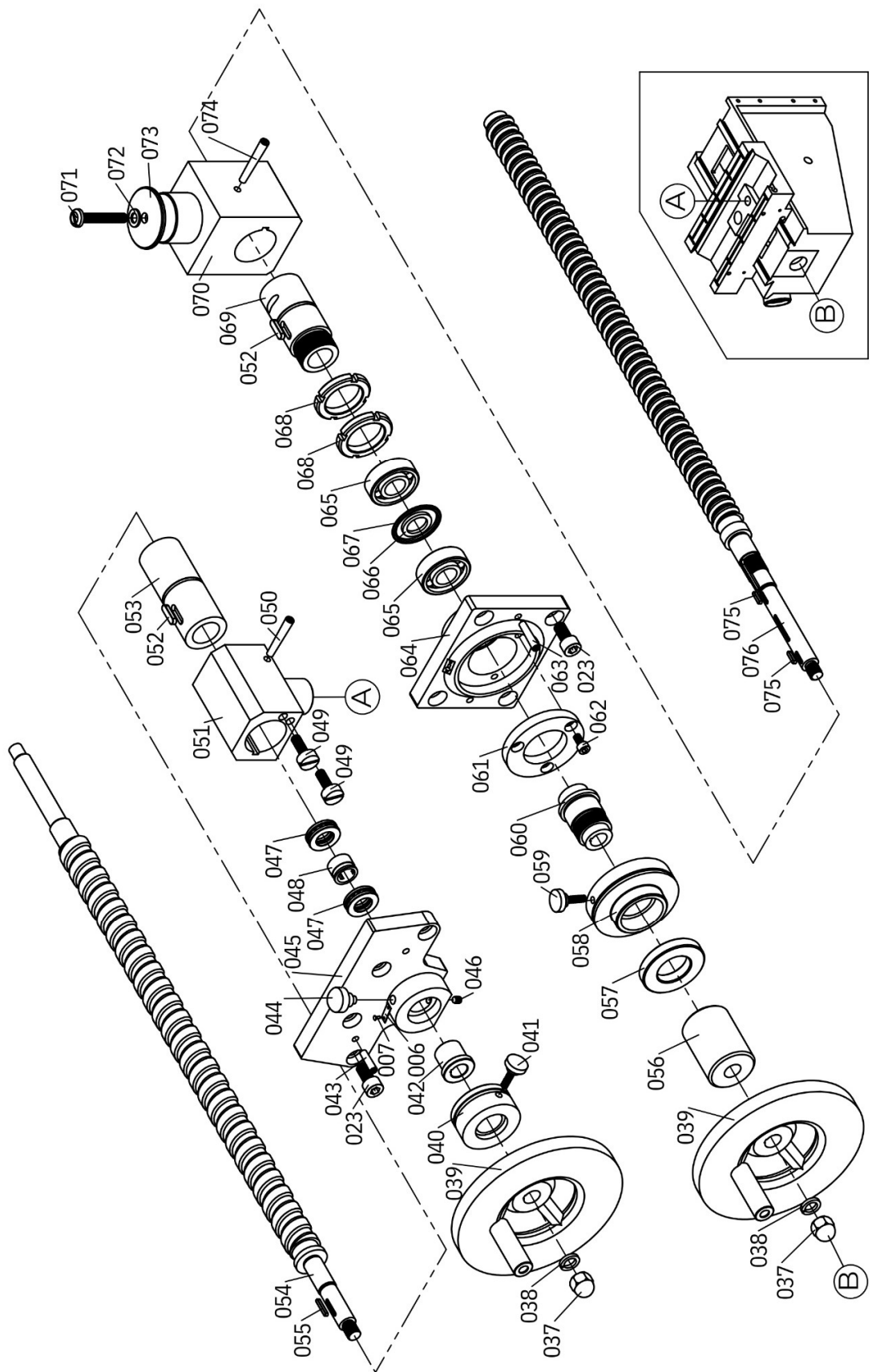
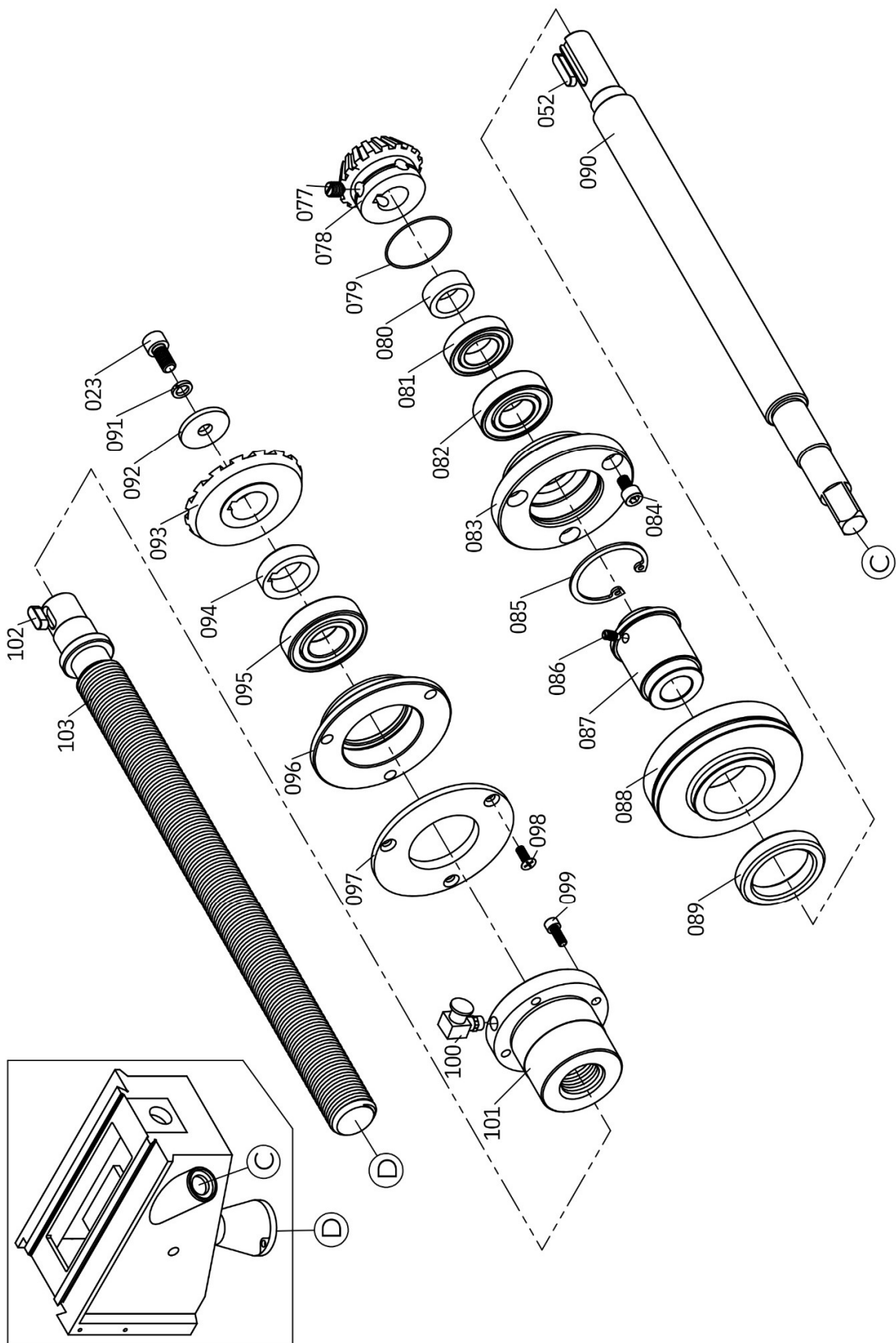


Handleiding

Freesmachine CRIMAC MC610







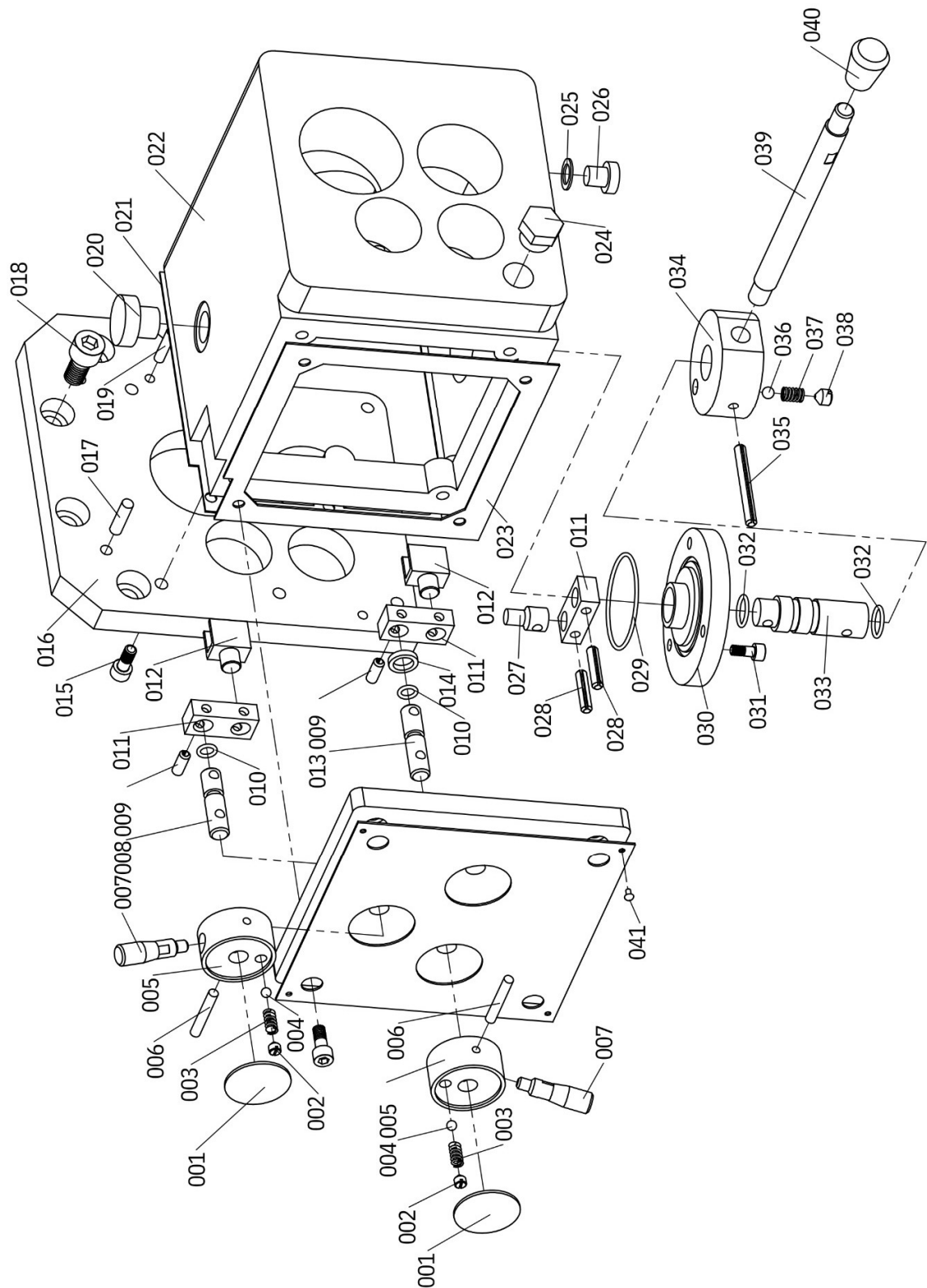
Nummer	Omschrijving	Aantal	Artikelnummer
02001	Knee	1	OND02-3116
02002	Wiper	1	OND02-3117
02003	Wiper	1	OND02-3118
02004	Wiper	1	OND02-3119
02005	Wiper	1	OND02-3120
02006	Indicatorplate	3	OND02-3121
02007	2x5 Rivet	6	OND02-3122
02008	Cover board	2	OND02-3123
02009	Cross-recessed pan head screw	8	OND02-3124
02010	Hexagon thin nut	4	OND02-3125
02011	Setscrew with hex.socket	4	OND02-3126
02012	Hex.socket head bolt	4	OND02-3127
02013	Gib	2	OND02-3128
02014	Gib	1	OND02-3129
02015	Leadscrew	1	OND02-3130
02016	Spacer	1	OND02-3131
02017	Lock sleeve	1	OND02-3132
02018	Taper pin	1	OND02-3133
02019	Lever	1	OND02-3134
02020	Grip	1	OND02-3135
02021	Oil cup	1	OND02-3136
02022	Brace	1	OND02-3137
02023	Hex.socket head bolt	11	OND02-3138
02024	Oil cup	2	OND02-3139
02025	Wiper	2	OND02-3140
02026	Spacer	2	OND02-3141
02027	Adjusting screw	4	OND02-3142
02028	Gib	1	OND02-3143
02029	Adjustable clamping lever	4	OND02-3144

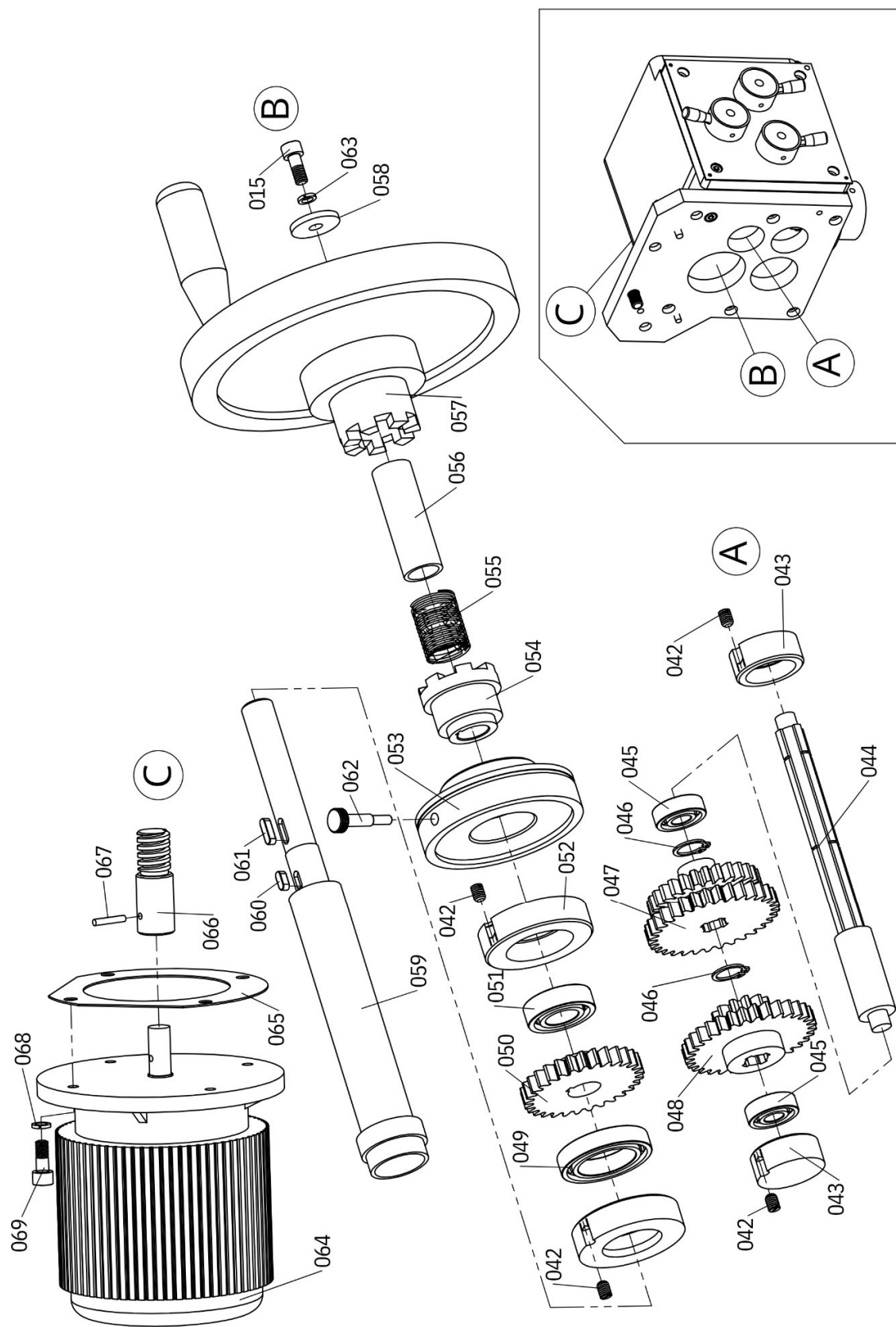
Nummer	Omschrijving	Aantal	Artikelnummer
02030	Cylindrical pin	1	OND02-3145
02031	Block	4	OND02-3146
02032	Cylindrical pin	1	OND02-3147
02033	Cylindrical pin	2	OND02-3148
02034	Gib	1	OND02-3149
02035	Saddle	1	OND02-3150
02036	Table	1	OND02-3151
02037	M12 Cap nut	2	OND02-3152
02038	Spring washer	2	OND02-3153
02039	Handwheel	2	OND02-3154
02040	Dialscale	1	OND02-3155
02041	Knurled screw	1	OND02-3156
02042	Collar	1	OND02-3157
02043	Screw taper pin	2	OND02-3158
02044	Oil cup	1	OND02-3159
02045	Supporting	1	OND02-3160
02046	Setscrew with slotted taper end	1	OND02-3161
02047	Bearing	2	OND02-3162
02048	Collar	1	OND02-3163
02049	Bolt	2	OND02-3164
02050	6×45 Screw taper pin	1	OND02-3165
02051	Nutbase	1	OND02-3166
02052	6×22 Flat key	3	OND02-3167
02053	Nut	1	OND02-3168
02054	Leadscrew	1	OND02-3169
02055	3×20 Flat key	1	OND02-3170
02056	Collar	1	OND02-3171
02057	Nut	1	OND02-3172
02058	Dialscale	1	OND02-3173

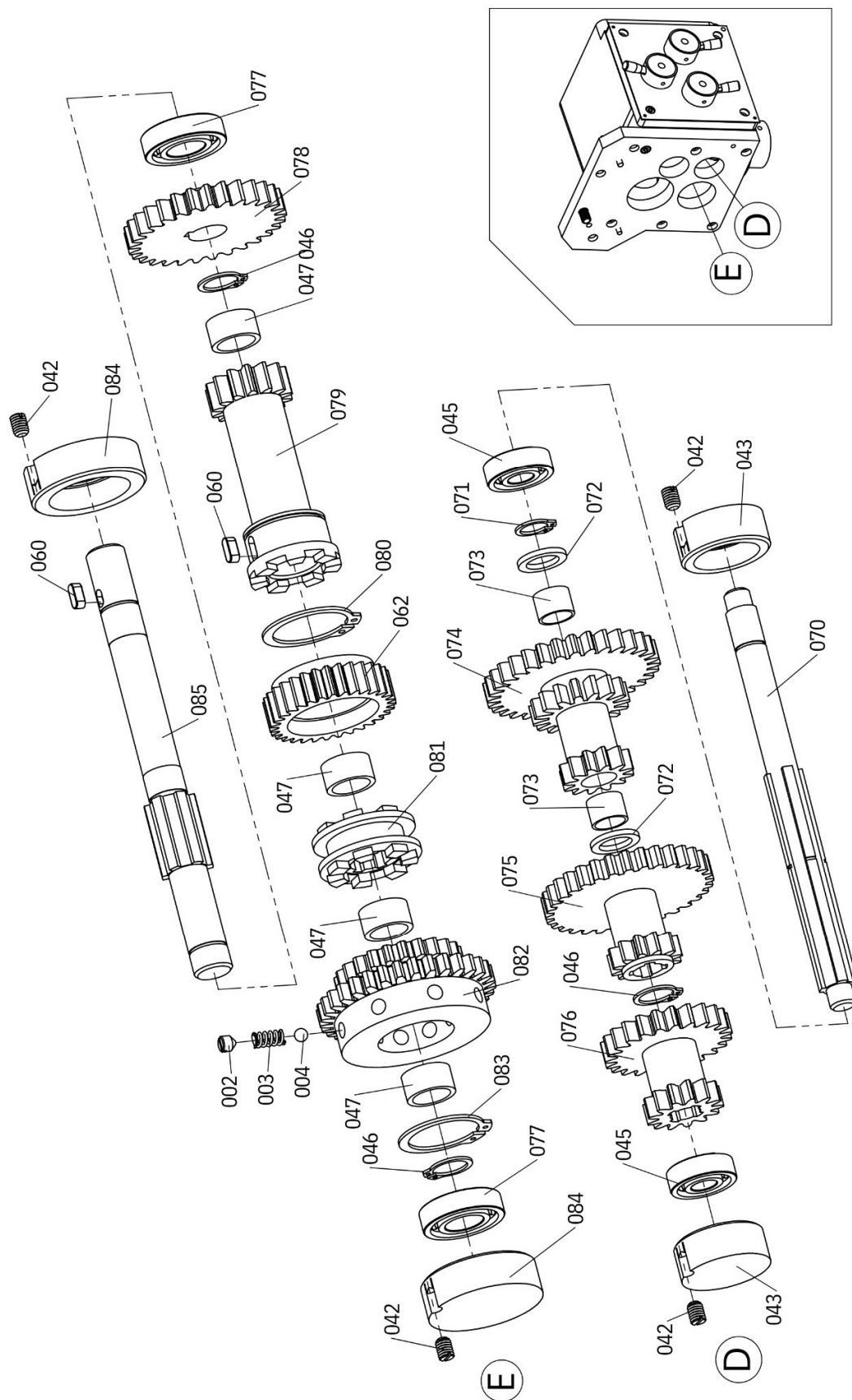
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02059	Knurled screw	1	OND02-3174
02060	Collar	1	OND02-3175
02061	Cover	1	OND02-3176
02062	Hex.socket head bolt	3	OND02-3177
02063	Screw taper pin	2	OND02-3178
02064	Supporting	1	OND02-3179
02065	Bearing	2	OND02-3180
02066	Spacer	1	OND02-3181
02067	Spacer	1	OND02-3182
02068	Nut	2	OND02-3183
02069	Nut	1	OND02-3184
02070	Nutbase	1	OND02-3185
02071	Slotted pan head screw	1	OND02-3186
02072	Spring washer	1	OND02-3187
02073	Washer	1	OND02-3188
02074	Screw taper pin	1	OND02-3189
02075	Flat key	2	OND02-3190
02076	Leadscrew	1	OND02-3191
02077	M8×10 Screw	1	OND02-3192
02078	Z18 Bevel gear	1	OND02-3193
02079	Φ1×125 Iron wire	1	OND02-3194
02080	Spacer	1	OND02-3195
02081	Bearing	1	OND02-3196
02082	Bearing	1	OND02-3197
02083	Bearingblock	1	OND02-3198
02084	Hex.socket head bolt	3	OND02-3199
02085	Retaining ring for hole	1	OND02-3200
02086	M5×10 Screw	1	OND02-3201
02087	Nut	1	OND02-3202
02088	Dial scale	1	OND02-3203
02089	Nut	1	OND02-3204
02090	Shaft	1	OND02-3205
02091	Spring washer	1	OND02-3206
02092	Spacer	1	OND02-3207
02093	Z36 Bevel gear	1	OND02-3208
02094	Spacer	1	OND02-3209
02095	Bearing	1	OND02-3210
02096	Bearing block	1	OND02-3211
02097	Cover	1	OND02-3212
02098	Screw	3	OND02-3213
02099	Hex.socket head bolt	4	OND02-3214
02100	Oil cup	1	OND02-3215
02101	Nut	1	OND02-3216
02102	Flat key	1	OND02-3217
02103	Lead screw	1	OND02-3218

13.3

Voedingskast







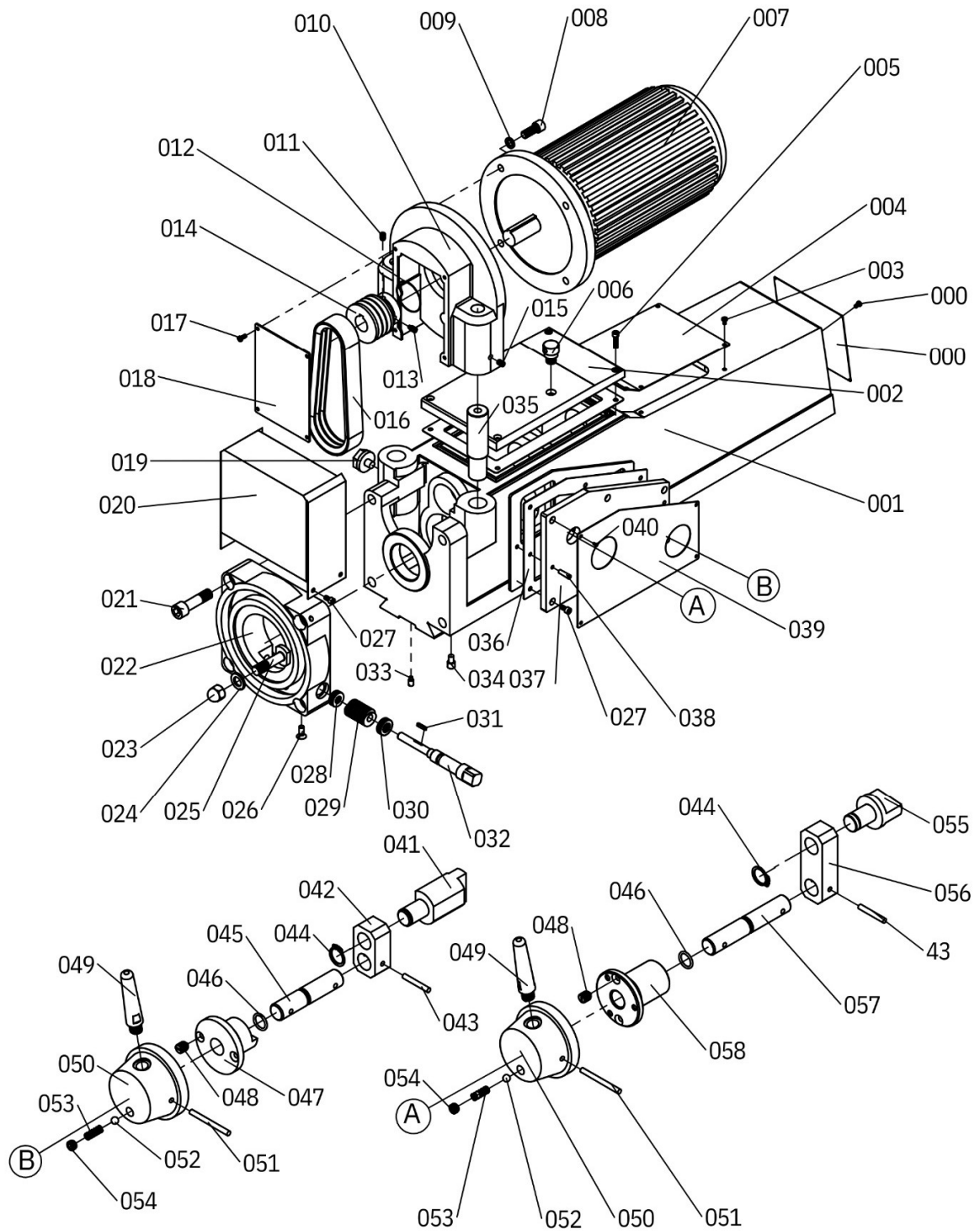
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04001	Indicator drop	3	OND02-3219
04002	Setscrew with slotted taper end	12	OND02-3220
04003	Spring	3	OND02-3221
04004	Steel ball	12	OND02-3222
04005	Handleseat	3	OND02-3223
04006	Taper bolt	3	OND02-3224
04007	Handlelever	3	OND02-3225
04008	Shaft	2	OND02-3226
04009	Elastic cylindrical pin	3	OND02-3227
04010	O-ring	3	OND02-3228
04011	Connecting plate	3	OND02-3229
04012	Shifting fork	3	OND02-3230
04013	Shaft	1	OND02-3231
04014	Washer	1	OND02-3232
04015	Hex Socket head bolt	10	OND02-3233
04016	Side plate	2	OND02-3234
04017	Taper bolt	2	OND02-3235
04018	Hex Socket head bolt	4	OND02-3236
04019	Taper bolt	2	OND02-3237
04020	Oil plug	1	OND02-3238
04021	Seal ring	1	OND02-3239
04022	Box	1	OND02-3240
04023	Seal ring	1	OND02-3241
04024	Oil gage	1	OND02-3242
04025	Aluminum washer	1	OND02-3243
04026	JB/T7941.2 M10×1 Oil plug	1	OND02-3244
04027	Shaft	1	OND02-3245
04028	Elastic cylindrical pin	2	OND02-3246
04029	O-ring	1	OND02-3247

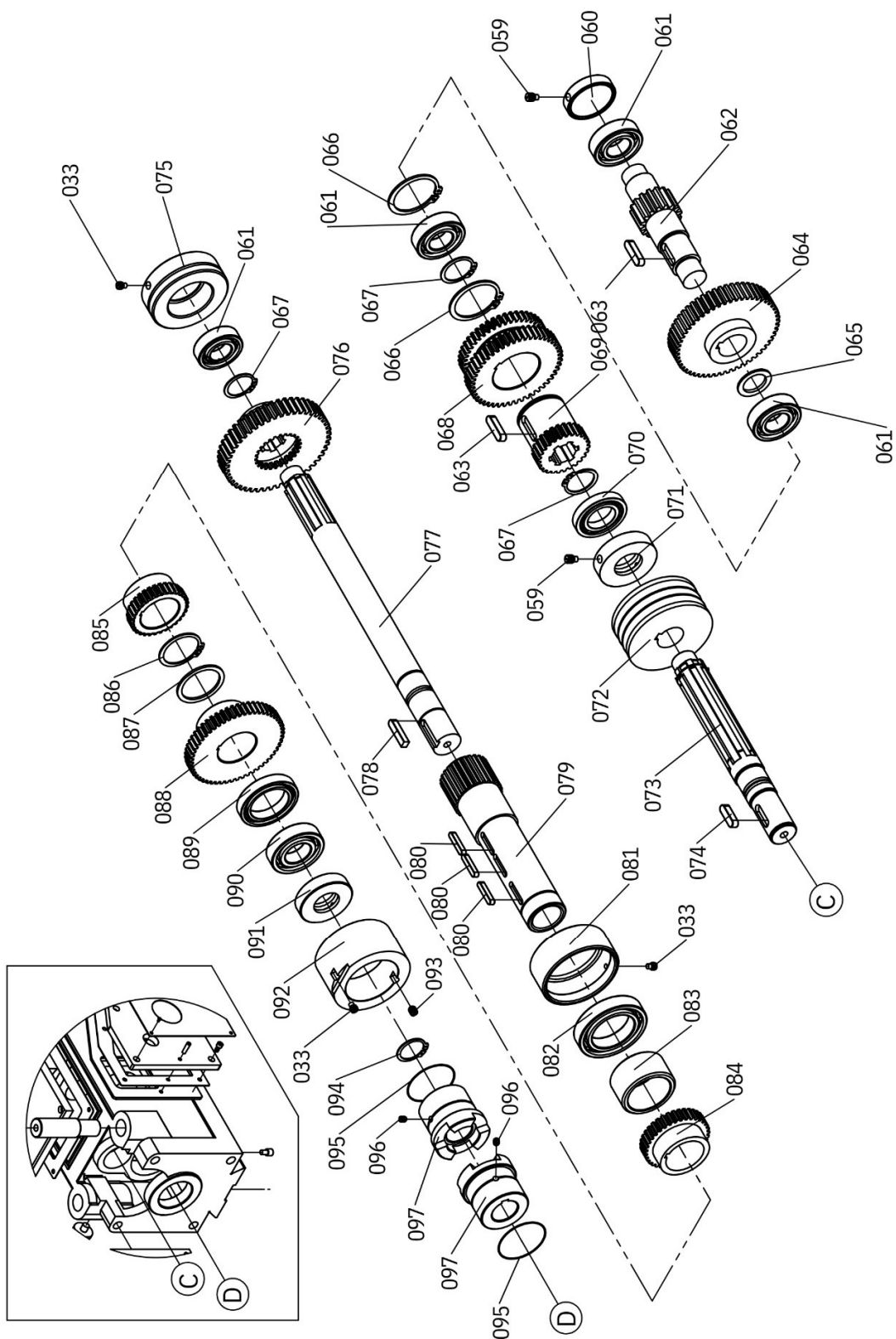
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04030	Gland	1	OND02-3248
04031	Hex Socket head bolt	7	OND02-3249
04032	O-ring	1	OND02-3250
04033	Shaft	1	OND02-3251
04034	Handle	13	OND02-3252
04035	Elastic cylindrical pin	1	OND02-3253
04036	Steel ball	1	OND02-3254
04037	Spring	1	OND02-3255
04038	Setscrew with slotted taper end	1	OND02-3256
04039	Handlelever	1	OND02-3257
04040	Taperknob	1	OND02-3258
04041	2.5×4 Rivet	4	OND02-3259
04042	Setscrew with slotted taper end	1	OND02-3260
04043	Bearing housing	4	OND02-3261
04044	Splineshaft	1	OND02-3262
04045	Bearing	1	OND02-3263
04046	Circlip for shaft	4	OND02-3264
04047	Z32-28 Gear	1	OND02-3265
04048	Z32-12 Gear	1	OND02-3266
04049	Bearing	1	OND02-3267
04050	Z29 Gear	1	OND02-3268
04051	Bearing	1	OND02-3269
04052	Bearing housing	1	OND02-3270
04053	Dial	1	OND02-3271
04054	Clutch	1	OND02-3272
04055	Spring	1	OND02-3273
04056	Sheath	1	OND02-3274
04057	Handwheel	1	OND02-3275
04058	Washer	1	OND02-3276

Nummer	Omschrijving	Aantal	Artikelnummer
04059	Shaft	1	OND02-3277
04060	Flat key	2	OND02-3278
04061	Flat key	1	OND02-3279
04062	Knurled screw	1	OND02-3280
04063	6 Spring washer	1	OND02-3281
04064	2800rpm Electromotor	2	OND02-3282
04065	Seal ring	1	OND02-3283
04066	Worm	1	OND02-3284
04067	Taper bolt	1	OND02-3285
04068	8 Spring washer	1	OND02-3286
04069	Hex Socket head bolt	6	OND02-3287
04070	Splineshaft	1	OND02-3288
04071	Circlip for shaft	1	OND02-3289
04072	Washer	1	OND02-3290
04073	Sliding bearing	2	OND02-3291
04074	Z12-16-32 Triple gear	1	OND02-3292
04075	Z12-32 Gear	1	OND02-3293
04076	Z13-23 Gear	1	OND02-3294
04077	Bearing	2	OND02-3295
04078	Z29 Gear	1	OND02-3296
04079	Z14 Gear shaft	1	OND02-3297
04080	Circlip for shaft	1	OND02-3298
04081	Clutch	1	OND02-3299
04082	Z23-33 Gear	1	OND02-3300
04083	Circlip for shaft	1	OND02-3301
04084	Bearing housing	2	OND02-3302
04085	Shaft	1	OND02-3303

13.4

Assemblage Ram



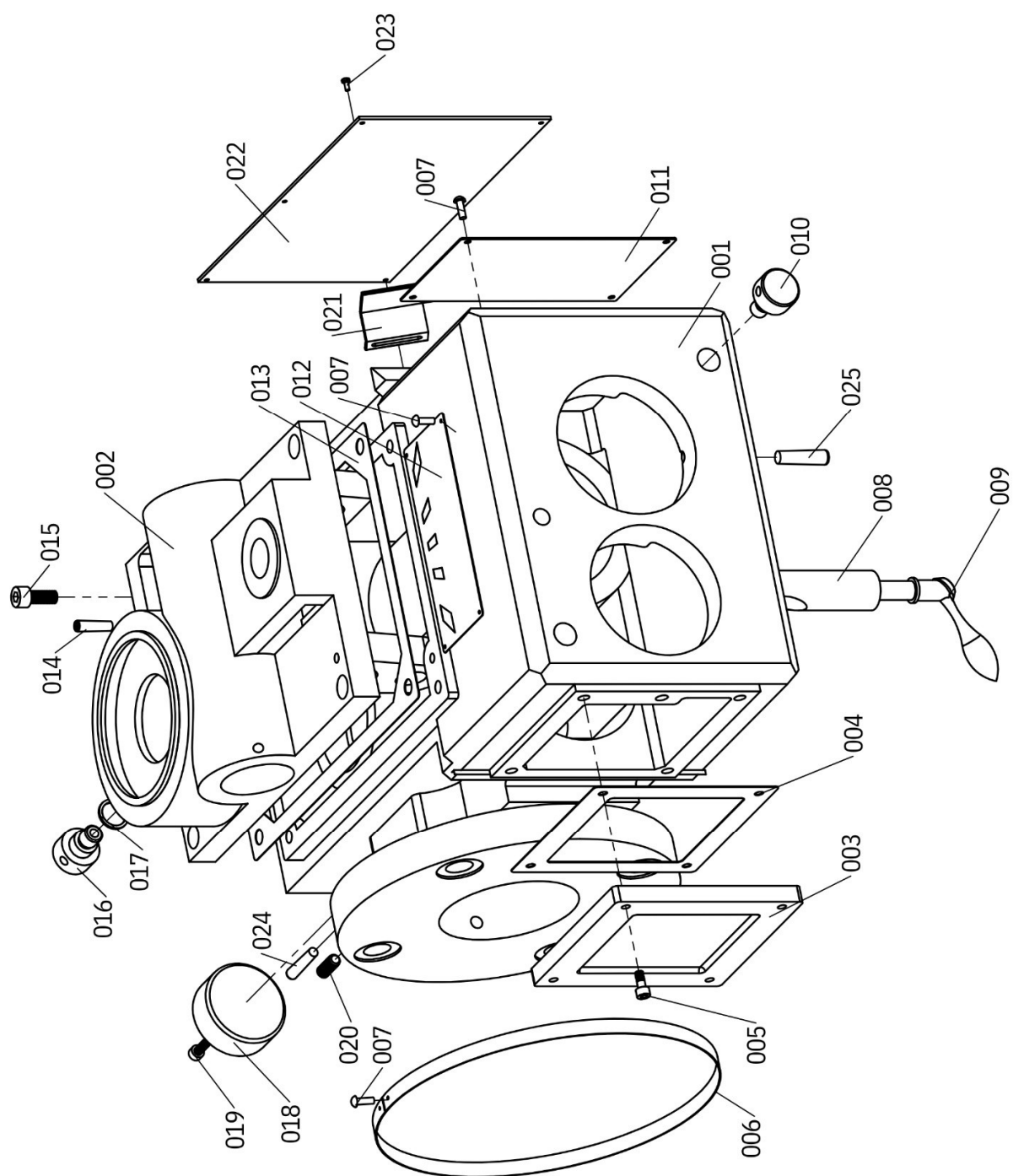


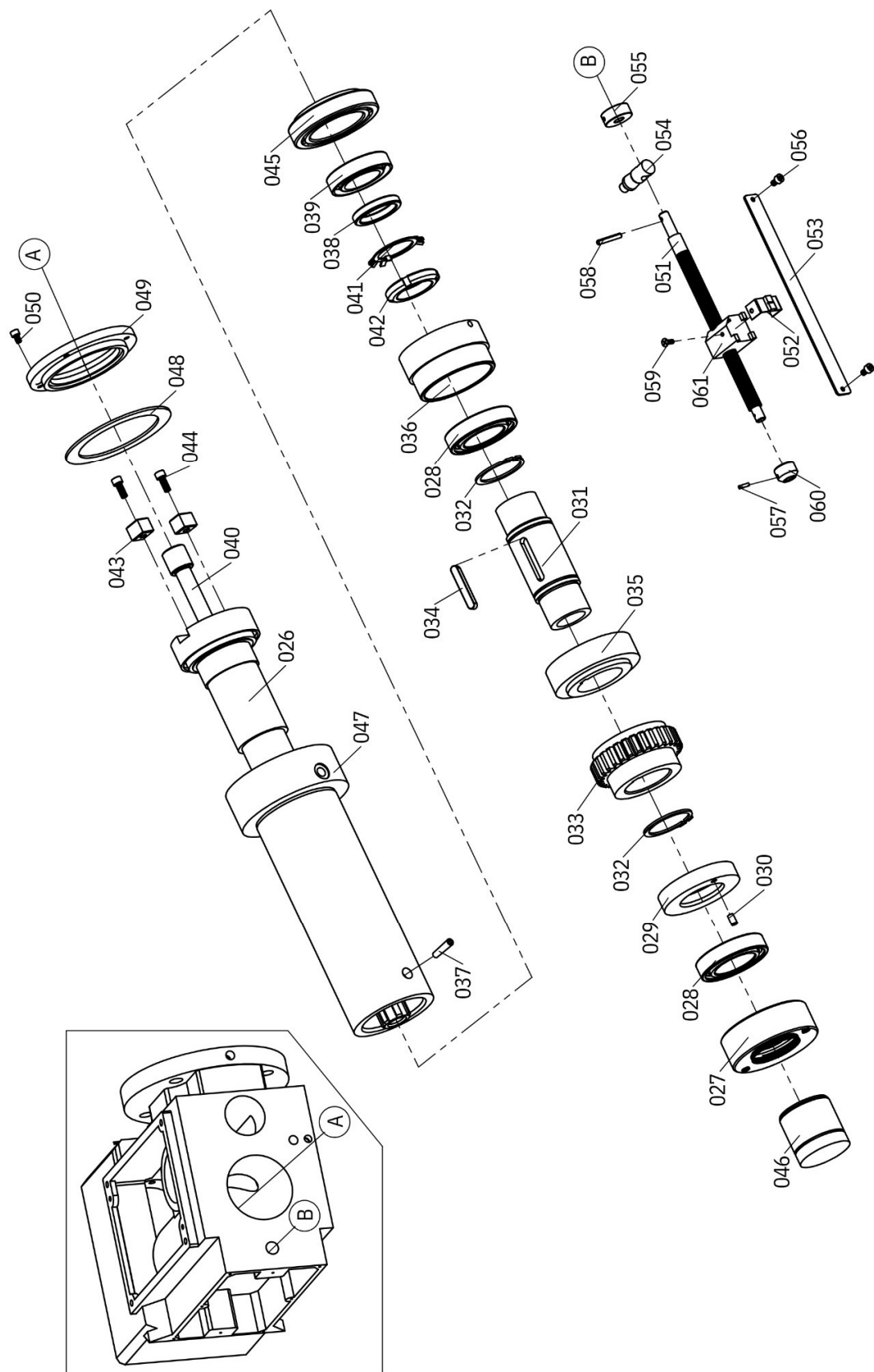
Nummer	Omschrijving	Aantal	Artikelnummer
05001	Ram	1	OND02-3304
05002	Cover	1	OND02-3305
05003	Cylinder-head screw	6	OND02-3306
05004	Cover board	1	OND02-3307
05005	Hexagon socket screw	4	OND02-3308
05006	Oilplug	1	OND02-3309
05007	Motor	1	OND02-3310
05008	Hexagon socket screw	4	OND02-3311
05009	Spring washer	4	OND02-3312
05010	Motor support	1	OND02-3313
05011	Slotted flat screw	1	OND02-3314
05012	Iron wire	1	OND02-3315
05013	Slotted taper screw	1	OND02-3316
05014	Motor sheave	1	OND02-3317
05015	Hex socket flat screw	2	OND02-3318
05016	V -belt	1	OND02-3319
05017	Cylinder-head screw	4	OND02-3320
05018	Cover	1	OND02-3321
05019	Oil gage	1	OND02-3322
05020	Hoodshield	1	OND02-3323
05021	Hexagon socket screw	4	OND02-3324
02022	Jointplate	1	OND02-3325
05023	Nut	3	OND02-3326
05024	Flat key	3	OND02-3327
05025	T-bolt	3	OND02-3328
05026	Bolt	1	OND02-3329
05027	Hexagon socket screw	10	OND02-3330
05028	Bearing	1	OND02-3331
05029	Worm	1	OND02-3332

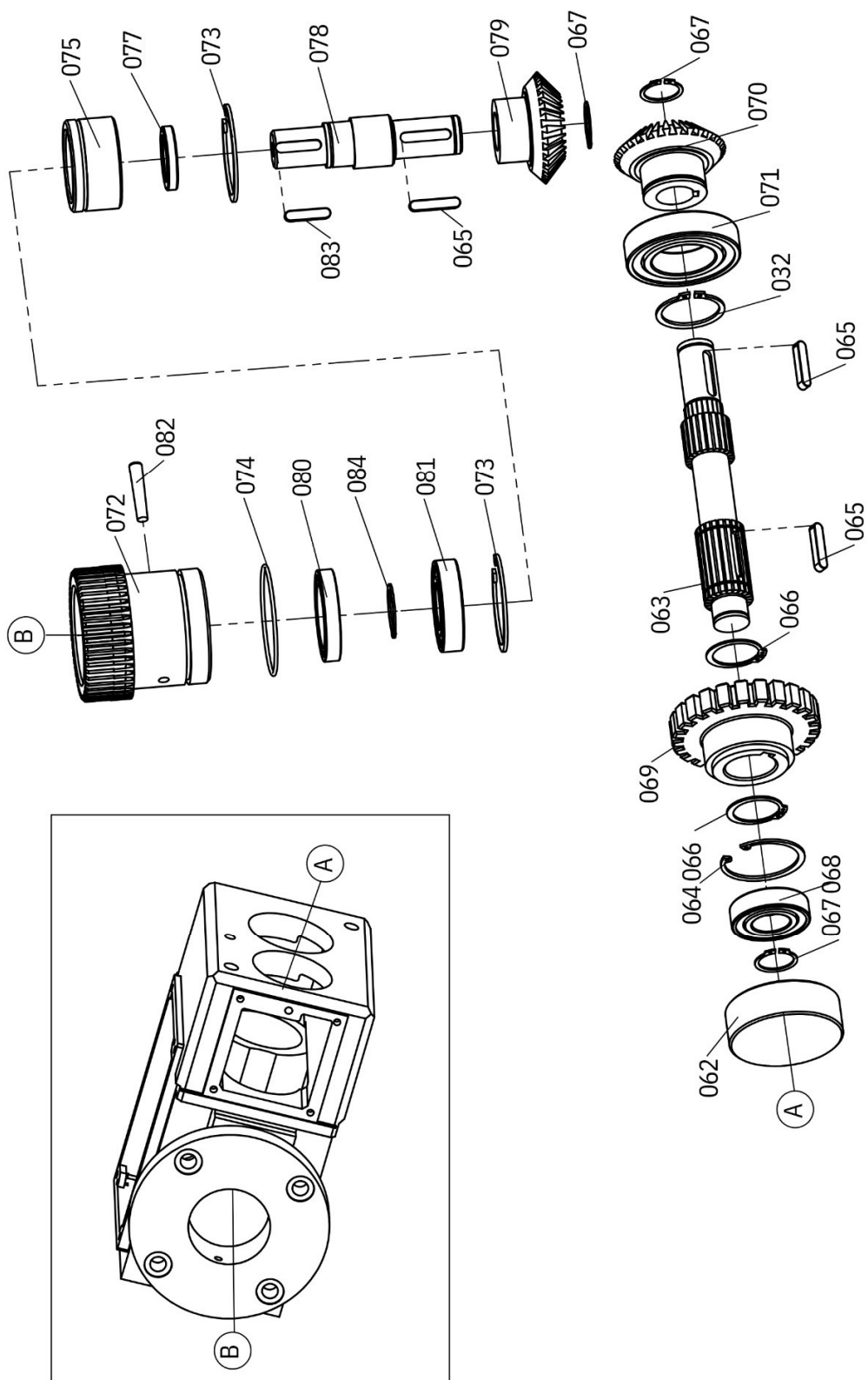
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05030	Bearing	1	OND02-3333
05031	Key	1	OND02-3334
05032	Shaft	1	OND02-3335
05033	Screw	3	OND02-3336
05034	M10X1 Oil plug	1	OND02-3337
05035	Supporting Axle	2	OND02-3338
05036	Oil proof rubber washer	1	OND02-3339
05037	Board	1	OND02-3340
05038	Taperpin	2	OND02-3341
05039	Scutcheon	1	OND02-3342
05040	M2.5X4 Rivet	4	OND02-3343
05041	Tripswitch	1	OND02-3344
05042	Jointplate	1	OND02-3345
05043	Taper bolt	2	OND02-3346
05044	Elastic damping ring	2	OND02-3347
05045	Shaft	1	OND02-3348
05046	O-seal ring	2	OND02-3349
05047	Bush	1	OND02-3350
05048	Slotted taper screw	4	OND02-3351
05049	Handlebar	2	OND02-3352
05050	Handleseat	2	OND02-3353
02051	Taper bolt	2	OND02-3354
05052	Iron shot	2	OND02-3355
05053	Spring	2	OND02-3356
05054	Screw	2	OND02-3357
05055	Shiftingblock	1	OND02-3358
05056	Jointplate	1	OND02-3359
05057	Shaft	1	OND02-3360
05058	Bush	1	OND02-3361

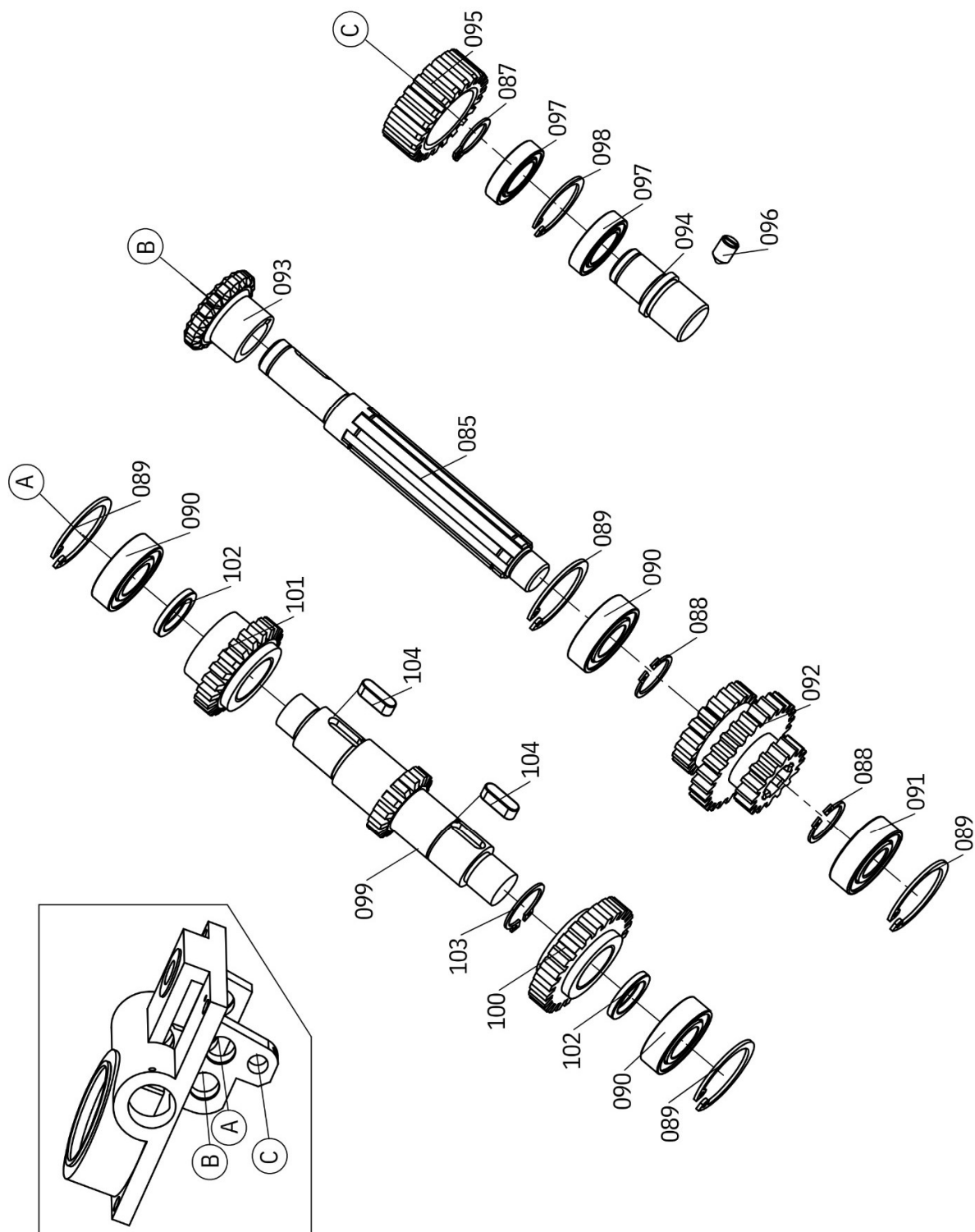
Nummer	Omschrijving	Aantal	Artikelnummer
05059	Screw	2	OND02-3362
05060	Plug	1	OND02-3363
05061	Bearing	4	OND02-3364
05062	Z16 Gear shaft	1	OND02-3365
05063	Flat key	2	OND02-3366
05064	Z54 Gear	1	OND02-3367
05065	Shock insulator	1	OND02-3368
05066	50 Elastic damping ring	1	OND02-3369
05067	32 Elastic damping ring	3	OND02-3370
05068	Z44-48 Dual articulated gear	1	OND02-3371
05069	Z26 Gear	1	OND02-3372
05070	Bearing	1	OND02-3373
05071	Plug	1	OND02-3374
05072	Beltpulley	1	OND02-3375
05073	Splineshaft	1	OND02-3376
05074	Flat key	1	OND02-3377
05075	Bearing sleeve	1	OND02-3378
05076	Z48-26 Gear	1	OND02-3379
05077	Shaft	1	OND02-3380
05078	C8X36 Key	1	OND02-3381
05079	Z26 Gear shaft	1	OND02-3382
02080	Flat key	3	OND02-3383
05081	Bearing sleeve	B	OND02-3384
05082	Bearing	1	OND02-3385
05083	Bush	1	OND02-3386
05084	Z36 Gear	1	OND02-3387
05085	Z32 Gear	1	OND02-3388
05086	Elastic damping ring	1	OND02-3389
05087	Distance sleeve	1	OND02-3390
05088	Z54 Gear	1	OND02-3391
05089	Deep groove ball bearing	1	OND02-3392
05090	Deep groove ball bearing	1	OND02-3393
05091	Plug	1	OND02-3394
05092	Bearing sleeve	1	OND02-3395
05093	Slotted taper holding screw	1	OND02-3396
05094	Elastic damping ring	1	OND02-3397
05095	Iron wire	2	OND02-3398
05096	Slotted taper holding screw	2	OND02-3399
05097	Jointsleeve	2	OND02-3400
05098	Nameplate	1	OND02-3401

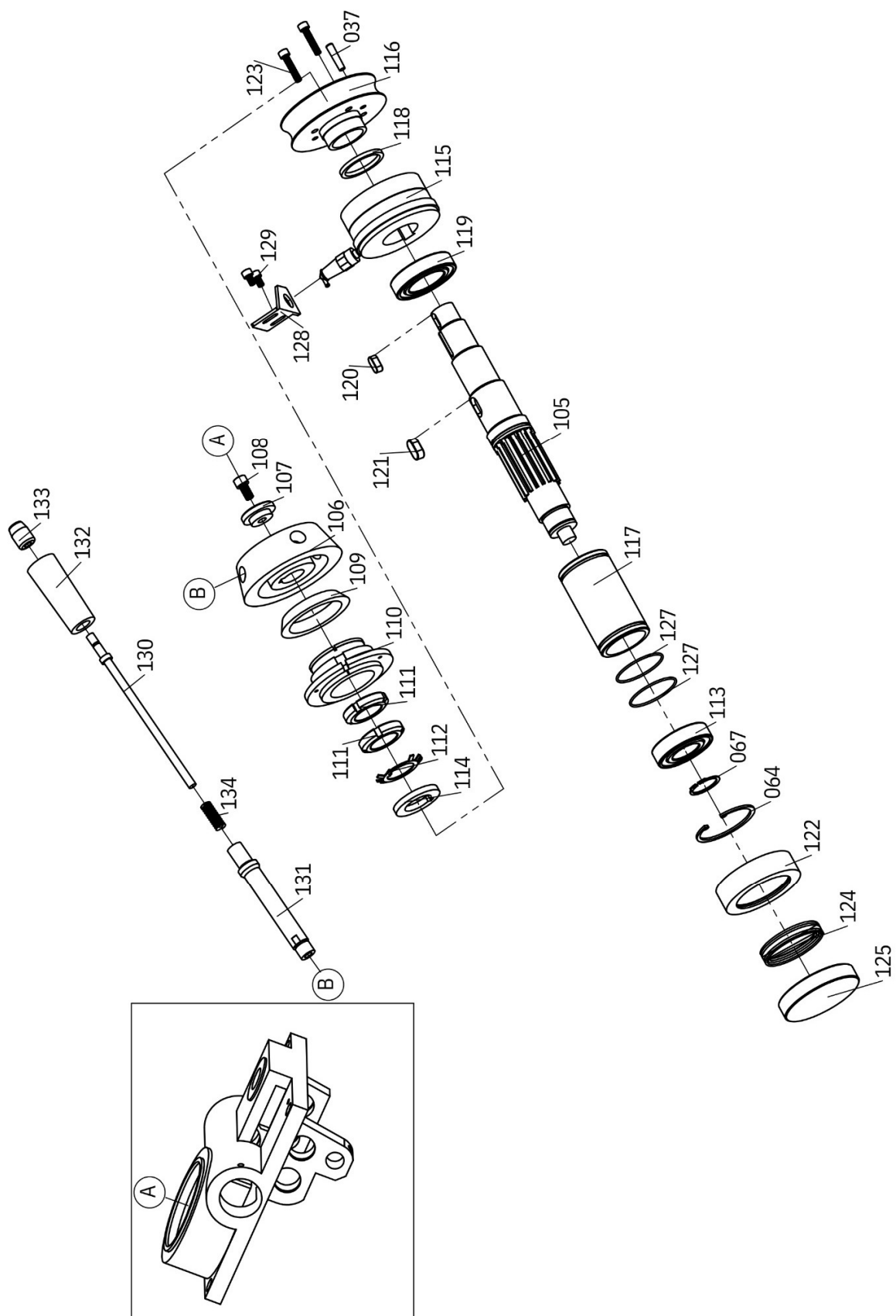
13.5 Assemblage Freeskop

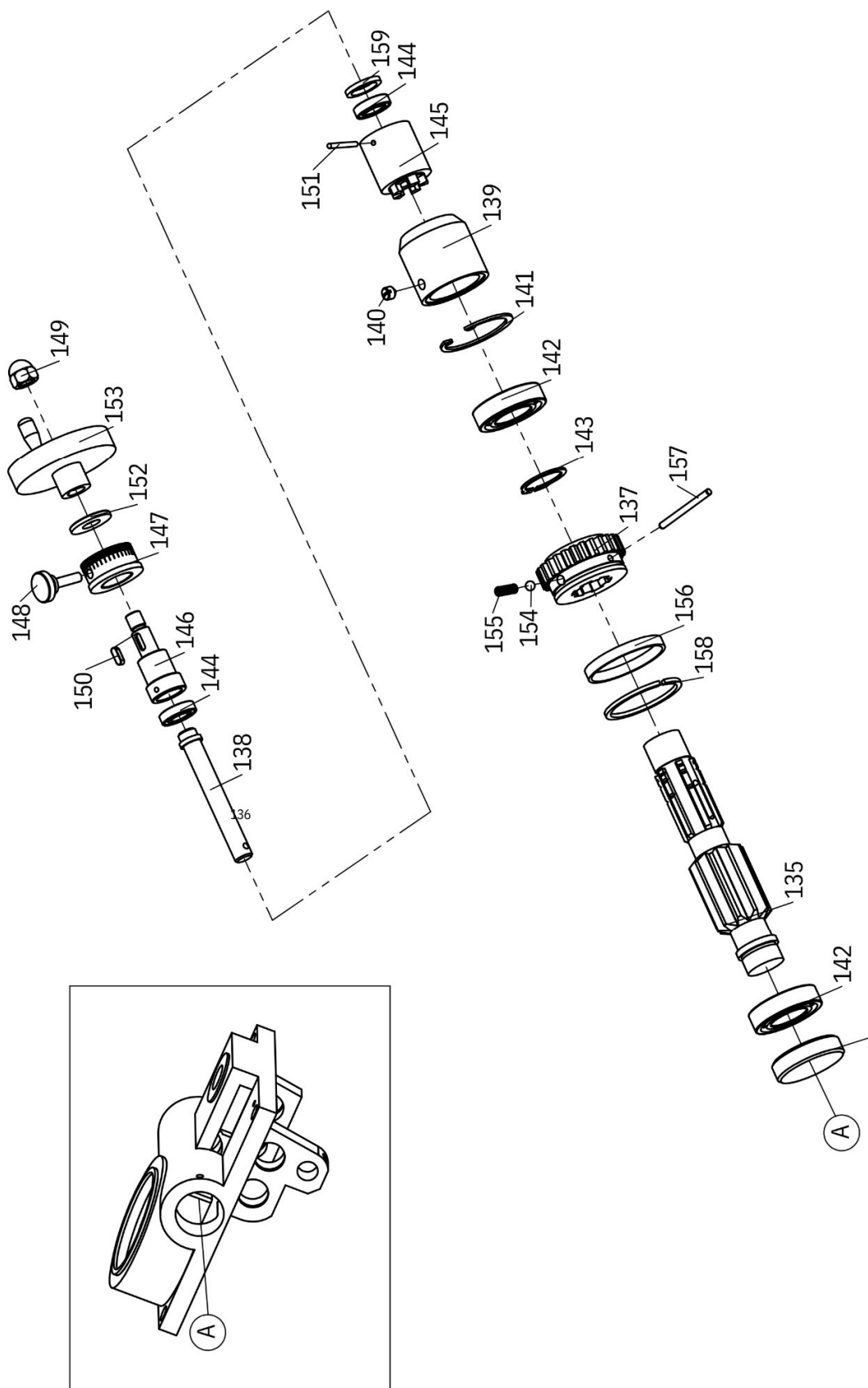


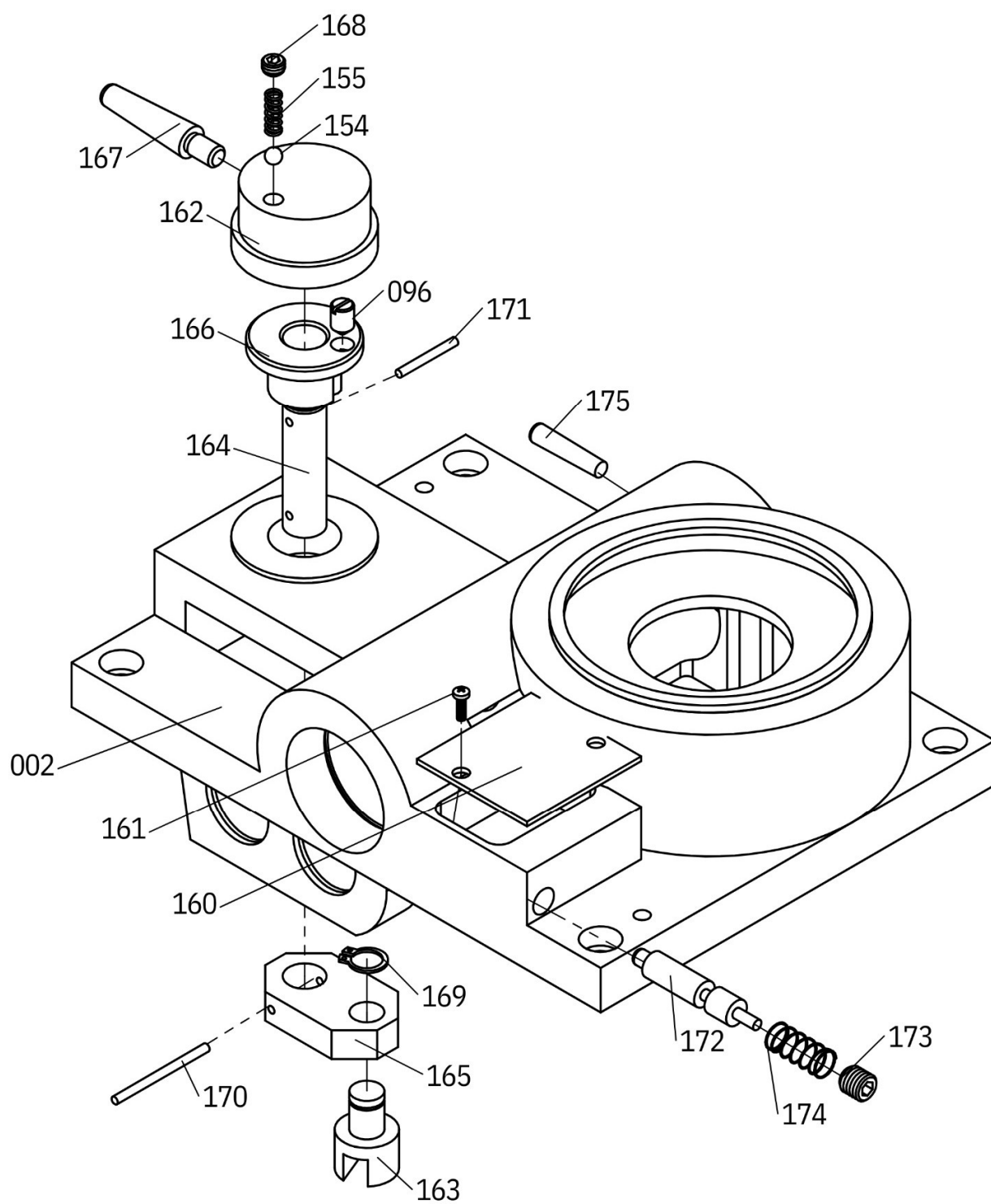












Nummer	Omschrijving	Aantal	Artikelnummer
001	Main spindle box	1	OND02-3402
002	Side cover	1	OND02-3403
003	Cover	1	OND02-3404
004	Washer	1	OND02-3405
005	M5×12 Hex socket head cap screw	4	OND02-3406
006	Angle scale	1	OND02-3407
007	Rivet	11	OND02-3408
008	Clamping block	1	OND02-3409
009	Handle	1	OND02-3410
010	Oil plug	1	OND02-3411
011	Name plate	1	OND02-3412
012	Name plate	1	OND02-3413
013	Washer	1	OND02-3414
014	Taper pin	2	OND02-3415
015	Hexagon socket screws	4	OND02-3416
016	Oil plug	1	OND02-3417
017	Washer	1	OND02-3418
018	Plug	1	OND02-3419
019	Hexagon socket Screw	3	OND02-3420
020	Hexagon socket Screw	1	OND02-3421
021	Supporting plate	2	OND02-3422
022	Name plate	1	OND02-3423
023	Pan head screw	6	OND02-3424
024	Taper pin	2	OND02-3425
025	Taper pin	2	OND02-3426
026	Main spindle	1	OND02-3427
027	Bearing cover	1	OND02-3428
028	Bearing	2	OND02-3429
029	Cover	1	OND02-3430

Nummer	Omschrijving	Aantal	Artikelnummer
030	A6×12 Taper pin	1	OND02-3431
031	Spline housing	1	OND02-3432
032	Circlip	3	OND02-3433
033	Z30 Gear	1	OND02-3434
034	Key	1	OND02-3435
035	Bush	1	OND02-3436
036	Bearing bush	1	OND02-3437
037	Taper pin	2	OND02-3438
038	Washer	1	OND02-3439
039	Bearing	1	OND02-3440
040	Drawbar	1	OND02-3441
041	Lock washer	1	OND02-3442
042	Round nut	1	OND02-3443
043	Key	2	OND02-3444
044	Hexagon socket head cap screw	2	OND02-3445
045	Bearing	1	OND02-3446
046	Cover	1	OND02-3447
047	Sleeve	1	OND02-3448
048	Washer	1	OND02-3449
049	Cover	1	OND02-3450
050	Hexagon socket head cap screw	4	OND02-3451
051	Screw	1	OND02-3452
052	Scale plate	1	OND02-3453
053	Guide plate	1	OND02-3454
054	Joint	1	OND02-3455
055	Handle	1	OND02-3456
056	Hexagon socket head cap screw	4	OND02-3457
057	Taper pin	1	OND02-3458
058	Elastic cylinder pin	1	OND02-3459

Nummer	Omschrijving	Aantal	Artikelnummer
059	Countersunk flat head screw	4	OND02-3460
060	Bush	1	OND02-3461
061	Nut	1	OND02-3462
062	Bearing cover	1	OND02-3463
063	Worm	1	OND02-3464
064	Spring retaining ring	2	OND02-3465
065	8×40 Key	3	OND02-3466
066	Spring retaining ring	2	OND02-3467
067	Spring retaining ring	4	OND02-3468
068	Bearing	1	OND02-3469
069	Z37 Gear	1	OND02-3470
070	Z28 Gear	1	OND02-3471
071	Bearing	1	OND02-3472
072	Z50 Bevel wheel	1	OND02-3473
073	Spring retaining ring	2	OND02-3474
074	O-seal ring	1	OND02-3475
075	Bush	1	OND02-3476
076	O-seal ring	1	OND02-3477
077	Oil seal	1	OND02-3478
078	Shaft	1	OND02-3479
079	Z28 Gear	1	OND02-3480
080	Bearing	1	OND02-3481
081	Bearing	1	OND02-3482
082	Taper pin	1	OND02-3483
083	Parallel key	1	OND02-3484
084	Spring retaining ring	1	OND02-3485
085	Spline shaft	1	OND02-3486
086	Parallel key	1	OND02-3487
087	Spring retaining ring	2	OND02-3488

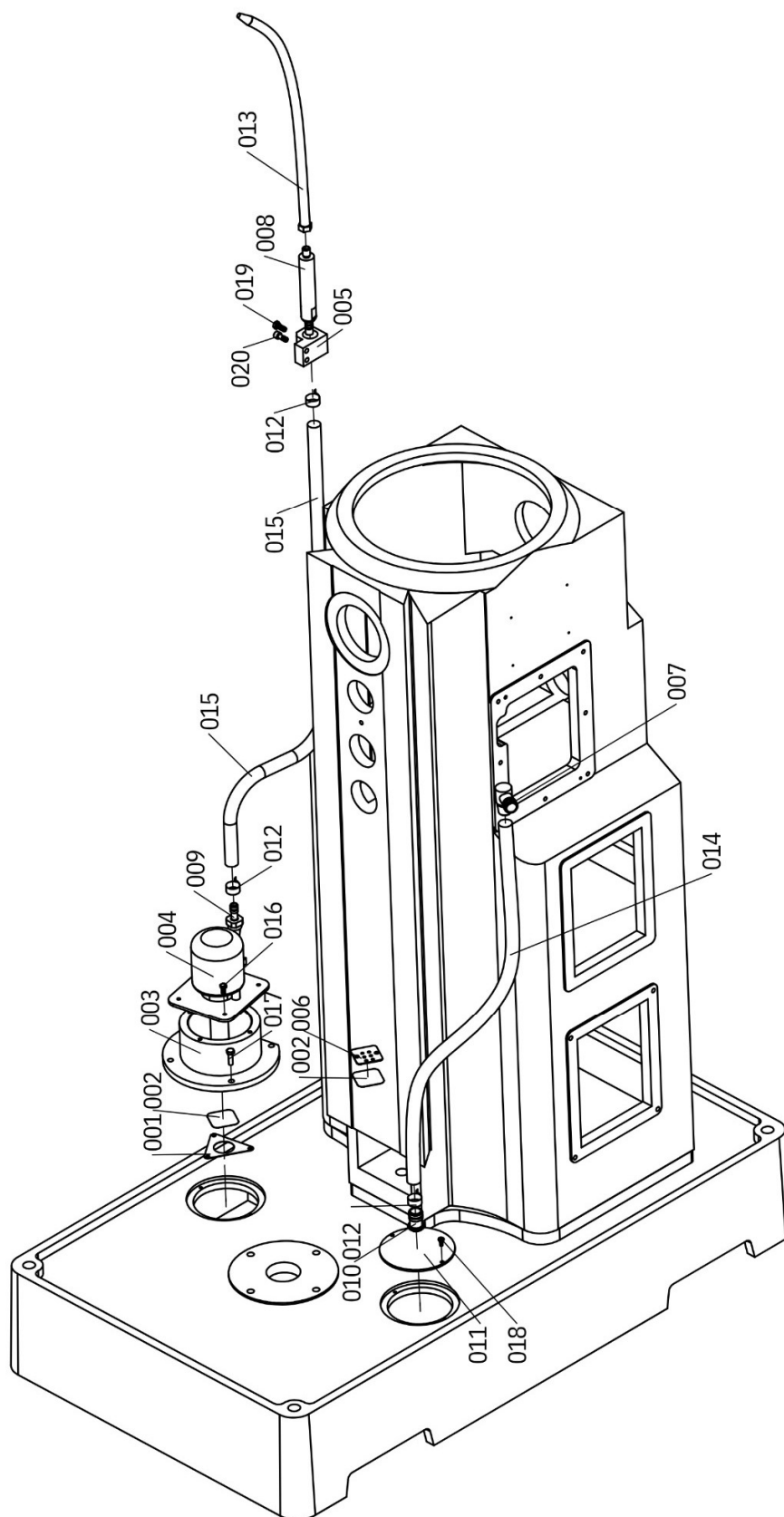
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088	Spring retaining ring	2	OND02-3489
089	Spring retaining ring	8	OND02-3490
090	Bearing	3	OND02-3491
091	Bearing	1	OND02-3492
092	Z16-27-20 Gear	1	OND02-3493
093	Z18 Shaft	1	OND02-3494
095	Z22 Gear	1	OND02-3495
096	Slotted taper screw	2	OND02-3496
097	Bearing	2	OND02-3497
098	Spring retaining rings	1	OND02-3498
099	Z15 Gearshaft	1	OND02-3499
100	Z26 Gear	1	OND02-3500
101	Z22 Gear	1	OND02-3501
102	Washer	2	OND02-3502
103	Spring retaining rings	1	OND02-3503
104	Parallel key	2	OND02-3504
105	Shaft	1	OND02-3505
106	Handle seat	1	OND02-3506
107	Cover	1	OND02-3507
108	Hex socket screw	1	OND02-3508
109	Sliding block	1	OND02-3509
110	Slip ring support	1	OND02-3510
111	Round nut	2	OND02-3511
112	Lock washer	2	OND02-3512
113	Bearing	1	OND02-3513
114	Washer	1	OND02-3514
115	Clutch	1	OND02-3515
116	Worm wheel	1	OND02-3516

Nummer	Omschrijving	Aantal	Artikelnummer
117	Bush	1	OND02-3517
118	Washer	1	OND02-3518
119	Bearing	1	OND02-3519
120	Parallel key	1	OND02-3520
121	Parallel key	1	OND02-3521
122	Bush	1	OND02-3522
123	Hex socket screw	2	OND02-3523
124	Coil spring	1	OND02-3524
125	Spring Cover	1	OND02-3525
126	4×8 Elastic cylindrical pin	1	OND02-3526
127	O-seal ring	4	OND02-3527
128	Support plate	1	OND02-3528
129	Hexagon screws	6	OND02-3529
130		1	OND02-3530
131	Guide rod	4	OND02-3531
132	Handle lever	4	OND02-3532
133	Handle bush	4	OND02-3533
134	Push button	4	OND02-3534
135	Pressure spring	1	OND02-3535
136	Worm shaft	1	OND02-3536
137	End cover	1	OND02-3537
138	Z27 Gear	1	OND02-3538
139	Shaft	1	OND02-3539
140	Bush	1	OND02-3540
141	Slotted taper screw	1	OND02-3541
142	Spring retaining rings	2	OND02-3542
143	Bearing	1	OND02-3543
144	Spring retaining rings	2	OND02-3544
145	12×24×6 Bearing	1	OND02-3545

Nummer	Omschrijving	Aantal	Artikelnummer
146	Spindle	1	OND02-3547
147	Index ring	1	OND02-3548
148	Knurled screw	1	OND02-3549
149	Cap nut	1	OND02-3550
150	Parallel key	1	OND02-3551
151	Taper pins	1	OND02-3552
152	Washer	1	OND02-3553
153	12×100 Handwheel	1	OND02-3554
154	Steel ball	2	OND02-3555
155	Pressure spring	2	OND02-3556
156	Bush	1	OND02-3557
157	Cylindrical pin	1	OND02-3558
158	Retaining ring	1	OND02-3559
159	Washer	1	OND02-3560
160	Plate	1	OND02-3561
161	Panhead screws	5	OND02-3562
162	Handle seat	1	OND02-3563
163	Shifting fork	1	OND02-3564
164	Shaft	1	OND02-3565
165	Rocker arm	1	OND02-3566
166	Bush	1	OND02-3567
167	Handle	1	OND02-3568
168	Holding screw	1	OND02-3569
169	Spring retaining rings	1	OND02-3570
170	A3×45 Taper pin	1	OND02-3571
171	A3×28 Taper pin	1	OND02-3572
172	Handspike	1	OND02-3573
173	Holding screw	1	OND02-3574
174	Pressure spring	1	OND02-3575
175	Taper Pin	1	OND02-3576

13.6

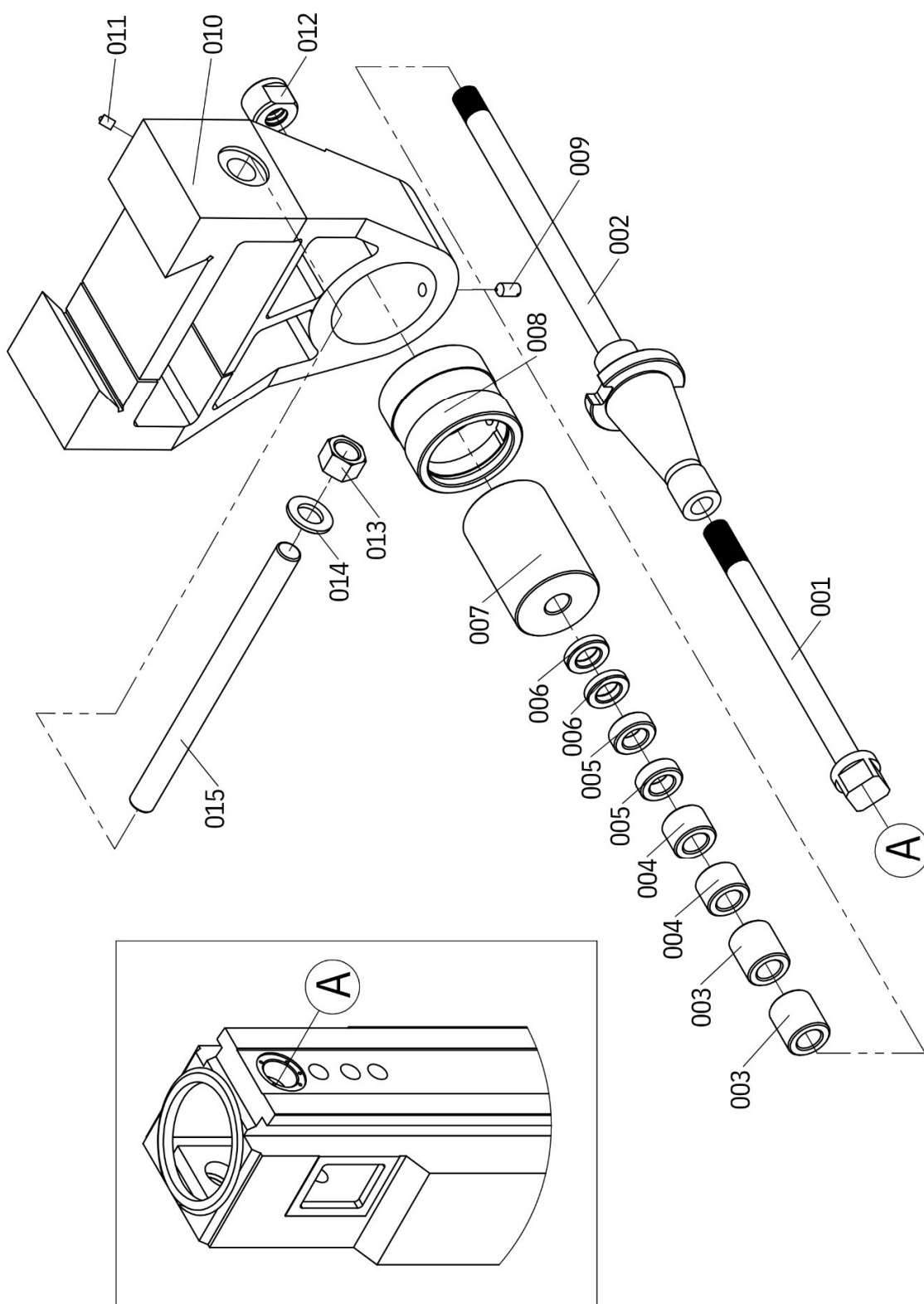
Assemblage Koelsysteem



Nummer	Omschrijving	Aantal	Artikelnummer
09001	Cover	1	OND02-3577
09002	Filter screen	2	OND02-3578
09003	Fixing bush	1	OND02-3579
09004	AB-12 40W Cooling pump	1	OND02-3580
09005	Fixed seat	1	OND02-3581
09006	Cover board	1	OND02-3582
09007	Pipe joint	1	OND02-3583
09008	Connector	1	OND02-3584
09009	Pipe joint	1	OND02-3585
09010	Pipe joint	1	OND02-3586
09011	Cover	1	OND02-3587
09012	Hoop	4	OND02-3588
09013	Cooling pipe	1	OND02-3589
09014	Net rubber hose	1	OND02-3590
09015	Net rubber hose	1	OND02-3591
09016	Hexagon Bolt	4	OND02-3592
09017	Hexagon Bolt	4	OND02-3593
09018	Cross recessed pan head Screw	2	OND02-3594
09019	Hexagon Bolt	1	OND02-3595
09020	Head cap screw	2	OND02-3596

13.7

Assemblage Support Horizontale As



Nummer	Omschrijving	Aantal	Artikelnummer
F1001	Drawbar	1	OND02-3597
F1002	Horizontal milling bar	1	OND02-3598
F1003	Distance sleeve	2	OND02-3599
F1004	Distance sleeve	2	OND02-3600
F1005	Distance sleeve	2	OND02-3601
F1006	Distance sleeve	2	OND02-3602
F1007	Axlebox	1	OND02-3603
F1008	Supporting sleeve	1	OND02-3604
F1009	M8X16 Holding screw	1	OND02-3605
F1010	Bearframe	1	OND02-3606
F1011	6 Oil cup	1	OND02-3607
F1012	Nut	1	OND02-3608
F1013	M16Nut	1	OND02-3609
F1014	Washer	1	OND02-3610
F1015	Clampbolt	1	OND02-3611
	Beschermkap Spindel MC610	1	OND02-3612
	PVC/Stalen Flexibele Leiding 2M MC610	1	OND02-3613
	Transformator 250VA MC610	1	OND02-3614
	Voedingstabel MC610	1	OND02-3615
	Centrale Smeerpomp MC610	1	OND02-3616
	Montageflens MC610 x Pneumatische aantrekking	1	OND02-3617
	Veer & Pen Hoogteverplaatsing MC610	1	OND02-3618
	Fitting ø25 voor PVC/stalen Flexibel (2st) MC610	2	OND02-3619
	Hoofdschakelaar MC610	1	OND02-3620
	Optie: Pneumatische Aantrekking MC610	1	OND02-3621
	Inklapbare Hendel Handwiel MC610	1	OND02-3622
	Plexi Bedieningspaneel MC610	1	OND02-3623
	Motorcover Motor Hoofdspindel MC610	1	OND02-3624