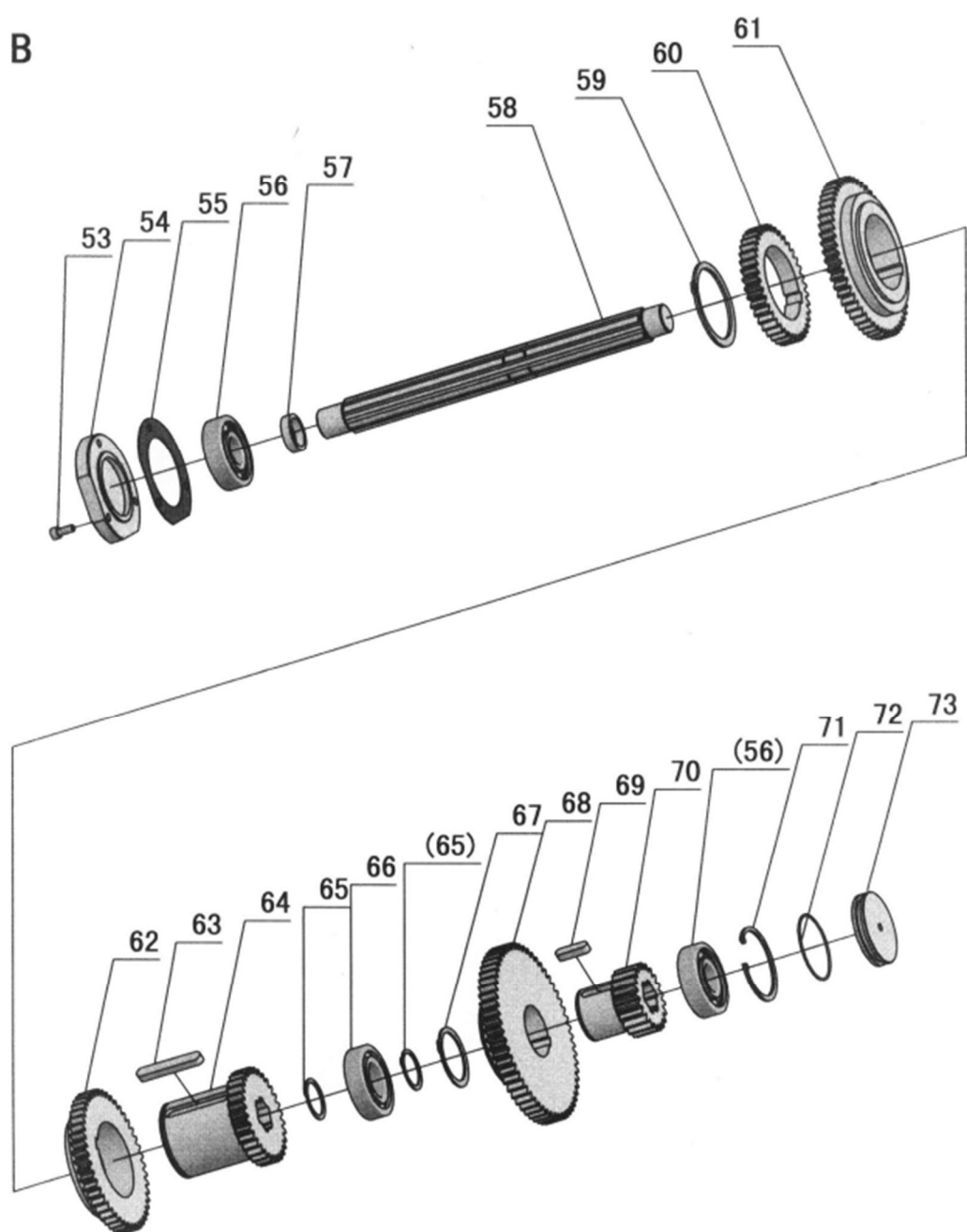
| Nummer | Artikelnummer  | Omschrijving          | Specificaties   |
|--------|----------------|-----------------------|-----------------|
| 1      | CL6132-04-77   | Nut                   |                 |
| 2      | CD6236-04-72   | Cover(360)            |                 |
| 2      | CD6240-04-72   | Cover(410)            |                 |
| 3      | GB900-88       | Bolt                  | M10×85          |
| 4      | GB70-85        | Socket Head Cap Screw | M8×16           |
| 5      | CD6240-05-02   | Washer                |                 |
| 6      | CD6240-04-53G1 | Change Gear           | Metric(33T)     |
| 6      | CD6236-04-53   | Change Gear(360)      | Inch(24T)       |
| 6      | CD6240-04-53   | ChangeGear(410)       | Inch(24T)       |
| 7      | GB893.1-86     | Circlip               | 47              |
| 8      | GB279-88       | Roller Bearing        | 160105          |
| 9      | CD6240-05-10   | Swing France          |                 |
| 10     | CD6236-05-06   | Sleeve                |                 |
| 11     | CD6236-05-05   | Shaft                 |                 |
| 12     | GB6172-86      | Nut                   | M14             |
| 13     | GB97.1-84      | Washer                | 14              |
| 14     | CD6240-05-09G1 | Change Gear           | Metric (35/48T) |
| 14     | CD6236-05-09   | Change Gear(360)      | Inch(44/52T)    |
| 14     | CD6240-05-09   | ChangeGear(410)       | Inch(44/52T)    |
| 15     | GB41-76        | Nut                   | M14             |
| 16     | CD6236-01-44   | Washer                | 45              |
| 17     | CD6236-01-43   | Screw                 |                 |
| 18     | CD6236-05-03   | Sleeve                |                 |
| 19     | CD6240-05-04G1 | Change Gear           | Metric(54T)     |
| 19     | CD6236-05-04   | Change Gear(360)      | Inch(57T)       |
| 19     | CD6240-05-04   | ChangeGear(410)       | Inch(57T)       |
| 20     | CD6236-01-24   | Bolt                  |                 |
| 21     | GB54-76        | Nut                   | M10             |
| 22     | CD6236-04-71   | Plate                 |                 |
| 23     | GB818-85       | Screw                 | M3×8            |

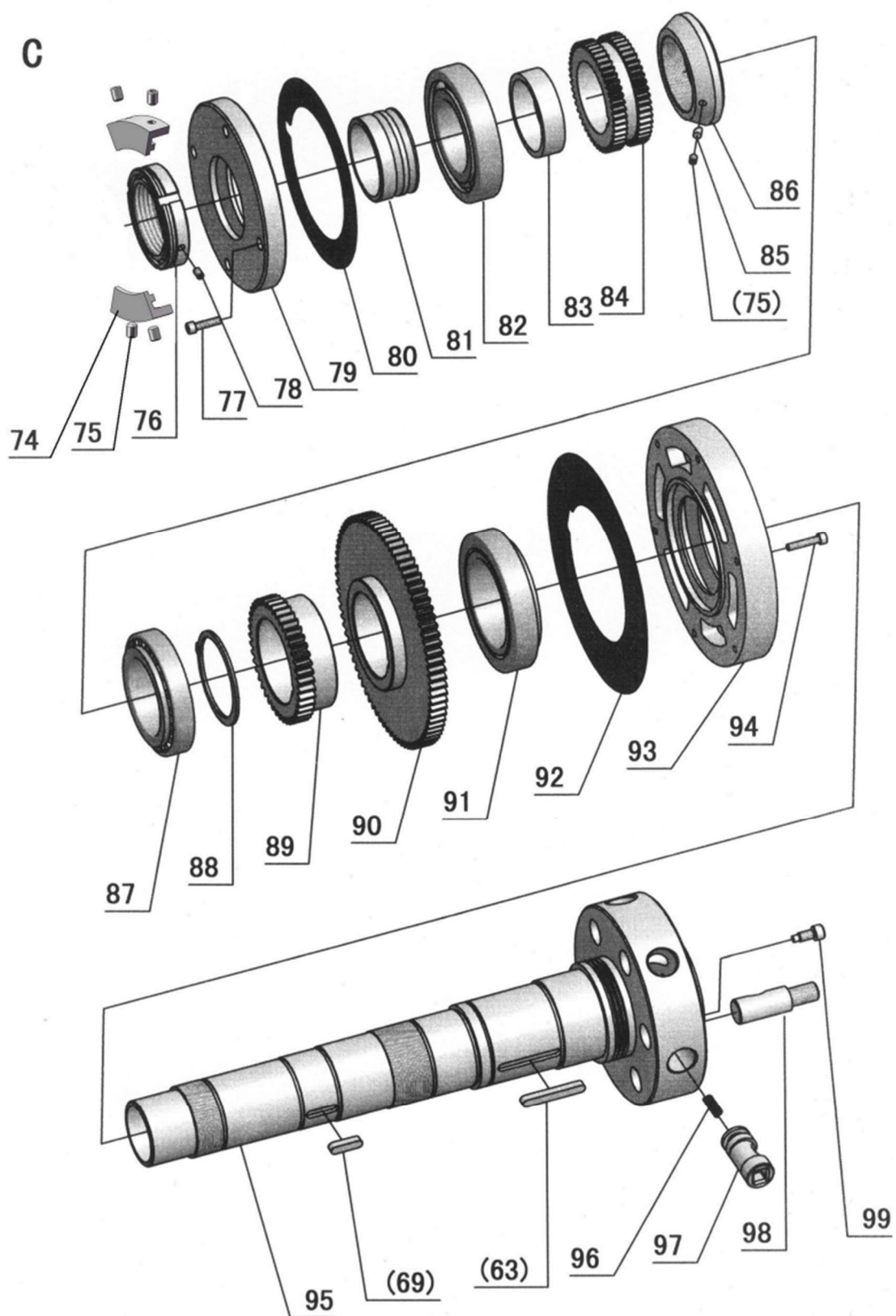
### 5.3 Assemblage hoofdas



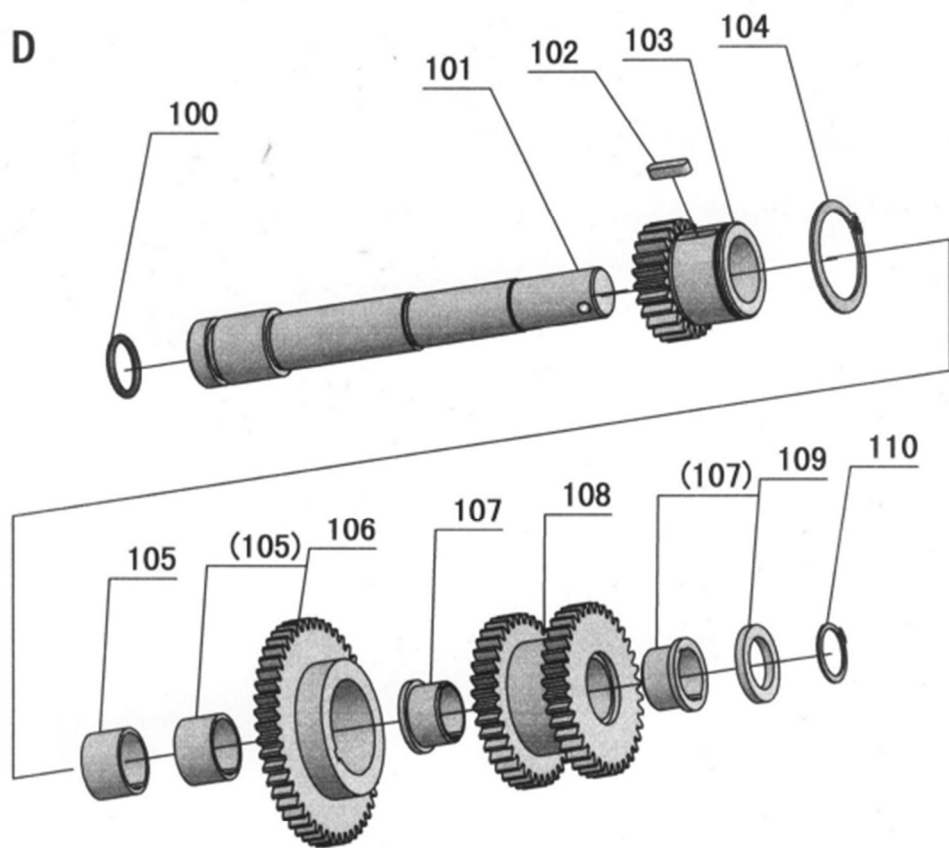


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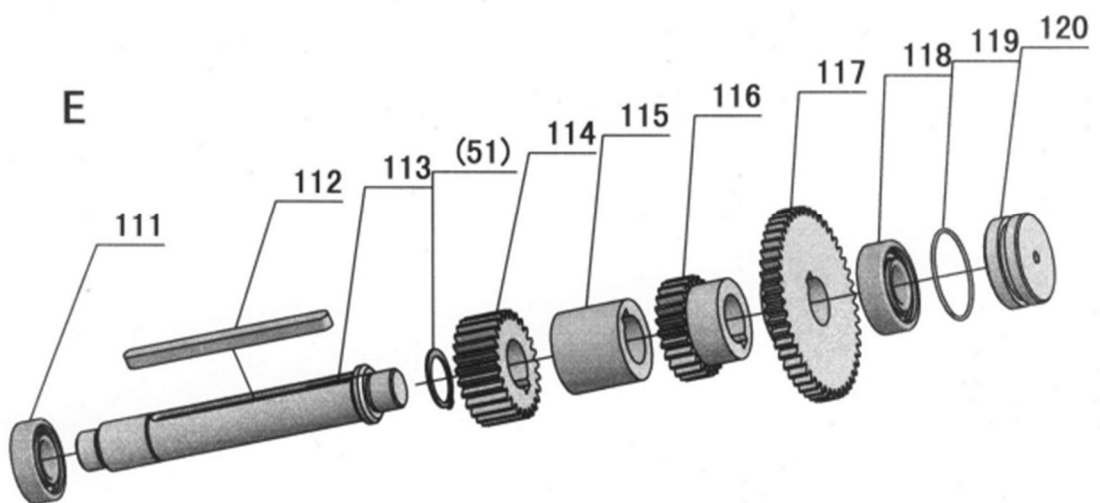




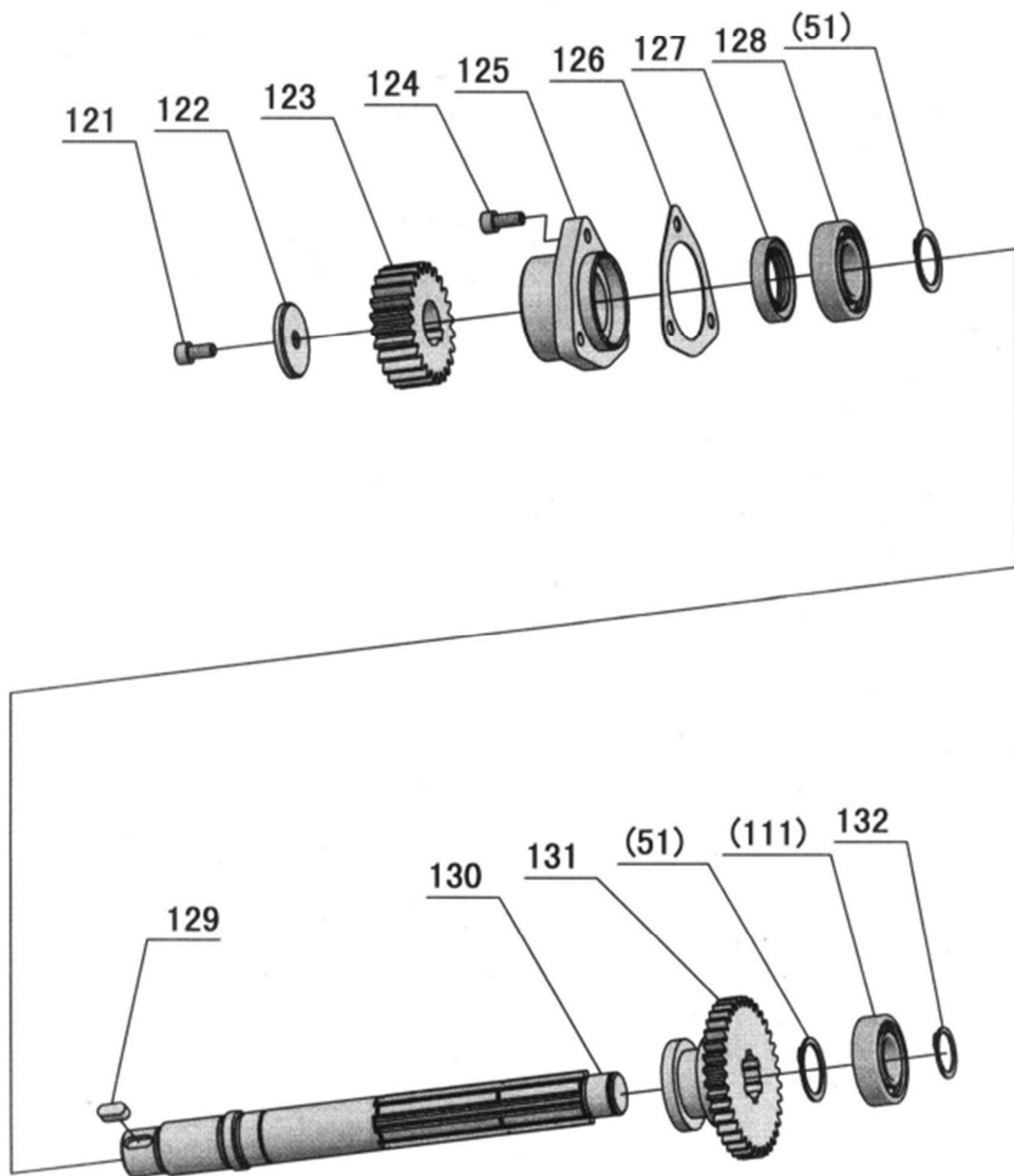
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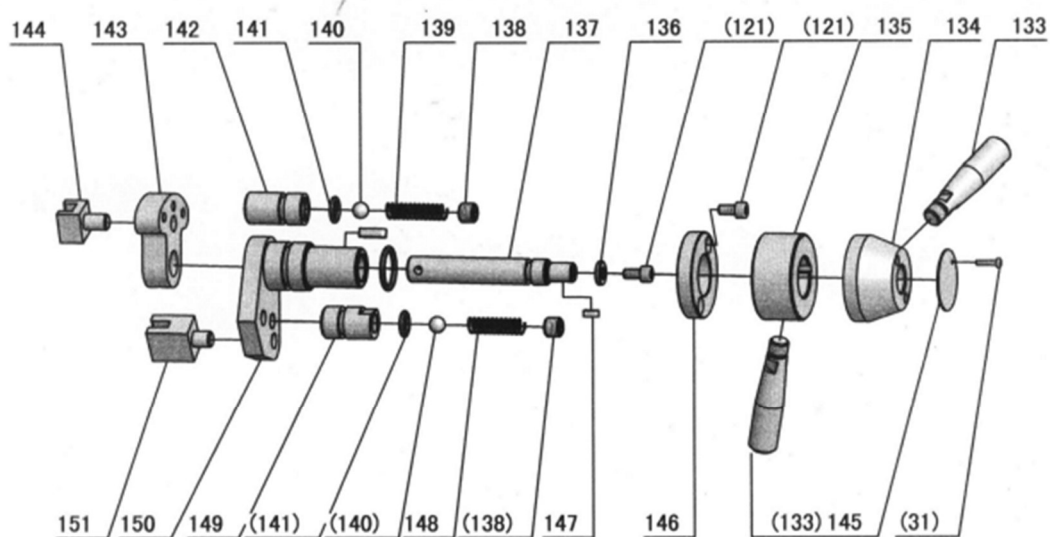
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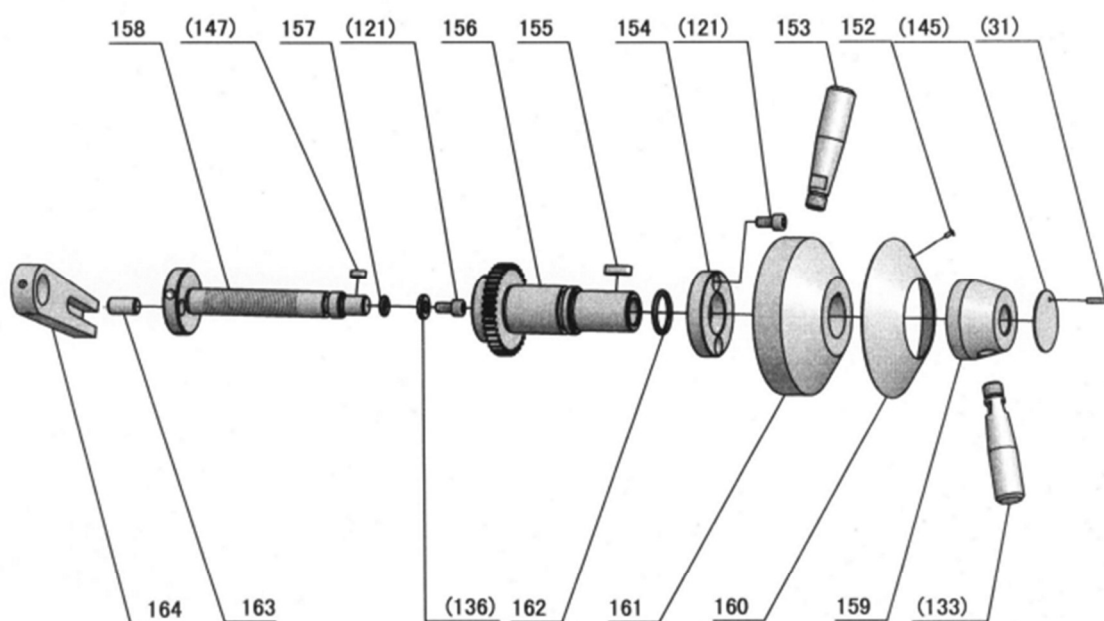
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# I



# II



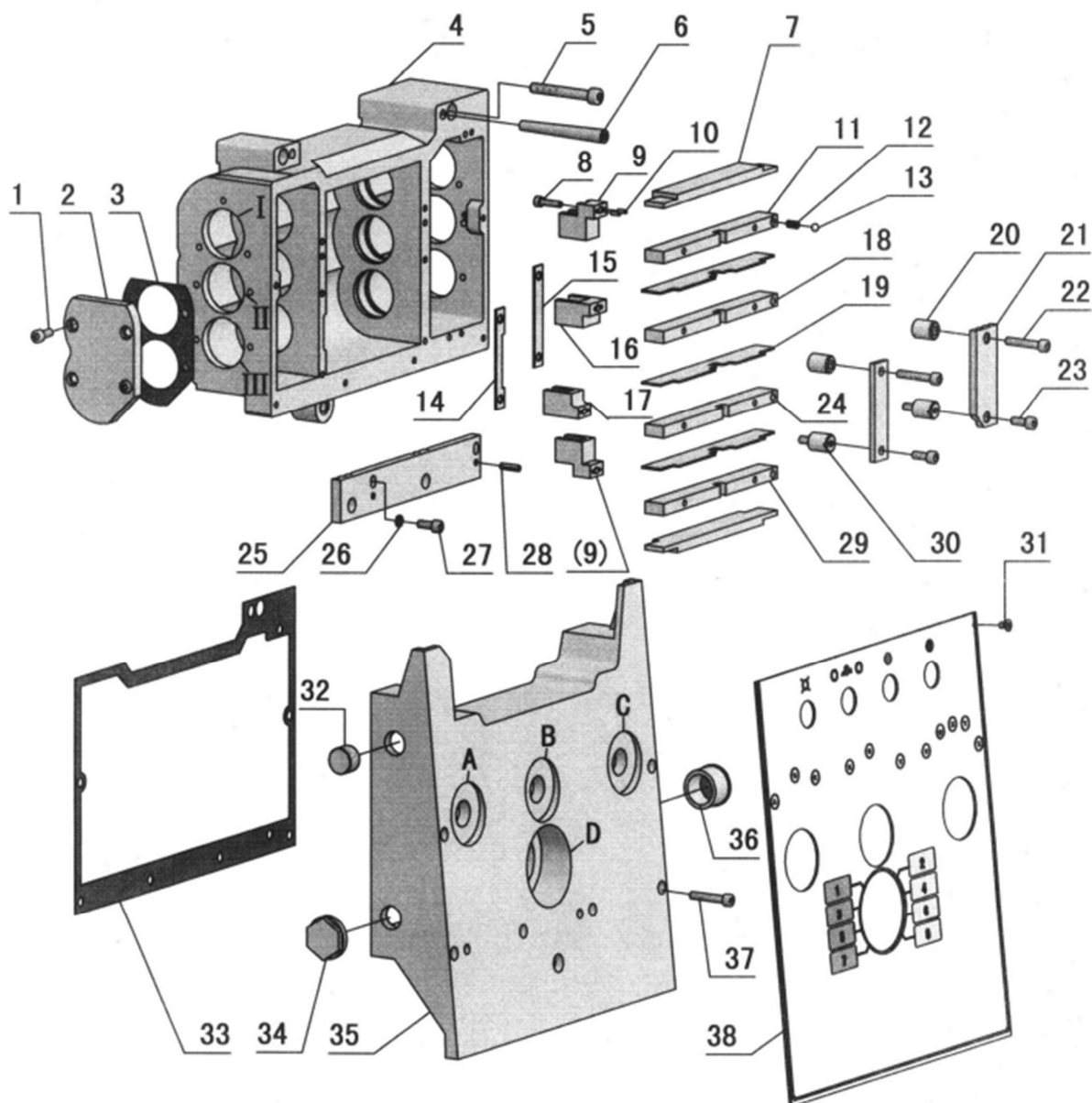
| Nummer | Artikelnummer     | Omschrijving              | Specificaties |
|--------|-------------------|---------------------------|---------------|
| 1      | GB70-85           | Socket Head Cap Screw     | M6×30         |
| 2      | CL6132-04-06      | Plug-Oil Inlet            |               |
| 3      | CD6236-04-19      | Cover Dress               |               |
| 4      | CD6236/6240-04-15 | Headstock Cover(360/410)  |               |
| 5      | CD6236/6240-04-14 | Packing(360/410)          |               |
| 6      | GB879-85          | Spring Pin                | 5×30          |
| 7      | GB70-85           | Socket Head Cap Screw     | M5×16         |
| 8      | CD6236-04-74      | Bracket                   |               |
| 9      | CL6132-04-03      | Plug                      |               |
| 10     | GB3452.1-82       | O-Ring                    | 14×2.65       |
| 11     | CD6236-04-22      | Fork                      |               |
| 12     | CD6236-04-21      | Lever                     |               |
| 13     | CL6132-04-76      | Fork                      |               |
| 14     | CD6236-04-20      | Shaft                     |               |
| 15     | CD6236/6240-04-16 | Headstock(360/410)        |               |
| 16     | Q/ZB285.3         | OilPlug                   | ZG3/8"        |
| 17     | GB70-85           | Screw                     | M12×20        |
| 18     | CD6236-04-73      | Limited Bracket           |               |
| 19     | CL6132-04-82      | Adjust Screw              |               |
| 20     | CL6132-04-40      | Plug                      |               |
| 21     | GB3452.1-82       | O-Ring                    | 19×2.65       |
| 22     | CD6236-04-13      | Plate                     |               |
| 23     | GB1160.1-86       | Oil Sight                 | 16            |
| 24     | GB80-85           | Fix Screw                 | M6×10         |
| 25     | CL6132-04-99      | Sleeve                    |               |
| 26     | GB77-85           | Screw                     | M8×12         |
| 27     | GB2089-80         | Spring                    | 1×5×22        |
| 28     | GB308-84          | Steel Ball                | 6.5           |
| 29     | CD6236-04-18      | Bracket                   |               |
| 30     | CD6236-04-17      | Gear                      | Mn=2.5Z=43    |
| 31     | GB818-85          | Cross Recessed Head Screw | M3×15         |
| 32     | GB812-88          | Nut                       | M30×1.5       |
| 33     | GB858-88          | Toothed Lock Washer       | 30            |
| 34     | CD6236-04-02      | Belt Pulley               |               |
| 35     | RUN6246-101009    | Spacer                    |               |
| 36     |                   | Oil Seal                  | TC55×42×9     |
| 37     | GB70-85           | Socket Head Cap Screw     | M6×40         |
| 38     | GB1235-76         | O-Ring                    | 36×3.5        |
| 39     | RUN6246-101010    | Bearing Cover             |               |
| 40     | RUN6246-101010-1  | Packing                   |               |

| Nummer | Artikelnummer | Omschrijving          | Specificaties |
|--------|---------------|-----------------------|---------------|
| 41     | GB1096-79     | Key                   | 8×40          |
| 42     | GB1096-79     | Key                   | 8×50          |
| 43     | CD6236-04-01  | Shaft                 |               |
| 44     | GB278-89      | Ball Bearing          | 80206         |
| 45     | CD6236-04-03  | Gear                  | Mn=2.5Z=38    |
| 46     | CD6236-04-04  | Gear                  | Mn=2.5Z=33    |
| 47     | CD6236-04-05  | Sleeve                |               |
| 48     | CD6236-04-06  | Gear                  | Mn=2.5Z=23    |
| 49     | CD6236-04-07  | Gear                  | Mn=2.5Z=33    |
| 50     | GB278-89      | Ball Bearing          | 80205         |
| 51     | GB894.1-86    | External Circlip      | 25            |
| 52     | CD6236-04-08  | Plug                  |               |
| 53     | GB70-85       | Socket Head Cap Screw | M6×14         |
| 54     | CD6236-04-68  | Cover                 |               |
| 55     | CD6236-04-67  | Packing               |               |
| 56     | GB278-89      | Ball Bearing          | 80305         |
| 57     | CD6236-04-69  | Spacer                |               |
| 58     | CD6236-04-09  | Shaft                 |               |
| 59     | GB894.1-86    | ExternalCirclip       | 65            |
| 60     | CD6236-04-63  | Gear                  | Mn=2.5 Z=39   |
| 61     | CD6236-04-64  | Gear                  | Mn=2.5 Z=54   |
| 62     | CD6236-04-65  | Gear                  | Mn=2.5 Z=47   |
| 63     | GB1096-79     | Key                   | 8×60          |
| 64     | CD6236-04-66  | Gear                  | Mn=2.5 Z=31   |
| 65     | GB894.1-86    | External Circlip      | 30            |
| 66     | GB276-89      | Ball Bearing          | E206          |
| 67     | GB894.1-86    | External Circlip      | 45            |
| 68     | CD6236-04-10  | Gear                  | Mn=2.5Z=60    |
| 69     | GB1096-79     | Key                   | 8×30          |
| 70     | CD6236-04-11  | Gear                  | Mn=2.5Z=21    |
| 71     | GB893.1-86    | External Circlip      | 62            |
| 72     | GB1235-76     | O-Ring                | 56×3.5        |
| 73     | CD6236-04-12  | Cover                 |               |
| 74     | CD6236-04-62  | Balance Piece         |               |
| 75     | GB77-85       | Fix Screw             | M6×8          |
| 76     | CD6236-04-61  | Set Nut               |               |
| 77     | GB70-85       | Socket Head Cap Screw | M6×25         |
| 78     | GB77-85       | Fix Screw             | M6×10         |
| 79     | CD6236-04-58  | Cover                 |               |
| 80     | CD6236-04-59  | Packing               |               |

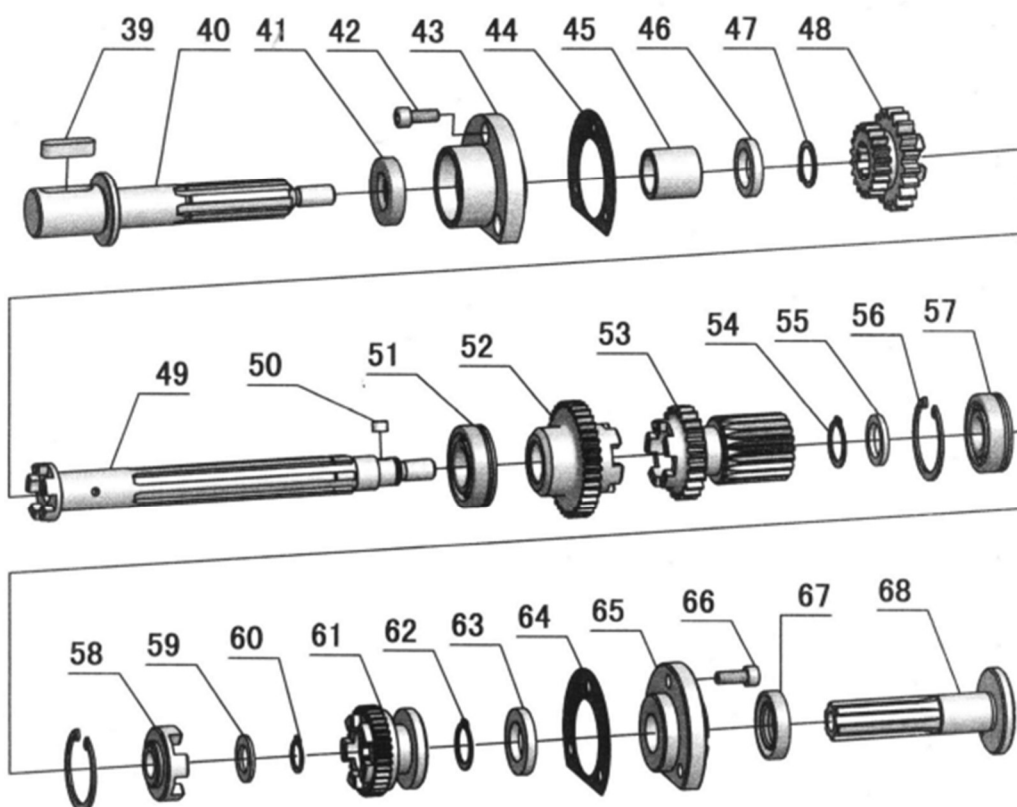
| Nummer | Artikelnummer    | Omschrijving          | Specificaties |
|--------|------------------|-----------------------|---------------|
| 81     | CD6236-04-60     | Cycle Oil Ring        |               |
| 82     | GB276-89         | Ball Bearing          | E213          |
| 83     | CD6236-04-57     | Sleeve                |               |
| 84     | CD6236-04-56     | Gear                  | Mn=2 Z=48     |
| 85     | CD6236-04-34     | Fix Black             |               |
| 86     | CD6236-04-33     | Set Nut               |               |
| 87     | GB297-84         | Taper Roller          | D2007114E     |
| 88     | GB894.1-86       | External Circlip      | 75            |
| 89     | CD6236-04-35     | Gear                  | Mn=2.5Z=43    |
| 90     | CD6236-04-36     | Gear                  | Mn=2.5Z=82    |
| 91     | GB297-84         | Taper Roller          | D2007116E     |
| 92     | CD6236-04-38     | Packing               |               |
| 93     | CD6236-04-37     | Cover                 |               |
| 94     | GB70-85          | Socket Head Cap Screw | M6×30         |
| 95     | CD6236-04-39     | Spindle               | D1-6          |
| 96     | RUN6246-101082-1 | Spring                |               |
| 97     | RUN6246-101081   | Cam Lock              |               |
| 98     | RUN6246-101082   | Cam Lock Stud         |               |
| 99     | RUN6246-101087   | Screw                 |               |
| 100    | GB1235-76        | O-Ring                | 28×3.1        |
| 101    | CD6236-04-40     | Shaft                 |               |
| 102    | GB1096-79        | Key                   | 5×20          |
| 103    | CD6236-04-43-1   | Gear                  | Mn=2 Z=24     |
| 104    | GB894.1-86       | External Circlip      | 42            |
| 105    | CD6236-04-43-2   | Bush                  |               |
| 106    | CD6236-04-44     | Gear                  | Mn=2 Z=48     |
| 107    | CD6236-04-42-2   | Bush                  |               |
| 108    | CD6236-04-42     | Gear                  | Mn=2 Z=36     |
| 109    | CD6236-04-41     | Spacer                |               |
| 110    | GB894.1-86       | External Circlip      | 22            |
| 111    | GB278-89         | Ball Bearing          | 80104         |
| 112    | GB1096-79        | Key                   | 8×115         |
| 113    | CD6236-04-45     | Shaft                 |               |
| 114    | CD6236-04-46     | Gear                  | Mn=2 Z=26     |
| 115    | CD6236-04-47     | Sleeve                |               |
| 116    | CD6236-04-48     | Gear                  | Mn=2 Z=24     |
| 117    | CD6236-04-49     | Gear                  | Mn=2 Z=48     |
| 118    | GB278-89         | Ball Bearing          | 80204         |
| 119    | GB1235-76        | O-Ring                | 46×3.5        |
| 120    | CD6236-04-55     | Cover                 |               |

| Nummer | Artikelnummer | Omschrijving          | Specificaties |
|--------|---------------|-----------------------|---------------|
| 121    | GB70-85       | Socket Head Cap Screw | M6×12         |
| 122    | CD6236-04-54  | Spacer                |               |
| 123    | CD6240-04-53  | ChangeGear(410)       | Inch(24T)     |
| 124    | GB70-85       | Socket Head Cap Screw | M6×14         |
| 125    | CD6236-04-52  | Cover                 |               |
| 126    | CD6236-04-52  | Packing               |               |
| 127    | HG4-692-67    | Oil Seal              | SD25×40×10 1  |
| 28     | GB278-89      | Ball Bearing          | 80105         |
| 129    | GB1096-79     | Key                   | 6×14          |
| 130    | CD6236-04-50  | Shaft                 |               |
| 131    | CD6236-04-51  | Gear                  | Mn=2 Z=36     |
| 132    | GB894.1-86    | External Circlip      | 20            |
| 133    | CD6236-05-63A | Lever                 |               |
| 134    | CD6236-04-28  | Lever Head            |               |
| 135    | CD6236-04-27  | Lever Head            |               |
| 136    | CL6132-04-62  | External Circlip      |               |
| 137    | CD6236-04-29  | Shaft                 |               |
| 138    | GB77-85       | FixScrew              | M12×10        |
| 139    | GB2089-80     | Spring                | 0.9×9×40      |
| 140    | GB308-84      | Steel Ball            | φ10           |
| 141    | GB3452.1-82   | O-Ring                | 14×2.65       |
| 142    | CD6236-04-31  | Bracket               |               |
| 143    | CD6236-04-30  | Lever                 |               |
| 144    | CD6236-04-32  | Fork                  |               |
| 145    | CL6132-04-90  | Plate                 |               |
| 146    | CD6236-04-26  | Cover                 |               |
| 147    | GB1096-79     | Key                   | 4×10          |
| 148    | GB2089-80     | Spring                | 0.9×9×35      |
| 149    | CD6236-04-25  | Bracket               |               |
| 150    | CD6236-04-24  | Lever                 |               |
| 151    | CD6236-04-23  | Fork                  |               |
| 152    | GB827-86      | Rivet                 | 2×5           |
| 153    | CD6236-04-78A | Lever                 |               |
| 154    | CL6132-04-68  | Cover                 |               |
| 155    | GB1096-79     | Key                   | 5×18          |
| 156    | CD6236-04-77  | Gear Shaft            | Mn=1.5 Z=37   |
| 157    | GB3452.1-82   | O-Ring                | 10×2.65       |
| 158    | CD6236-04-75  | Lever Shaft           |               |
| 159    | CL6132-04-91  | Lever Bracket         |               |
| 160    | CL6132-04-92  | Plate                 |               |
| 161    | CL6132-04-98  | Lever Bracket         |               |
| 162    | GB1235-76     | O-Ring                | 28×3.1        |
| 163    | CL6132-04-94  | Pin                   |               |
| 164    | CD6236-04-76  | Bracket               |               |

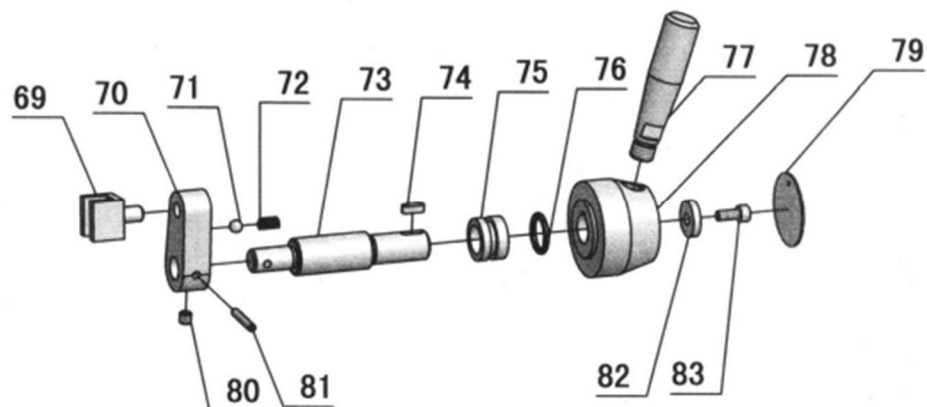
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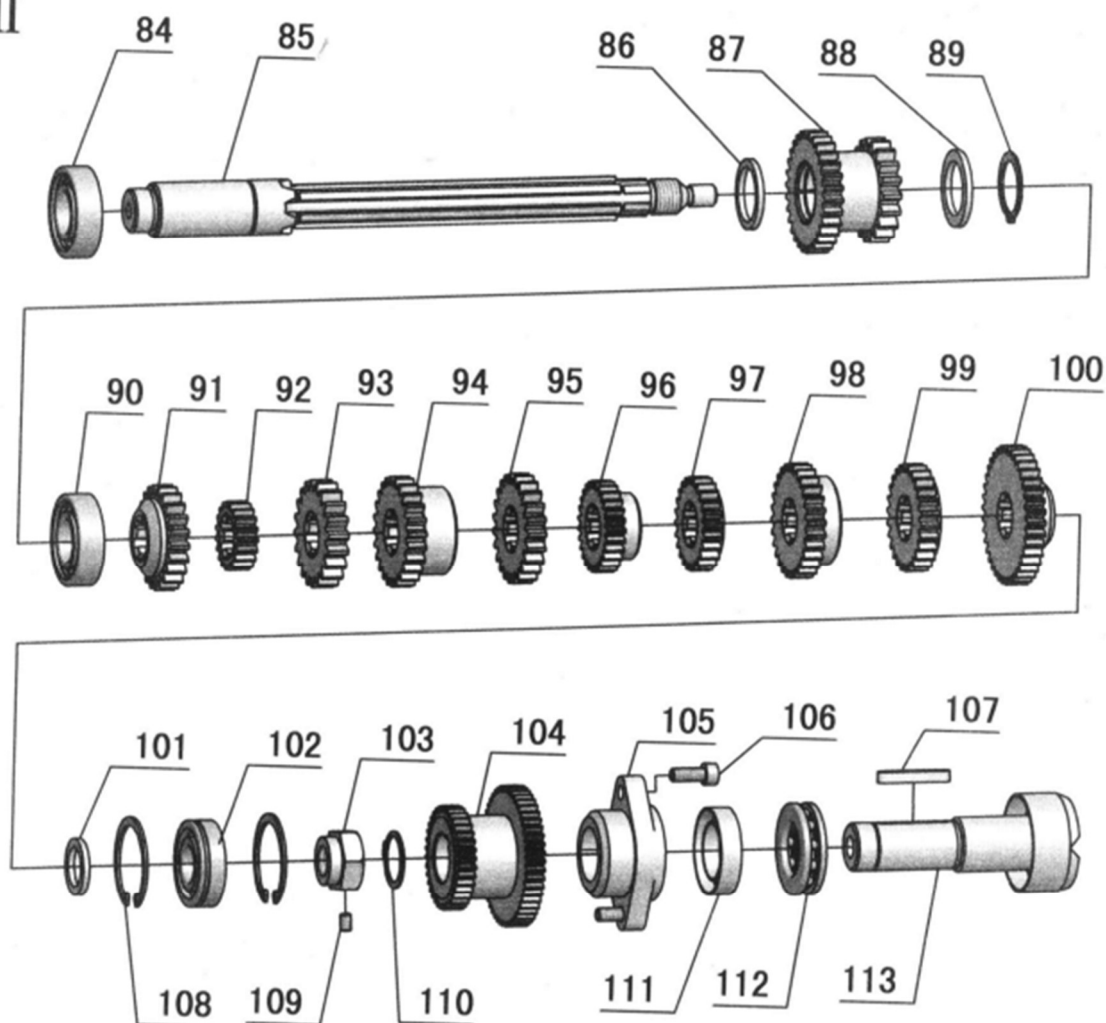
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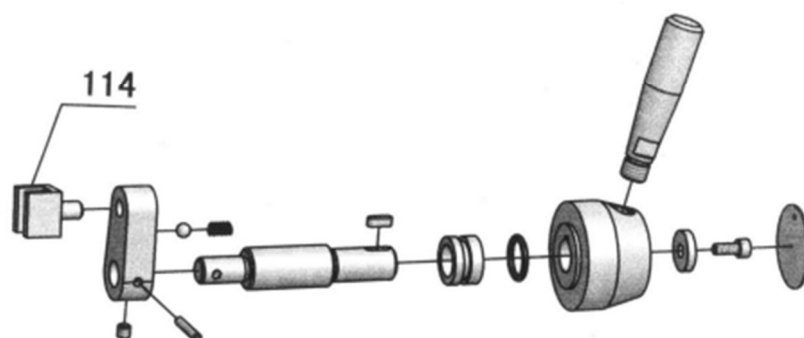
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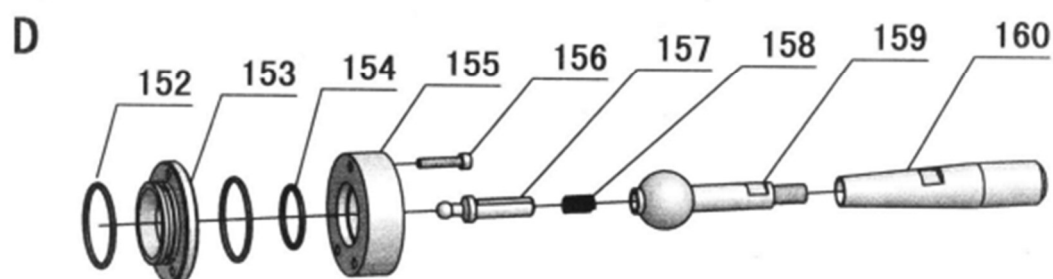
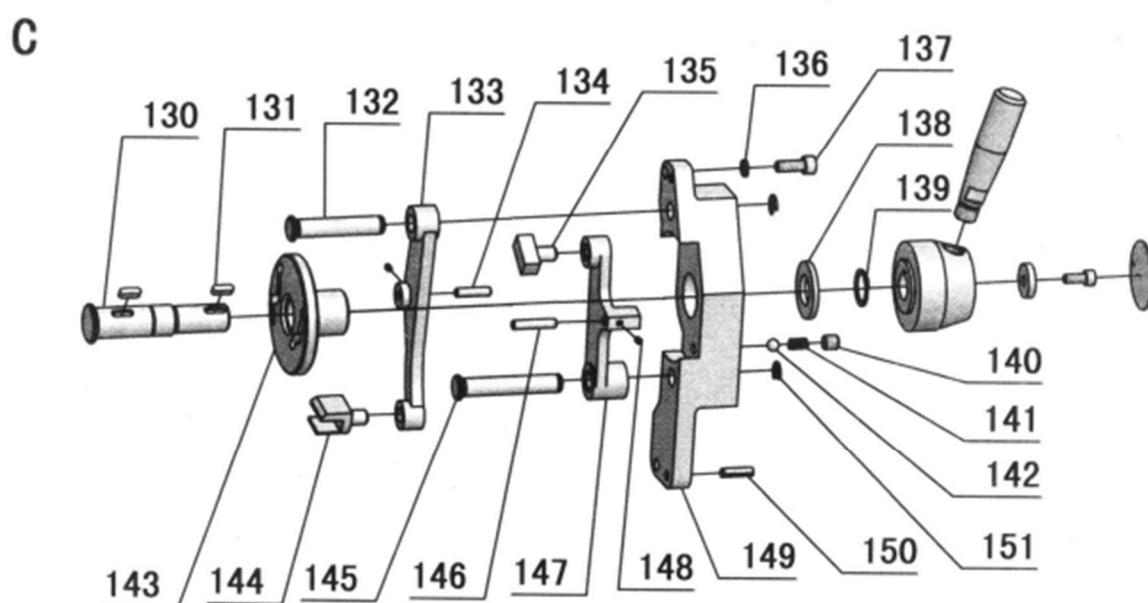
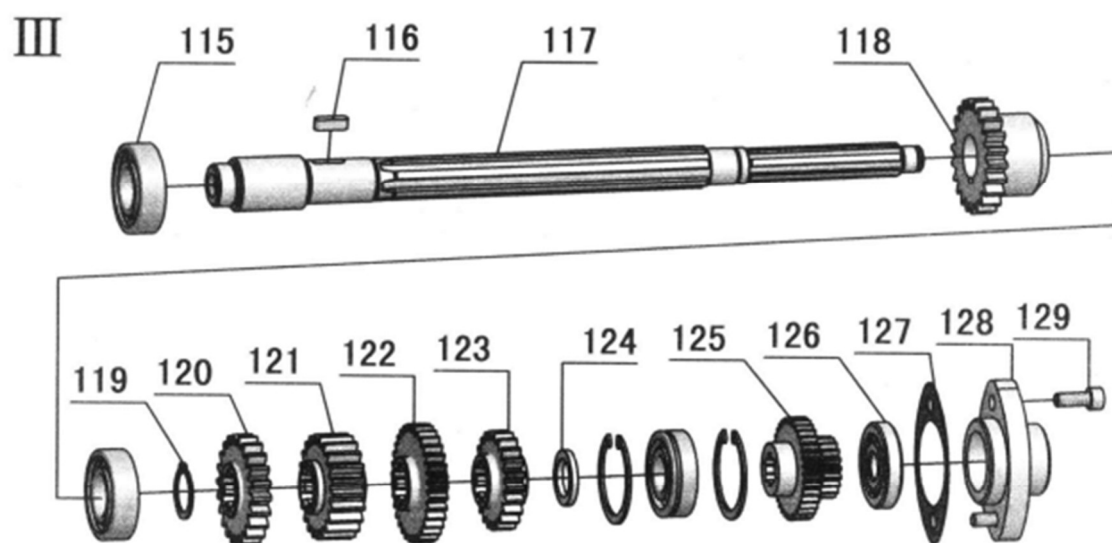


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B





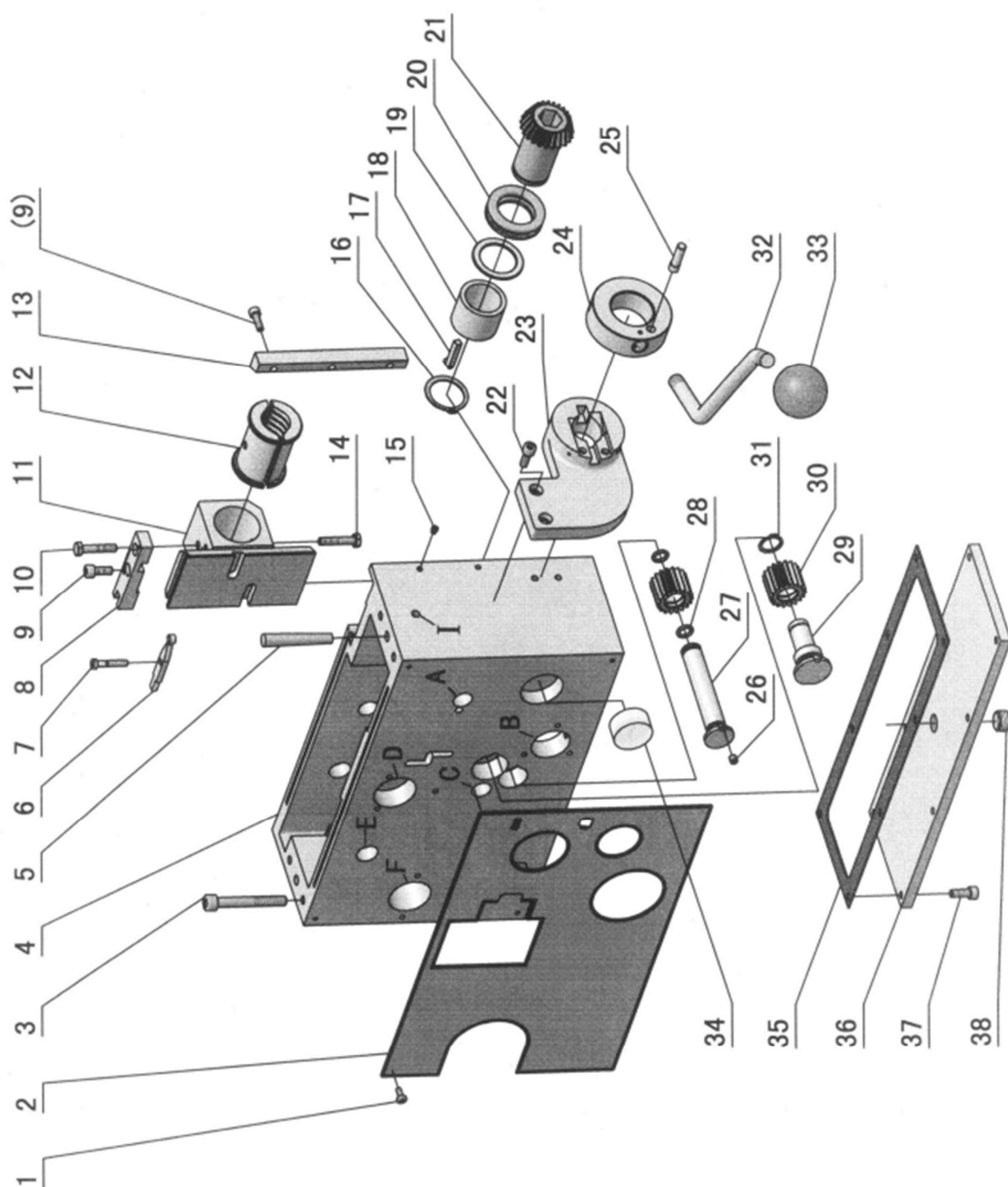
| Nummer | Artikelnummer | Omschrijving          | Specificaties |
|--------|---------------|-----------------------|---------------|
| 1      | GB70-85       | Socket Head Cap Screw | M6×16         |
| 2      | CD6236-05-91  | Cover                 |               |
| 3      | CD6236-05-65  | Packing               |               |
| 4      | CD6236-05-42  | Gear Box Casting      |               |
| 5      | GB70-85       | Socket Head Cap Screw | M8×60         |
| 6      | GB118-86      | Taper Pin             | A8×90         |
| 7      | CD6236-05-58  | Top Plate             |               |
| 8      | GB70-85       | Socket Head Cap Screw | M5×20         |
| 9      | CD6236-05-96  | Fork                  |               |
| 10     | GB879-86      | Spring Pin            | 3×10          |
| 11     | CD6236-05-56  | Fork                  |               |
| 12     | GB2089-80     | Spring                | 0.8×5×17      |
| 13     | GB308-84      | Steel Ball            | 6             |
| 14     | CD6236-05-92  | Plate                 |               |
| 15     | CD6236-05-97  | Plate                 |               |
| 16     | CD6236-05-95  | Fork                  |               |
| 17     | CD6236-05-94  | Fork                  |               |
| 18     | CD6236-05-55  | Fork                  |               |
| 19     | CD6236-05-57  | Drive Plate           |               |
| 20     | CD6236-05-59  | Sleeve                |               |
| 21     | CD6236-05-51  | Set Screw             | M6×5          |
| 22     | GB70-85       | Socket Head Cap Screw | M6×35         |
| 23     | GB70-85       | Socket Head Cap Screw | M6×16         |
| 24     | CD6236-05-54  | Fork                  |               |
| 25     | CD6236-05-89  | Selector Bar          |               |
| 26     | GB93-87       | Spring Washer         | 6             |
| 27     | GB70-85       | Socket Head Cap Screw | M6×16         |
| 28     | GB879-86      | Spring Pin            | 5×18          |
| 29     | CD6236-05-53  | Fork                  |               |
| 30     | CD6236-05-52  | Screw                 |               |
| 31     | GB819-85      | CrossScrew            | M5×8          |
| 32     | GB3289.2-82   | Oil Inlet Pipe        | ZG1/2"        |
| 33     | CD6236-05-87  | Packing               |               |
| 34     | GB3289.31-82  | Plug                  | ZG1/2"        |
| 35     | CD6236-05-48  | Cover                 |               |
| 36     | GB1160.1-89   | Oil Sight Glass       | 20            |
| 37     | GB70-85       | Socket Head Cap Screw | M6×35         |
| 38     | CD6236-05-62  | Plate                 |               |
| 39     | GB1096-79     | Key                   | 8×28          |
| 40     | CD6236-05-01  | Shaft                 |               |

| Nummer | Artikelnummer | Omschrijving          | Specificaties          |
|--------|---------------|-----------------------|------------------------|
| 41     | HG4-692-67    | Oil Seal              | PD20×35×10             |
| 42     | GB70-85       | Socket Head Cap Screw | M6×16                  |
| 43     | CD6236-05-11  | Bracket               |                        |
| 44     | CD6236-05-64  | Packing               |                        |
| 45     | GB290-64      | Roller Bearing        | 943/20                 |
| 46     | CD6236-05-12  | Washer                |                        |
| 47     | GB894.1-86    | Circlip               | 20                     |
| 48     | CD6236-05-13  | Gear                  | Mn=2.25Z=39Mn=1.75Z=20 |
| 49     | CD6236-05-14  | Shaft                 |                        |
| 50     | GB1096-79     | Key                   | 5×8                    |
| 51     | GB276-84      | Ball Bearing          | 7000104                |
| 52     | CD6236-05-15  | Gear                  | Mn=1.5 Z=38            |
| 53     | CD6236-05-22  | Gear                  | Mn=2.Z=23 Mn=1.5Z=19   |
| 54     | GB894.1-86    | Circlip               | 20                     |
| 55     | CD6236-05-27  | Washer                |                        |
| 56     | GB893.1-86    | Circlip               | 40                     |
| 57     | GB276-82      | Ball Bearing          | 203                    |
| 58     | CD6236-05-28  | Clutch                |                        |
| 59     | CD6236-05-76  | Washer                |                        |
| 60     | GB894.1-86    | Circlip               | 14                     |
| 61     | CD6236-05-29  | Clutch Gear           |                        |
| 62     | GB894.1-86    | Circlip               | 20                     |
| 63     | CD6236-05-31  | Washer                |                        |
| 64     | CD6236-05-32  | Packing               |                        |
| 65     | CD6236-05-33  | Cover                 |                        |
| 66     | GB70-85       | Socket Head Cap Screw | M6×16                  |
| 67     | HG4-692-67    | OilSeal               | PD20×35×10             |
| 68     | CD6236-05-30  | Shaft                 |                        |
| 69     | CD6236-05-40  | Fork                  |                        |
| 70     | CD6236-05-88  | Lever                 |                        |
| 71     | GB308-84      | SteelBall             | φ6.5                   |
| 72     | GB2089-80     | Spring                | 0.8×5×17               |
| 73     | CD6236-05-90  | Shaft                 |                        |
| 74     | GB1096-79     | Key                   | 4×12                   |
| 75     | CD6236-05-101 | Sleeve                |                        |
| 76     | GB3452.1-82   | O-Ring                | 16×2.65                |
| 77     | CD6236-05-63A | Lever                 |                        |
| 78     | CD6236-05-63  | Lever                 |                        |
| 79     | CL6132-04-90  | Plate                 |                        |
| 80     | GB77-85       | Screw                 | M6×6                   |

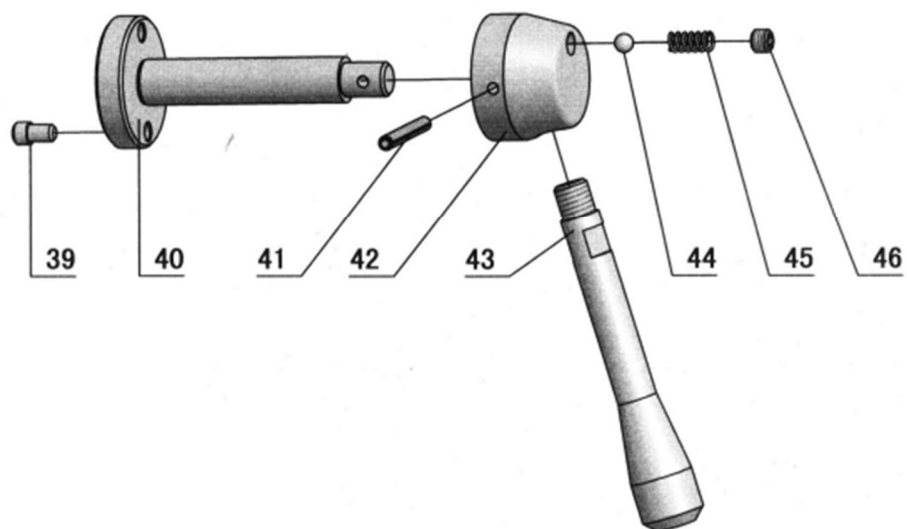
| Nummer | Artikelnummer | Omschrijving          | Specificaties          |
|--------|---------------|-----------------------|------------------------|
| 81     | GB879-86      | SpringPin             | 4×25                   |
| 82     | CD6236-05-100 | Washer                |                        |
| 83     | GB70-85       | Socket Head Cap Screw | M5×12                  |
| 84     | GB276-84      | Ball Bearing          | 7000104                |
| 85     | CD6236-05-67  | Shaft                 |                        |
| 86     | CD6236-05-66  | Washer                |                        |
| 87     | CD6236-05-68  | Gear                  | Mn=1.75Z=30Mn=2.25Z=19 |
| 88     | CD6236-05-69  | Washer                |                        |
| 89     | GB894.1-86    | Circlip               | 25                     |
| 90     | GB276-84      | Ball Bearing          | 7000104                |
| 91     | CD6236-05-16  | Gear                  | Mn=2 Z=22              |
| 92     | CD6236-05-17  | Gear                  | Mn=1.5 Z=19            |
| 93     | CD6236-05-18  | Gear                  | Mn=2. Z=20             |
| 94     | CD6236-05-19  | Gear                  | Mn=2 Z=24              |
| 95     | CD6236-05-20  | Gear                  | Mn=2 Z=23              |
| 96     | CD6236-05-21  | Gear                  | Mn=1.5 Z=27            |
| 97     | CD6236-05-23  | Gear                  | Mn=1.5 Z=24            |
| 98     | CD6236-05-24  | Gear                  | Mn=1.75 Z=28           |
| 99     | CD6236-05-25  | Gear                  | Mn=1.75 Z=26           |
| 100    | CD6236-05-26  | Gear                  | Mn=1.5 Z=38            |
| 101    | CD6236-05-27  | Washer                |                        |
| 102    | GB276-82      | Ball Bearing          | 203                    |
| 103    | CD6236-05-77  | Nut                   |                        |
| 104    | CD6236-05-79  | Gear                  | Mn=1.5 Z=33            |
| 105    | CD6236-05-81  | Bracket               |                        |
| 106    | GB70-85       | Socket Head Cap Screw | M6×16                  |
| 107    | GB1096-79     | Key                   | 5×35                   |
| 108    | GB893.1-86    | Circlip               | 40                     |
| 109    | GB77-85       | Screw                 | M5×8                   |
| 110    | GB894.1-86    | Circlip               | 22                     |
| 111    | HG4-692-67    | OilSeal               | PD25×40×10             |
| 112    | GB301-84      | ThrustBearing         | 8105                   |
| 113    | CD6236-05-78  | Shaft                 |                        |
| 114    | CD6236-05-41  | Fork                  |                        |
| 115    | GB276-84      | Ball Bearing          | 7000104                |
| 116    | GB1096-79     | Key                   | 5×16                   |
| 117    | CD6236-05-71  | Shaft                 |                        |
| 118    | CD6236-05-70  | Gear                  | Mn=2.25 Z=22           |
| 119    | GB894.1-86    | Circlip               | 20                     |
| 120    | CD6236-05-72  | Gear                  | Mn=2 Z=22              |

| Nummer | Artikelnummer   | Omschrijving          | Specificaties          |
|--------|-----------------|-----------------------|------------------------|
| 121    | CD6236-05-73    | Gear                  | Mn=2 Z=22              |
| 122    | CD6236-05-74    | Gear                  | Mn=1.5 Z=33            |
| 123    | CD6236-05-75    | Gear                  | Mn=1.75 Z=22           |
| 124    | CD6236-05-27    | Washer                |                        |
| 125    | CD6236-05-80    | Gear                  | Mn=1.25Z=36Mn=1.25Z=20 |
| 126    | GB276-86        | Roller Bearing        | 101                    |
| 127    | CD6236-05-99    | Packing               |                        |
| 128    | CD6236-05-82    | Bracket               |                        |
| 129    | GB70-85         | Socket Head Cap Screw | M6×16                  |
| 130    | CD6236-05-35    | Lever                 |                        |
| 131    | GB1096-79       | Key                   | 4×12                   |
| 132    | CD6236-05-38-1  | Shaft                 |                        |
| 133    | CD6236-05-84    | Lever                 |                        |
| 134    | CD6236-05-43    | Fork                  |                        |
| 135    | CD6236-05-39    | Fork                  |                        |
| 136    | GB93-87         | Spring Washer         | 6                      |
| 137    | GB70-85         | Socket Head Cap Screw | M6×16                  |
| 138    | CD6236-05-83    | Washer                |                        |
| 139    | GB894.1-86      | Circlip               | 17                     |
| 140    | GB77-85         | Screw                 | M8×8                   |
| 141    | GB2089-80       | Spring                | 0.8×5×17               |
| 142    | GB308-84        | Steel Ball            | φ6.5                   |
| 143    | CD6236-05-36    | Cam                   |                        |
| 144    | CD6236-05-86    | Fork                  |                        |
| 145    | CD6236-05-38    | Shaft                 |                        |
| 146    | CD6236-05-98    | Fork                  |                        |
| 147    | CD6236-05-85    | Lever                 |                        |
| 148    | GB879-86        | SpringPin             | 3×4                    |
| 149    | CD6236-05-37    | Bracket               |                        |
| 150    | GB879-86        | SpringPin             | 5×18                   |
| 151    | GB896-86        | Circlip               | 8                      |
| 152    | GB3452.1-82     | O-Ring                | 38.7×2.65              |
| 153    | CD6236-05-50    | Bracket               |                        |
| 154    | GB3452.1-82     | O-Ring                | 30×2.65                |
| 155    | CD6236-05-49    | Cover                 |                        |
| 156    | GB70-85         | Socket Head Cap Screw | M5×25                  |
| 157    | CD6236-05-46    | Selector              |                        |
| 158    | GB2089-80       | Spring                | 1×8×32                 |
| 159    | CD6236-05-44/01 | Lever                 |                        |
| 160    | CD6236-05-44/02 | Lever                 |                        |

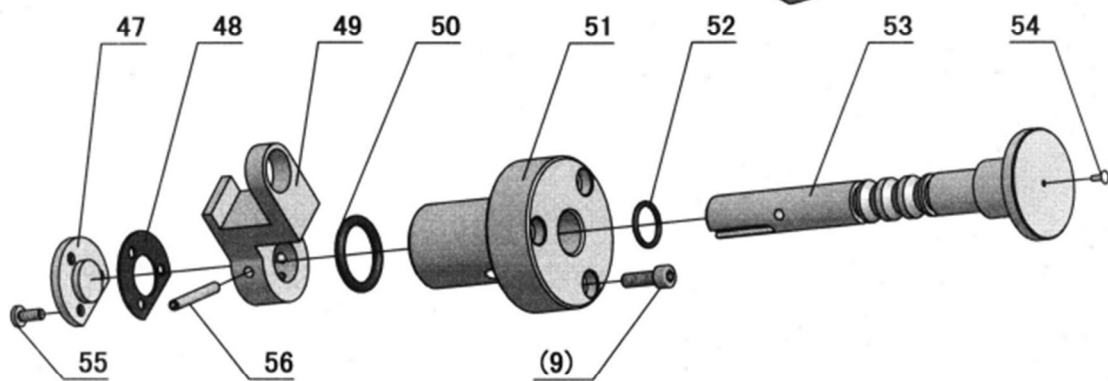
## 5.5 Assemblage wagen



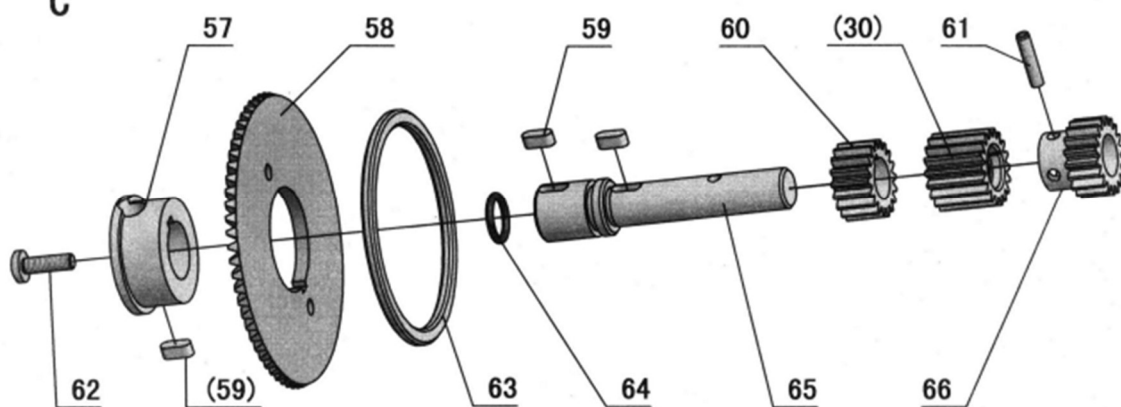
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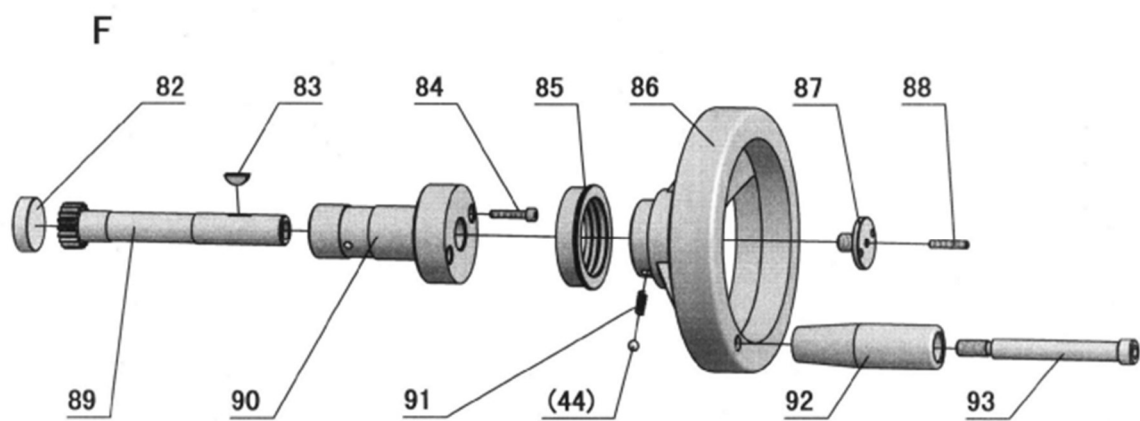
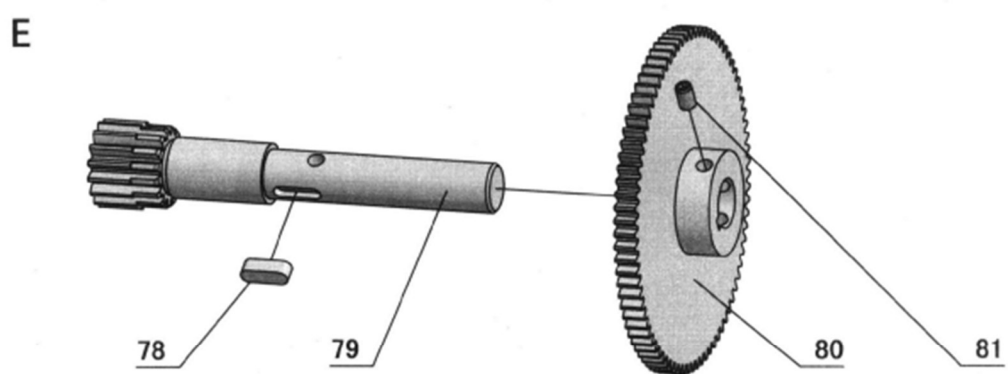
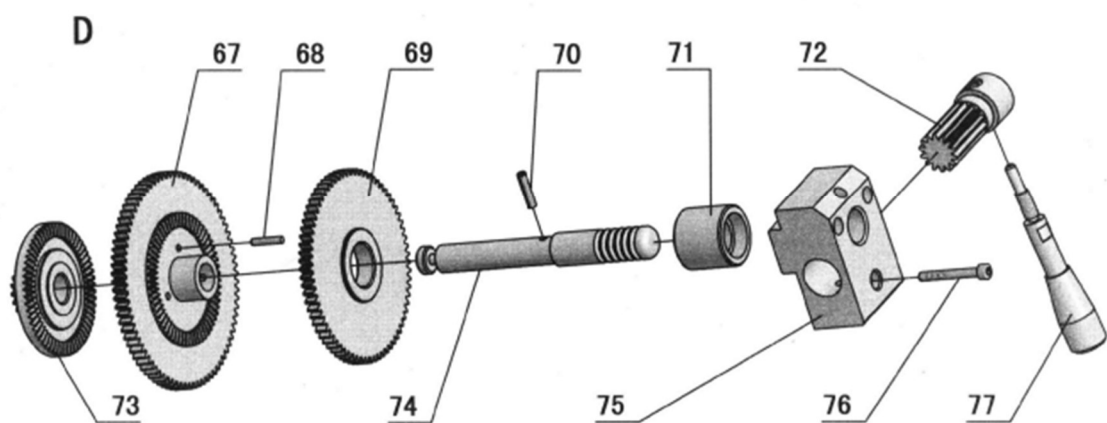


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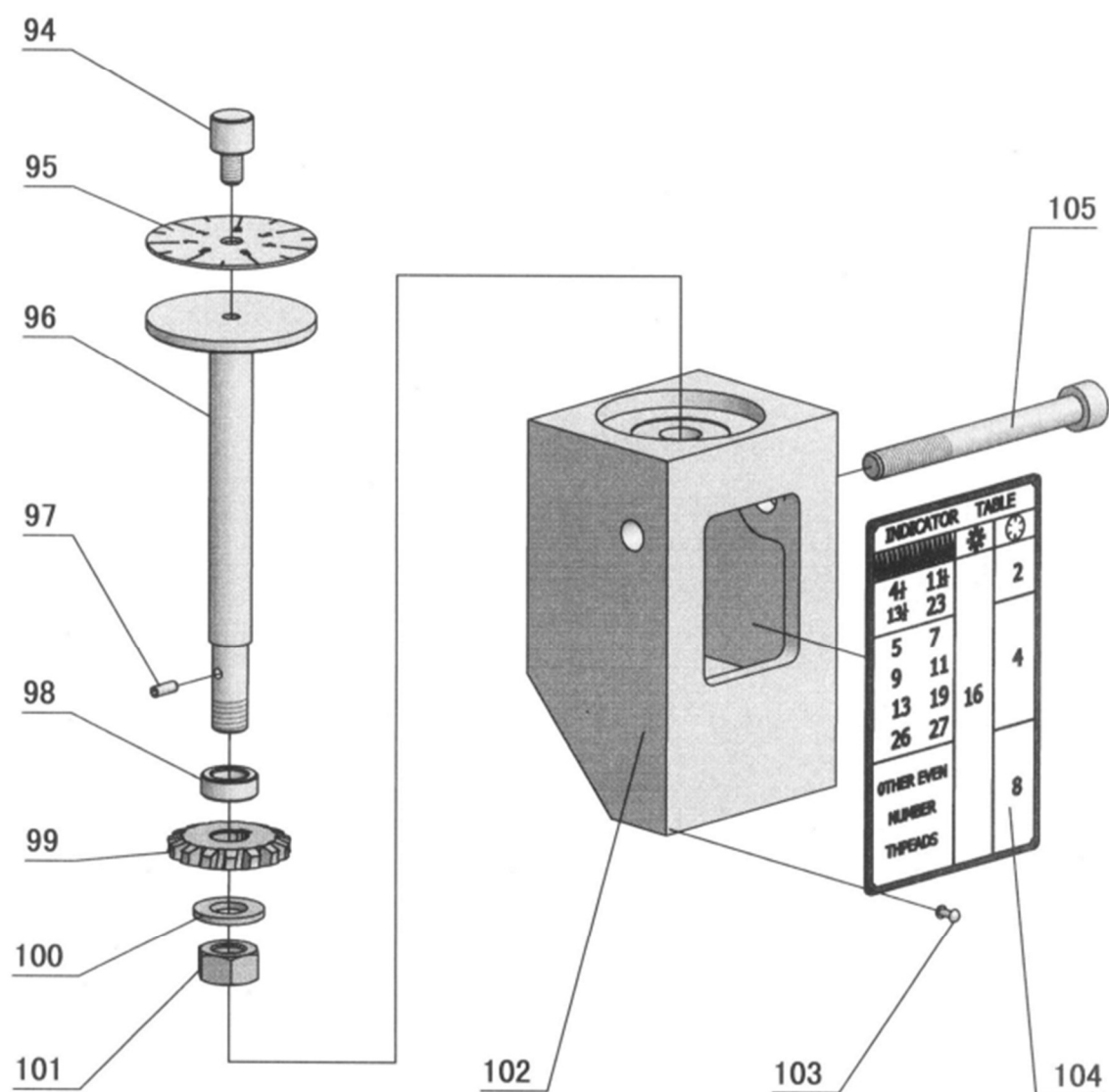
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## 5.6 Assemblage draadsnijlok

I

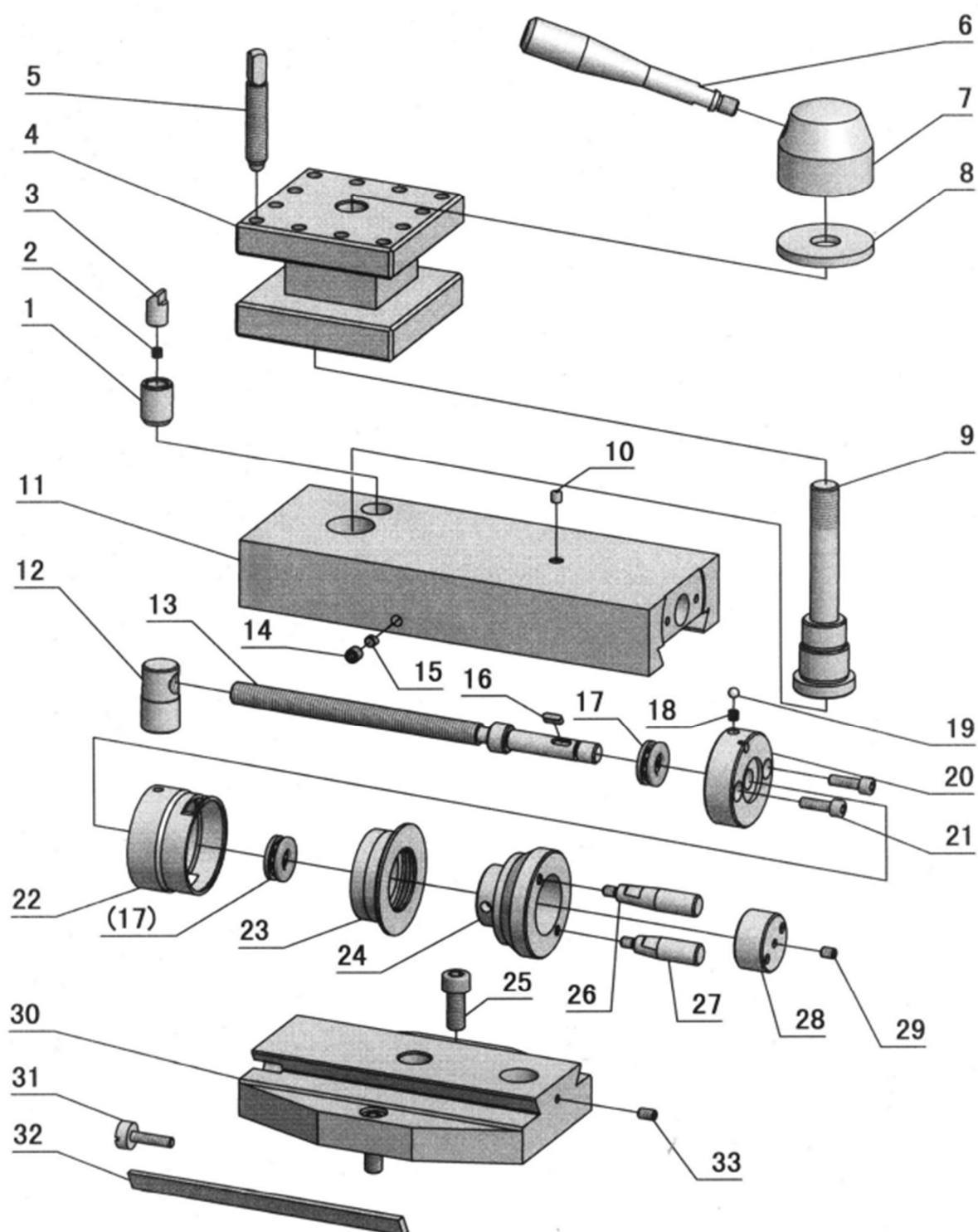


| Nummer | Artikelnummer  | Omschrijving          | Specificaties |
|--------|----------------|-----------------------|---------------|
| 1      | GB818-85       | Screw                 | M4×10         |
| 2      | CD6236-06-03   | Name Plate            |               |
| 3      | GB70-85        | Socket Head Cap Screw | M8×60         |
| 4      | CD6236-06-01   | Apron Casting         |               |
| 5      | GB117-86       | Pin                   | B8×60         |
| 6      | CD6236-06-31   | Lever                 |               |
| 7      | CD6236-06-51   | Bolt                  |               |
| 8      | CD6236-06-39   | Stopper               |               |
| 9      | GB70-85        | Socket Head Cap Screw | M5×16         |
| 10     | GB5782-86      | Bolt                  | M6×12         |
| 11     | CD6236-06-38   | HalfBracket           |               |
| 12     | CD6236-06-52   | HalfNut(Inch)         | 4TPI          |
| 13     | CD6236-06-30   | Gib                   |               |
| 14     | GB5782-86      | Bolt                  | M6×10         |
| 15     | GB79-85        | Socket Head Set Screw | M5×6          |
| 16     | GB894.1-86     | Clip                  | 30            |
| 17     | CD6236-06-35   | Key                   |               |
| 18     | GB290-82       | Needle Bearing        | 7943/30       |
| 19     | CD6236-06-28   | Washer                |               |
| 20     | GB301-84       | Thrust Bearing        | 8106          |
| 21     | CD6236-06-29   | Gear-DriveLevel       | Mn=1.75 Z=23  |
| 22     | GB70-85        | Socket Head Cap Screw | M6×16         |
| 23     | RUN6246-106059 | Switch Bracket        |               |
| 24     | RUN6246-106053 | Bracket               |               |
| 25     | RUN6246-106055 | Pin                   |               |
| 26     | GB77-85        | Socket Head Set Screw | M6×6          |
| 27     | CD6236-06-44   | Shaft                 |               |
| 28     | GB3452.1-82    | O-Ring                | 11.2×2.65     |
| 29     | CD6236-06-19   | Shaft                 |               |
| 30     | CD6236-06-50   | Gear                  | Mn=1.5 Z=18   |
| 31     | GB894.1-86     | External Circle       | 16            |
| 32     | CD6236-06-33   | Spindle Control Lever |               |
| 33     | Z16-1          | Lever Bush            |               |
| 34     | GB1160-86      | Sight Glass           | B20           |
| 35     | CD6236-06-49   | Packing               |               |
| 36     | CD6236-06-48   | Bottom Plate          |               |
| 37     | GB70-85        | Socket Head Cap Screw | M5×16         |
| 38     | Q/ZB285.3      | Oil Plug              | R3/8"         |
| 39     | CD6236-06-37   | Pin                   |               |
| 40     | CD6236-06-25   | Shaft                 |               |

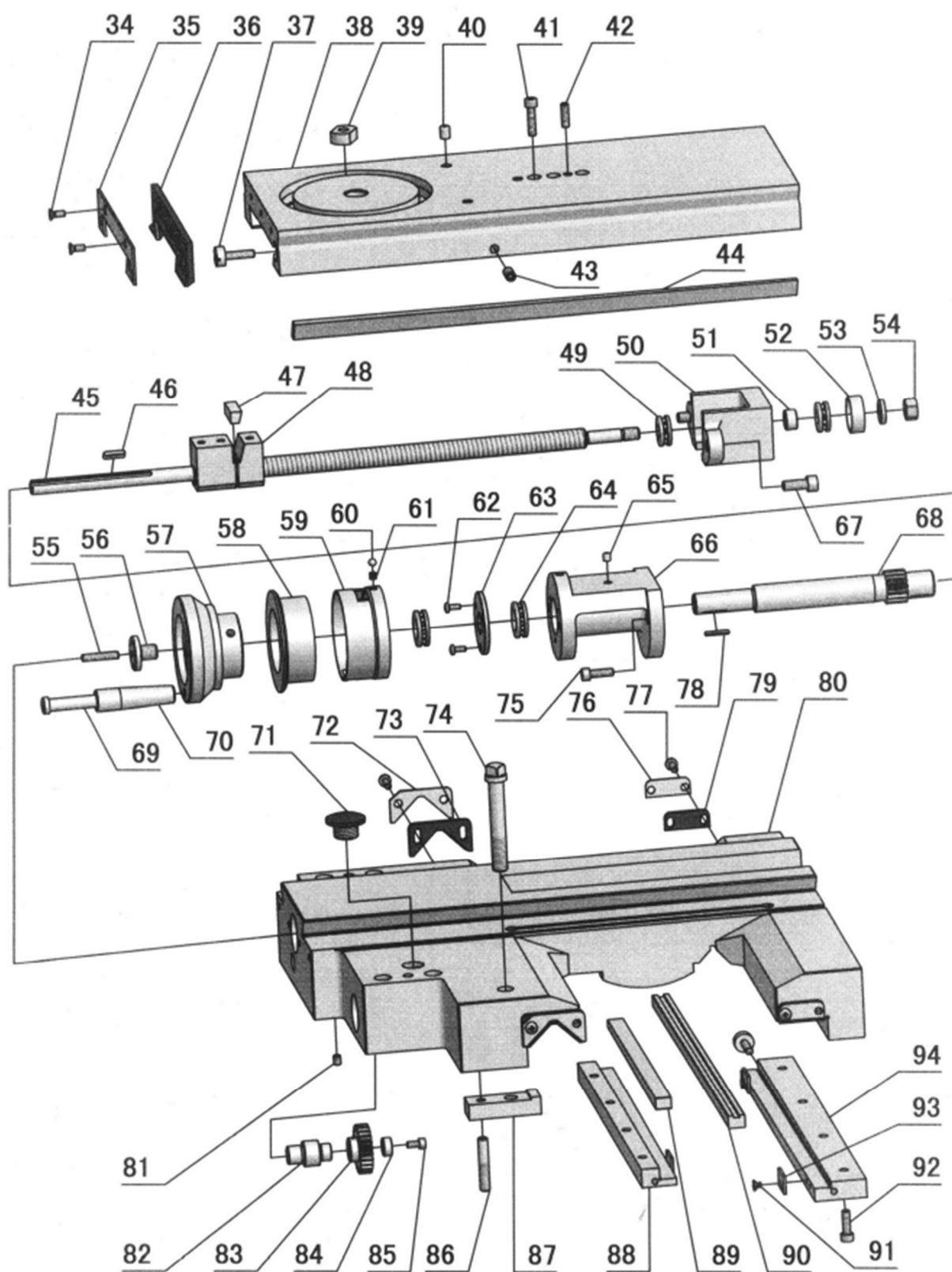
| Nummer | Artikelnummer   | Omschrijving          | Specificaties         |
|--------|-----------------|-----------------------|-----------------------|
| 41     | GB879-86        | Spring Pin            | 5×42                  |
| 42     | CD6236-06-26    | Lever Head            |                       |
| 43     | CD6236-06-27    | Handle                |                       |
| 44     | GB308-84        | SteelBall             | φ6.5                  |
| 45     | GB896-86        | Clip                  | 8                     |
| 46     | GB77-85         | Socket Head Cap Screw | M8×6                  |
| 47     | CD6236-06-43    | Cover                 |                       |
| 48     | CD6236-06-42    | Packing               |                       |
| 49     | CD6236-06-41    | Fork                  |                       |
| 50     | GB3452.1-82     | O-Ring                | 25.8×3.55             |
| 51     | CD6236-06-22    | Sleeve                |                       |
| 52     | GB3452.1-82     | O-Ring                | 16×1.8                |
| 53     | CD6236-06-21    | Shaft                 |                       |
| 54     | GB827-86        | Rivet                 | 2×6                   |
| 55     | GB818-85        | Screw                 | M4×10                 |
| 56     | GB879-86        | Spring Pin            | 4×30                  |
| 57     | CD6236-06-18-02 | Input Bush            |                       |
| 58     | CD6236-06-45    | Gear-DriveBevel       | Mn=1.75 Z=64          |
| 59     | GB1096-79       | Key                   | 5×12                  |
| 60     | CD6236-06-47    | Gear                  | Mn=1.5 Z=18           |
| 61     | GB879-86        | Spring Pin            | 5×22                  |
| 62     | GB818-85        | Screw                 | M6×20                 |
| 63     | CD6236-06-46    | Washer                |                       |
| 64     | GB3452.1-82     | O-Ring                | 11.2×2.65             |
| 65     | CD6236-06-18-01 | Shaft                 |                       |
| 66     | CD6236-06-17    | Gear                  | Mn=1.5 Z=18           |
| 67     | CD6236-06-11    | Gear                  | Mn=1.5Z=80Mn=1.25Z=60 |
| 68     | GB119-86        | Pin                   | D4×20                 |
| 69     | CD6236-06-12    | Gear                  | Mn=1.5Z=72Mn=1.25Z=60 |
| 70     | GB879-86        | Spring Pin            | 5×22                  |
| 71     | CD6236-06-15    | Sleeve                |                       |
| 72     | CD6236-06-40    | Gear Shaft            | Mn=1.5 Z=14           |
| 73     | CD6236-06-34    | Gear                  | Mn=1.5Z=18Mn=1.25Z=60 |
| 74     | CD6236-06-13    | Shaft                 |                       |
| 75     | CD6236-06-14    | Lever Head            |                       |
| 76     | GB70-85         | Socket Head Cap Screw | M5×40                 |
| 77     | CD6236-06-16    | Lever                 |                       |
| 78     | GB1096-79       | Key                   | 6×18                  |
| 79     | CD6236-06-10    | Shaft                 | Mn=1.75 Z=16          |
| 80     | CD6236-06-09    | Gear                  | Mn=1.5 Z=81           |

| Nummer | Artikelnummer    | Omschrijving          | Specificaties |
|--------|------------------|-----------------------|---------------|
| 81     | GB78-85          | Screw                 | M6×10         |
| 82     | CD6236-06-23     | Plug                  |               |
| 83     | GB1099-79        | Woodruff Key          | 5×6.5×16      |
| 84     | GB70-85          | Socket Head Cap Screw | M5×25         |
| 85     | CD6236-06-08     | Dial                  |               |
| 86     | CD6236-06-07     | Hand Wheel            |               |
| 87     | CD6236-08-16     | Screw Plug            |               |
| 88     | GB79-85          | Set Screw             | M5×25         |
| 89     | CD6236-06-02     | Shaft                 |               |
| 90     | CD6236-06-04     | Sleeve                |               |
| 91     | GB2089-80        | Spring                |               |
| 92     | CD6236-06-05     | Handle                |               |
| 93     | CD6236-06-06     | Bolt                  |               |
| 94     | CD6236-06-321/9  | Screw                 |               |
| 95     | CD6236-06-32-3G  | Plate                 |               |
| 96     | CD6236-06-32-1G  | Shaft                 |               |
| 97     | GB879-86         | SpringPin             | 3×8           |
| 98     | CD6236-06-32-2G  | Washer                |               |
| 99     | CD6236-06-322/5G | Worm Gear             | Mn=2 Z=14     |
| 100    | GB93-86          | Spring Washer         | 10            |
| 101    | GB6170-86        | Nut                   | M10           |
| 102    | CD6236-06-32G    | Worm Unit             |               |
| 103    | GB827-86         | Rivet                 | 2×5           |
| 104    | CD6236-06-325/5G | Plate                 |               |

## 5.7 Assemblage beitelstele



## 5.8 Assemblage dwarsslede

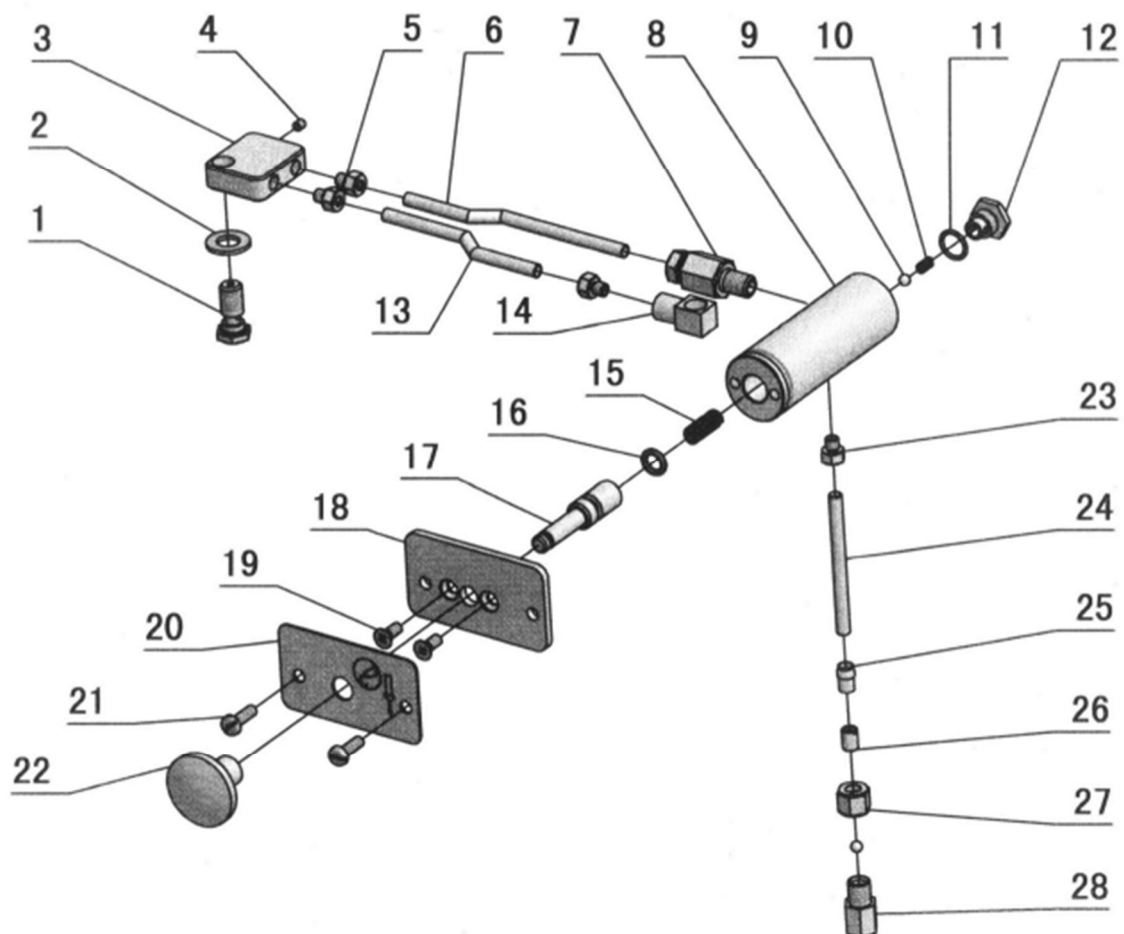


| Nummer | Artikelnummer | Omschrijving              | Specificaties |
|--------|---------------|---------------------------|---------------|
| 1      | CD6236-07-49A | Bush(S-Post)              |               |
| 1      | CD6236-07-49  | Bush(T-Post)              |               |
| 2      | GB2089-80     | Spring                    | 0.5×5×18      |
| 3      | CD6236-07-50  | Pin                       |               |
| 4      | CD6236-07-21  | ToolPost                  |               |
| 5      | GB98-83       | Screw                     | M10×50        |
| 6      | CD6236-07-29  | Clamp Handle              |               |
| 7      | CD6236-07-19  | Clamping Handle           |               |
| 8      | CD6236-07-20  | Washer                    |               |
| 9      | CD6236-07-18A | Tool Post Shaft (S-Post)  |               |
| 9      | CD6236-07-18  | Tool Post Shaft (T-Post)  |               |
| 10     | GB1155-79     | Ball Cup                  | 6             |
| 11     | CD6236-07-25A | Compound Rest(360S-Post)  |               |
| 11     | CD6240-07-25A | Compound Rest(410S-Post)  |               |
| 11     | CD6236-07-25  | Compound Rest(360T-Post)  |               |
| 11     | CD6240-07-25  | Compound Rest(410T-Post)  |               |
| 12     | CD6236-07-17G | Nut(Metric)               |               |
| 12     | CD6236-07-17  | Nut(Inch)                 |               |
| 13     | CD6236-07-07G | Feed Screw (Metric)       |               |
| 13     | CD6236-07-07  | Feed Screw (Inch)         |               |
| 14     | GB77-85       | Screw                     | M8×8          |
| 15     | CD6236-07-46  | Bottom                    |               |
| 16     | GB1096-79     | Key                       | 4×12          |
| 17     | GB301-84      | Thrust Bearing            | 8101          |
| 18     | GB2089-80     | Spring                    | 0.5×5×18      |
| 19     | GB308-77      | Steel Ball                | 6             |
| 20     | CD6236-07-13  | Seat                      |               |
| 21     | GB70-85       | Screw                     | M6×20         |
| 22     | CD6236-07-12G | Steel Ball (Metric)       |               |
| 22     | CD6236-07-12  | Steel Ball (Inch)         |               |
| 23     | CD6236-07-11G | Dial-Compound Rest (M)    |               |
| 23     | CD6236-07-11  | Dial-Compound Rest (Inch) |               |
| 24     | CD6236-07-10  | Handle                    |               |
| 25     | GB70-85       | Screw                     | M10×25        |
| 26     | CD6236-07-05  | Handle                    |               |
| 27     | CD6236-07-06  | Handle                    |               |
| 28     | CD6236-07-08  | Screw Plug                |               |
| 29     | GB77-85       | Screw                     | M6×8          |
| 30     | CD6236-07-26  | Swivel Table (360)        |               |
| 30     | CD6240-07-26  | Swivel Table (410)        |               |

| Nummer | Artikelnummer   | Omschrijving           | Specificaties |
|--------|-----------------|------------------------|---------------|
| 31     | CD6236-07-48    | Screw                  |               |
| 32     | CD6236-07-47    | Gib                    |               |
| 33     | GB77-85         | Screw                  | M6×10         |
| 34     | GB819-85        | Screw                  | M5×12         |
| 35     | CD6236-07-44    | Wiper Cover            |               |
| 36     | CD6236-07-45    | Wiper                  |               |
| 37     | CD6236-07-48    | Screw                  |               |
| 38     | CD6236-07-27    | Cover-Cross Sliding    |               |
| 39     | CD6236-07-64    | T-Bracket              |               |
| 40     | GB1155-79       | Ball Cup               | 8             |
| 41     | GB70-85         | Screw                  | M6×25         |
| 42     | GB77-85         | Screw                  | M6×20         |
| 43     | GB77-85         | Screw                  | M8×16         |
| 44     | CD6236-07-23    | Gib                    |               |
| 45     | CD6236-07-55G   | Feed Screw (Metric)    |               |
| 45     | CD6236-07-55    | Feed Screw (Inch)      |               |
| 46     | CD6240-07-63a-2 | Key                    | 4×18          |
| 47     | RUN6246-103004  | Bracket                |               |
| 48     | CD6236-07-51G   | Nut(Metric)            |               |
| 48     | CD6236-07-51a   | Nut(Inch)              |               |
| 49     | GB301-84        | Thrust Bearing         | 8100          |
| 50     | CD6236-07-22    | Bracket                |               |
| 51     | CD6236-07-14    | Spacer                 |               |
| 52     | CD6236-07-30    | Bearing Cover          |               |
| 53     | CD6236-07-09    | Bracket                |               |
| 54     | GB6175-86       | Clamping Nut           | M10           |
| 55     | GB77-85         | Screw                  | M6×35         |
| 56     | CD6236-07-37    | Clamping Screw         |               |
| 57     | CD6236-07-38    | Wheel                  |               |
| 58     | CD6236-07-41G   | Dial-Feed(Metric)      |               |
| 58     | CD6236-07-41    | Dial-Feed(Inch)        |               |
| 59     | CD6236-07-42G   | Handle Spacer (Metric) |               |
| 59     | CD6236-07-42    | Handle Spacer(Inch)    |               |
| 60     | GB308-77        | SteelBall              | 6             |
| 61     | GB2089-80       | Spring                 | 0.5×5×18      |
| 62     | GB818-85        | Screw                  | M4×10         |
| 63     | CD6236-07-43    | Washer                 |               |
| 64     | GB301-84        | Thrust Bearing         | 8103          |
| 65     | GB1155-79       | BallCup                | 6             |
| 66     | CD6236-07-36    | Bracket                |               |

| Nummer | Artikelnummer  | Omschrijving  | Specificaties |
|--------|----------------|---------------|---------------|
| 67     | GB77-85        | Screw         | M8×20         |
| 68     | CD6240-07-63a  | Gear Shaft    | Mn=1.5 Z=16   |
| 69     | CD6236-07-40   | Screw         |               |
| 70     | CD6236-07-39   | Handle Spacer |               |
| 71     | CD6236-07-15   | Plug          |               |
| 72     | CD6236-07-34   | Wiper Cover   |               |
| 73     | CD6236-07-33   | Wiper         |               |
| 74     | CD6236-07-04   | Clamp Screw   |               |
| 75     | GB70-85        | Screw         | M6×20         |
| 76     | CD6236-07-32   | Wiper Cover   |               |
| 77     | GB818-85       | Screw         | M5×16         |
| 78     | GB1096-86      | Key           | 3×3×20        |
| 79     | CD6236-07-31   | Wiper         |               |
| 80     | CD6236-07-28   | Carriage      |               |
| 81     | GB77-85        | Screw         | M6×8          |
| 82     | CD6236-07-61   | Shaft         |               |
| 83     | CD6236-07-60   | Gear          | Mn=1.5 Z=25   |
| 84     | CD6236-07-59   | Washer        |               |
| 85     | GB70-85        | Screw         | M5×10         |
| 86     | CD6236-07-03   | Support Screw |               |
| 87     | CD6236-07-02   | Clamp Block   |               |
| 88     | CD6236-07-16   | Gib           |               |
| 89     | CD6236-07-58   | Gib           |               |
| 90     | CD6236-07-57   | Gib           |               |
| 91     | GB68-85        | Screw         | M4×6          |
| 92     | GB70-85        | Screw         | M6×20         |
| 93     | CD6236-07-16-1 | Baffle        |               |
| 94     | CD6236-07-56   | Gib           |               |

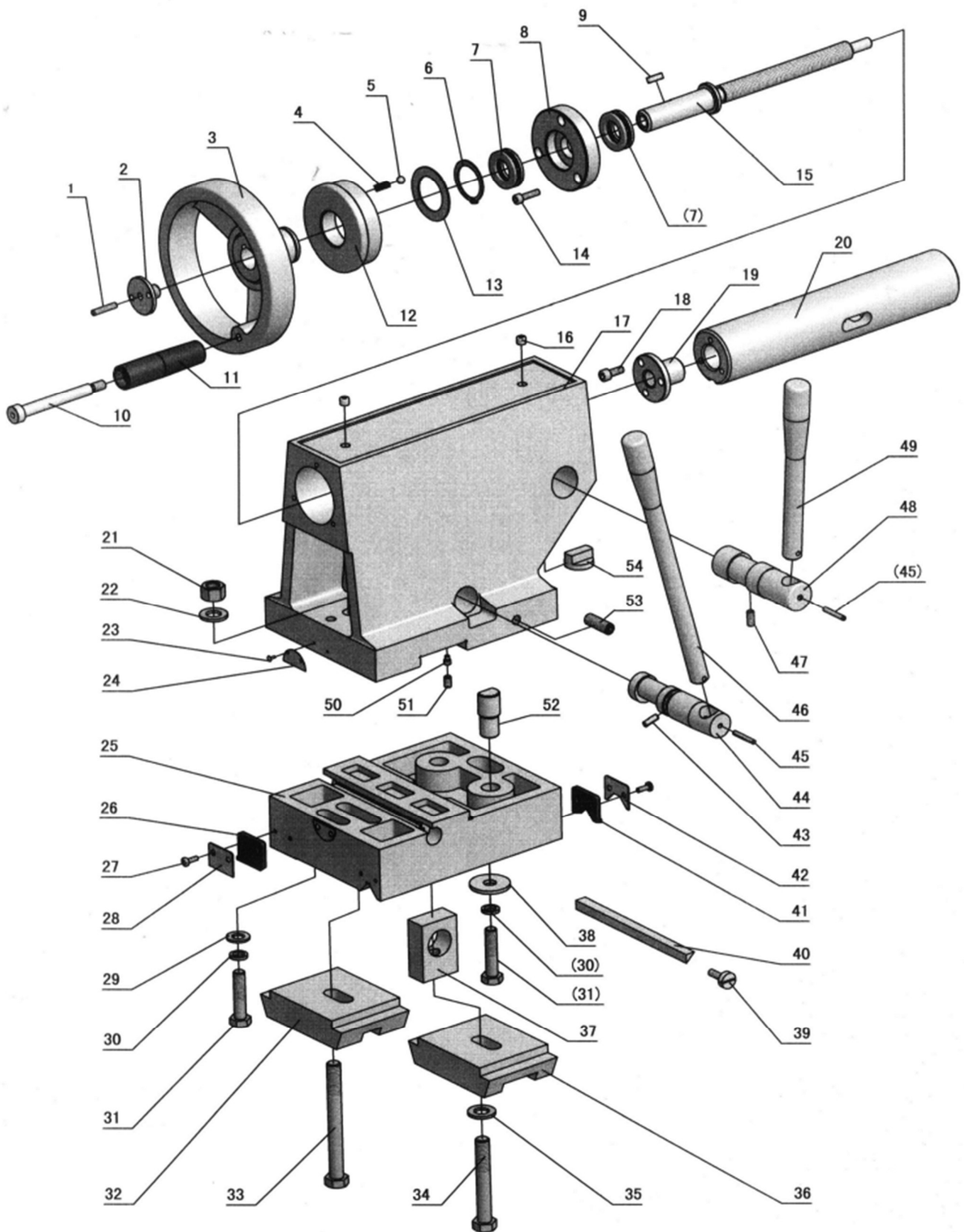
## 5.9 Assemblage oliepomp wagen



| Nummer | Artikelnummer     | Omschrijving              | Specificaties |
|--------|-------------------|---------------------------|---------------|
| 1      | CD6236-07-0113/13 | Proper Screw              |               |
| 2      | GB97.1-85         | Washer                    | 10            |
| 3      | CD6236-07-0110/13 | Distributor               |               |
| 4      | GB77-85           | Screw                     | M4×5          |
| 5      | 15326C            | Tie-in 6 Lubrication Tube | φ5            |
| 7      | 2143SC            | Tie-in                    | φ5/Z1/8       |
| 8      | CD6236-07-016/13a | Pump                      |               |
| 9      | GB308-77          | Ball                      | 5             |
| 10     | GB2089-80         | Spring                    | 0.5×4×15      |
| 11     | GB3452.1-82       | O-Ring                    | 11.2×1.8      |
| 12     | CD6236-07-015/13  | Plug                      |               |
| 13     |                   | Lubrication Tube          | φ5            |
| 14     | CD6236-07-017/13  | Joint                     |               |
| 15     | GB2089-80         | Spring                    | 1×7×45        |
| 16     | GB3452.1-82       | O-Ring                    | 8×2.65        |
| 17     | CD6236-07-012/13  | Piston                    |               |
| 18     | CD6236-07-014/13  | Plate                     |               |
| 19     | GB819-85          | Screw                     | M5×12         |
| 20     | CD6236-07-013/13  | Name Plate                |               |
| 21     | GB67-85           | Screw                     | M5×15         |
| 22     | RUN6241-103067    | Knob                      |               |
| 23     | 22587T            | Tie-in                    | φ6/Z1/8       |
| 24     |                   | Lubrication Tube          | φ6×150        |
| 25     | RUN6246-103071    | Tie-in                    |               |
| 26     | RUN6246-103072    | Nut                       |               |
| 27     | B1061C            | Double Taper Sheath       | 4             |
| 28     | RUN6246-103073    | Valve                     |               |

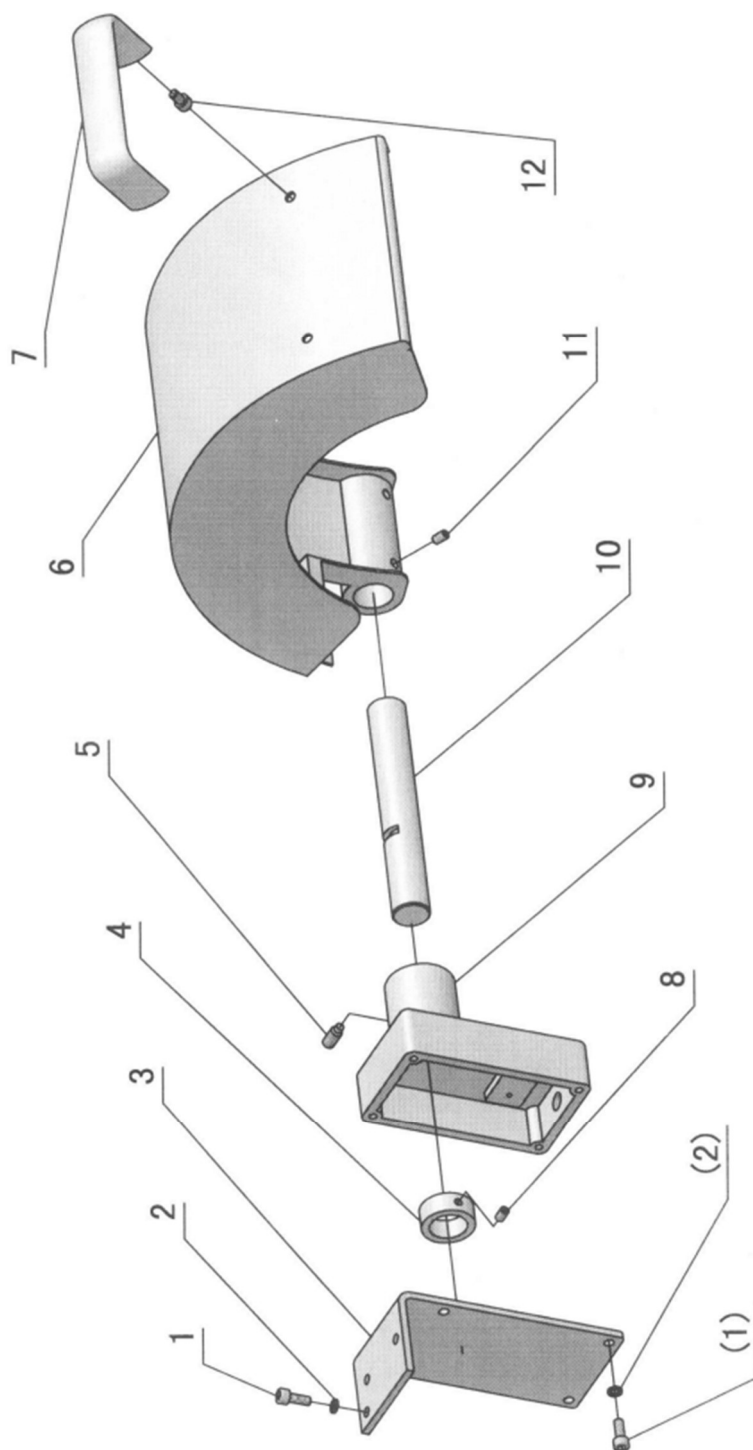
## 5.10

## Assemblage losse kop

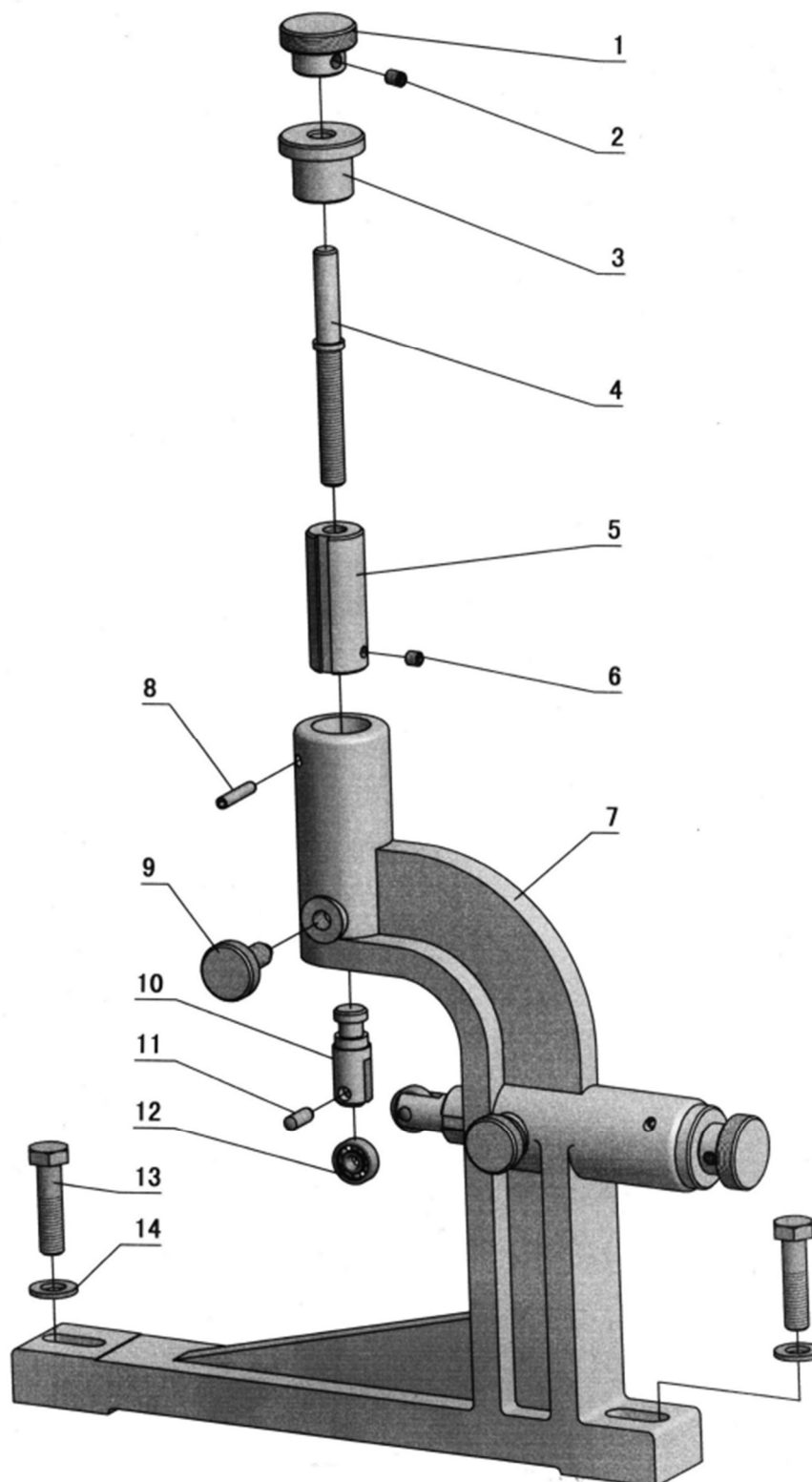


| Nummer | Artikelnummer | Omschrijving              | Specificaties |
|--------|---------------|---------------------------|---------------|
| 1      | GB78-85       | Key                       | 5×25          |
| 2      | CD6236-08-16  | Screw Plug                |               |
| 3      | CD6236-08-17  | Hand Wheel                |               |
| 4      | GB2089-80     | Spring                    | 0.6×5×16      |
| 5      | GB308-84      | Steel Ball                | Φ6.5          |
| 6      | GB894.1-86    | Retaining Ring            | 32            |
| 7      | GB301-84      | Thrust Bearing            | 8104          |
| 8      | CD6236-08-13  | Bracket                   |               |
| 9      | GB1096-79     | Key                       | 5×16          |
| 10     | CD6236-08-18  | Bolt                      |               |
| 11     | CD6236-08-19  | Handle                    |               |
| 12     | CD6236-08-14  | Dial                      |               |
| 13     | CD6236-08-15  | Retaining Ring            |               |
| 14     | GB70-85       | Screw                     | M5×25         |
| 15     | CD6236-08-11  | Feed Screw                |               |
| 16     | GB1155-79     | Oil Cup                   | 8             |
| 17     | CD6236-08-01  | Tailstock                 |               |
| 18     | GB70-85       | Screw                     | M6×16         |
| 19     | CD6236-08-12  | Feed Nut                  |               |
| 20     | CD6236-08-10  | Quill                     |               |
| 21     | GB55-76       | Hexagon Thick Nut         | M12           |
| 22     | GB97-85       | Washer                    | 12            |
| 23     | GB827-85      | Button Head Rivet         | 2×8           |
| 24     | CD6236-08-26  | Set-Over Indication Chart |               |
| 25     | CD6236-08-05  | Tail Stock Base           |               |
| 26     | CD6236-08-25  | Bedway Wiper              |               |
| 27     | GB818-85      | Cross Screw               | M4×10         |
| 28     | CD6236-08-27  | Bedway Wiper Plate        |               |
| 29     | GB97.1-86     | Washer                    | 10            |
| 30     | GB93-85       | Spring Washer             | 10            |
| 31     | GB5780-86     | Bolt                      | M10×45        |
| 32     | CD6236-08-29  | Clamping Block            |               |
| 33     | GB5780-86     | Bolt                      | M12×110       |
| 34     | GB5780-86     | Bolt                      | M12×80        |
| 35     | GB95-86       | Washer                    | 12            |
| 36     | CD6236-08-06  | Clamping Block            |               |
| 37     | CD6236-08-20  | Adjusting Block           |               |
| 38     | CD6236-08-30  | Washer                    |               |
| 39     | CD6236-08-04  | Screw                     |               |
| 40     | CD6236-08-03  | Gib                       |               |

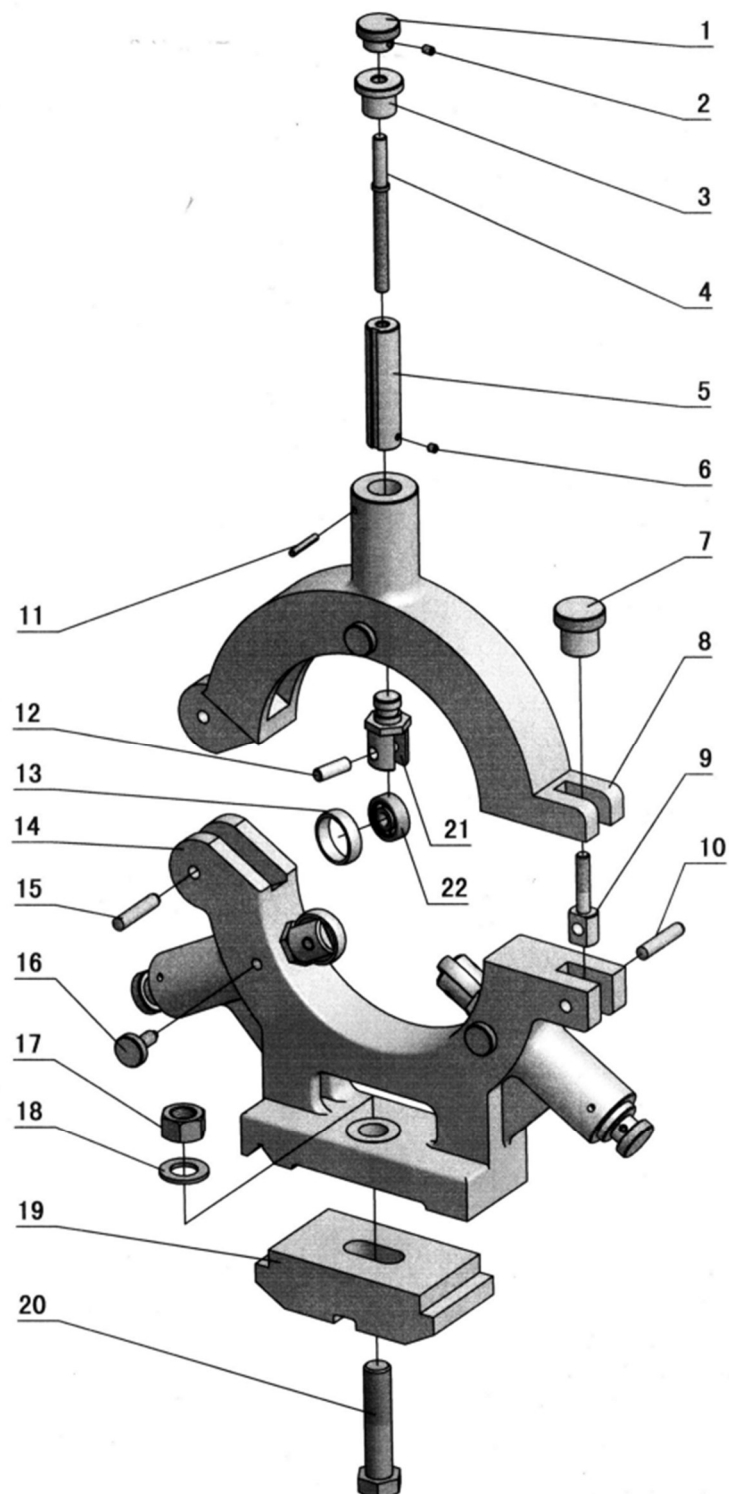
| Nummer | Artikelnummer | Omschrijving          | Specificaties |
|--------|---------------|-----------------------|---------------|
| 41     | CD6236-08-02  | Bedway Wiper          |               |
| 42     | CD6236-08-28  | Bedway Wiper Plate    |               |
| 43     | GB879-86      | Spring Pin            | 5×15          |
| 44     | CD6236-08-21  | Socket Wrench         |               |
| 45     | GB879-86      | Spring Pin            | 4×25          |
| 46     | CD6236-08-22  | Clamping Lever        |               |
| 47     | GB77-85       | Socket Head Set Screw | M6×15         |
| 48     | CD6236-08-23  | Clamping Shaft        |               |
| 49     | CD6236-08-24  | Clamping Lever        |               |
| 50     | GB79-85       | Socket Head Set Screw | M6×10         |
| 51     | GB77-85       | Socket Head Set Screw | M6×10         |
| 52     | CD6236-08-07  | Shaft                 |               |
| 53     | GB77-85       | Socket Head Set Screw | M10×35        |
| 54     | CD6236-08-09  | Key                   |               |



| Nummer | Artikelnummer  | Omschrijving    | Specificaties |
|--------|----------------|-----------------|---------------|
| 1      | GB70-85        | Screw           | M6×12         |
| 2      | GB93-86        | Washer          | 6             |
| 3      | CD6236-04F-02  | Support Bracket |               |
| 4      | CM6233-F1005   | Sleeve          |               |
| 5      | GB75-85        | Screw           | M8X20         |
| 6      | CD6236-04FA-01 | Cover           |               |
| 7      | HY8315.4A=114  | Handle          |               |
| 8      | GB78-85        | Screw           | M6×10         |
| 9      | RIN6236-101101 | Cover Bracket   |               |
| 10     | CD6236-04FA-04 | Shaft           |               |
| 11     | GB78-85        | Screw           | M8×10         |
| 12     | GB70-85        | Screw           | M6×10         |



| Nummer | Artikelnummer  | Omschrijving  | Specificaties |
|--------|----------------|---------------|---------------|
| 1      | RUN6246-110019 | Rotate Handle |               |
| 2      | GB78-85        | Screw         | M6×8          |
| 3      | RUN6246-110004 | Bush          |               |
| 4      | CD6236-10-11   | Screw Shaft   |               |
| 5      | CD6236-10-10   | Sleeve        |               |
| 6      | GB77-85        | Screw         | M6×6          |
| 7      | CD6236-10-09   | Follow Rest   |               |
| 8      | GB879-86       | Spring Pin    | 5×26          |
| 9      | RUN6246-110018 | Limited Screw |               |
| 10     | CD6236-10-08   | Support Shaft |               |
| 11     | GB119-86       | Pin           | 6×16          |
| 12     | GB278-88       | Bearing       | 80026         |
| 13     | GB5782-86      | Bolt          | M10×40        |
| 14     | GB97.1-86      | Washer        | 6×16          |



| Nummer | Artikelnummer  | Omschrijving            | Specificaties |
|--------|----------------|-------------------------|---------------|
| 1      | RUN6246-110019 | Rotate Handle           |               |
| 2      | GB78-85        | Screw                   | M6×8          |
| 3      | RUN6246-110004 | Bush                    |               |
| 4      | CD6240-10-05   | Screw Shaft             |               |
| 5      | CD6236-10-04   | Sleeve                  |               |
| 6      | GB77-85        | Screw                   | M6×6          |
| 7      | RUN6246-110014 | Handle                  |               |
| 8      | CD6236-10-02   | Upside of Steady Rest   |               |
| 9      | RUN6246-110013 | Clamping Screw          |               |
| 10     | GB119-86       | Pin                     | 10×50         |
| 11     | GB879-86       | Spring Pin              | 5×32          |
| 12     | GB119-86       | Pin                     | 6×20          |
| 13     | CD6240-10-07   | Guard Bush              |               |
| 14     | CD6236-10-01   | Downside of Steady Rest |               |
| 15     | GB119-86       | Pin                     | 10×50         |
| 16     | RUN6246-110018 | Limited Screw           |               |
| 17     | GB6170-86      | Nut                     | M16           |
| 18     | GB97.1-86      | Washer                  | 16            |
| 19     | CD6240-10-03   | Clamping Bracket        |               |
| 20     | GB5780-86      | Bolt                    | M16×80        |
| 21     | CD6236-10-06   | Support Shaft           |               |
| 22     | GB278-88       | Bearing                 | 80026         |