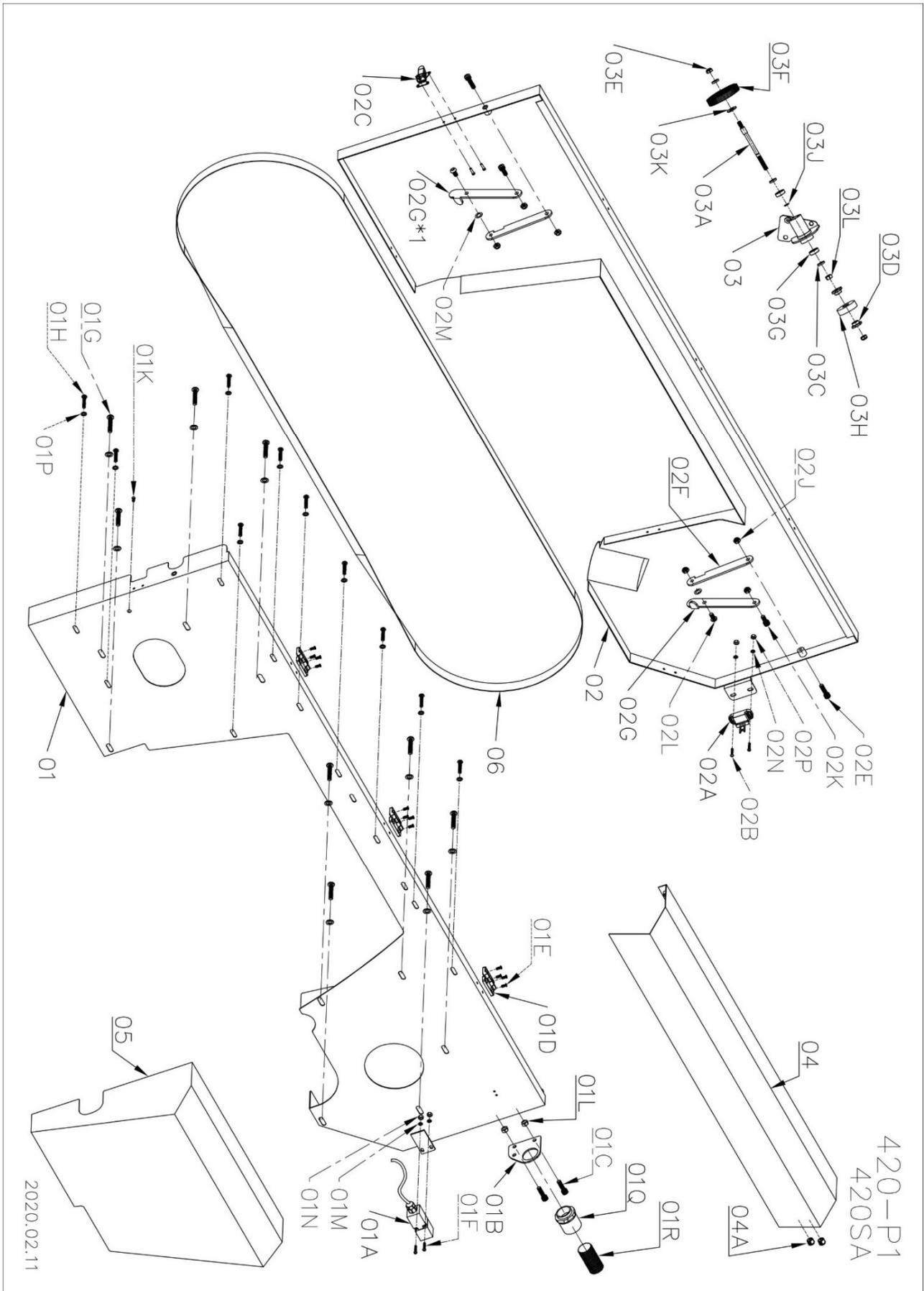


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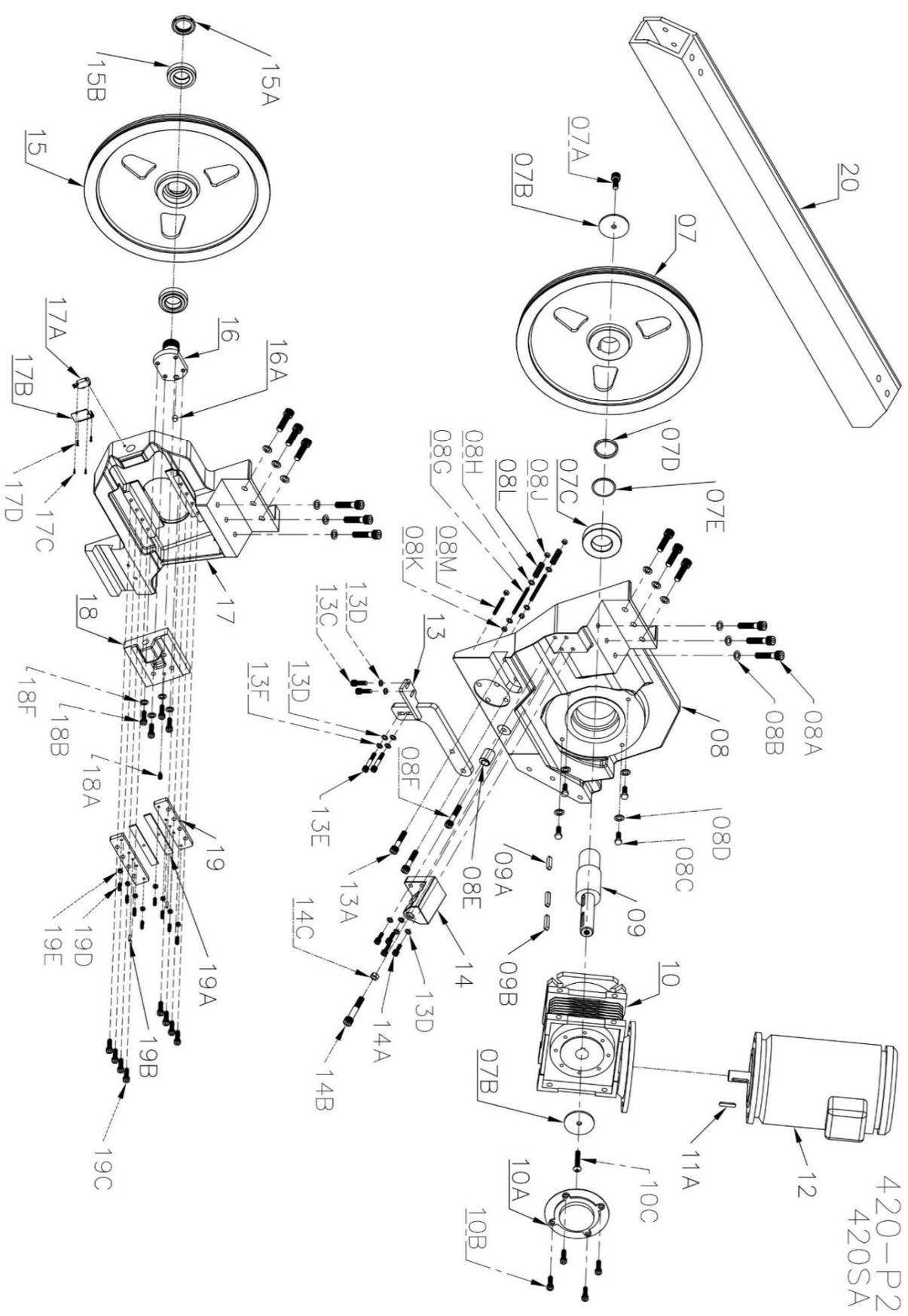
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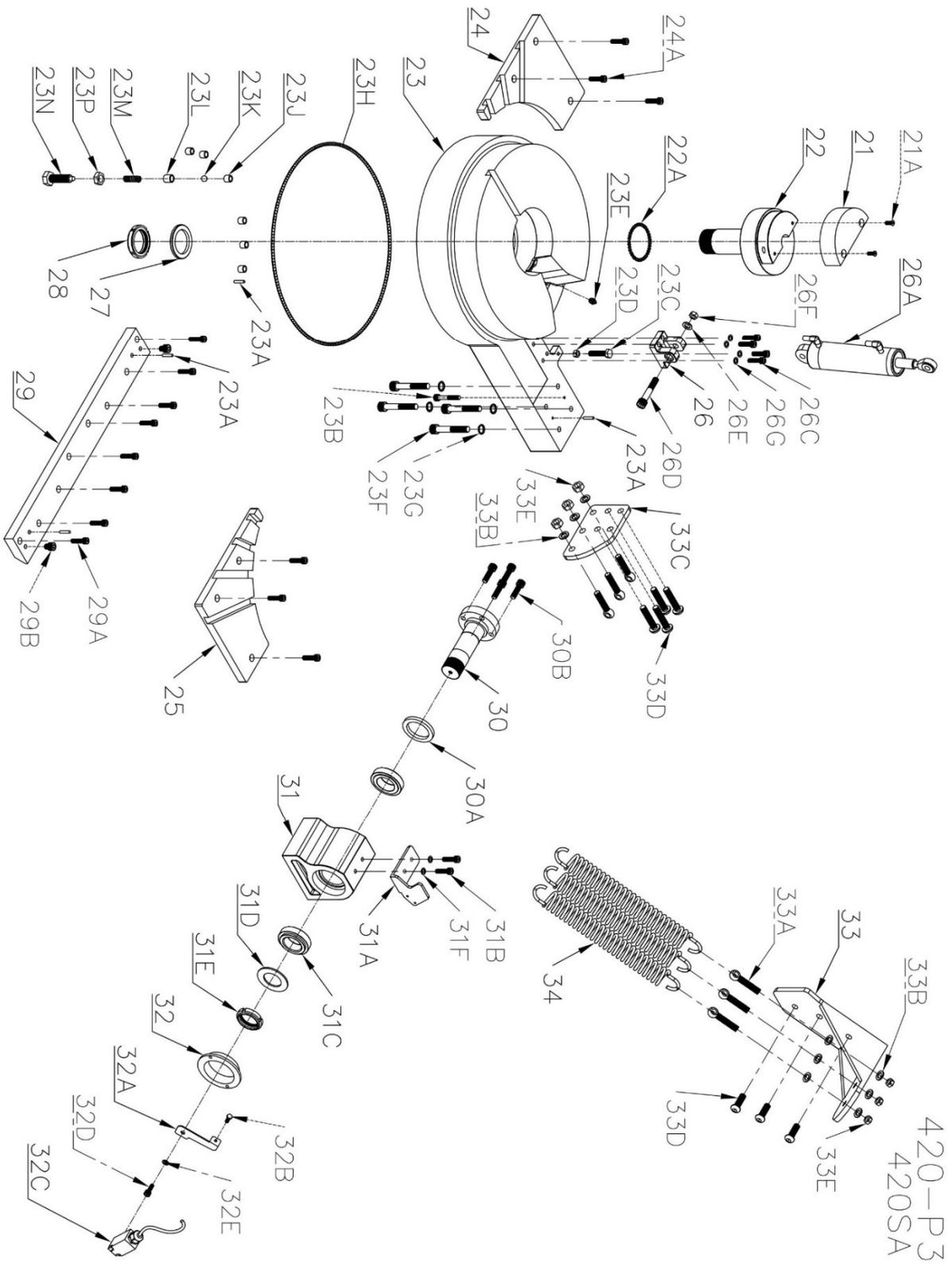
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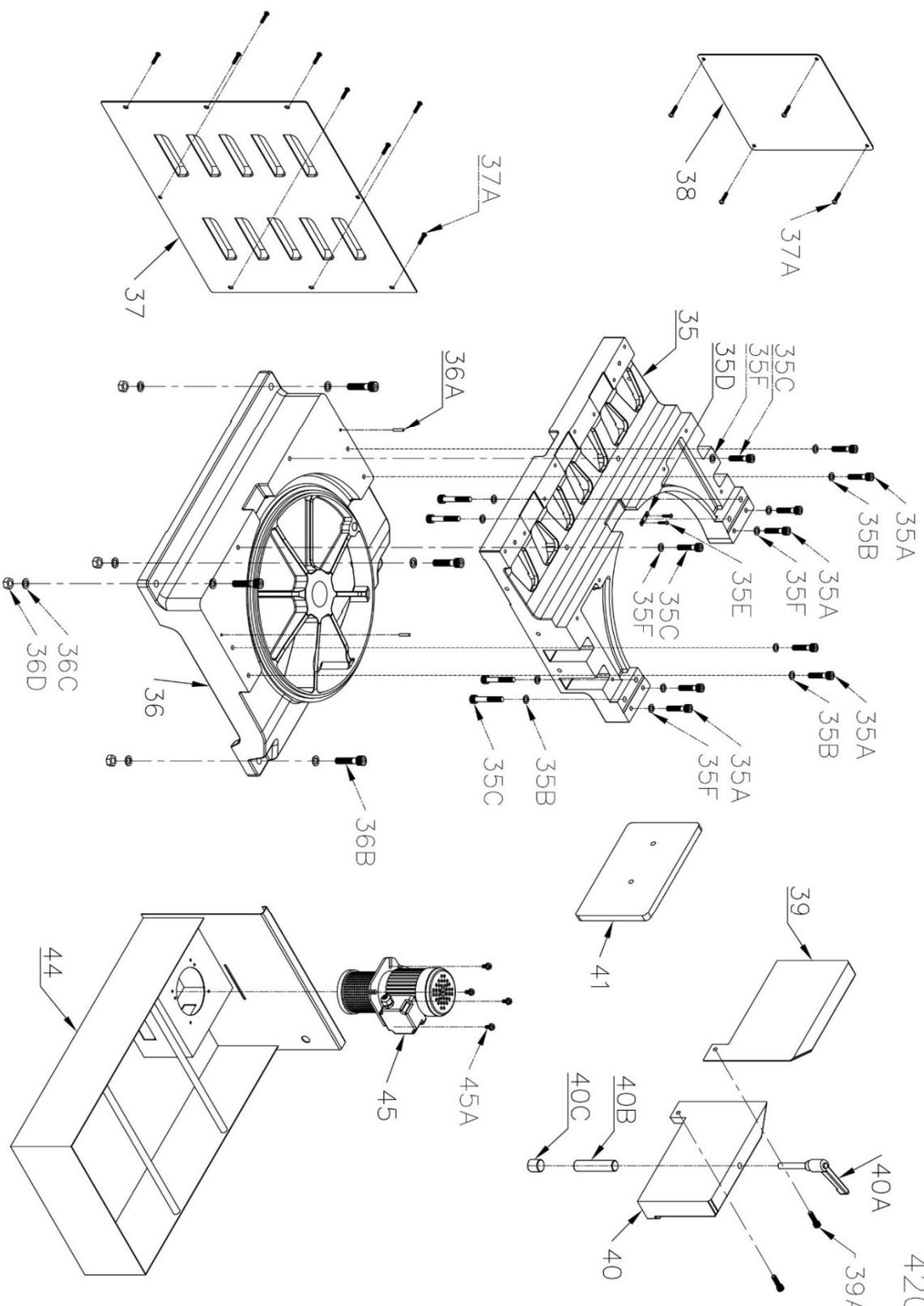
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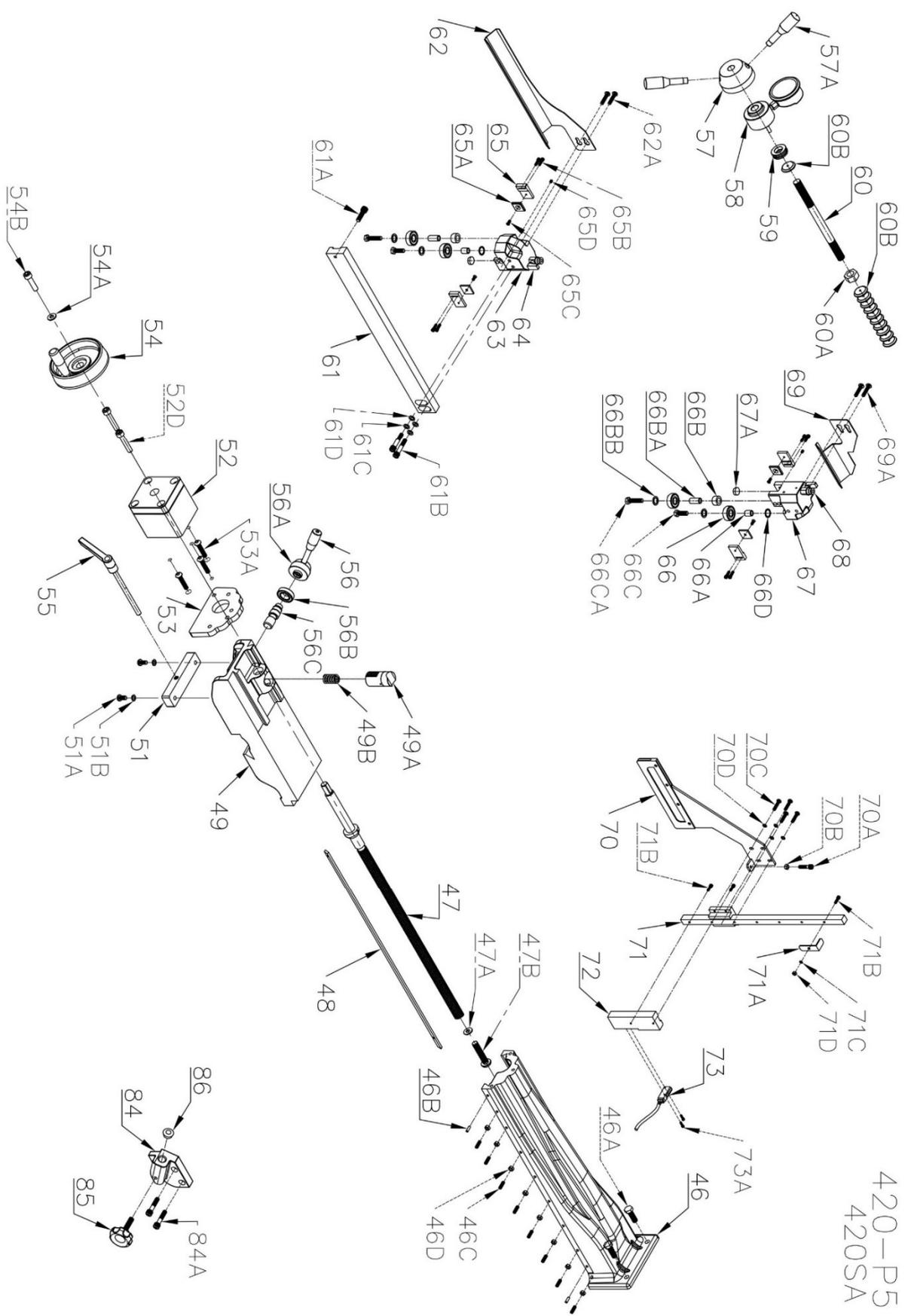
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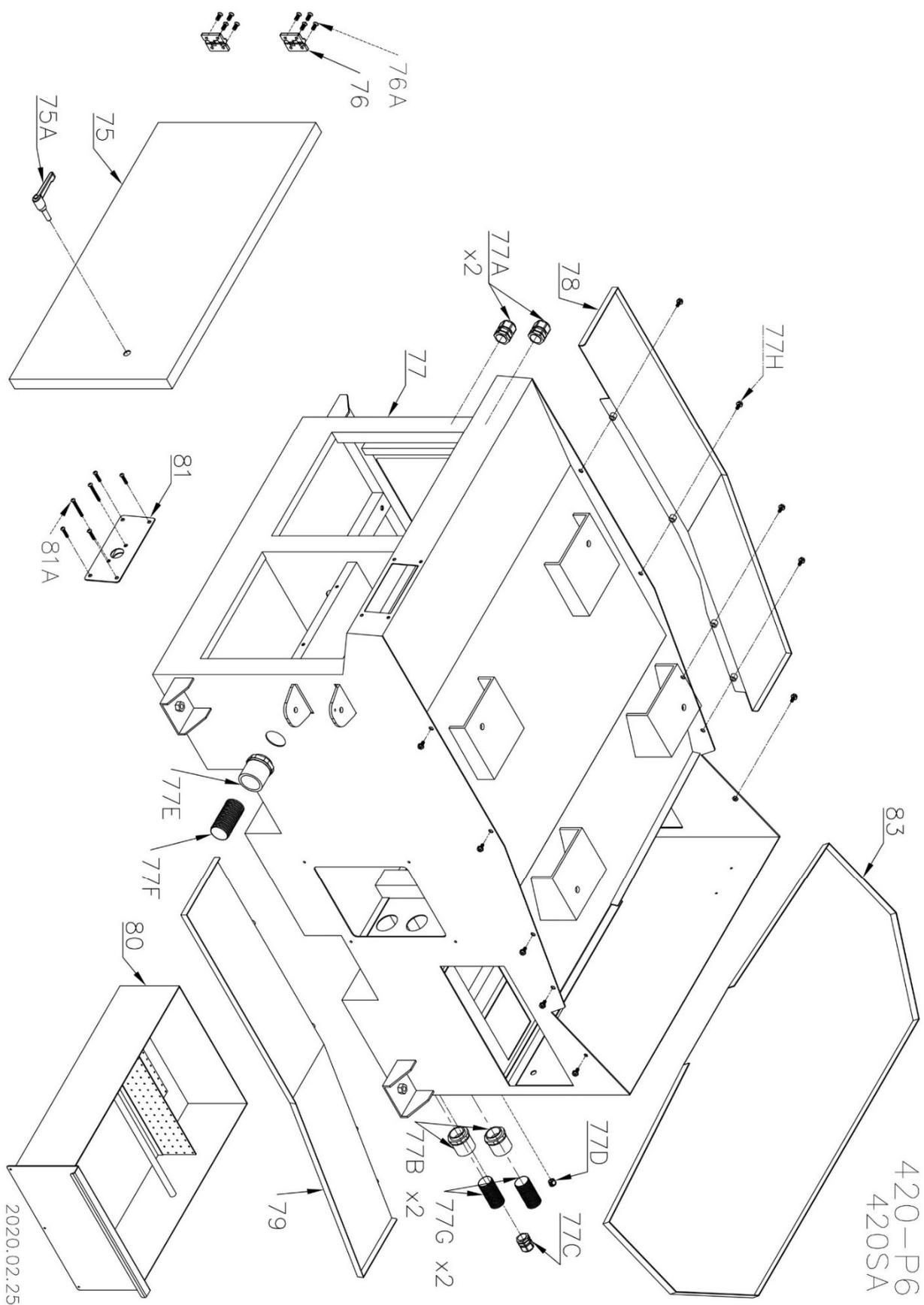
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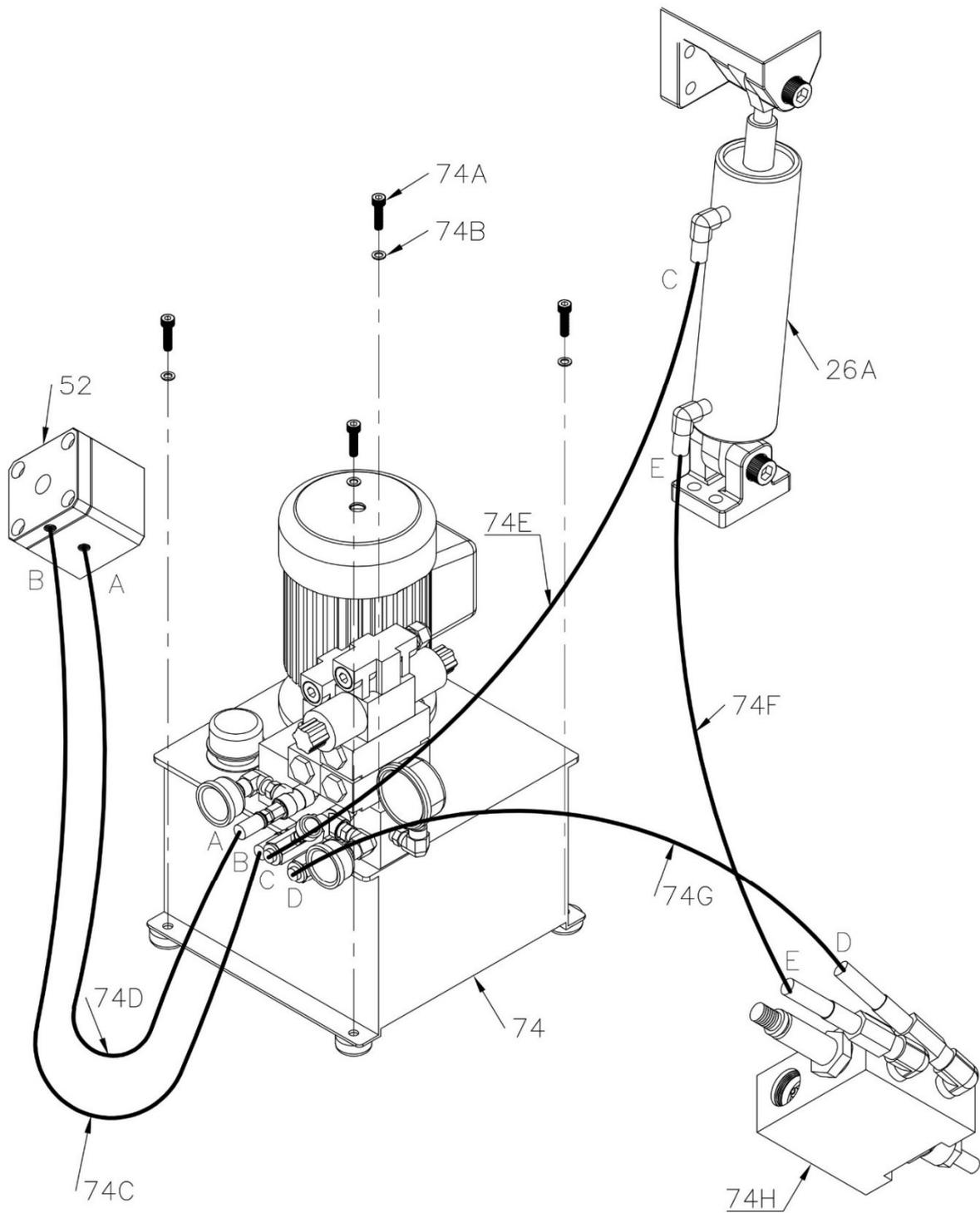
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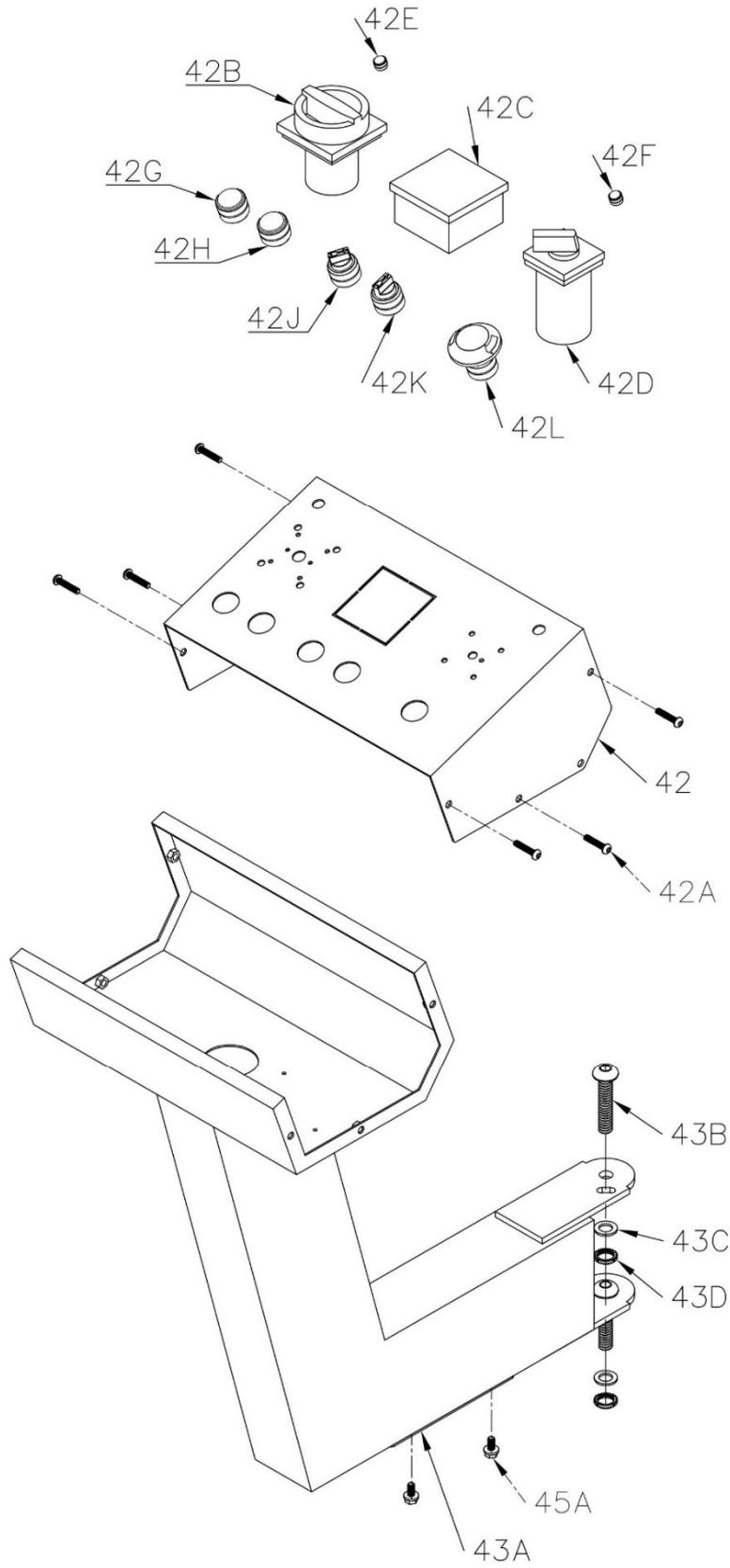
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420-P7
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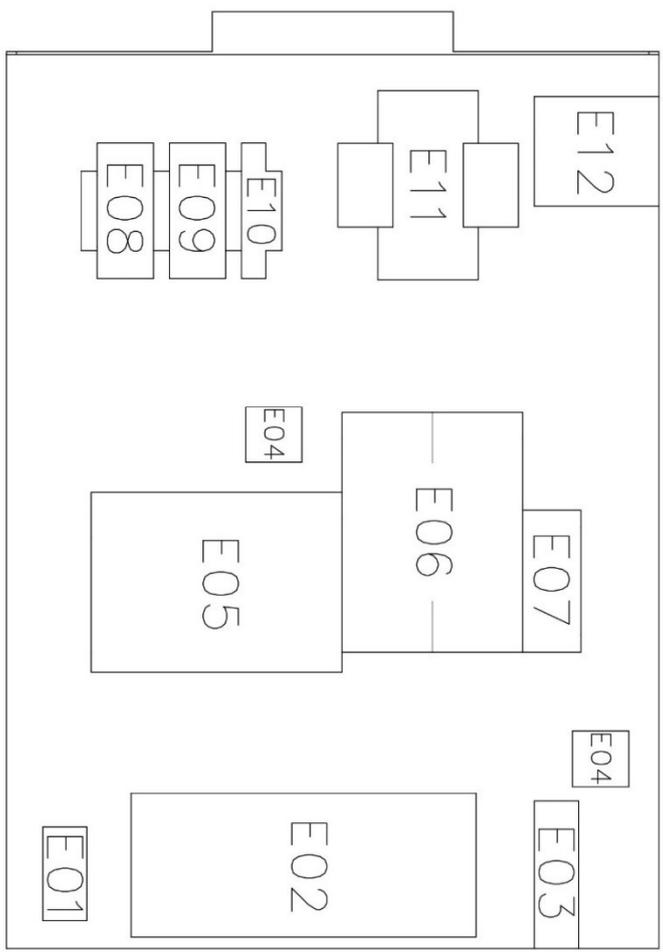
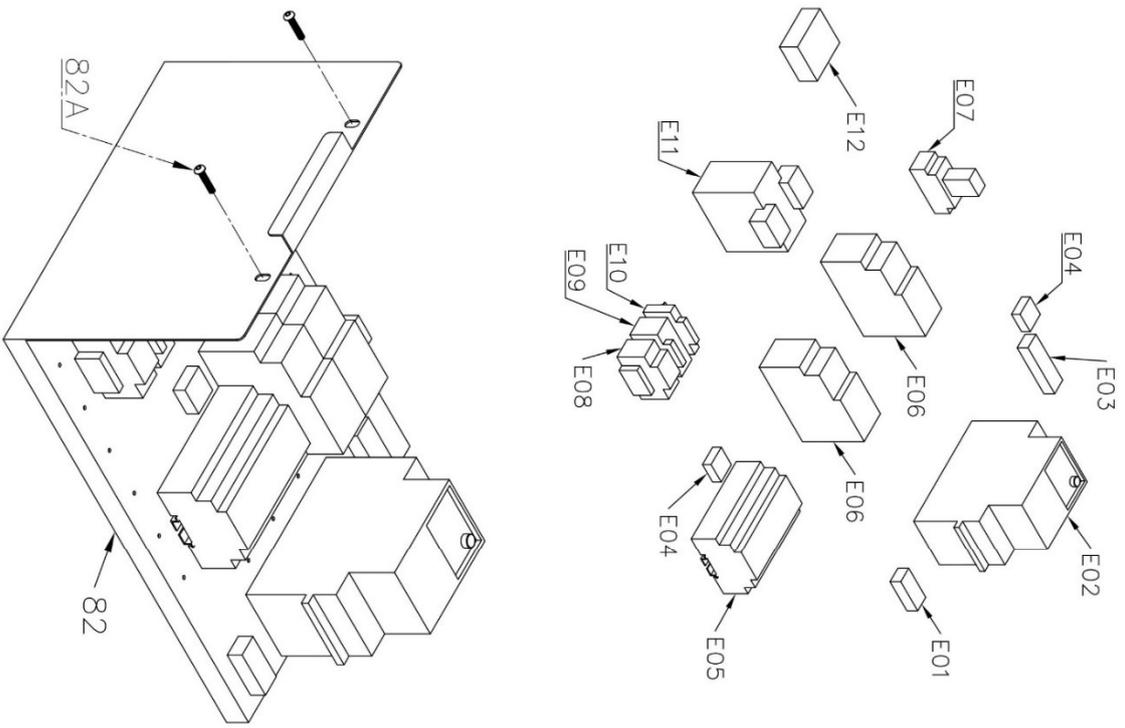
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420-P8
420SA
350SA



2020.02.27

420-P9
420SA



2020.02.27

PARTS LIST (420SA1)															
NO	English name	SPEC	QTY	NO	English name	SPEC	QTY	NO	English name	SPEC	QTY	NO	English name	SPEC	QTY
1	Cover (Saw bow)		1	03H	PU Gasket	46x16x13	1	13C	Socket Head Cap Screw	M8*16	2				
01A	Switch		1	03J	C Ring	STW-8BK	1	13D	Washer	M8	8				
01B	Wire fixing plate		1	03K	Gasket	2T*23*10.5	1	13E	Socket Head Cap Screw	M8*35	2				
01C	Socket Head Cap Screw	M8*16	2	03L	Nut	M8	1	13F	Spring Washer	M8	6				
01D	Zinc alloy hinge	AZ-2510B	3	4	Upper Cover		1	14	Cylinder Support Shaft		1				
01E	Screw	M6*16	12	4A	Hollow bolt		2	14A	Socket Head Cap Screw	M8*30L	4				
01F	Socket Head Cap Screw	M4*30	2	5	Upper Cover(left)		1	14B	Socket Head Cap Screw	M12*65L	1				
01G	Socket Head Cap Screw	M8*12	9	6	Saw Blade	3820x34x1.1T	1	14C	Nut	M12	1				
01H	Socket Head Cap Screw	M6*12	10	7	Driving Wheel		1	15	Driven wheel		1				
01K	Screw	M4*8	1	07A	Socket Head Cap Screw	M12*30	1	15A	Nylon Nut		1				
01L	Nut	M8	2	07B	Spindle Bearing Gasket	4T*60*12.5	2	15B	Roller bearing		2				
01M	Washer	M4*12	2	07C	Spindle Bearing		1	16	Driven wheel mandrel	80*74	1				
01N	Nut	M4	2	07D	Gasket 6T	6T*56*45.5	1	16A	Bar	10*10	1				
01P	Washer	M6	10	07E	Gasket 2T	2T*56*45.5	1	17	Saw Bow		1				
01Q	Adaptor	PG-29 AD34.5	1	8	Saw Bow(Right)		1	17A	Switch		1				
01R	Flexible conduit		1	08A	Socket Head Cap Screw	M12*35L	12	17B	Switch		1				
2	Cover		1	08B	Washer	M12	12	17C	Socket Head Cap Screw	M3*12L	2				
02A	Switch holder		1	08C	Screw		4	17D	Socket Head Cap Screw	M4*8L	2				
02B	Cap Screw	M4*15	2	08D	Washer	M10	4	18	Slider		1				
02C	Flexible conduit		5	08E	Height Fixing Sleeve	M10	1	18A	Socket Head Flat Screw	M8*20L	1				
02D	Rivet		20	08F	Socket Head Cap Screw	M10x30L	1	18B	Socket Head Cap Screw	M8*40L	4				
02E	Socket Head Cap Screw	M8*35	2	08G	Socket Head Flat Screw	M8*90	2	19	slider plate		2				
02F	Crank support		2	08H	Washer	M8	4	19A	Slide fixing Plate	140*15*3.6T	2				
02G	Crank support		1	08J	Nut	M8	2	19B	Spring Pin	Ø5*22L	2				
02G*1	Crank support		1	08K	Nut	M8	3	19C	Socket Head Cap Screw	M8*20L	8				
02J	Nut	M8	6	08L	Spring	1.6*11.5*30L	2	19D	Socket Head Flat Screw	M6*20L	8				
02K	Socket Head Cap Screw	M8*25	2	08M	Socket Head Flat Screw	M8*35L	1	19E	Nut	M6	8				
02L	Socket Head Cap Screw	M8*20	2	9	Driving wheel mandrel	53*74	1	20	Connecting Rod		1				
02M	Washer	M8*0.5T	2	09A	Key		1	21	Rotary Seat Center Cover		1				
02N	Washer	M4	2	09B	Key		2	21A	Screw	M6*25L	2				
02P	Nut	M4	2	10	Gear box (including flange)	FCNDK090	1	22	Fixed mandrel		1				
3	Brush Assembly		1	10A	Flange Cover		1	22A	Steel needle	Ø6	38				
03A	Brown Brush Spindle Screw	M8	1	10B	Socket Head Cap Screw		4	23	Swivel seat		1				
03C	Gasket	1.5T*16*8.3	3	11A	Key	6*6*30	1	23A	Bolt	25L*Ø8	4				
03D	Rubber Holder		2	12	Motor		1	23B	Socket Head Cap Screw	M8*25	1				
03E	Nut	M8	2	13	Saw band fixing plate		1	23C	Screw	M10*40	1				
03F	Brush		1	13A	Socket Head Cap Screw	M10*30	2	23D	Nut	M10	1				
03G	Bearing 608-2RS		2	13B	Washer	M10	2	23E	Nozzle	M10*1.0	1				

PARTS LIST (420SAI)											
NO	English name	SPEC	QTY	NO	English name	SPEC	QTY	NO	English name	SPEC	QTY
23F	Socket Head Cap Screw	M12*30	4	32D	Socket Head Cap Screw	M8*16	1	42G	Hydraulic start button		1
23G	Spring Washer	M12	4	32E	Washer	M8	1	42H	Cutting start button		1
23H	Steel ball	Ø6*6	210	33	Spring Fixed seat		1	42J	Clip Selector		1
23J	Steel sleeve	Ø10*Ø14*12	6	33A	Spring Screw	M12*55L	6	42K	Saw bow up and down selector		1
23K	Steel ball	Ø12	1	33B	Washer	M12	9	42L	Emergency power off switch		1
23L	Steel sleeve	Ø12*Ø16*12	1	33C	Washer		1	43	Bracket		1
23M	Base Spring	30*1.6*2.8	1	33D	Socket Head Cap Screw	M12*30	3	43A	Cover		1
23N	Screw	M14*50L	1	33E	Nut	M12	6	43B	Socket Head Cap Screw	M12*30	2
23P	Nut	螺帽 M14x8T	1	34	Spring	M12	3	43C	Washer	M12	2
24	Vise Support plate(left)		1	35	Upper Base	25*1631	1	43D	Nut	M12	2
24A	Hex Cap Screw	M8*25	6	35A	Socket Head Cap Screw	M10*40L	8	44	Water Tank Drawer		1
25	Support plate		1	35B	Washer	M10	8	45	Pump		1
26	Bracket		1	35C	Socket Head Cap Screw	M10*60L	6	45A	Screw	M6*12L	6
26A	Hydraulic cylinder		1	35D	Needle Fixing plate		1	46	Vise Cover		1
26C	Socket Head Cap Screw	M8*30L	4	35E	Socket Head Cap Screw	M4x8L	2	46A	Screw	M10*25L	2
26D	Socket Head Cap Screw	M12*65L	1	35F	Washer	M10	4	46B	Spring Pin	Ø5*18	2
26E	Washer	M12	1	36	Base		1	46C	Socket Head Flat Screw	M6*20L	8
26F	Nut	M12	1	36A	Bolt	Ø8*36L	2	46D	Nut	M6	8
26G	Spring Washer	M8	4	36B	Socket Head Cap Screw	M12*55L	4	47	Screw		1
27	Gasket	Ø75xØ51*4T	1	36C	Washer	M12	8	47A	Washer	M8	1
28	Nylon Nut		1	36D	Nut	M12	4	47B	Socket Head Cap Screw	M8*12	1
29	Vise Slider	65*25*620	1	37	Cover		1	48	Steel Plate		1
29A	Socket Head Cap Screw	M8*35L	8	37A	Socket Head Cap Screw	M6*12L	12	49	Movable Vise		1
29B	Socket Head Cap Screw	M10*20L	2	38	Cover		1	49A	Copper Screw		1
30	Connecting shaft		1	39	Vise Plate(left)		1	49B	Spring		1
30A	Oil seal	50*68*7	1	39A	Socket Head Cap Screw	M8*25L	2	51	Vise holder	32*20*140	1
30B	Socket Head Cap Screw	M10*30L	4	40	Bezel		1	51A	Socket Head Cap Screw	M8*30	2
31	Connecting seat		1	40A	Knob		1	51B	Washer	M8	2
31A	Switch		1	40B	Steel Bar	Ø22*96L	1	52	Hydraulic Vise Assembly		1
31B	Socket Head Cap Screw	M8*16L	2	40C	Copper Bar	Ø25*25L	1	52D	Socket Head Cap Screw	M10*95	2
31C	Bearing		2	41	Vise Plate		1	53	Hydraulic vise fixing block		1
31D	Washer	3T*Ø67.5*Ø41	1	42	Panel		1	53A	Socket Head Cap Screw	M8*20L	3
31E	Nut	M40	1	42A	Socket Head Cap Screw	M6*12L	6	54	Handle/Wheel		1
31F	Washer	M8	2	42B	Main power switch		1	54A	Washer	M8	1
32	Fixed sleeve		1	42C	Ammeter		1	54B	Socket Head Cap Screw	M8*20L	1
32A	Switch		1	42D	Speed switch		1	55	Grip		1
32B	Hex Cap Screw	M6*16	1	42E	Indicator light		1	56	Vise handle		1
32C	Limit Switch		1	42F	Indicator light		1	56A	Head of Handle		1

PARTS LIST (420SA1)									
NO	English name	SPEC	QTY	NO		SPEC	QTY	NO	
56B	Bearing		1	70D	Washer	M5	4	83	Water Tray
56C	Vise handle rod		1	71	Linear Slide Rail		1	84	Fixed Block
57	Head of handle		1	71A	Bezel		4	84A	Screw
57A	Handle		2	71B	Socket Head Cap Screw	M6*20	3	85	Screw
58	Pressure meter		1	71C	Washer	M6	1	86	Copper
59	Bearing		1	71D	Nut	M6	1	E01	Terminal block
60	Long screw	16*290	1	72	Connection Plate		1	E02	Inverter
60A	Nut	M16	1	73	Switch		1	E03	Terminal block
60B	Gasket	M16	11	73A	Socket Head Cap Screw	M3*12L	2	E04	Bridge rectifier
61	Bracket		1	74	hydraulic Pump System Assembly		1	E05	PLC
61A	Socket Head Cap Screw	M8*12L	1	74A	Socket Head Cap Screw	M8*16L	4	E06	Electromagnetic contactor
61B	Socket Head Cap Screw	M8*40L	2	74B	Washer	M8	4	E07	Relay group
61C	Spring Washer	M8	2	74C	Oil tube		1	E08	Double terminal block
61D	Washer	M8	2	74D	Oil tube		1	E09	2 to 2 terminal blocks
62	Safe cover for blade		1	74E	Oil tube		1	E10	Double terminal block
62A	Socket Head Cap Screw	M6*12L	2	74F	Oil tube		1	E11	Transformer
63	Rear blade holder		1	74G	Oil tube		1	E12	Fuse Holder
64	Valve		1	74H	Oil tube		1		
65	Guide Block Base		4	75	Door		1		
65A	Guide Block(upper)		4	75A	Handle		1		
65B	Socket Head Cap Screw	M4*16	8	76	Hinge	AZ25*10B	2		
65C	Screw	M4*16L	4	76A	Screw	M6*16L	8		
65D	Socket Head Flat Screw	M4*6L	2	77	Base		1		
66	Bearing		4	77A	Adaptor	M25*1.5	2		
66A	Bearing Casing(Short)	Ø12*Ø8.5*15L	2	77B	Adaptor	PG-29 AD34.5	2		
66B	Bushing	Ø20*Ø12*13L	2	77C	Adaptor	PG-13.5	1		
66BA	Bearing Casing(long)	Ø12*Ø8.5*25L	2	77D	Hollow bolt		1		
66BB	Gasket	Ø16*Ø8.2*1.5T	4	77E	Adaptor	FN4210	2		
66C	Socket Head Cap Screw	M6*25L	2	77F	Flexible conduit		1		
66CA	Socket Head Cap Screw	M6*36L	2	77G	Flexible conduit		2		
66D	Washer	1T*Ø16*Ø12	2	77H	Socket Head Cap Screw	M6*12L	10		
67	Front Blade holder		1	78	Base Plate(right)		1		
67A	Guide block		2	79	Base Plate(left)		1		
68	Ball valve		1	80	Base Drawer		1		
69	Protection Sheet		1	81	Bracket		1		
69A	Socket Head Cap Screw	M6*12L	2	81A	Socket Head Cap Screw	M6*25L	2		
70	Location Rod		1	82	Drawer		1		
70C	Socket Head Cap Screw	M5*12L	4	82A	Socket Head Cap Screw	M6*12L	6		