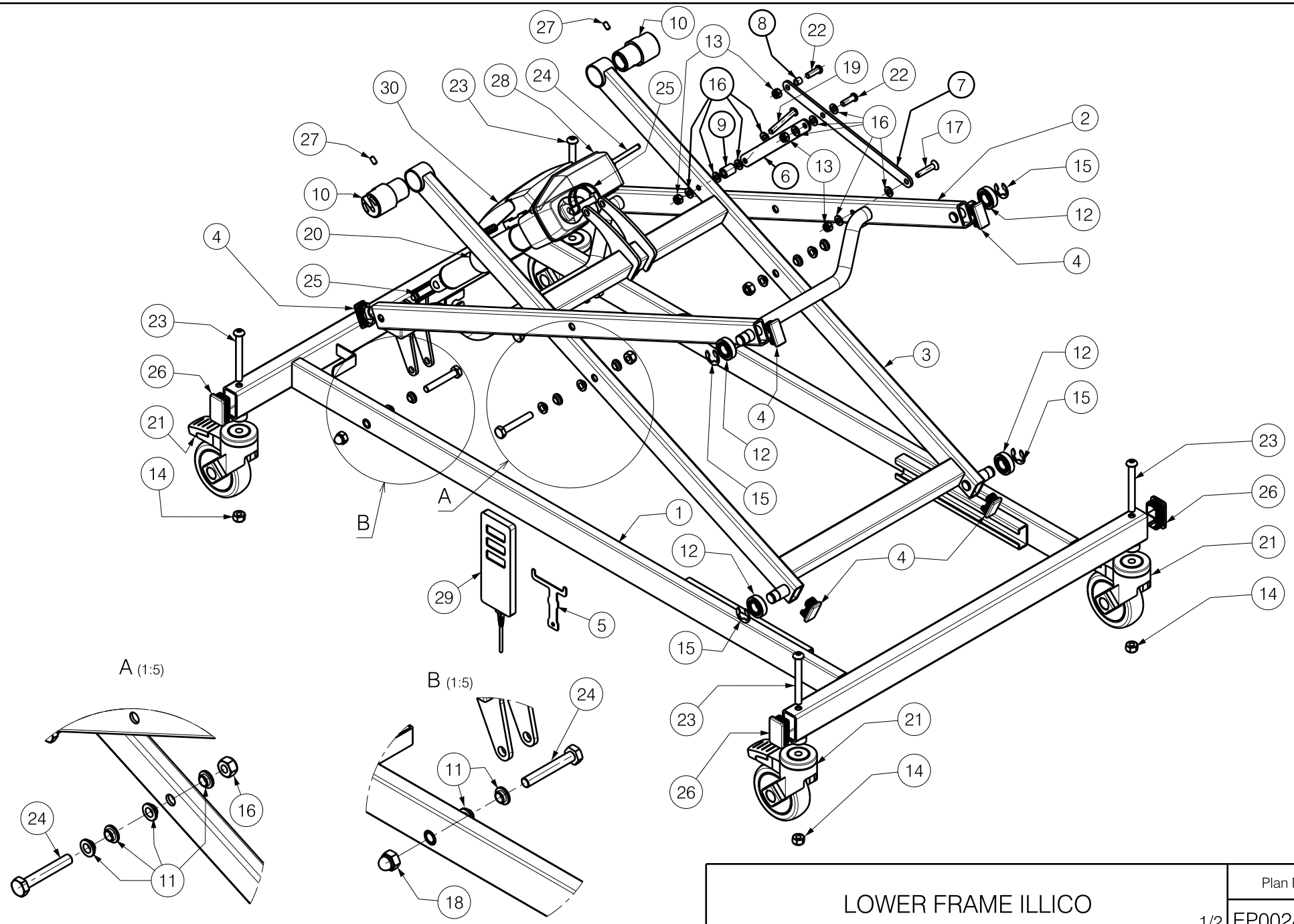
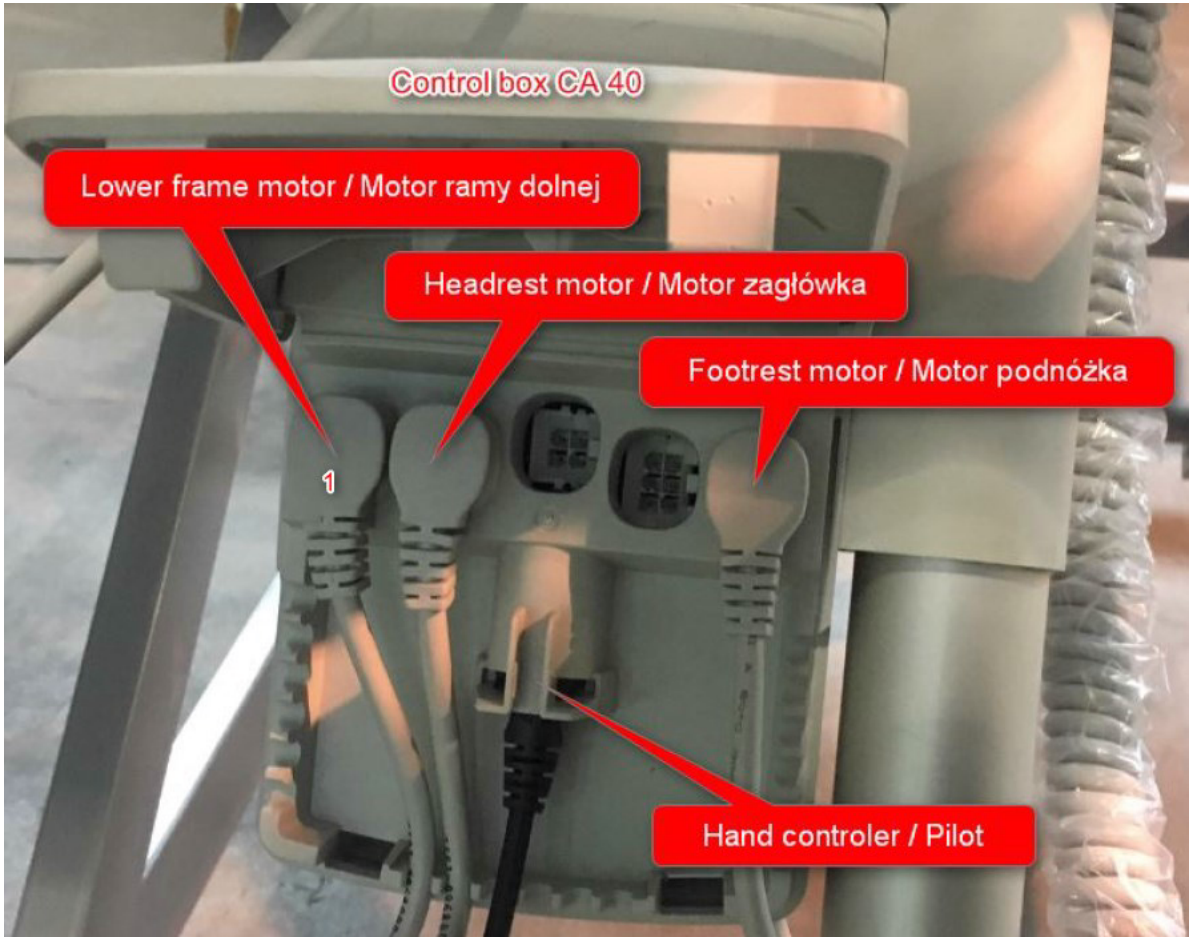


EP00247 / F

LOWER FRAME ILLICO			1/2	Plan No. EP00247/F
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	19/10/2017	18/07/2018	18/07/2018	
Initials	DB	AZ	TK	

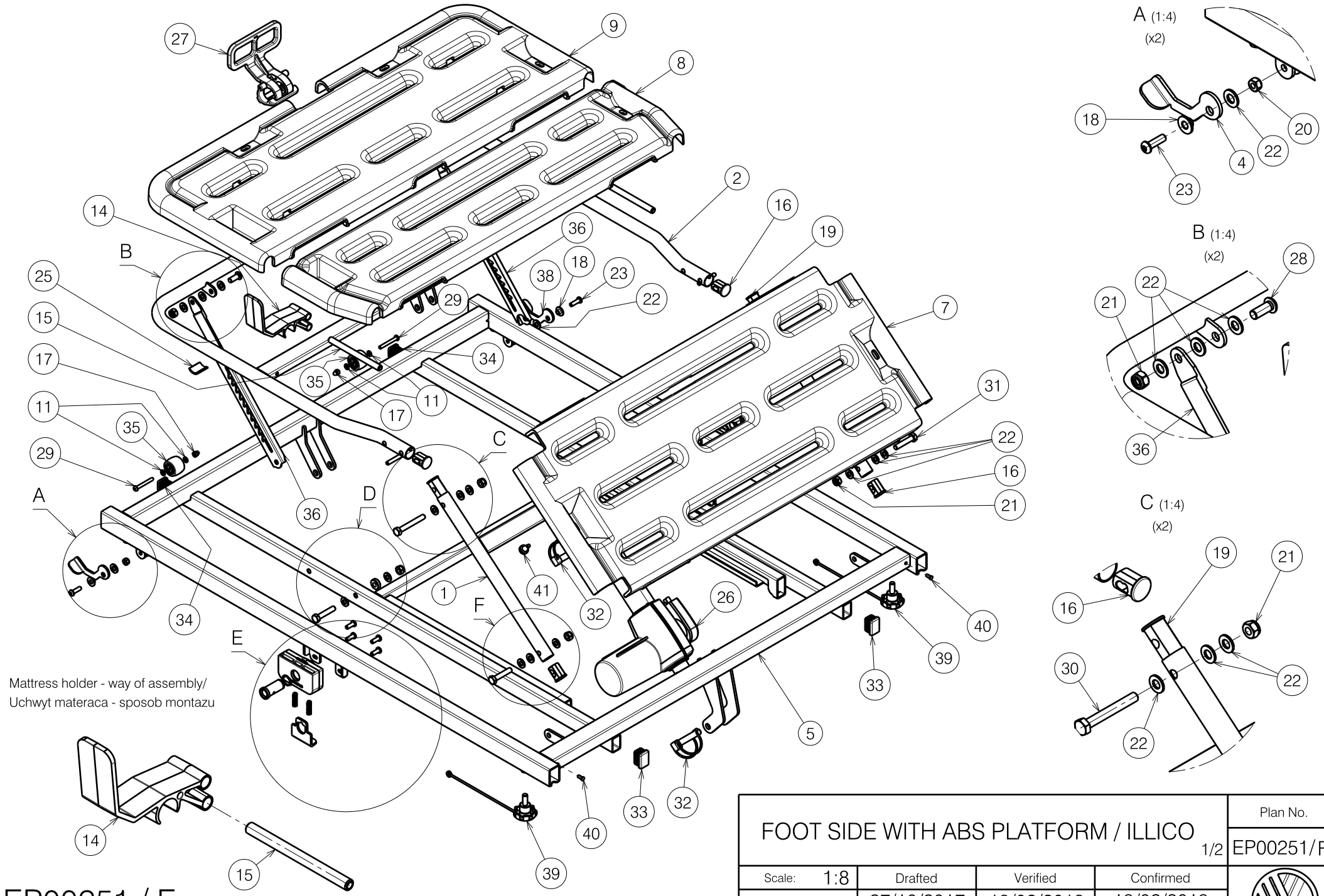
Material			
No.	Plan	Article	Quantity
1	YP05847	2783882	1
2	YP05862	2784182	1
3	YP05872	2784382	1
4	YP06097	2993740	6
5	YP06245	2795903	1
|6	YP06445	2731382	1
|7	YP06446	2731482	1
|8	X001029	1375500	1
|9	XP00871	2830300	1
10	XP01839	2993557	2
11	XP01931	2993584	12
12	Bearing D35xD17x10	1001409	4
13	Nut M8 DIN985	1001682	4
14	Nut M10 DIN985	1001683	6
15	Axle Ring DIN6799 D15	1003049	4
16	Washer M8 DIN125	1003199	9
17	M8x40 DIN7991	1008738	1
18	Nut M10	1009994	2
19	M8x60	1900809	1
20	Control Box Support	1913262	1
21	Wheel D100	1914317	4
22	M8x25	1990501	2
23	M10x90	1998812	4
24	M10x65	1998862	4
25	Pen D10x50	1998885	2
26	Cap 30x50x3	2993583	4
27	Pin D6x12 DIN1481	2993738	2
28	Motor LA40 8000N	1914183	1
29	Remote Control	1904296	1
30	Control Box CA40	1912898	1
31*	EPR Cable	1902971	1
32*	Motor Cable LA40	1912903	1
33*	Cable number 1	1995835	1



EP00247 / F

*- not depicted / nie ujeto

LOWER FRAME ILLICO				Plan No.
			2/2	EP00247/F
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	19/10/2017	18/07/2018	18/07/2018	
Initials	DB	AZ	TK	

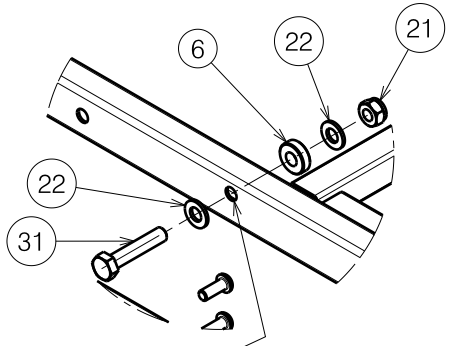


EP00251 / F

FOOT SIDE WITH ABS PLATFORM / ILLICO 1/2				Plan No. EP00251/F
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	27/10/2017	19/02/2019	19/02/2019	
Initials	DB	AZ	TK	

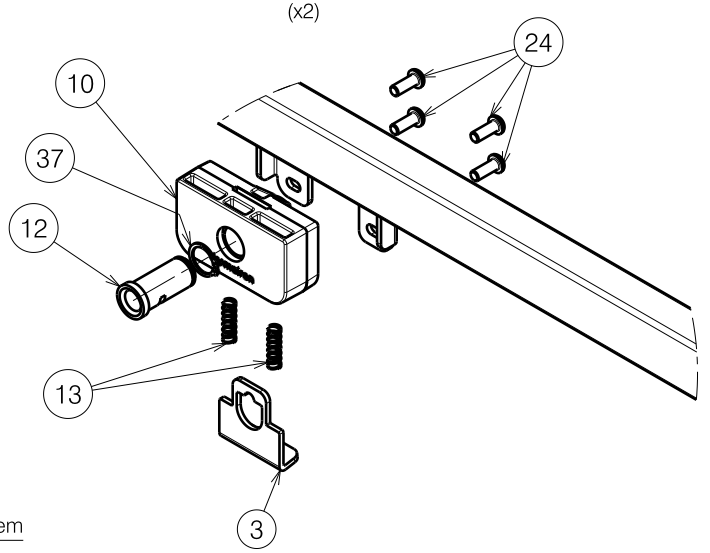
Material			
No.	Plan	Article	Quantity
1	YP05880	2784582	1
2	YP05884	2784682	1
3	YP05890	2792303	2
4	YP06217 / Right	2795303	1
5	YP05897 DP	2785182	1
6	X004967	1908262	2
7	XP01792	2993536	1
8	XP01793	2993537	1
9	XP01794	2993538	1
10	XP01795	2993539	2
11	D5,3 DIN 125	1000972	4
12	XP01874	GP12500	2
13	XP01899	GP12700	4
14	XP01906	2993600	2
15	XP01912	2993607	2
16	XP02064	2993688	2
17	Nut M5 DIN 986	1992804	2
18	XP01954	2993706	2
19	XP01975	GP13500	2
20	Nut M6 DIN 985	1001680	2
21	Nut M8 DIN 985	1001682	8+2**
22	D8,4 DIN 125	1003199	24+4**
23	M6x20	1006999	2
24	M6x16	1008459	8
25	Velcro 25mm	1990663	0,05m
26	LA27	1903979	1
27	XP02329	2994246	1
28	M8x20	1992349	2
29	M5x40	2993786	2
30	M8x60 DIN 931	2993704	2+2**
31	M8x40 DIN 931	2993705	4
32	Pen D10x50	1998885	2
33	Tube Cap 30x20	1997922	2
34	Tube Cap 20x20	1001612	2
35	Wheel D29	2993761	2
36	Rastomat	1909002	2
37	DIN 471 15,7-1mm	2993606	2
38	YP06216 / Left	2784803	1
39	SterKnop M8x20	2993800	2
40	Nylon rivet	1990752	2
41	Cap Rubber 8mm	1001637	2
42*	Motor Cable	1912902	1
43*	Cable number 4	1995838	1
44*	XP01997	2993909	2**

D (1:4)
(x2)

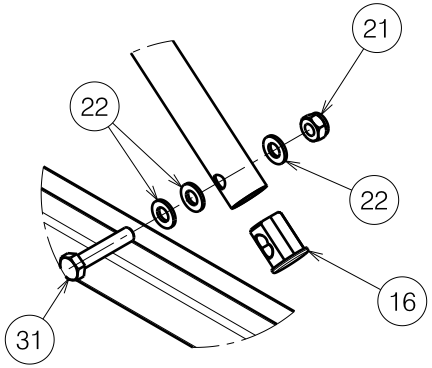


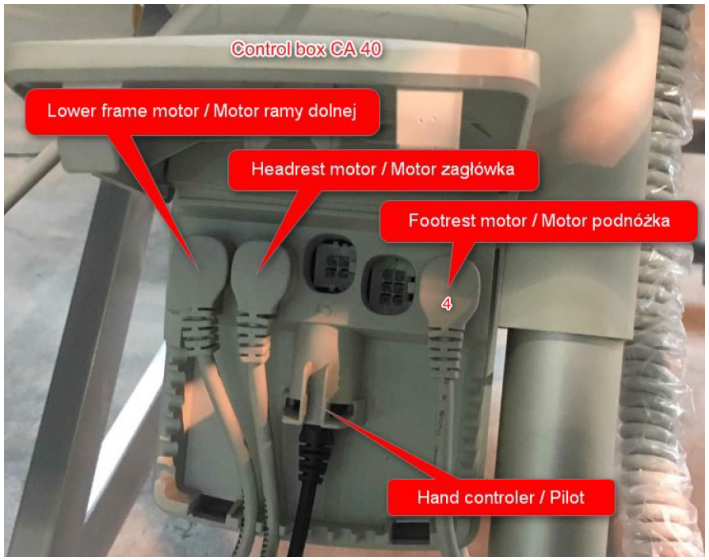
Rastomat hole for footrest with motor/
Otwor dla Rastomat dla podnozka z motorem

E (1:4)
(x2)



F (1:4)
(x2)



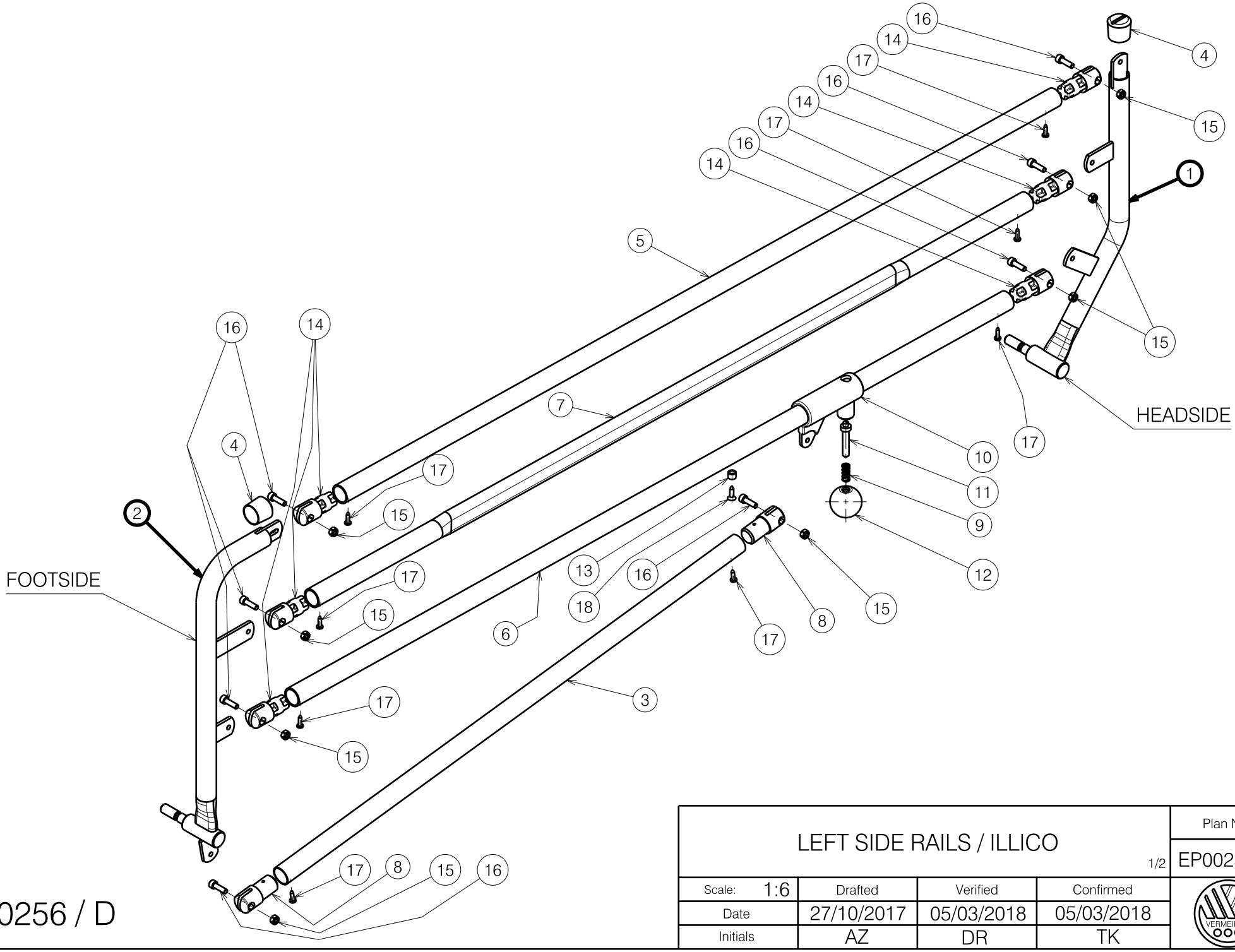


EP00251 / F

*- not depicted / nie przedstawiono

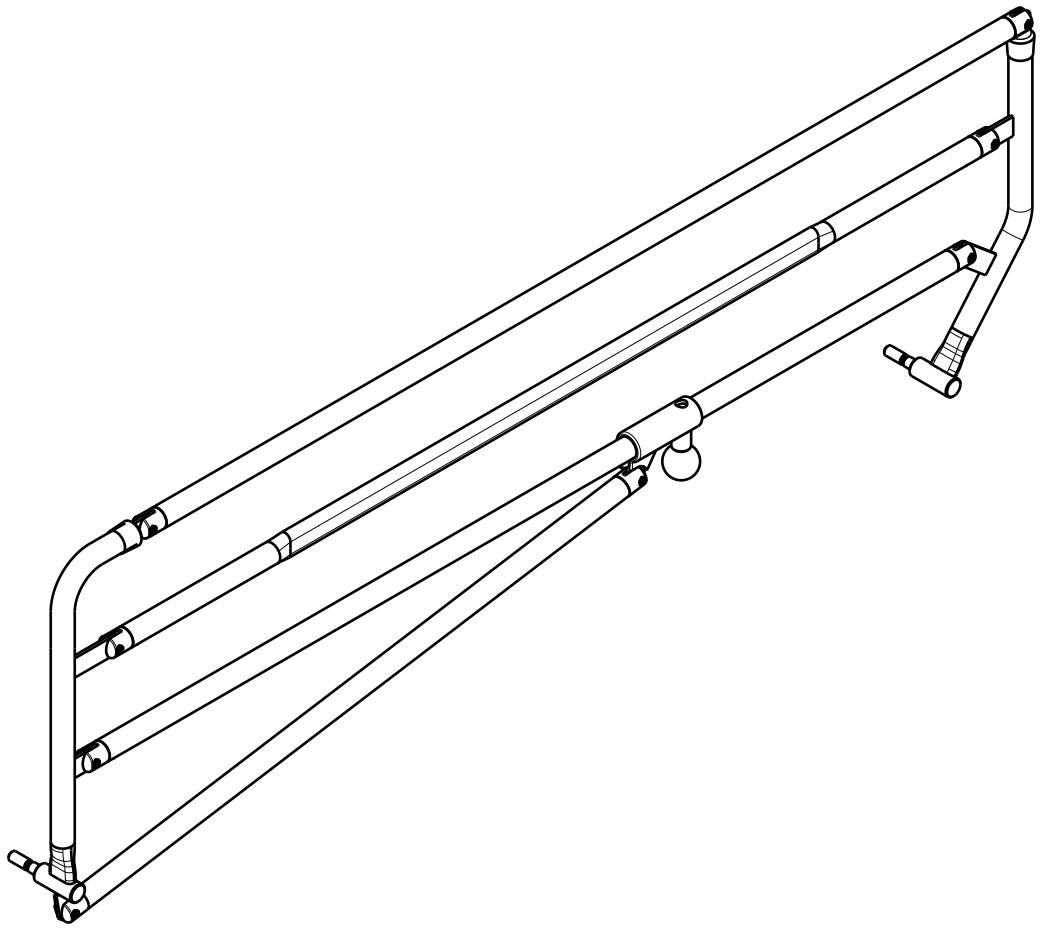
**- pakowac razem z pilotem w woreczku strunowym/
pack with the remote control in a string bag

FOOT SIDE WITH ABS PLATFORM / ILLICO 2/2			Plan No. EP00251/F
Scale: 1:8	Drafted	Verified	Confirmed
Date	27/10/2017	19/02/2019	19/02/2019
Initials	DB	AZ	TK



EP00256 / D

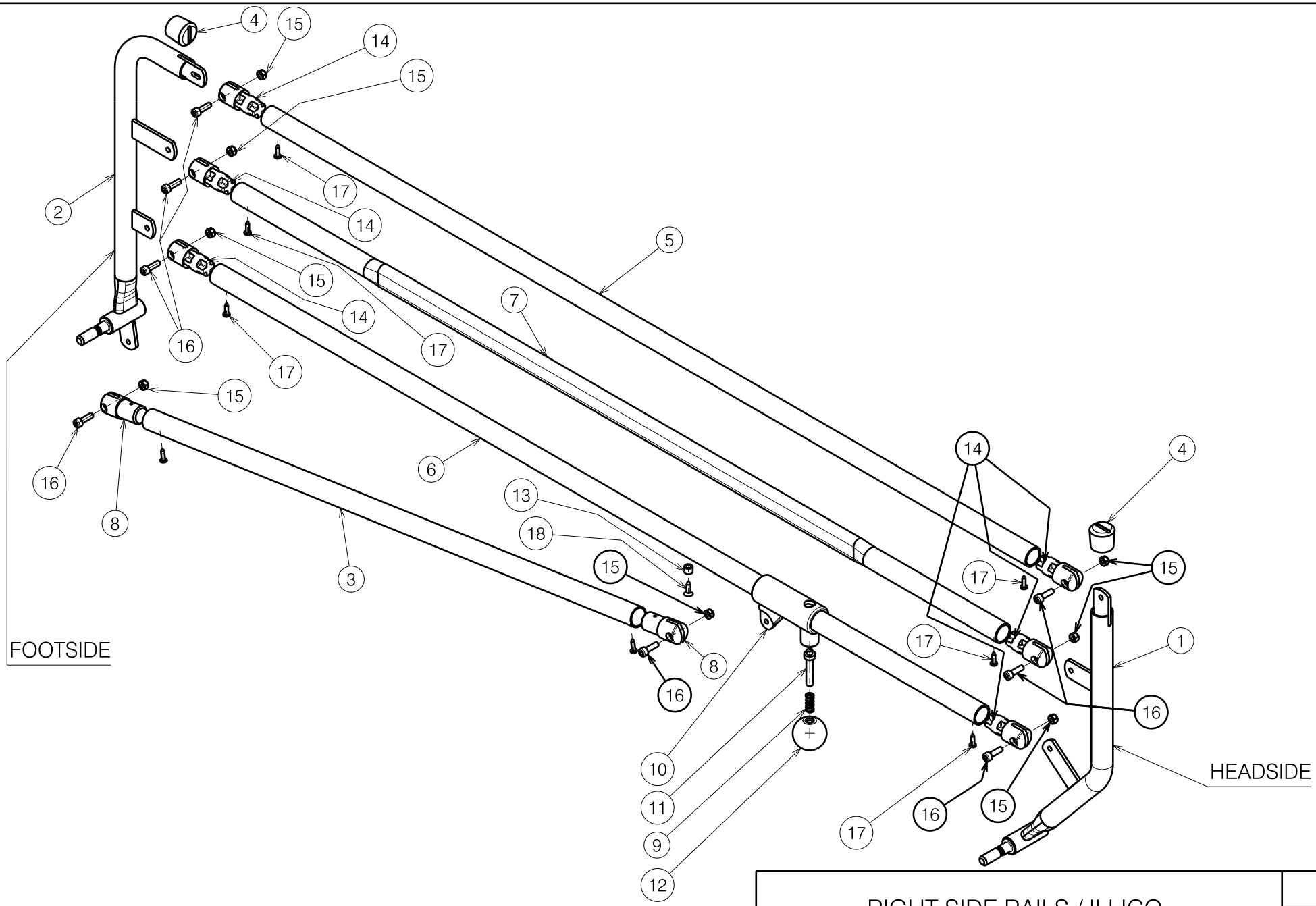
LEFT SIDE RAILS / ILLICO				Plan No.
			1/2	EP00256/ D
Scale: 1:6	Drafted	Verified	Confirmed	VERMEIREN
Date	27/10/2017	05/03/2018	05/03/2018	
Initials	AZ	DR	TK	



Material			
No.	Plan	Article	Quantity
1	YP06054	2792082	1
2	YP06073	2792882	1
3	Y004091	1507882	1
4	Y004496	F002667	2
5	Y018142	1767382	1
6	YP06077	2795282	1
7	Y018201	1765782	1
8	X002074	1992183	2
9	X002170	1992792	1
10	X002278	1992934	1
11	X002279	1498400	1
12	X002397	1993353	1
13	X003698	1004550	1
14	X004984	1907802	6
15	M6 DIN985	1001680	8
16	M6x20 DIN912	1001493	8
17	D4x16	1003021	8
18	D4.8x19 DIN7983	1001534	1

EP00256 / D

LEFT SIDE RAILS / ILLICO				Plan No.
			2/2	EP00256/ D
Scale: 1:6	Drafted	Verified	Confirmed	VERMEIREN
Date	27/10/2017	05/03/2018	05/03/2018	
Initials	AZ	DR	TK	



RIGHT SIDE RAILS / ILLICO

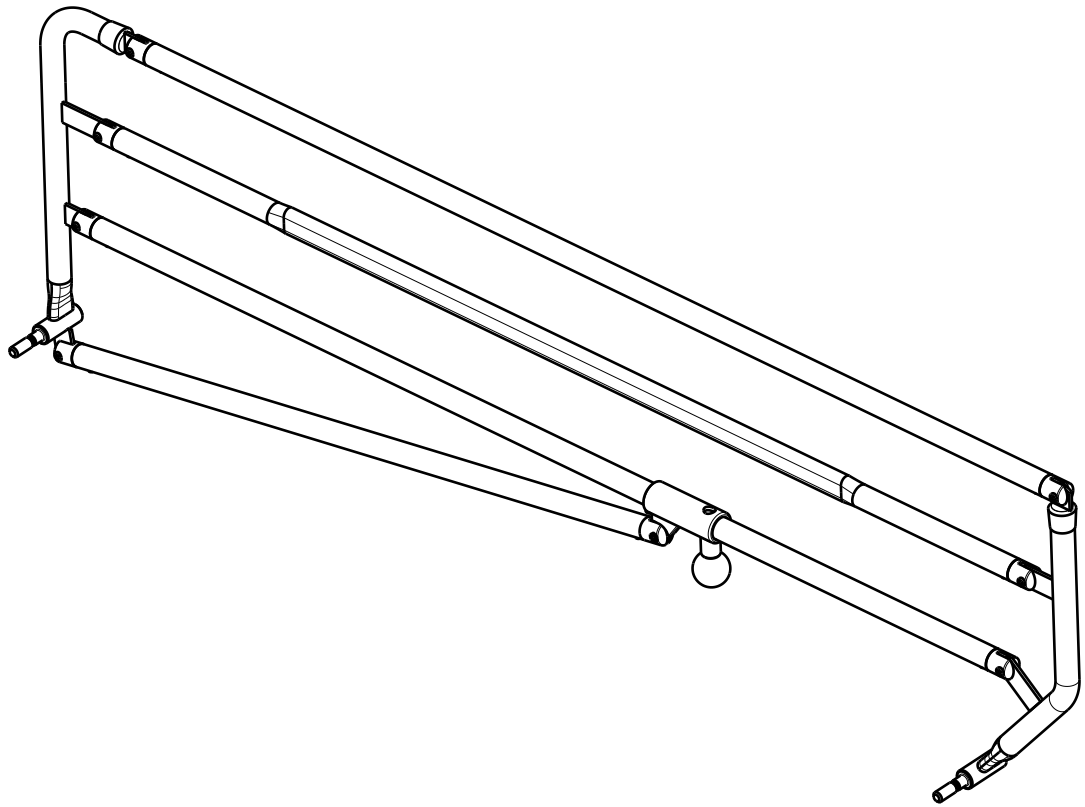
1/2

Plan No. EP00257/ E

Scale: 1:6	Drafted	Verified	Confirmed
Date	27/10/2017	10/12/2019	10/12/2019
Initials	AZ	DR	TK

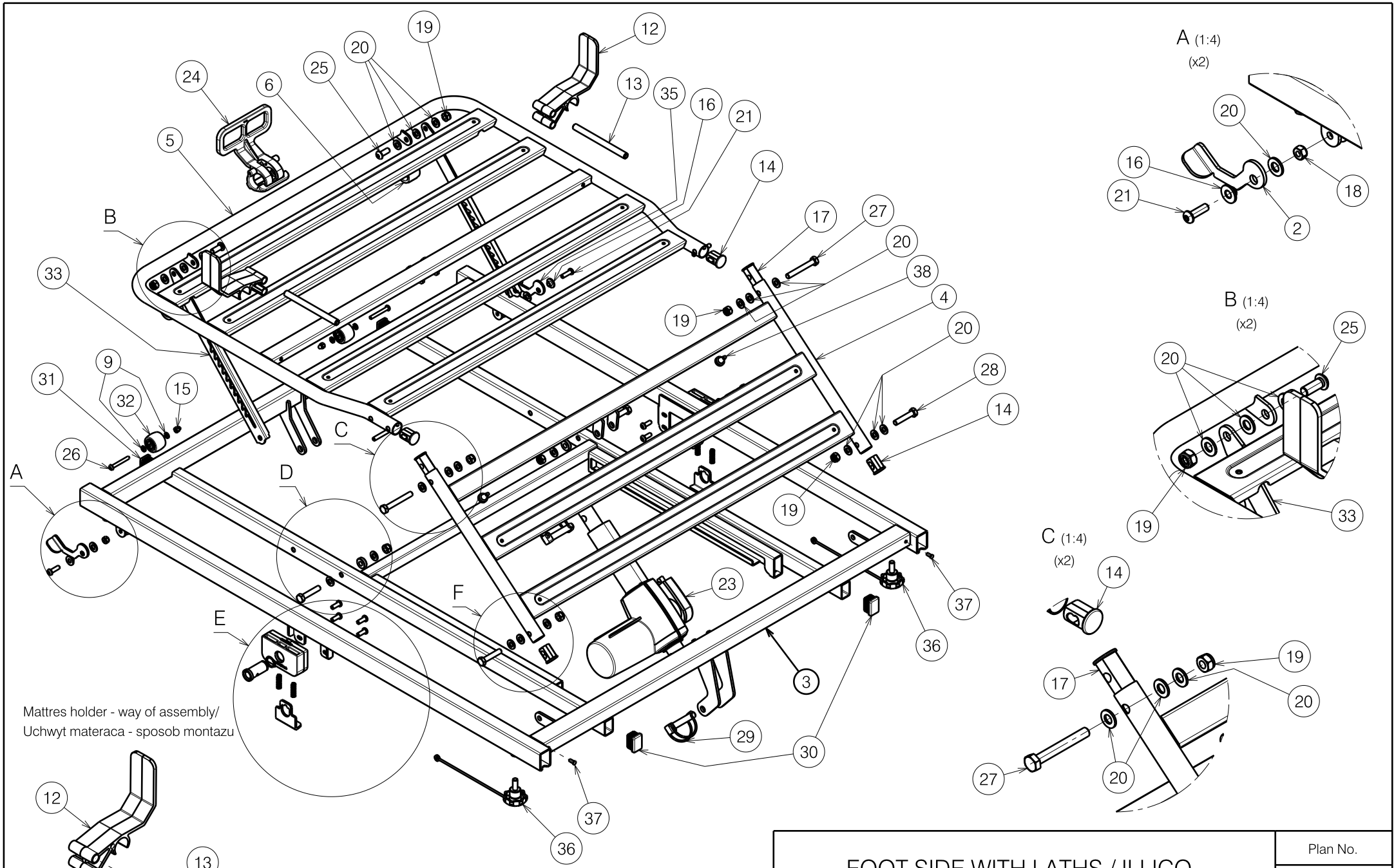
EP00257 / E

Material			
No.	Plan	Article	Quantity
1	YP06056	2792282	1
2	YP06074	2792982	1
3	Y004091	1507882	1
4	Y004496	F002667	2
5	Y018142	1767382	1
6	YP06077	2795282	1
7	Y018201	1765782	1
8	X002074	1992183	2
9	X002170	1992792	1
10	X002278	1992934	1
11	X002279	1498400	1
12	X002397	1993353	1
13	X003698	1004550	1
14	X004984	1907802	6
15	M6 DIN985	1001680	8
16	M6x20 DIN912	1001493	8
17	D4x16	1003021	8
18	D4.8x19 DIN7983	1001534	1



EP00257 / E

RIGHT SIDE RAILS / ILLICO				Plan No.
			2/2	EP00257 / E
Scale: 1:6	Drafted	Verified	Confirmed	VERMEIREN
Date	27/10/2017	10/12/2019	10/12/2019	
Initials	AZ	DR	TK	



FOOT SIDE WITH LATHS / ILLICO

Plan No. EP00259 / H

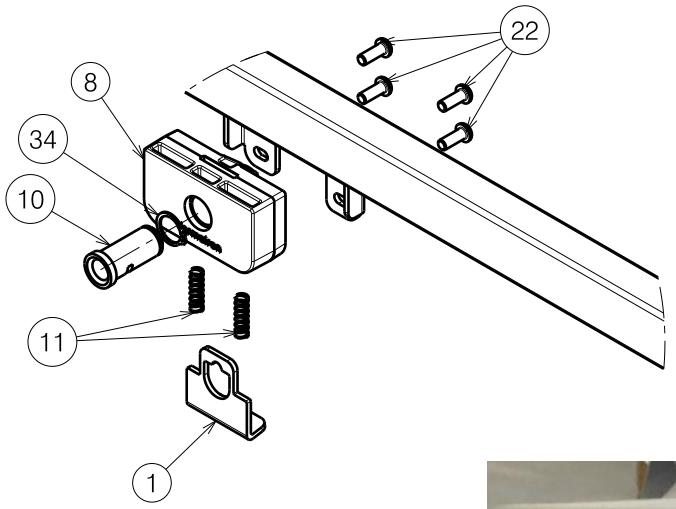
1/2

Scale: 1:8	Drafted	Verified	Confirmed
Date	30/10/2017	21/02/2019	21/02/2019
Initials	DB	AZ	TK

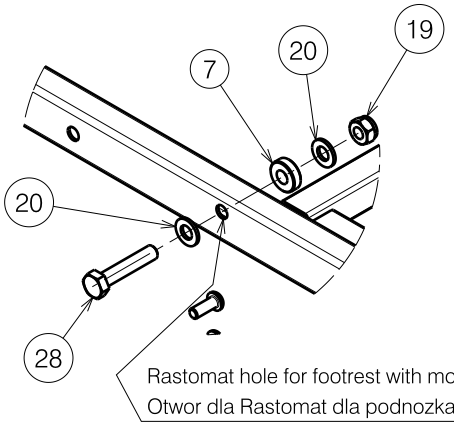
EP00259 / H

Material			
No.	Plan	Article	Quantity
1	YP05890	2792303	2
2	YP06217 / Right	2795303	1
3	YP05897 DP	2785182	1
4	YP06174	2794882	1
5	YP06175	2794982	1
6	X004563	1904874	2
7	X004967	1908262	2
8	XP01795	2993539	2
9	D5,3 DIN 125	1000972	4
10	XP01874	GP12500	2
11	XP01899	GP12700	4
12	XP01906	2993600	2
13	XP01912	2993607	2
14	XP02064	2993688	2
15	Nut M5 DIN 986	1992804	2
16	XP01954	2993706	2
17	XP01975	GP13500	2
18	Nut M6 DIN 985	1001680	6
19	X001016	1001682	8+2**
20	D8,4x17x1,6 DIN 125	1003199	24+4**
21	M6x20	1006999	2
22	M6x16	1008459	8
23	LA27	1903979	1
24	XP02329	2994246	1
25	M8x20	1992349	2
26	M5x40	2993786	2
27	M8x60 DIN 931	2993704	2+2**
28	M8x40 DIN 931	2993705	4
29	Pen D10x50	1998885	2
30	Tube Cap 30x20	1997922	2
31	Tube Cap 20x20	1001612	2
32	Wheel D29	2993761	2
33	Rastomat	1909002	2
34	DIN 471 15,7-1mm	2993606	2
35	YP06216 / Left	2784803	1
36	SterKnop M8x20	2993800	2
37	Nylon rivet	1990752	2
38	Cup Rubber 8mm	1001637	2
39*	Motor cable	1912902	1
40*	Cable number 4	1995838	1
41*	XP01997	2993909	2**

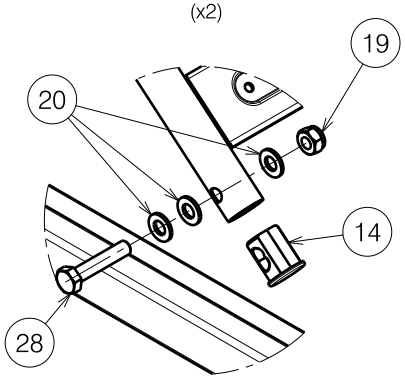
E (1:4)
(x2)

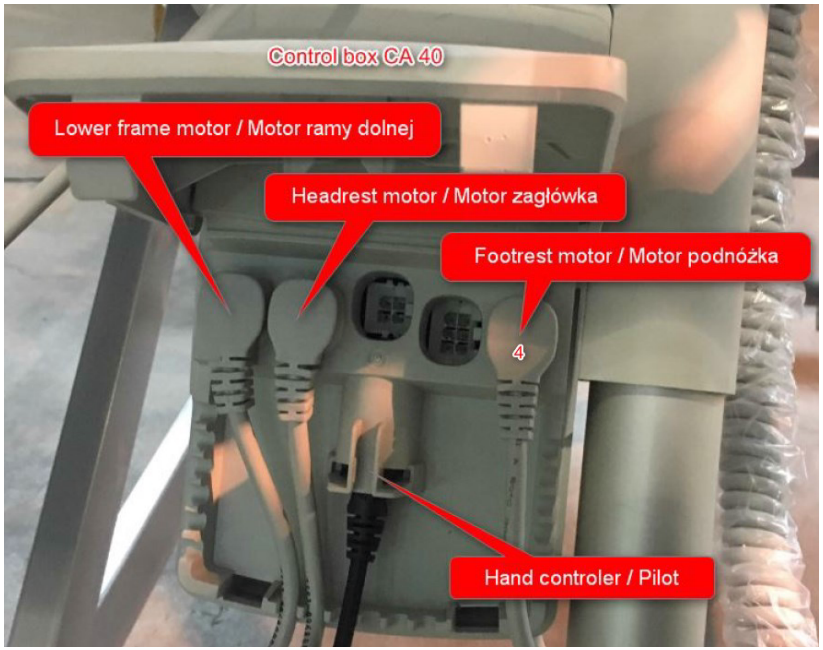


D (1:4)
(x2)



F (1:4)
(x2)



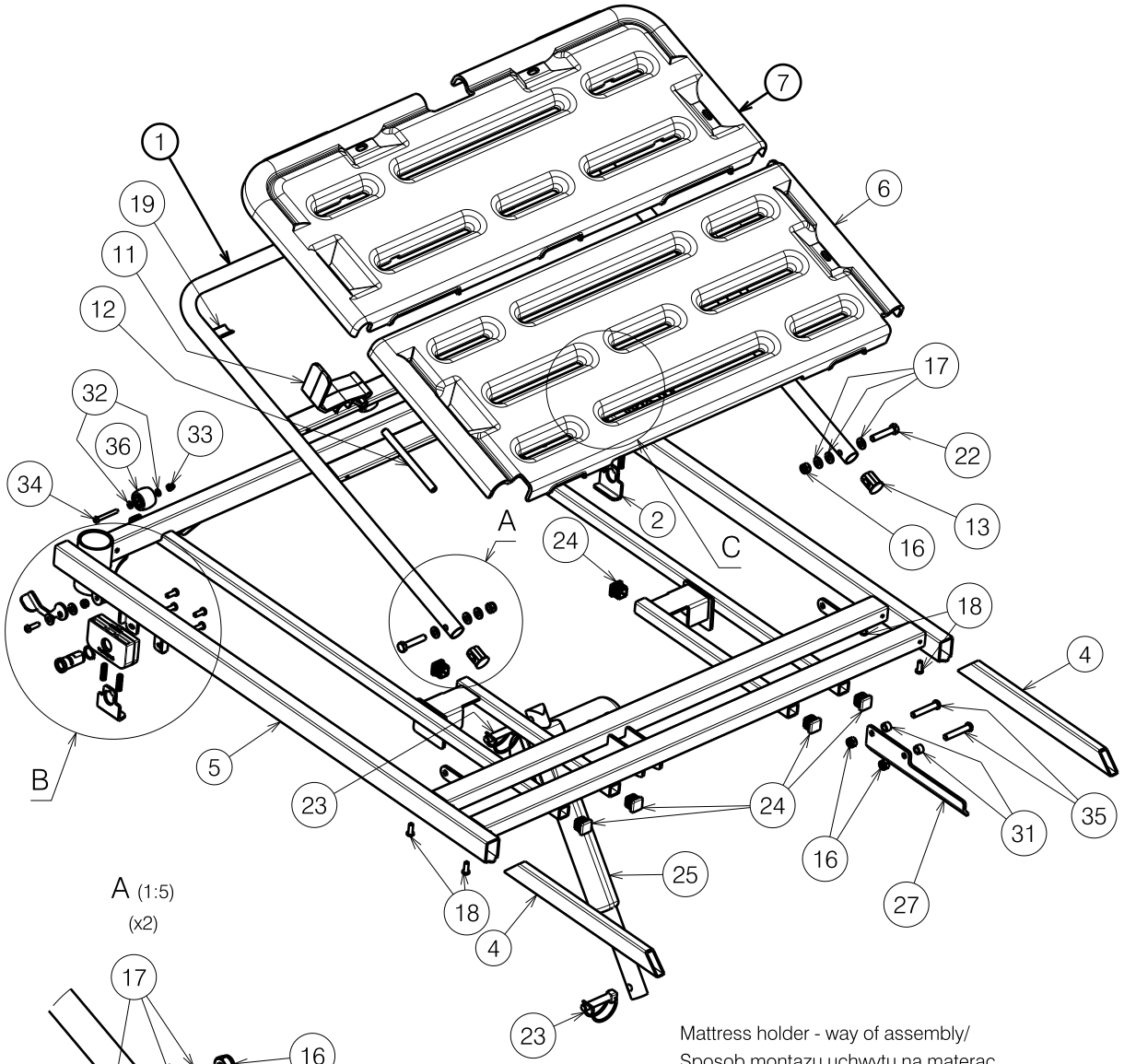


EP00259 / H

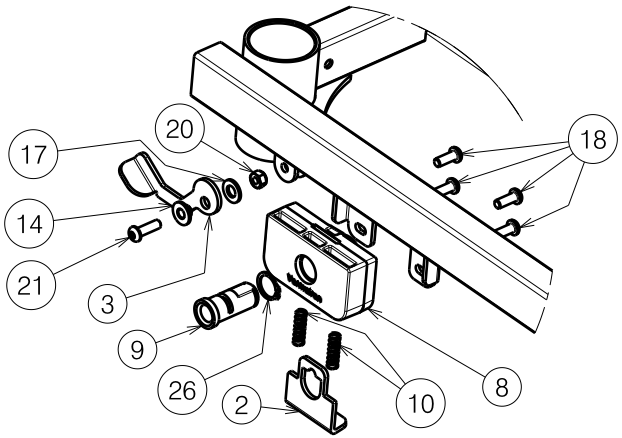
*-not depicted / nie przedstawiono

**- pakowac razem z pilotem w woreczku strunowym/
pack with the remote control in a string bag

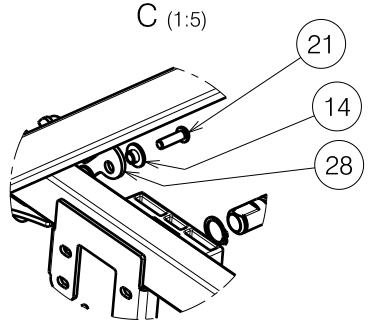
FOOT SIDE WITH LATHS / ILLICO			2/2	Plan No. EP00259/H
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	30/10/2017	21/02/2019	21/02/2019	
Initials	DB	AZ	TK	



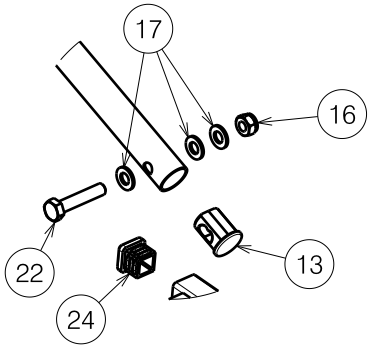
B (1:5)
(x2)



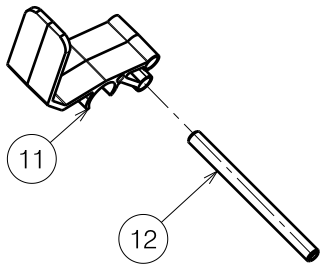
C (1:5)



A (1:5)
(x2)



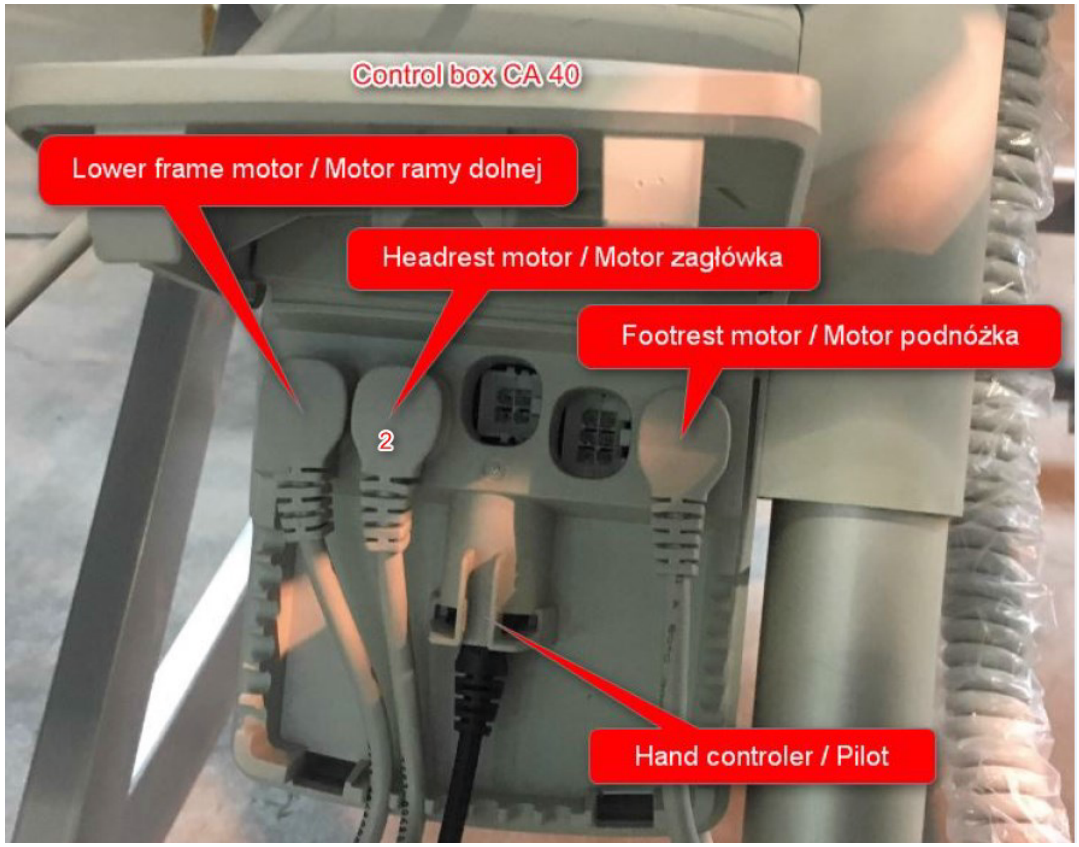
Mattress holder - way of assembly/
Sposob montazu uchwytu na materac



EP00260 / F

HEAD SIDE WITH ABS PLATFORM ILLICO 1/2				Plan No. EP00260 / F
Scale: 1:10	Drafted	Verified	Confirmed	VERMEIREN
Date	31/10/2017	14/01/2019	14/01/2019	
Initials	DB	AZ	TK	

Material			
No.	Plan	Article	Quantity
1	YP05877	2784482	1
2	YP05890	2792303	2
3	YP06217 / Right	2795303	1
4	YP05894	2784700	2
5	YP05898_DP	2789382	1
6	XP01791	2993535	1
7	XP01794	2993538	1
8	XP01795	2993539	2
9	XP01874	GP12500	2
10	XP01899	GP12700	4
11	XP01906	2993600	2
12	XP01912	2993607	2
13	XP02064	2993688	2
13**	XP01916	2993701	2
14	XP01954	2993706	2
15	Tube Cap 10x20	1001621	2
16	Nut M8 DIN 985	1001682	4
17	D8,4 DIN 125	1003199	8
18	M6x16	1008459	12
19	Velcro 25mm	1990663	0,05m
20	Nut M6 DIN 985	1001680	2
21	M6x20	1006999	2
22	M8x40 DIN 931	2993705	2
23	Pen D10x50	1998885	2
24	Tube Cap 20x20	1001612	6
25	LA27	1901113	1
26	DIN 471 15,7-1mm	2993606	2
27	YP06448	2729800	1
28	YP06216 / Left	2784803	1
29*	Motor Cable	1912902	1
30*	Cable number 2	1995836	1
31	X001842	G053400	2
32	D5,3 DIN 125	1000972	4
33	Nut M5 DIN 986	1992804	2
34	M5x40	2993786	2
35	M8x45	1994473	2
36	Wheel D29	2993761	2

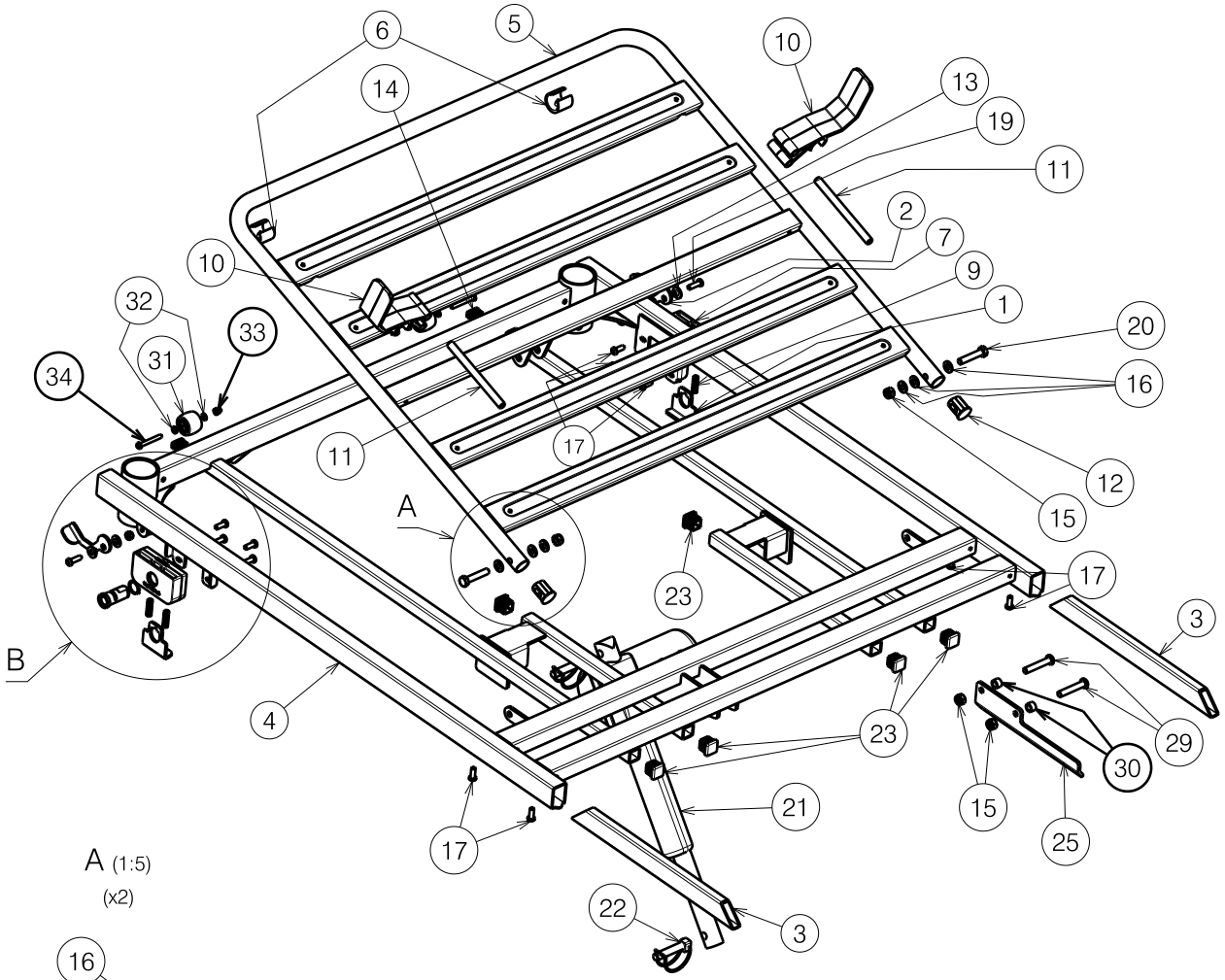


*- not depicted / nie przedstawiono

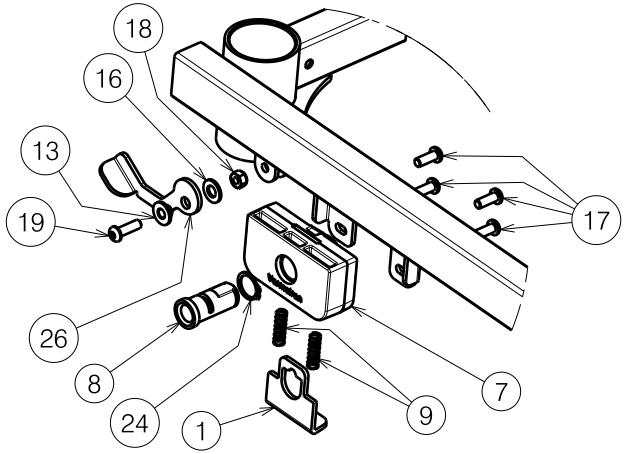
**- milled part, use only if 13 is unavailable / element frezowany, uzyc tylko w przypadku braku 13

EP00260 / F

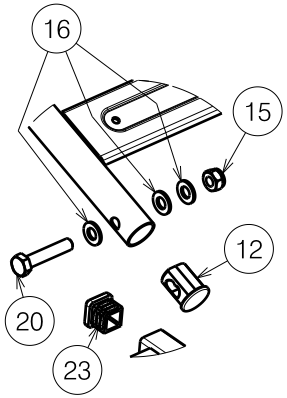
HEAD SIDE WITH ABS PLATFORM ILLICO 2/2				Plan No.
				EP00260 / F
Scale: 1:10	Drafted	Verified	Confirmed	VERMEIREN
Date	31/10/2017	14/01/2019	14/01/2019	
Initials	DB	AZ	TK	



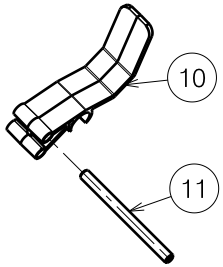
B (1:5)
(x2)



A (1:5)
(x2)



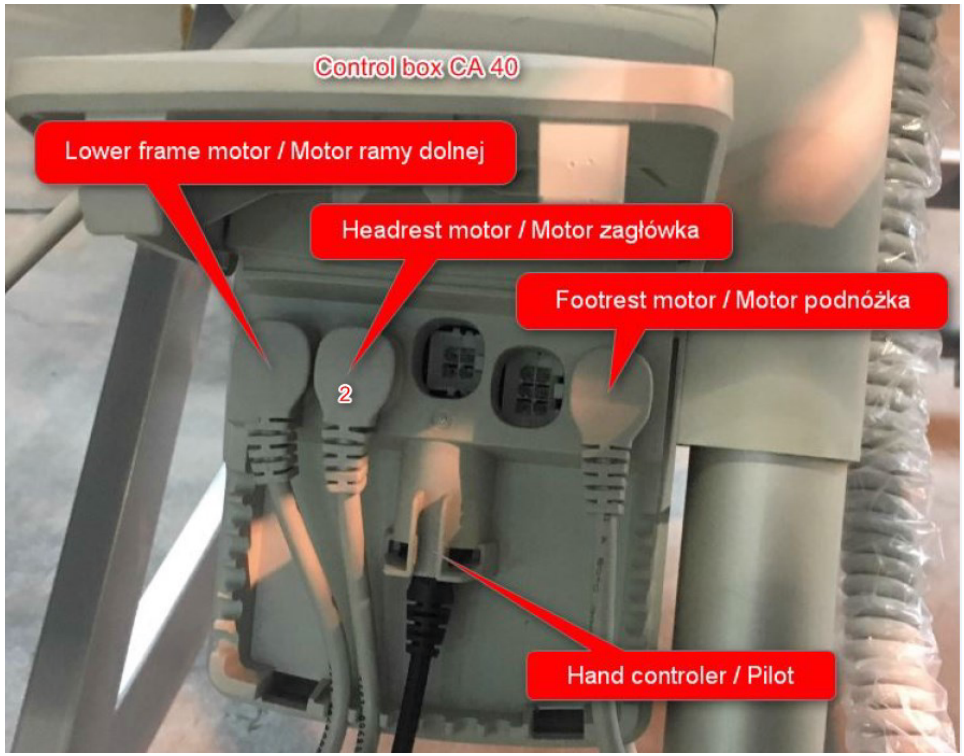
Mattress holder - way of assembly/
Sposob montazu uchwytu na materac



EP00261 / F

HEAD SIDE WITH LATHS ILLICO				Plan No.
			1/2	EP00261 / F
Scale: 1:10	Drafted	Verified	Confirmed	VERMEIREN
Date	31/10/2017	27/07/2018	27/07/2018	
Initials	DB	AZ	TK	

Material			
No.	Plan	Article	Quantity
1	YP05890	2792303	2
2	YP06216 / Left	2784803	1
3	YP05894	2784700	2
4	YP05898 DP	2789382	1
5	YP06173	2794782	1
6	X004563	1904874	2
7	XP01795	2993539	2
8	XP01874	GP12500	2
9	XP01899	GP12700	4
10	XP01906	2993600	2
11	XP01912	2993607	2
12	XP02064	2993688	2
12**	XP01916	2993701	2
13	XP01954	2993706	2
14	Tube Cap 10x20	1001621	2
15	Nut M8 DIN 985	1001682	4
16	D8,4 DIN 125	1003199	8
17	M6x16	1008459	12
18	Nut M6 DIN 985	1001680	2
19	M6x20	1006999	2
20	M8x40 DIN 931	2993705	2
21	LA27	1901113	1
22	Pen D10x50	1998885	2
23	Tube Cap 20x20	1001612	6
24	DIN 471 15,7-1mm	2993606	2
25	YP06448	2729800	1
26	YP06217 / Right	2795303	1
27*	Motor Cable	1912902	1
28*	Cabel number 2	1995836	1
29	M8x45	1994473	2
30	X001842	G053400	2
31	Wheel D29	2993761	2
32	D5,3 DIN 125	1000972	4
33	Nut M5 DIN 986	1992804	2
34	M5x40	2993786	2



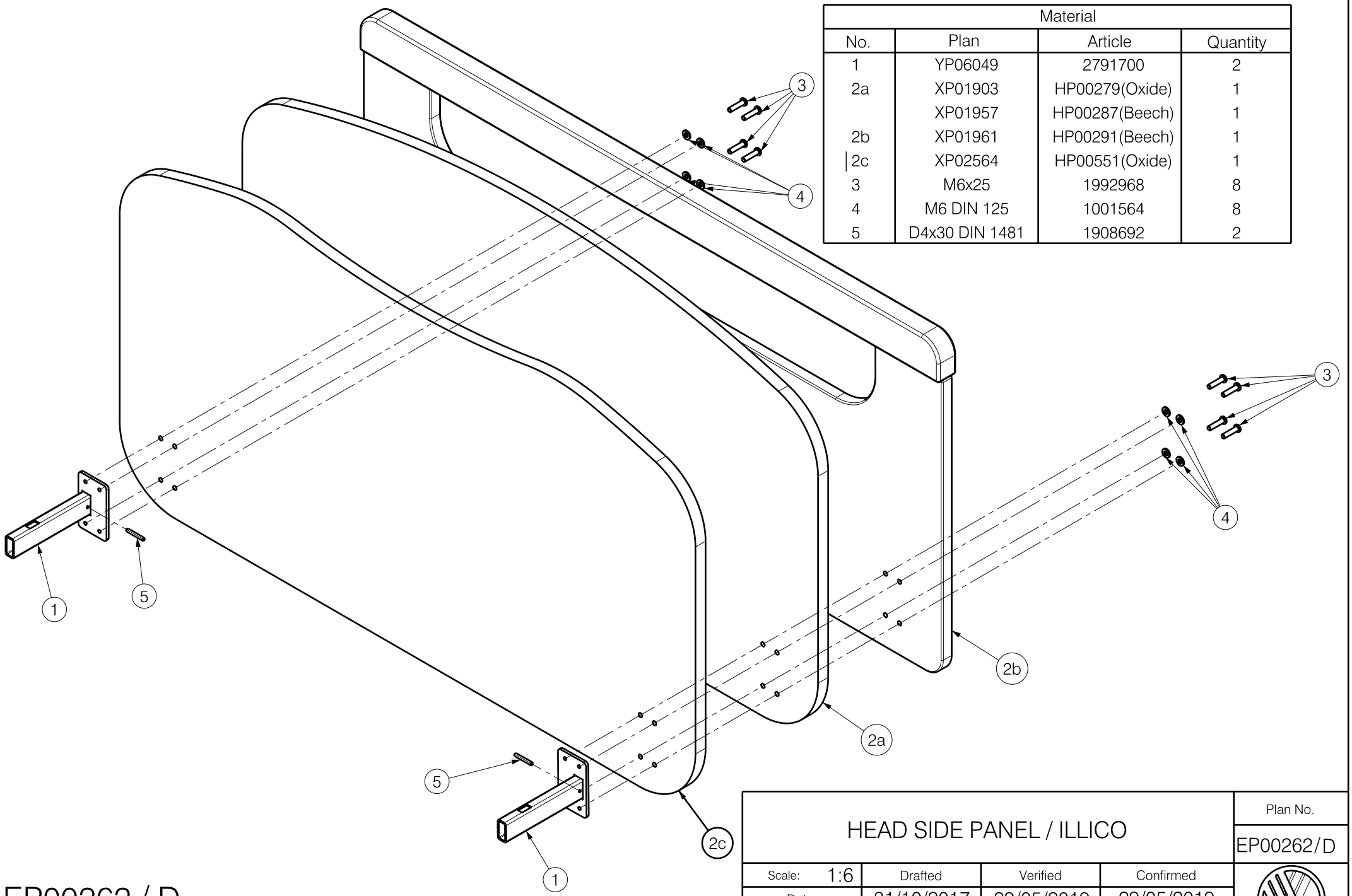
*- not depicted / nie przedstawiono

**-milled part, use only if 12 is unavailable

/ element frezowany, uzyc tylko w przypadku braku 12

EP00261 / F

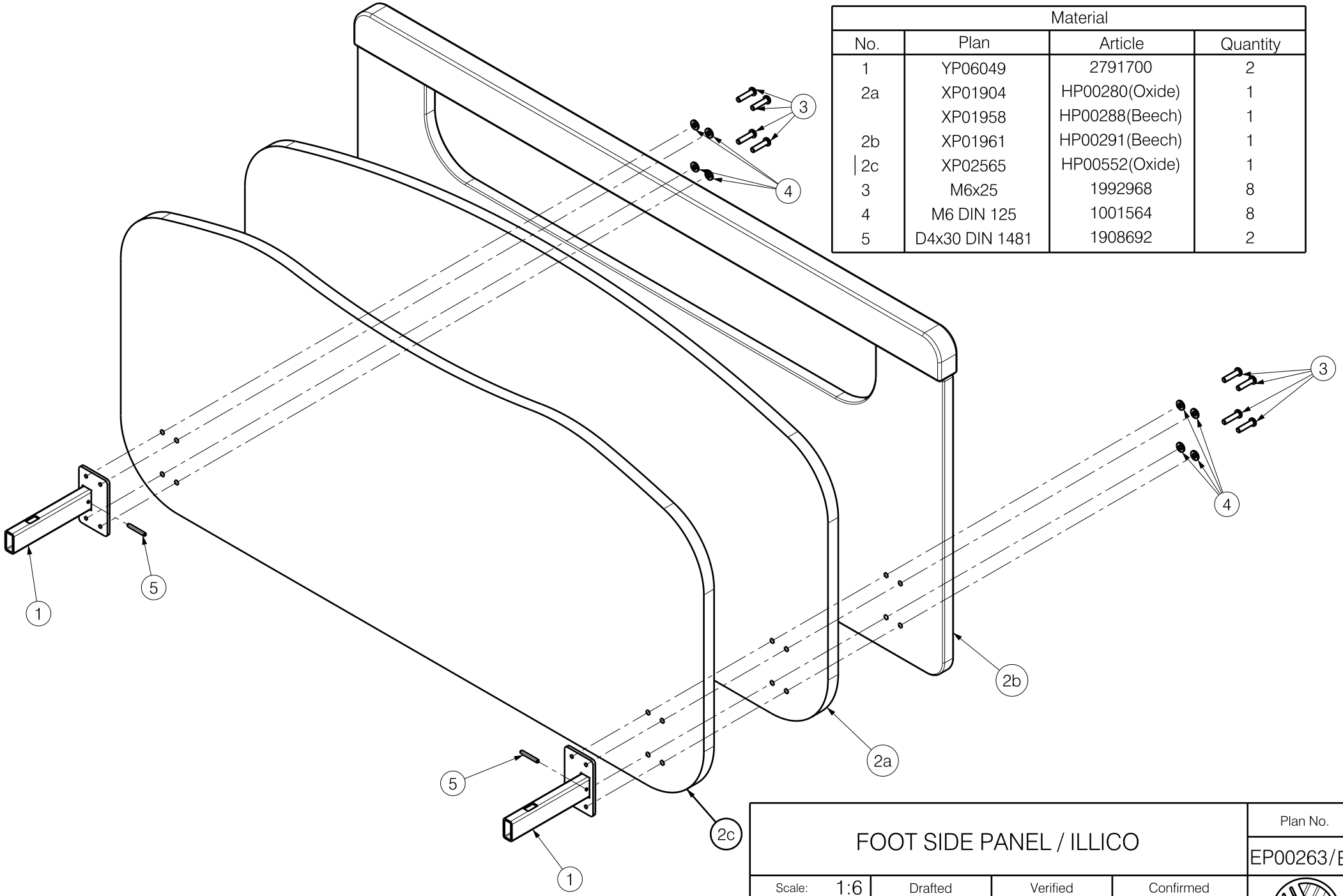
HEAD SIDE WITH LATHS ILLICO				Plan No.
2/2				EP00261 / F
Scale: 1:10	Drafted	Verified	Confirmed	VERMEIREN
Date	31/10/2017	27/07/2018	27/07/2018	
Initials	DB	AZ	TK	



Material			
No.	Plan	Article	Quantity
1	YP06049	2791700	2
2a	XP01903	HP00279(Oxide)	1
	XP01957	HP00287(Beech)	1
2b	XP01961	HP00291(Beech)	1
2c	XP02564	HP00551(Oxide)	1
3	M6x25	1992968	8
4	M6 DIN 125	1001564	8
5	D4x30 DIN 1481	1908692	2

EP00262 / D

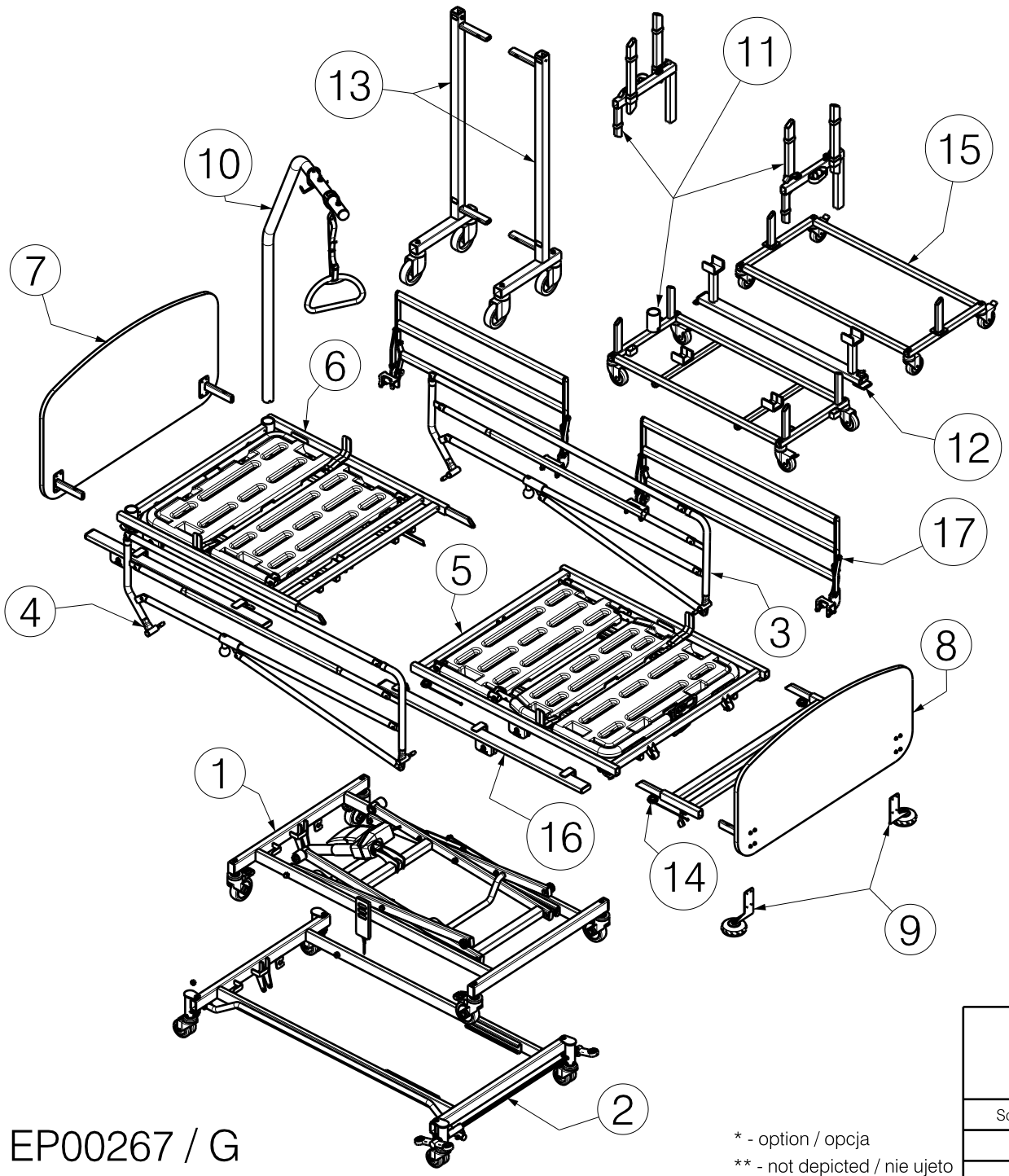
HEAD SIDE PANEL / ILLICO				Plan No.
				EP00262/D
Scale: 1:6	Drafted	Verified	Confirmed	VERMEIREN
Date	31/10/2017	29/05/2019	29/05/2019	
Initials	DB	DR	TK	



Material			
No.	Plan	Article	Quantity
1	YP06049	2791700	2
2a	XP01904	HP00280(Oxide)	1
	XP01958	HP00288(Beech)	1
2b	XP01961	HP00291(Beech)	1
2c	XP02565	HP00552(Oxide)	1
3	M6x25	1992968	8
4	M6 DIN 125	1001564	8
5	D4x30 DIN 1481	1908692	2

EP00263 / E

FOOT SIDE PANEL / ILLICO				Plan No.
				EP00263/E
Scale: 1:6	Drafted	Verified	Confirmed	VERMEIREN
Date	31/10/2017	29/05/2019	29/05/2019	
Initials	DB	DR	TK	



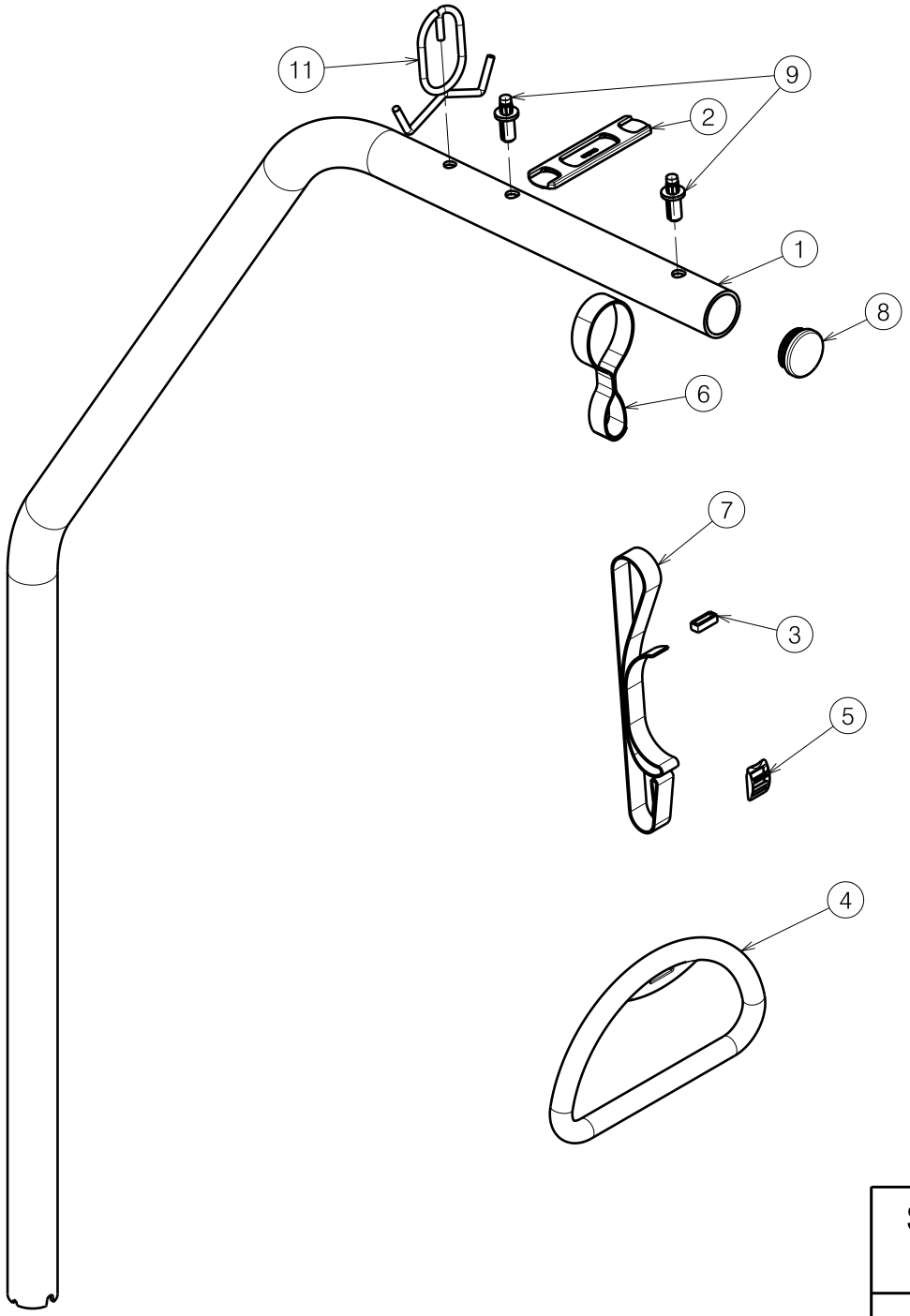
EP00267 / G

* - option / opcja

** - not depicted / nie ujeto

Material			
No.	Plan/Article	Description	Quantity
1	EP00247	LOWER FRAME	1
2*	EP00357	CENTRAL BRAKE	1
	EP00359	CENTRAL BRAKE FOR ONE SIDE	1
3	EP00256	LEFT SIDE RAILS	1
	EP00280	LEFT SIDE RAILS 969	1
4	EP00257	RIGHT SIDE RAILS	1
	EP00280	RIGHT SIDE RAILS 969	1
5	EP00251	FOOT SIDE WITH ABS PLATFORM	1
	EP00276	FOOT SIDE WITH ABS WITHOUT MOTOR	1
	EP00259	FOOT SIDE WITH METAL LATHS	1
	EP00277	FOOT SIDE WITH METAL LATHS WITHOUT MOTOR	1
	EP00367	FOOT SIDE WITH METAL LATHS MOTOR 2ND POS.	1
	EP00368	FOOT SIDE WITH ABS MOTOR 2ND POSITION	1
6	EP00260	HEAD SIDE WITH ABS PLATFORM	1
	EP00261	HEAD SIDE WITH METAL LATHS	1
7	EP00262	HEAD PANEL	1
	EP00272	HEAD PANEL 965	1
	EP00274	UPHOLSTERY HEAD PANEL	1
	EP00358	HEAD PANEL FULL	1
8	EP00263	FOOT PANEL	1
	EP00272	FOOT PANEL 965	1
	EP00273	UPHOLSTERY FOOT PANEL	1
	EP00358	FOOT PANEL FULL	1
9*	EP00366	BUMPER FOR STANDARD PANEL	1
10	EP00268	SELF RAISING AID	1
11	EP00269	TRANSPORT SYSTEM	1
12*	EP00386	HORIZONTAL KIT FOR TRANSPORT SYSTEM	1
13*	EP00371	HORIZONTAL TRANSPORT SYSTEM	1
14*	EP00279	BED ELONGATION	1
|15*	EP00411	VERTICAL TRANSPORT SYSTEM	1
|16*	EP00473	WIDTH EXTENSION KIT	1
|17*	EP00493	SPLIT SIDE RAILS	1
18**	EP00278	STICKERS	1
19**	U000369	CARTON FOR BED WITH STANDARD PANEL	1
	U000367	CARTON FOR BED WITH PANEL 965	1
	U000386	CARTON FOR BED WITH CENTR.BR. STAND. PANEL	1
	U000387	CARTON FOR BED WITH CENTR.BR. PANEL 965	1
20**	2993398	CARTON CORNER	4

EV ILLICO				Plan No.
				EP00267/G
Scale: 1:20	Drafted	Verified	Confirmed	VERMEIREN
Date	02/11/2017	05/03/2020	05/03/2020	
Initials	DB	AZ	TK	



Material			
No.	Plan	Article	Quantity
1	(YP06091 ILLICO)	2794182	1
	(YP06091 VITA BED)	2794113	1
	(YP06091 LUNA2)	2794137	1
2	XP01909	2993605	1
3	XP01913	2993620	1
4	Hand Grip	1906253	1
5	Buckle	1906981	1
6	Belt	2993608	1
7	Belt	2993609	1
8	Tube plug 42,4	1911703	1
9	X003559	1998689	2
10*	Sticker	T001035	1
11**	YP05298	2706601	1
12*	(only for Vita Bed)	1915504	1

* - not depicted / nie ujeto

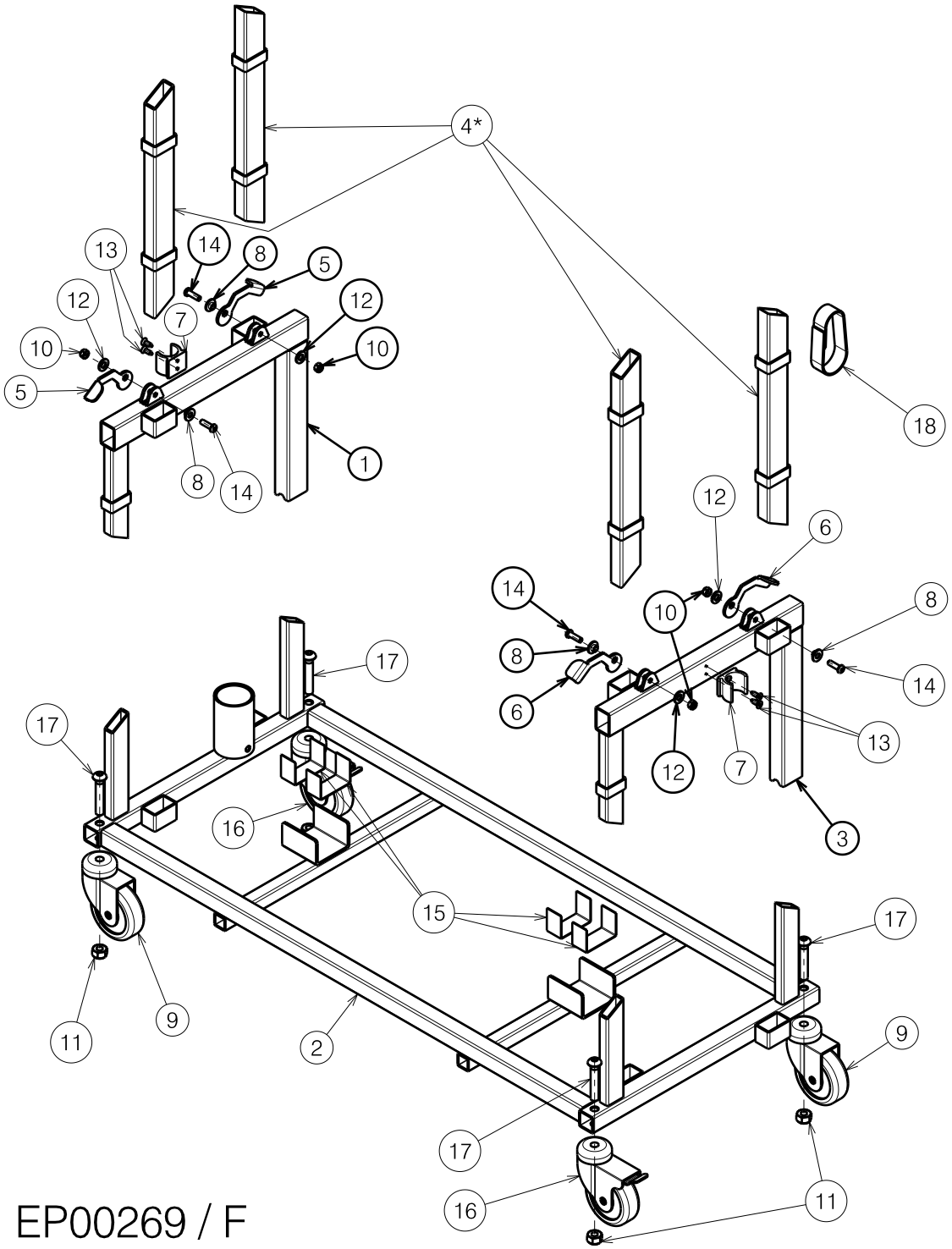
** - option / opcja

No. 12 - Use only for Vita Bed without no. 2, 3, 4, 5, 6, 7 /
Numer 12 uzywac tylko dla lozek Vita bez numerow 2, 3, 4, 5, 6, 7.



EP00268 / G

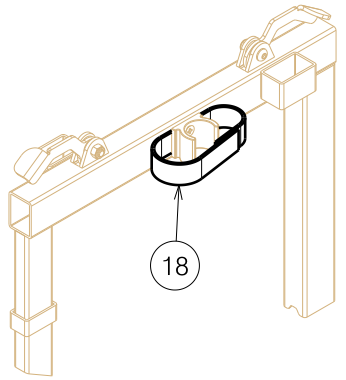
SELF RAISING AID FOR ILLICO / VITA BED / LUNA 2				Plan No.
				EP00268/ G
Scale: 1:6	Drafted	Verified	Confirmed	
Date	09/11/2017	15/10/2019	15/10/2019	
Initials	PM	AZ	TK	



EP00269 / F

Material			
No.	Plan	Article	Quantity
1	YP06157	2791882	1
2	YP06164	2794482	1
3	YP06167	2794682	1
4*	YP06196	2795082	4
5	YP06216	2784803	2
6	YP06217	2795303	2
7	XP00106	2990072	2
8	XP01954	2993706	4
9	Wheel D75	1001255	2
10	M6 DIN 985	1001680	4
11	M10 DIN 985	1001683	4
12	D8,4 DIN 125	1003199	4
13	3.9x16 DIN7982	1005767	4
14	M6x20	1006999	4
15	Velcro 12cm	1990663	0,5m
16	Wheel D75 with brake	1995807	2
17	M10x55	1998518	4
18	Velcro Strap 30cm	2993635	4

* - only for stacking beds / tylko do pietrowania lozek



Velcro straps (No.18) - way of assembly for YP06157 and YP06167 /
Paski Velcro (nr. 18) - sposob montazu dla YP06157 i YP06167

TRANSPORT SYSTEM ILLICO

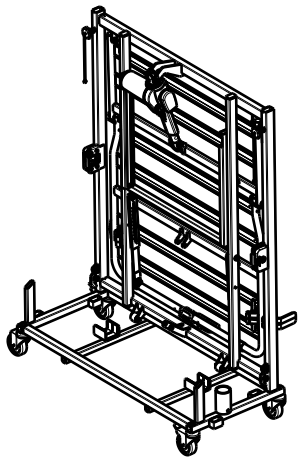
1/2

Plan No. EP00269/ F

Scale: 1:8	Drafted	Verified	Confirmed
Date	09/01/2018	05/07/2019	05/07/2019
Initials	DR	AZ	TK

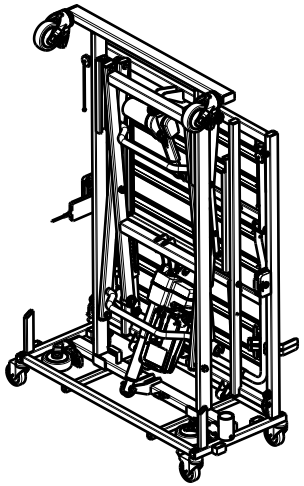
VERMEIREN

1



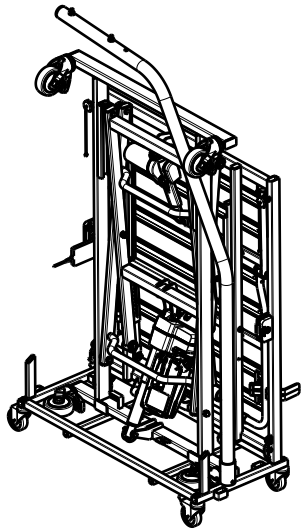
Mount the footside frame /
Zamontuj rame podnozka

2



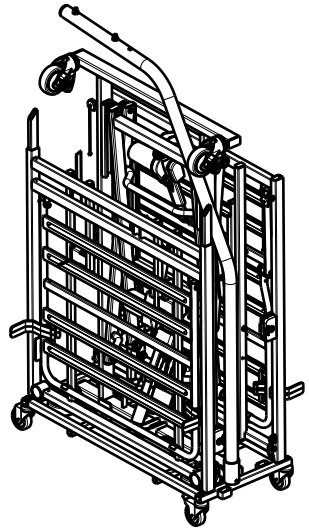
Mount the undercarriage /
Zamontuj rame podnosnika

3



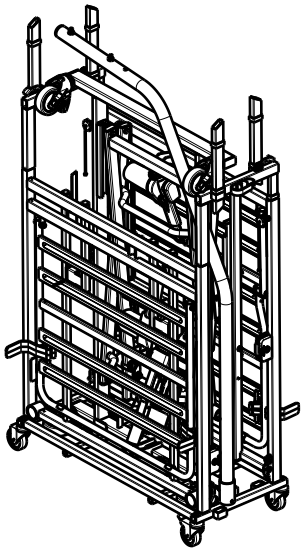
Mount the lifting pole / Zamontuj wysiegnik

4



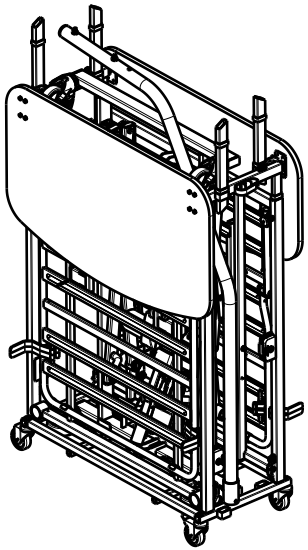
Mount the headside frame /
Zamontuj rame zaglowka

5



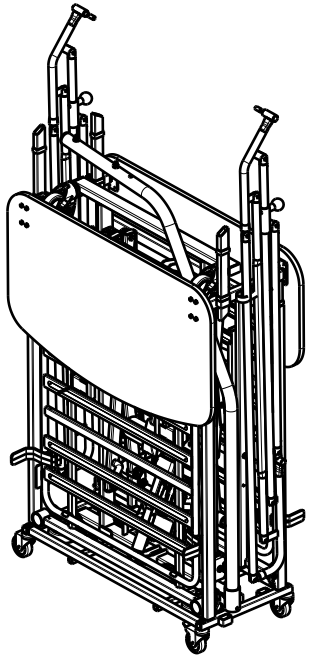
Mount the connectors /
Zamontuj laczniki systemu trans.

6



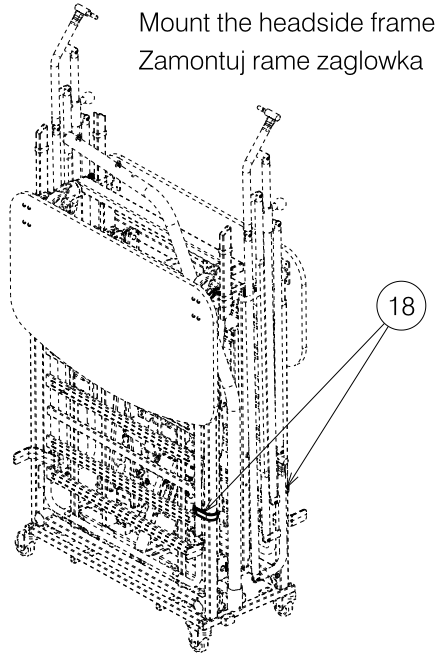
Mount the panels /
Zamontuj panele

7



Mount the side rails
/ Zamontuj barierki

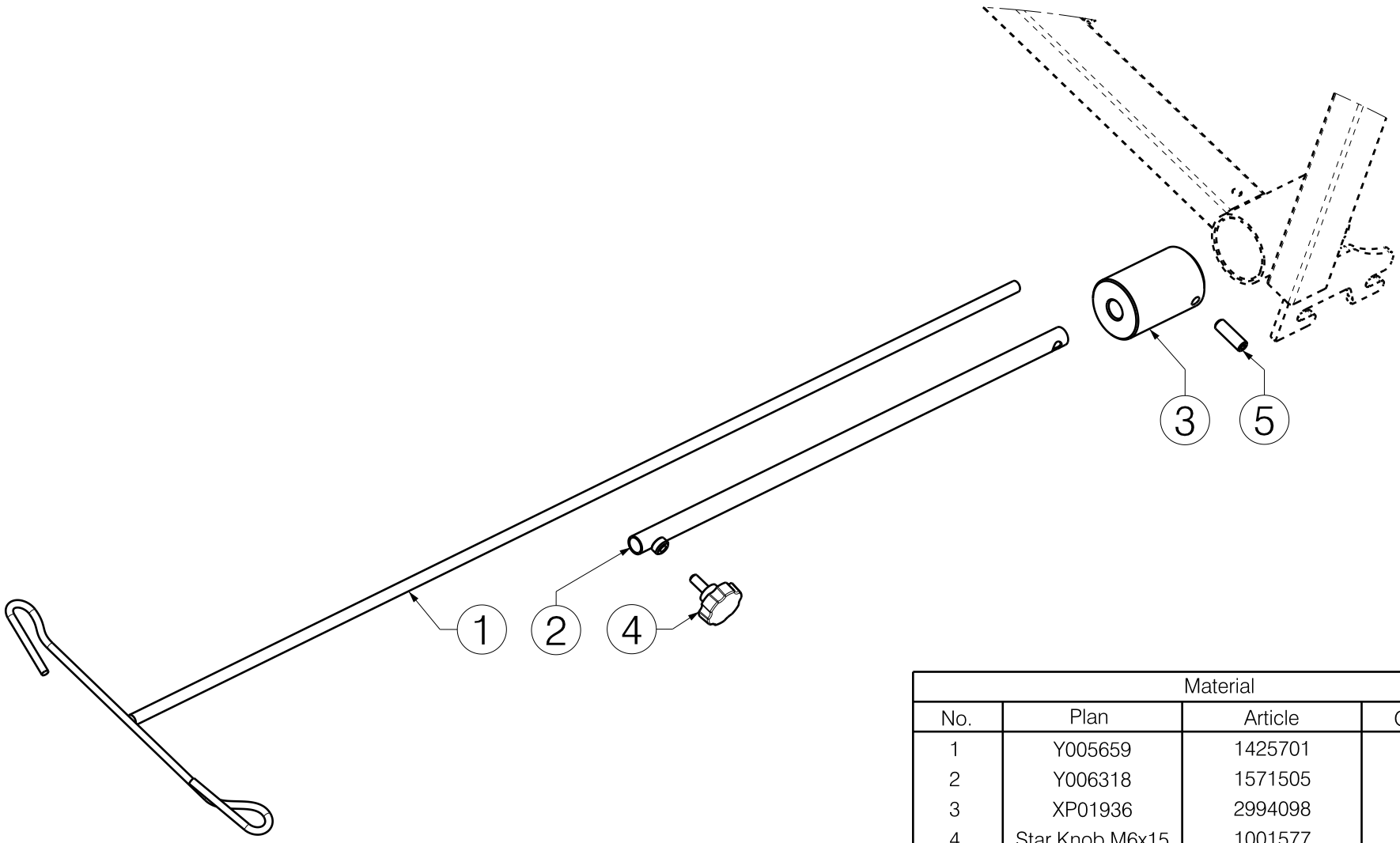
8



Put on the velcro straps to lock foot and headrest /
zaloz rzepy do blokady podnozka i zaglowka

EP00269 / F

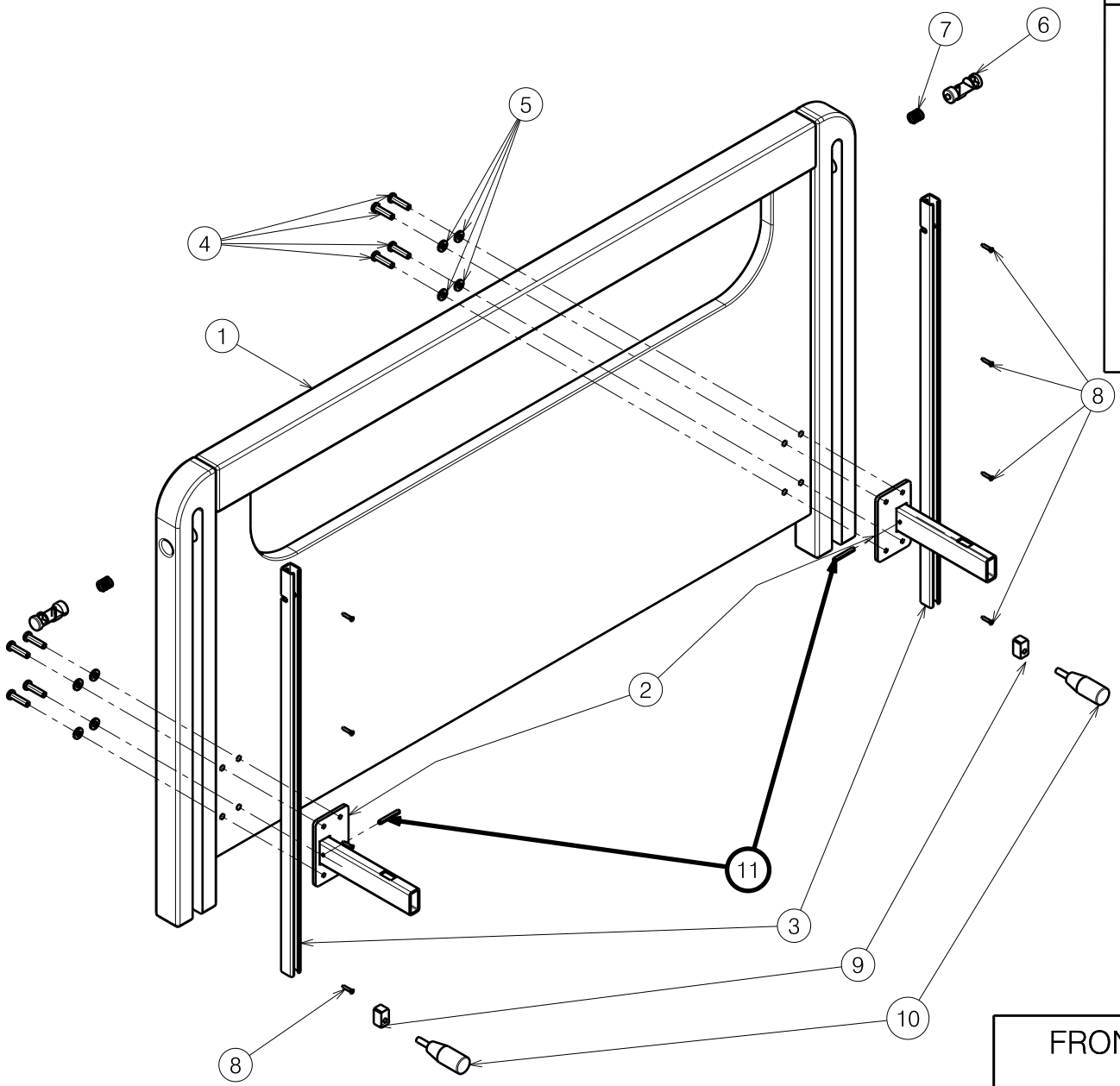
TRANSPORT SYSTEM ILLICO 2/2				Plan No. EP00269/ F
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	09/01/2018	05/07/2019	05/07/2019	
Initials	DR	AZ	TK	



Material			
No.	Plan	Article	Quantity
1	Y005659	1425701	1
2	Y006318	1571505	1
3	XP01936	2994098	1
4	Star Knob M6x15	1001577	1
5	M8x25 DIN916/45H	1996910	1

B52 SERUM CARRIER FOR LUNA 2				Plan No.
				EP00271 / A
Scale: 1:4	Drafted	Verified	Confirmed	VERMEIREN
Date	24/11/2017	24/11/2017	24/11/2017	
Initials	DB	PM	TK	

EP00271 / A

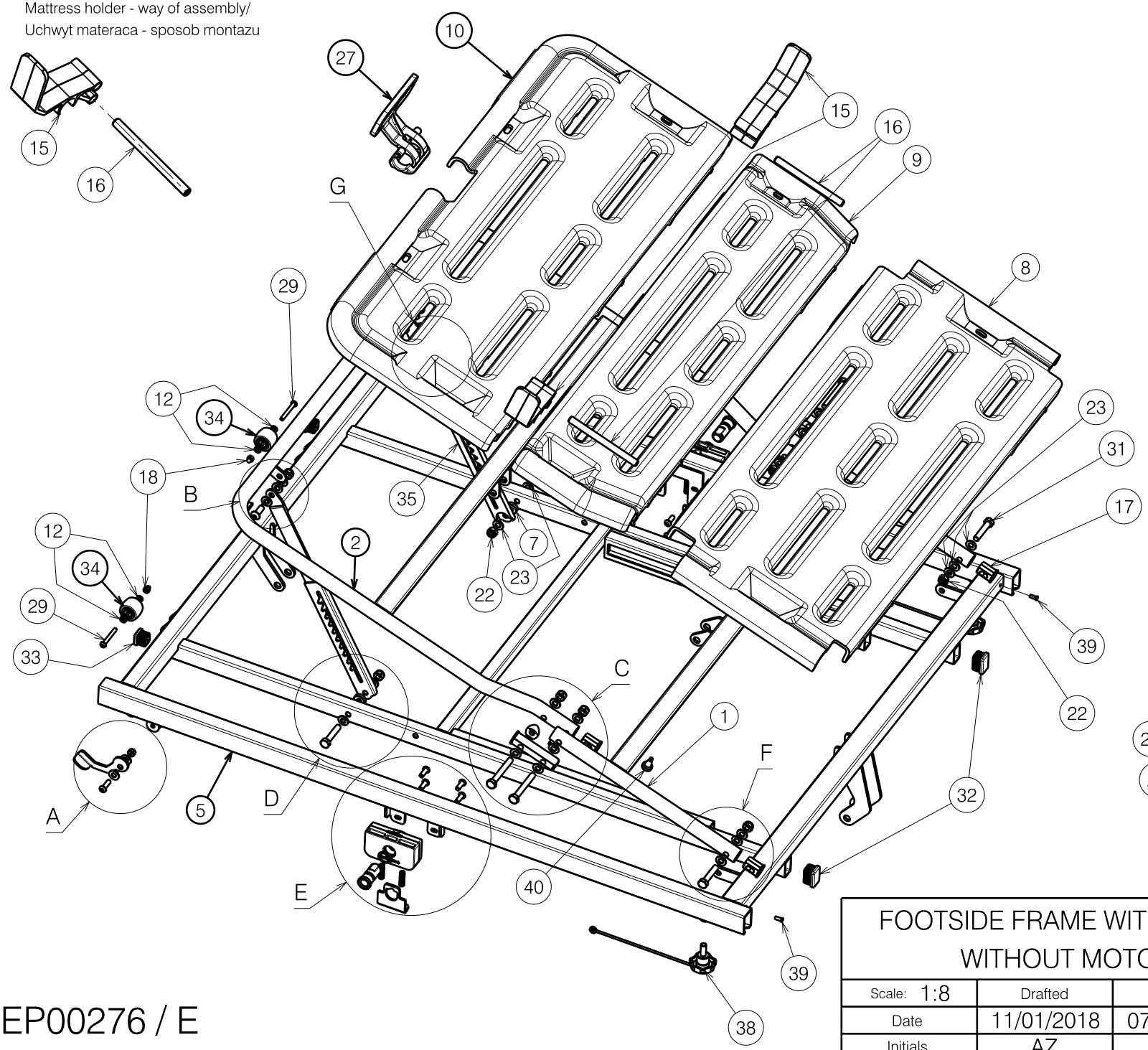


Material			
No.	Plan	Article	Quantity
1	XP01959	HP00289	1
2	YP06049	2791700	2
3	YP06221	27954	2
4	M6x25	1992968	8
5	Washer M6	1001564	8
6	Y016114	1905000	2
7	X001497	1401900	2
8	Screw Φ2,9X13	1008675	8
9	X002239	14946	2
10	---	1008656	2
11	D4x30 DIN 1481	1908692	2

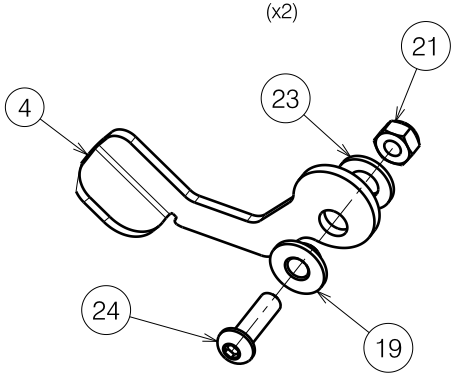
EP00272 / C

FRONT & REAR 965 PANEL FOR ILLICO				Plan No.
				EP00272/ C
Scale: 1:7	Drafted	Verified	Confirmed	VERMEIREN
Date	05/12/2017	27/02/2018	27/02/2018	
Initials	PM	AZ	TK	

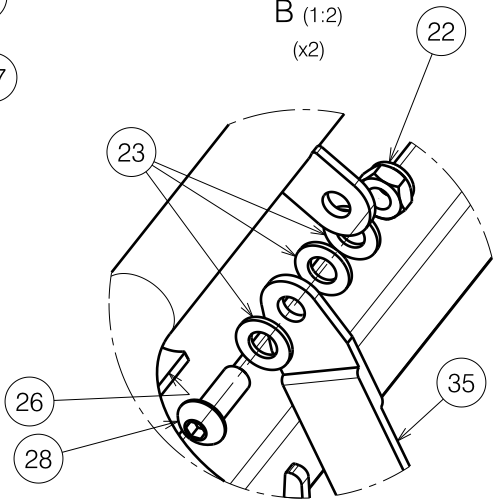
Mattress holder - way of assembly/
Uchwyt materaca - sposob montazu



A(1:2)
(x2)



B (1:2)
(x2)

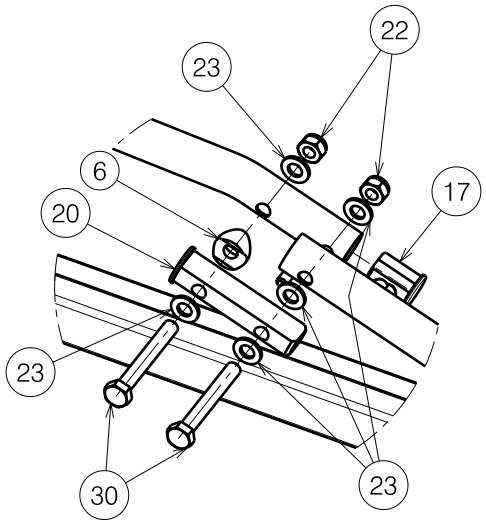


EP00276 / E

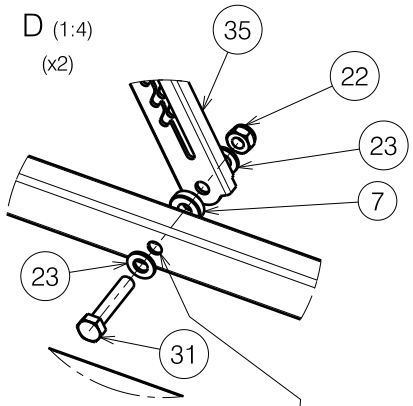
FOOTSIDE FRAME WITH ABS PLATFORM WITHOUT MOTOR/ ILLICO			1/2	Plan No. EP00276/ E
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	11/01/2018	07/01/2019	07/01/2019	
Initials	AZ	DR	TK	

Material			
No.	Plan	Article	Quantity
1	YP05880	2784582	1
| 2	YP05884	2784682	1
3	YP05890	2792303	2
4	YP06217 / Right	2795303	1
| 5	YP05897 DP	2785182	1
6	XP01997	2993909	2
7	X004967	1908262	2
8	XP01792	2993536	1
9	XP01793	2993537	1
|10	XP01794	2993538	1
11	XP01795	2993539	2
12	D5,3 DIN 125	1000972	4
13	XP01874	GP12500	2
14	XP01899	GP12700	4
15	XP01906	2993600	2
16	XP01912	2993607	2
17	XP02064	2993688	2
17*	XP01916	2993701	2
18	Nut M5 DIN 986	1992804	2
19	XP01954	2993706	2
20	XP01975	GP13500	2
21	M6 DIN 985	1001680	6
22	X001016	1001682	10
23	D8,4xD17x1,6 DIN 125	1003199	28
24	M6x20	1006999	2
25	M6x16	1008459	8
26	Velcro 25mm	1990663	0,05m
|27	XP02329	2994246	1
28	M8x20	1992349	2
29	M5x40	2993786	2
30	M8x60 DIN 931	2993704	4
31	M8x40 DIN 931	2993705	4
32	Tube Cap 30x20	1997922	2
33	Tube Cap 20x20	1001612	2
|34	Wheel D29	2993761	2
35	Rastomat	1909002	2
36	DIN 471 15,7-1	2993606	2
37	YP06216 / Left	2784803	1
38	SterKnop M8x12	2993800	2
39	Nylon rivet	1990752	2
40	Cup Rubber 8mm	1001637	2

C (1:4)
(x2)

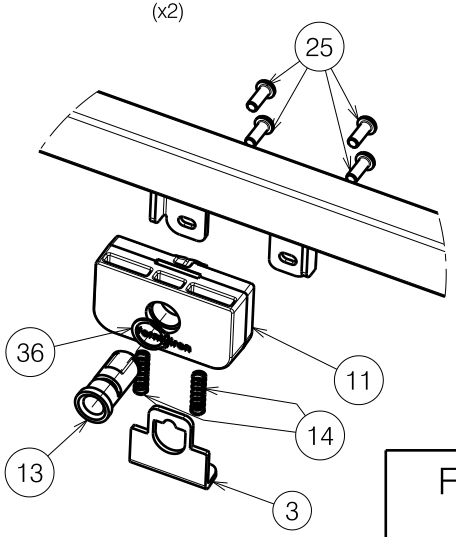


D (1:4)
(x2)

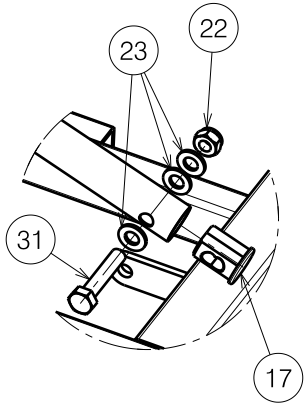


Rastomat hole for footrest without motor/
Otwor pod Rastomat dla podnozka bez motoru

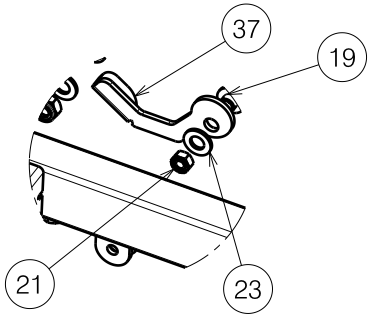
E (1:4)
(x2)



F (1:4)
(x2)



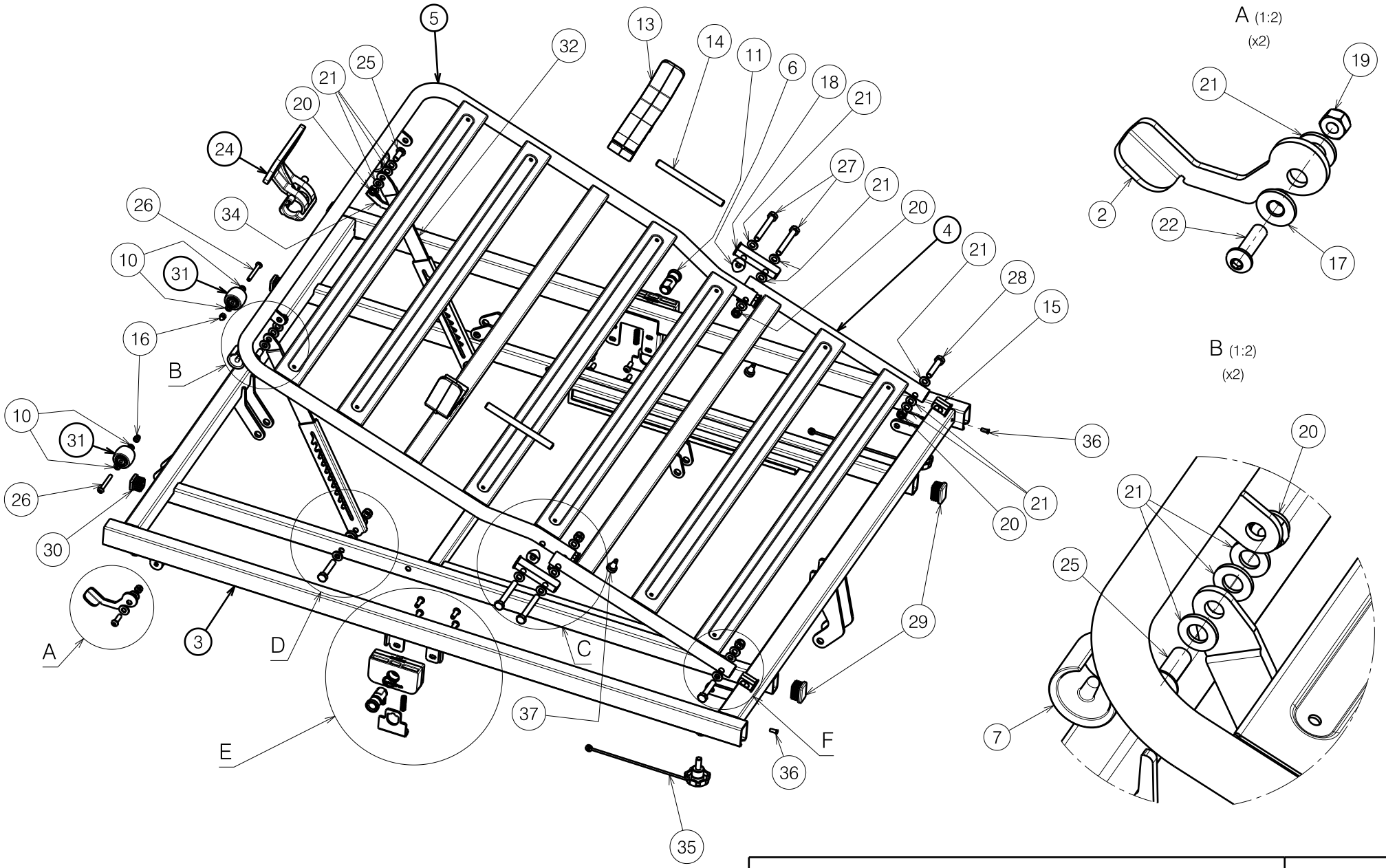
G (1:4)



EP00276 / E

* - milled part, use only if 17 is unavailable
/ element frezowany, uzyc tylko w przypadku braku 17

FOOTSIDE FRAME WITH ABS PLATFORM WITHOUT MOTOR/ ILLICO 2/2				Plan No. EP00276/ E
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	11/01/2018	07/01/2019	07/01/2019	
Initials	AZ	DR	TK	

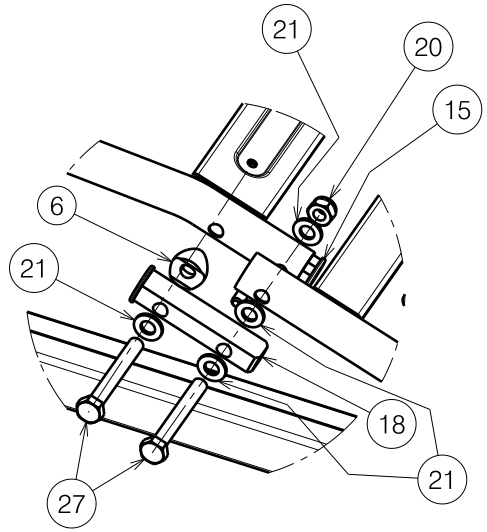


FOOTSIDE FRAME WITH METAL LATHS WITHOUT MOTOR / ILLCIO 1/2			Plan No. EP00277/ E
Scale: 1:8	Drafted	Verified	Confirmed
Date	11/01/2018	09/01/2019	09/01/2019
Initials	AZ	DR	TK

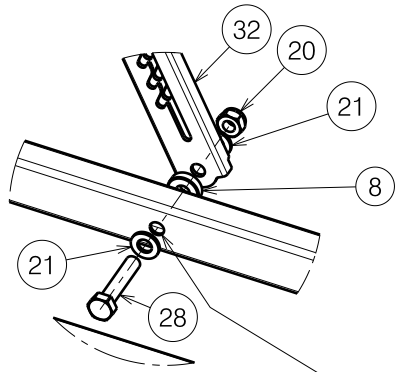
EP00277 / E

Material / Footside frame without motor			
No.	Plan	Article	Quantity
1	YP05890	2792303	2
2	YP06217 / Right	2795303	1
|3	YP05897 DP	2785182	1
|4	YP06174	2794882	1
|5	YP06175	2794982	1
6	XP01997	2993909	2
7	X004563	1904874	2
8	X004967	1908262	2
9	XP01795	2993539	2
10	D5,3 DIN 125	1000972	4
11	XP01874	GP12500	2
12	XP01899	GP12700	4
13	XP01906	2993600	2
14	XP01912	2993607	2
15	XP02064	2993688	2
15*	XP01916	2993701	2
16	Nut M5 DIN 986	1992804	2
17	XP01954	2993706	2
18	XP01975	GP13500	2
19	Nut M6 DIN 985	1001680	2
20	Nut M8 DIN 985	1001682	10
21	D8,4 DIN 125	1003199	28
22	M6x20	1006999	2
23	M6x16	1008459	8
|24	XP02329	2994246	1
25	M8x20	1992349	2
26	M5x40	2993786	2
27	M8x60 DIN 931	2993704	4
28	M8x40 DIN 931	2993705	4
29	Tube Cap 30x20	1997922	2
30	Tube Cap 20 x20	1001612	2
|31	Wheel D29	2993761	2
32	Rastomat	1909002	2
33	DIN 471 15,7-1mm	2993606	2
34	YP06216 / Left	2784803	1
35	SterKnop M8x20	2993800	2
36	Nylon rivet	1990752	2
37	Cup Rubber 8mm	1001637	2

C (1:4)
(x2)

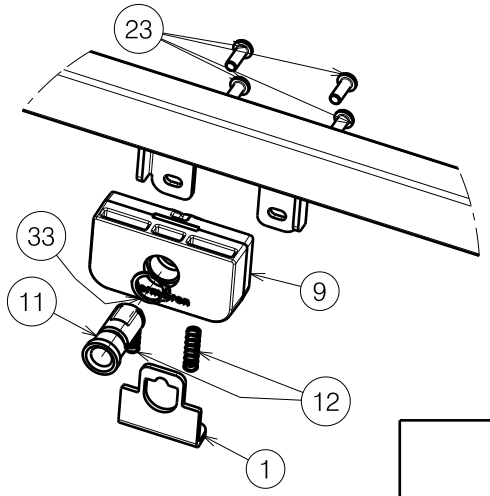


D (1:4)
(x2)

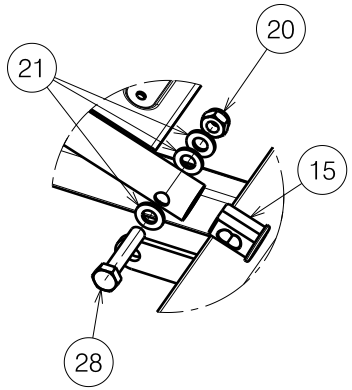


Rastomat hole for footrest without motor/
Otwor pod Rastomat dla podnozka bez motoru

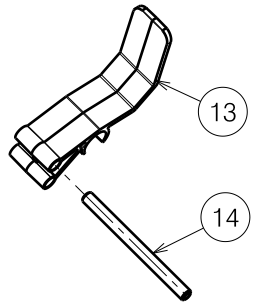
E (1:4)
(x2)



F (1:4)
(x2)



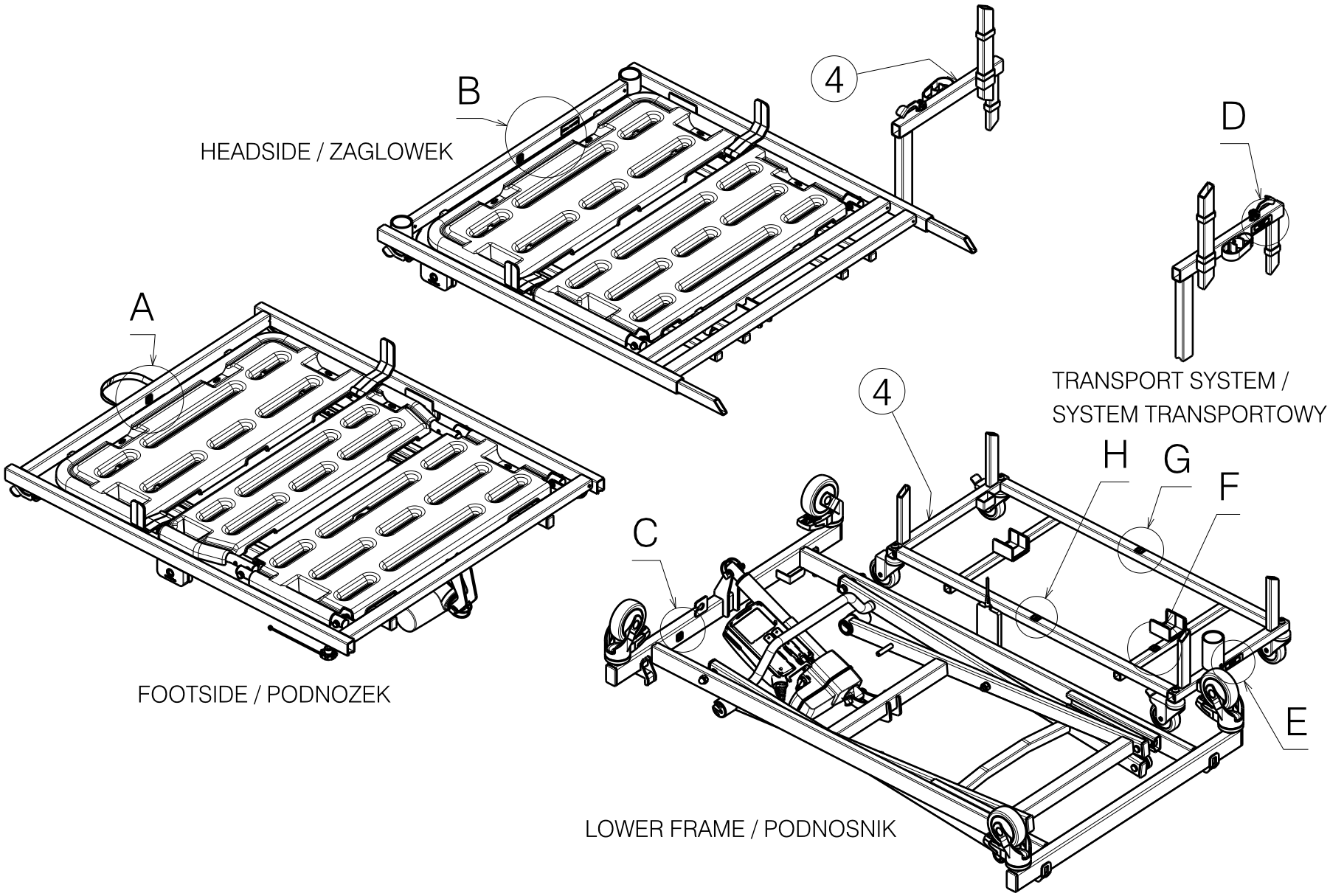
Mattress holder - way of assembly/
Uchwyt materaca - sposob montazu



EP00277 / E

*- milled part, use only if 15 is unavailable
/ element fezowany, uzyc tylko w przypadku braku 15

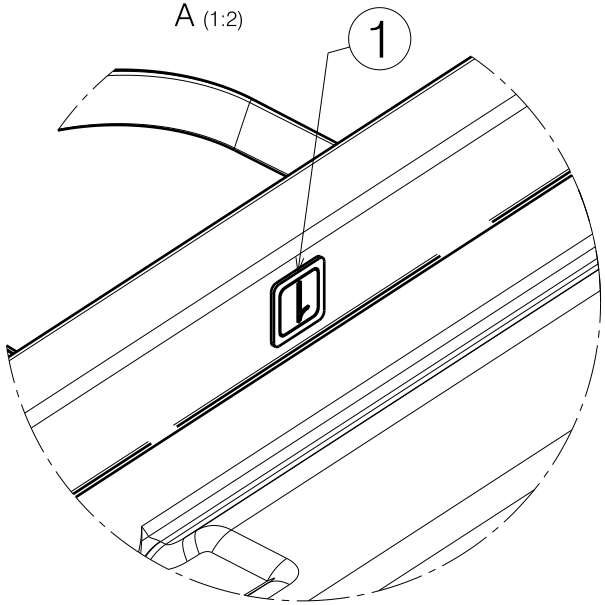
FOOTSIDE FRAME WITH METAL LATHS WITHOUT MOTOR / ILLCIO 2/2				Plan No.
				EP00277/ E
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	11/01/2018	09/01/2019	09/01/2019	
Initials	AZ	DR	TK	



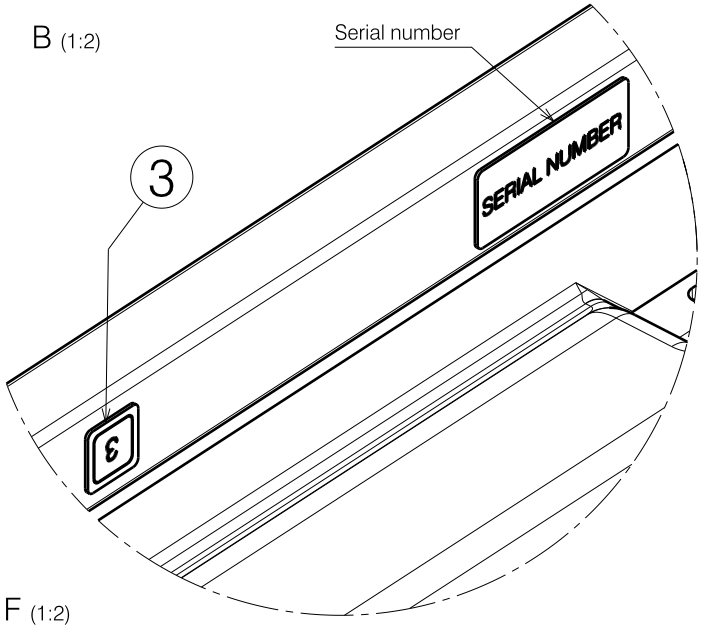
STICKERS / ILLCIO			1/2	Plan No. EP00278/ C
Scale: 1:13	Drafted	Verified	Confirmed	
Date	12/01/2018	27/02/2018	27/02/2018	
Initials	AZ	DR	TK	

EP00278 / C

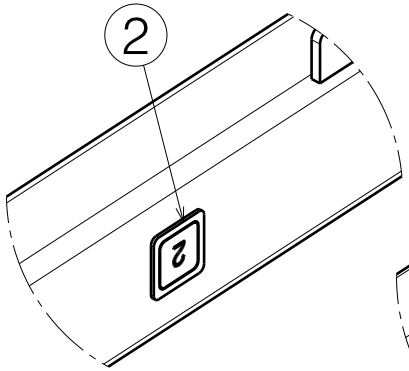
A (1:2)



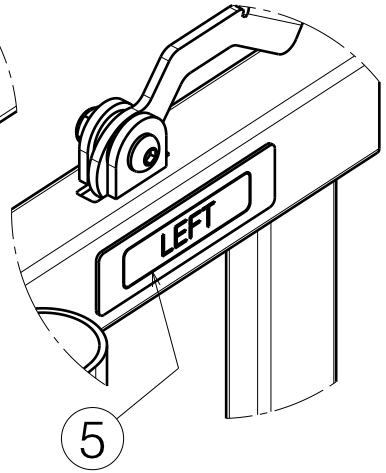
B (1:2)



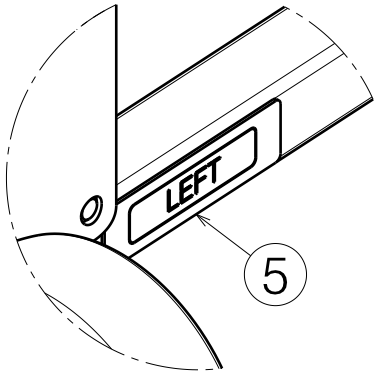
C (1:2)



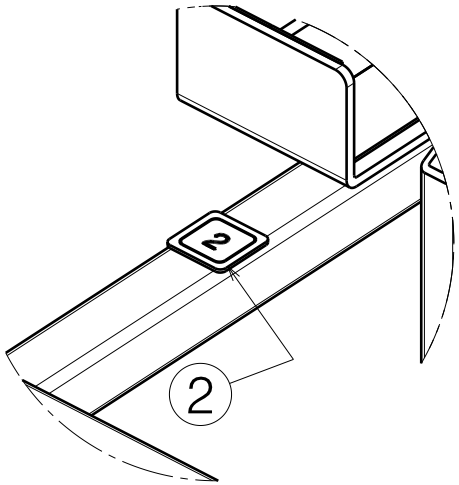
D (1:4)



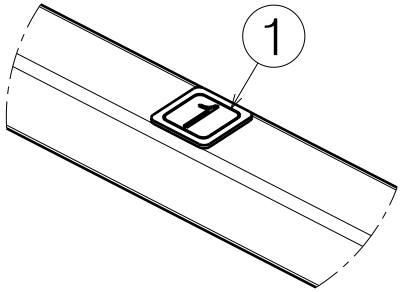
E (1:2)



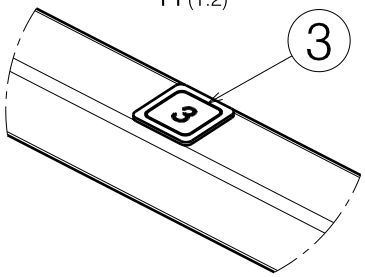
F (1:2)



G (1:2)



H (1:2)



Material			
No.	Plan	Article	Quantity
1	Sticker "1"	2993636	2
2	Sticker "2"	2993637	2
3	Sticker "3"	2993638	2
4	Sticker "RIGHT"	2993639	2
5	Sticker "LEFT"	2993640	2

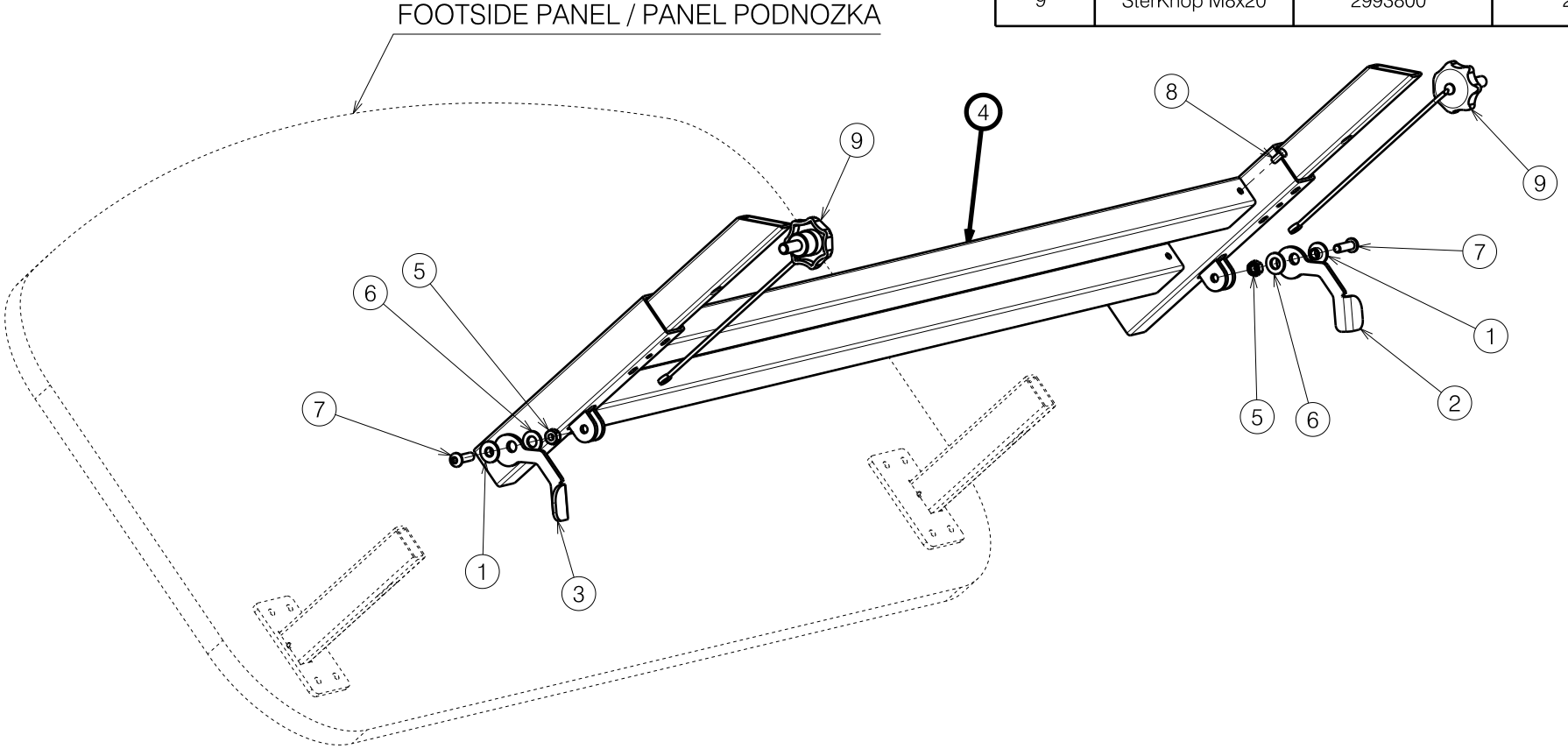
STICKERS / ILLCIO	2/2	Plan No. EP00278/ C

Scale: 1:13	Drafted	Verified	Confirmed
Date	12/01/2018	27/02/2018	27/02/2018
Initials	AZ	DR	TK

VERMEIREN

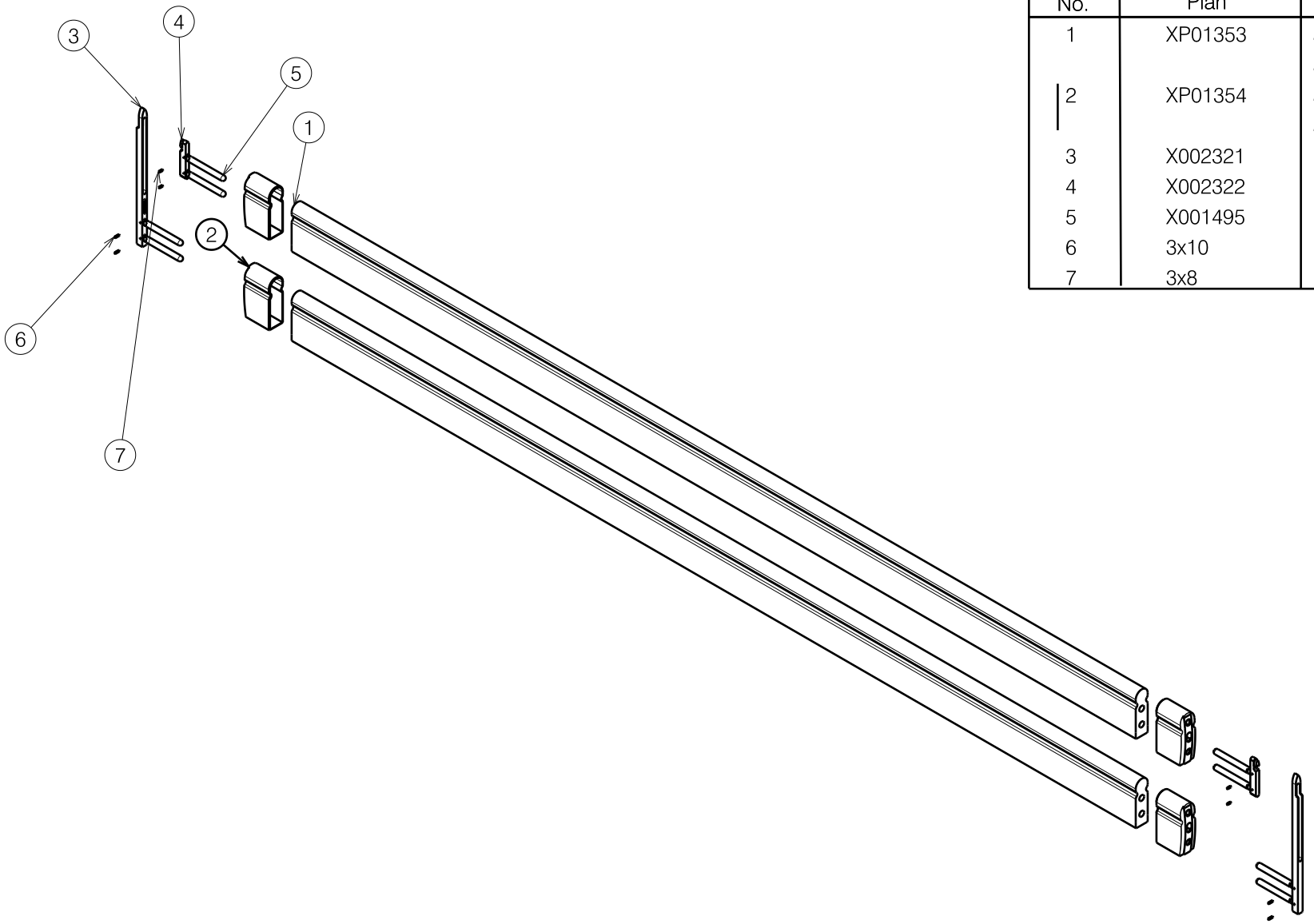
EP00278 / C

Material			
No.	Plan	Article	Quantity
1	XP01954	2993706	2
2	YP06216	2784803	1
3	YP06217	2795303	1
4	YP06228	2795682	1
5	M6 DIN985	1001680	2
6	D8,4xD17x1,6 DIN125	1003199	2
7	M6x20	1006999	2
8	Nylon rivet	1990752	2
9	SterKnop M8x20	2993800	2



EP00279 / C

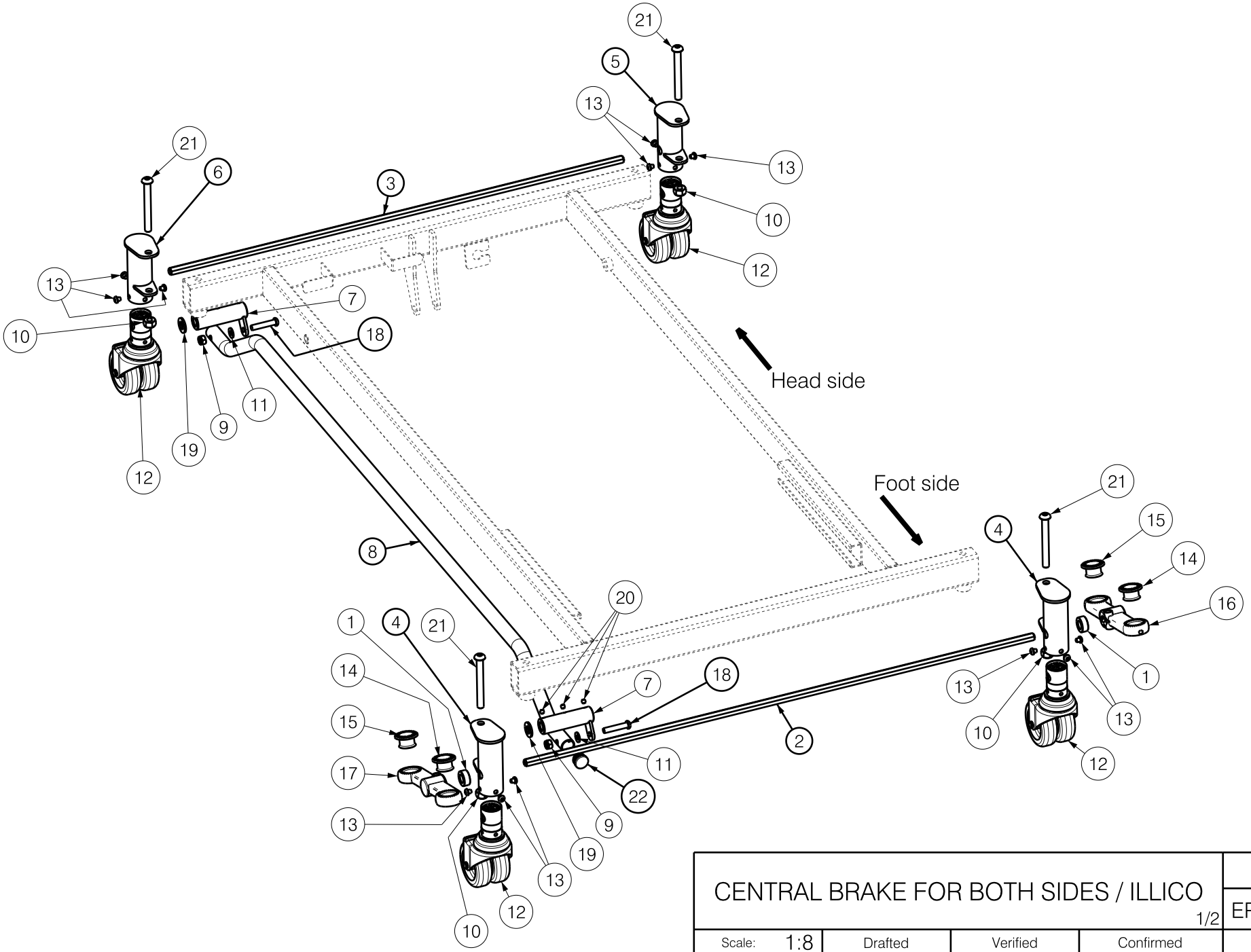
BED ELONGATION / ILLICO				Plan No.
				EP00279/ C
Scale: 1:5	Drafted	Verified	Confirmed	
Date	12/02/2018	05/03/2018	05/03/2018	
Initials	AZ	DR	TK	



Material			
No.	Plan	Article	Quantity
1	XP01353	2992927 (Beech)	2
		2993676 (Oxide)	2
2	XP01354	2992393 (Beech)	4
		2993675 (Oxide)	4
3	X002321	1993073	2
4	X002322	1993074	2
5	X001495	14018	8
6	3x10	1008674	4
7	3x8	1993130	4

EP00280 / C

SIDEBARS | ILLICO				Plan No.
				EP00280/ C
Scale: 1:10	Drafted	Verified	Confirmed	VERMEIREN
Date	13/02/2018	9/01/2019	9/01/2019	
Initials	PM	DR	TK	



CENTRAL BRAKE FOR BOTH SIDES / ILLICO

1/2

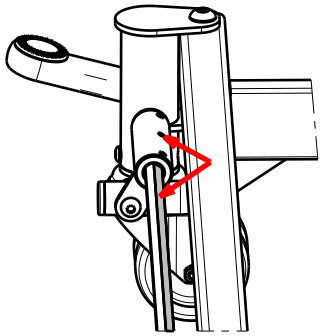
Plan No.

EP00357/ C

Scale: 1:8	Drafted	Verified	Confirmed
Date	06/11/2018	18/07/2019	18/07/2019
Initials	DR	AZ	TK

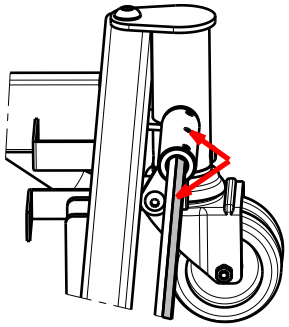
EP00357 / C

Way of assembly 27339 on footside rod /
Sposob montazu 27339 na precie po stronie podnozka:



Tighten the bolts on marked surface /
Dokrecic sruby na zaznaczonej powierzchni

Way of assembly 27339 on headside rod /
Sposob montazu 27339 na precie po stronie zaglowka:

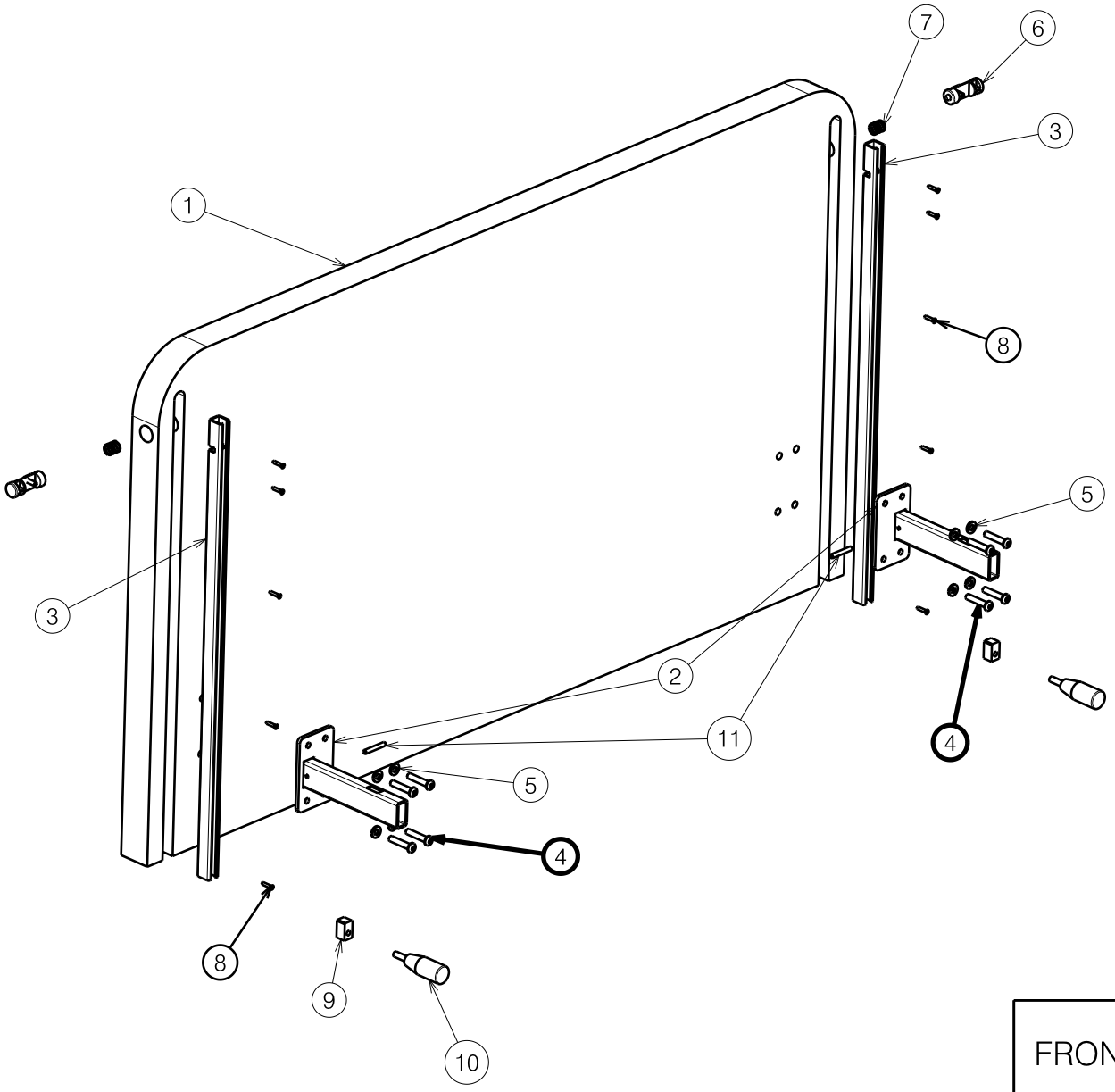


Tighten the bolts on marked surface /
Dokrecic sruby na zaznaczonej powierzchni

Material			
No.	Plan	Article	Quantity
1	XP02300	2996460	2
|2	YP06673	2733700	1
|3	YP06674	2733800	1
|4	YP06937	2733482	2
|5	YP06938	2733582	1
|6	YP06939	2733682	1
7	YP06940	2733982	2
|8	YP06942	2733382	1
9	Nut M8 DIN985	1001682	2
10	Nut M10 DIN 985	1001683	4
11	Washer M8 DIN125	1003199	2
12	Wheel D75	1905247	4
13	M6x6	1906051	12
14	Plug Red	1911604	2
15	Plug Green	1912499	2
16	X005824	1914581 (L)	1
17	X005825	1914582 (R)	1
|18	M8x40	1008739	2
19	Washer D13 Plastic	1993362	2
20	M6x6 DIN916	1998138	6
21	M10x90	1998812	4
|22	Cap Φ22 Grey	2994413	2

EP00357 / C

CENTRAL BRAKE FOR BOTH SIDES / ILLICO 2/2				Plan No. EP00357/ C
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	06/11/2018	18/07/2019	18/07/2019	
Initials	DR	AZ	TK	

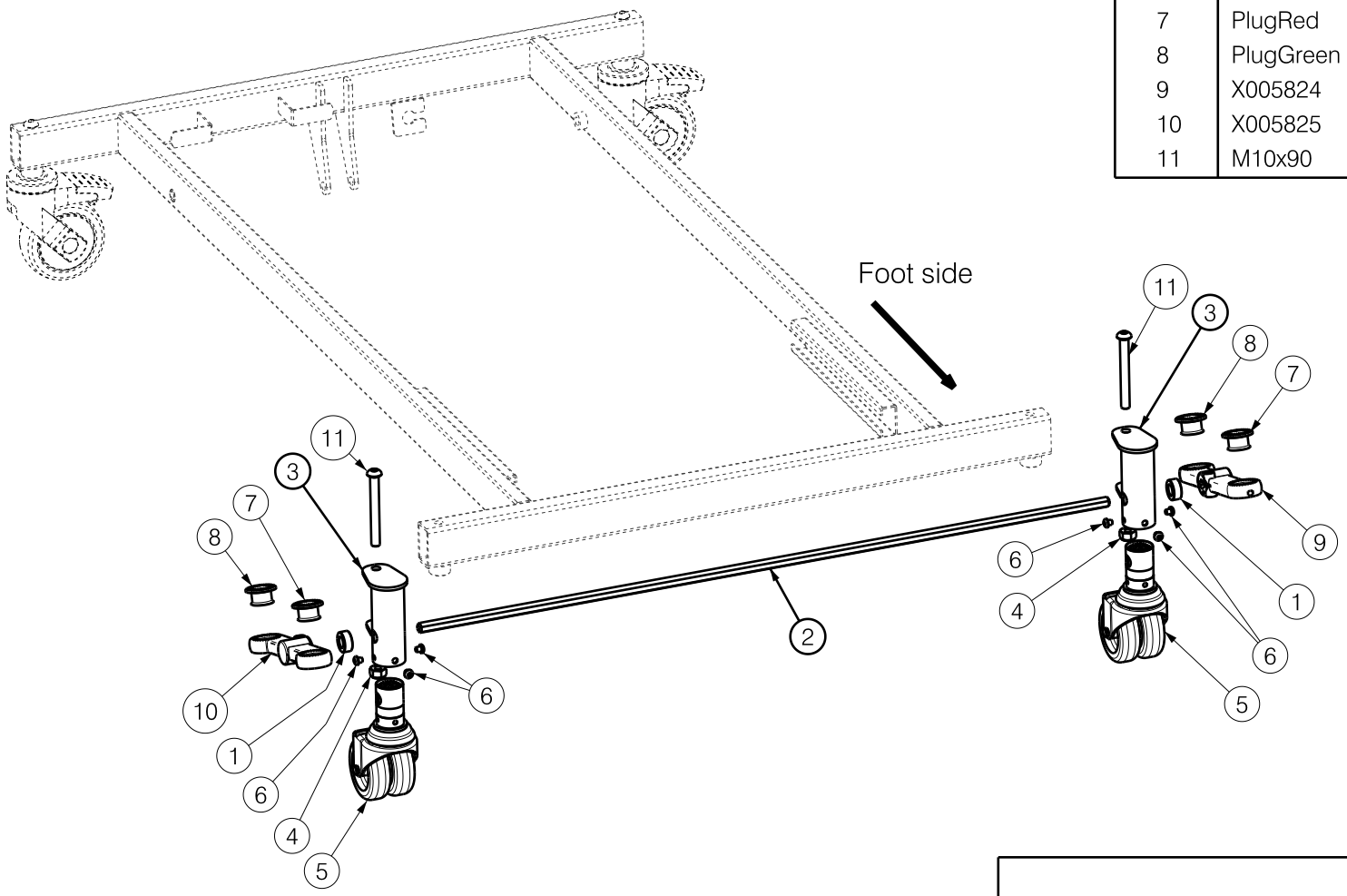


Material			
No.	Plan	Article	Quantity
1	XP02109	HP00293	1
2	YP06050	2795100	2
3	YP06221	27954	2
4	M6x30	1904024	8
5	Washer M6	1001564	8
6	Y016114	1905000	2
7	X001497	1401900	2
8	Screw Φ2,9x13	1008675	10
9	X002239	1494600	2
10	---	1008656	2
11	D4x30 DIN 1481	1908692	2

EP00358 / B

FRONT & REAR FULL PANEL 965 FOR ILLICO				Plan No.
				EP00358/ B
Scale: 1:7	Drafted	Verified	Confirmed	VERMEIREN
Date	06/11/2018	14/11/2018	14/11/2018	
Initials	PM	AZ	TK	

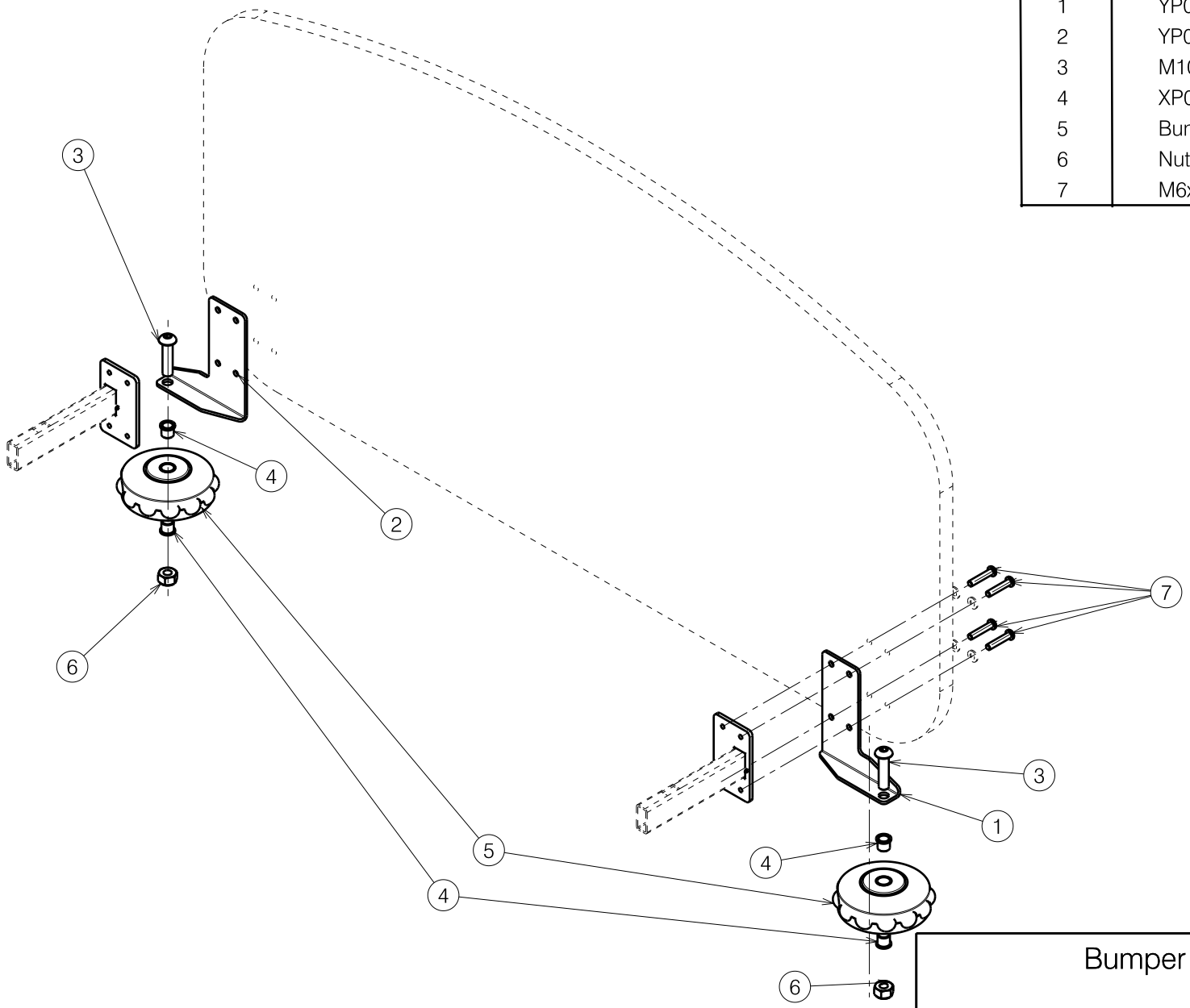
Material			
No.	Plan	Article	Quantity
1	XP02300	2996460	2
|2	YP06673	2733700	1
|3	YP06937	2733482	2
4	Nut M10 DIN985	1001683	2
5	Wheel D75	1905247	2
6	M6x6	1906051	6
7	PlugRed	1911604	2
8	PlugGreen	1912499	2
9	X005824	1914581 (L)	1
10	X005825	1914582 (R)	1
11	M10x90	1998812	2



EP00359 / C

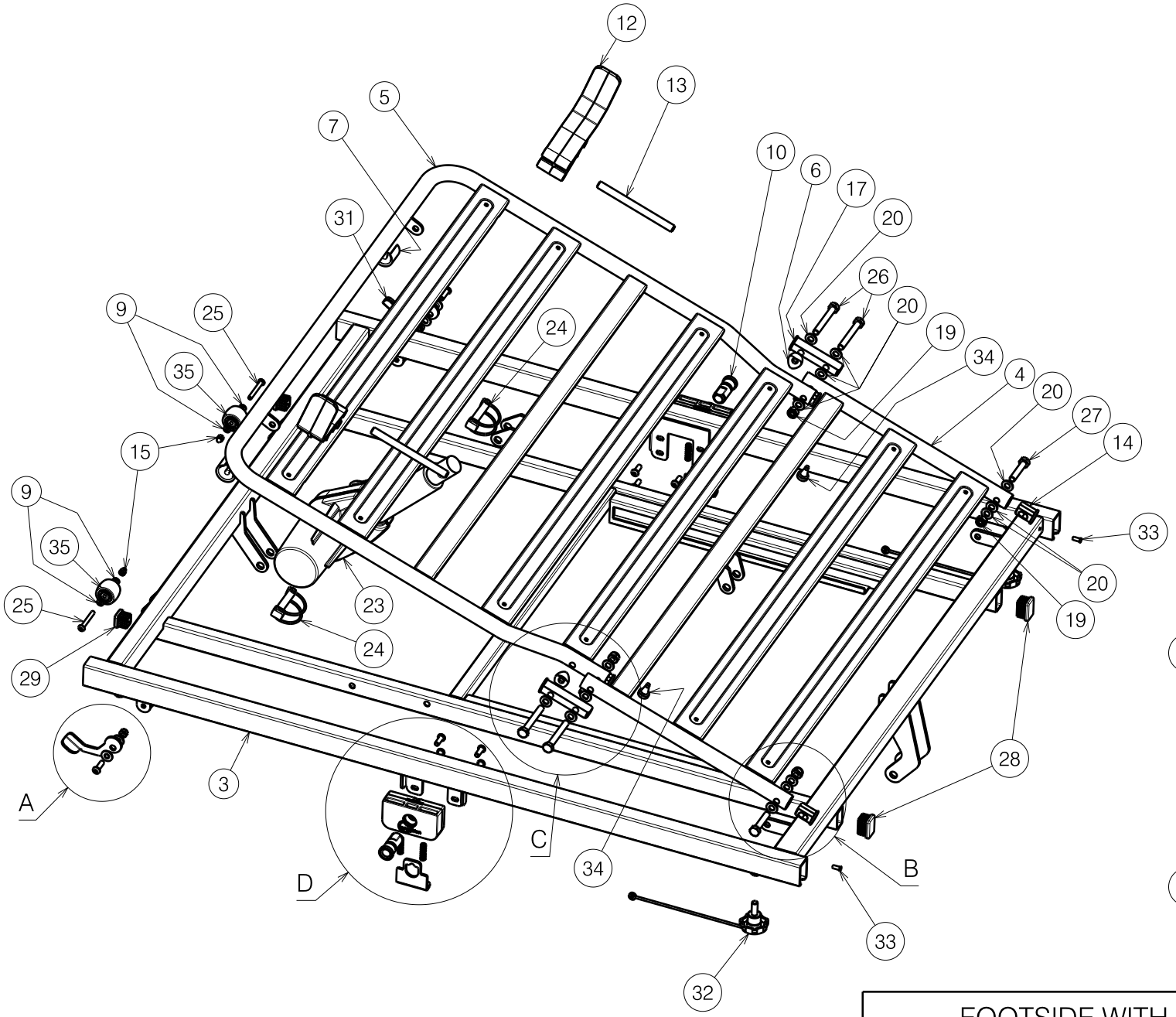
CENTRAL BRAKE FOR ONE SIDE / ILLICO				Plan No.
				EP00359/ C
Scale: 1:8	Drafted	Verified	Confirmed	
Date	07/11/2018	18/07/2019	18/07/2019	
Initials	DR	AZ	TK	

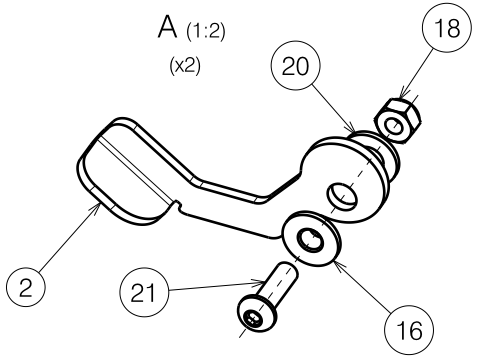
Material			
No.	Plan	Article	Quantity
1	YP06996	2743982	1
2	YP06995	2743882	1
3	M10x40	1992592	2
4	XP02185	2993797	4
5	Bumper	2993798	2
6	Nut M10	1001683	2
7	M6x30	1904024	8

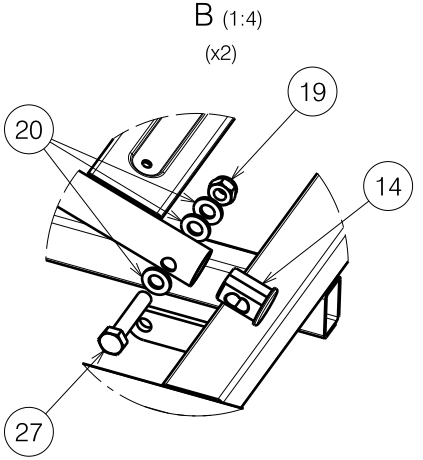


EP00366 / C

Bumper for Panel Illico				Plan No.
				EP00366/ C
Scale: 1:6	Drafted	Verified	Confirmed	VERMEIREN
Date	12/12/2018	24/01/2019	24/01/2019	
Initials	PM	DR	TK	



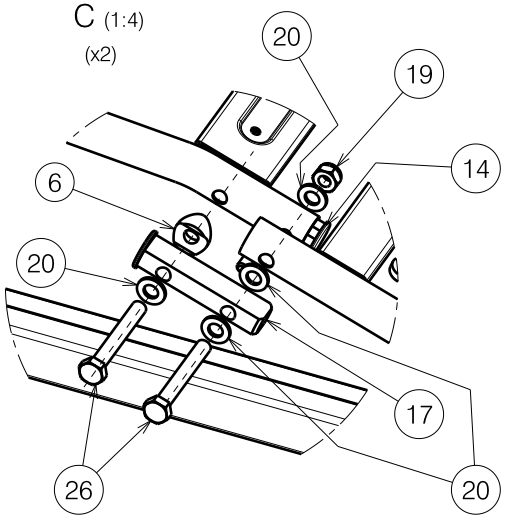




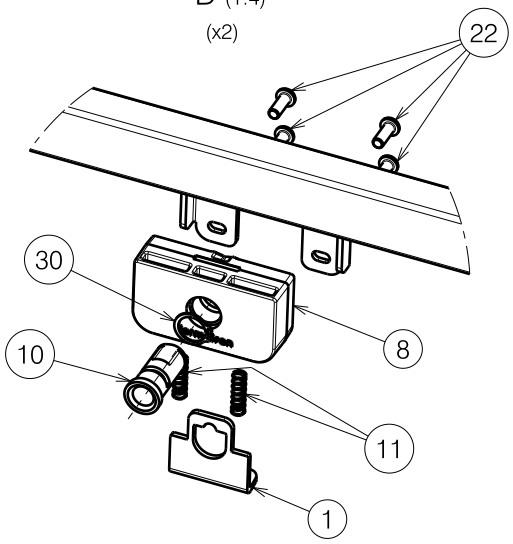
EP00367 / A

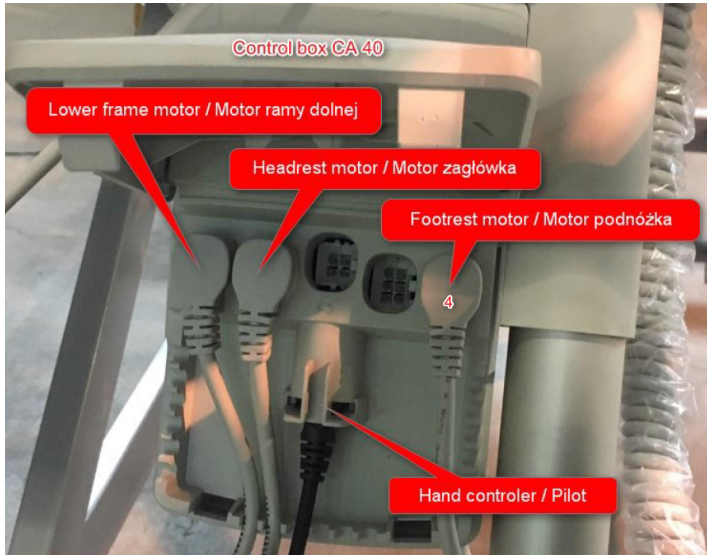
FOOTSIDE WITH METAL LATHS MOTOR 2ND POSITION / ILLICO 1/2				Plan No. EP00367 / A
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	10/01/2019	10/01/2019	10/01/2019	
Initials	DR	AZ	TK	

C (1:4)
(x2)

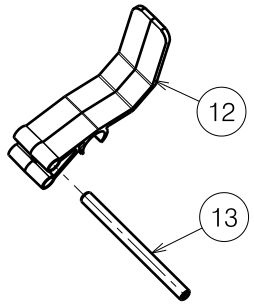


D (1:4)
(x2)





Mattress holder - way of assembly/
Uchwyt materaca - sposob montazu

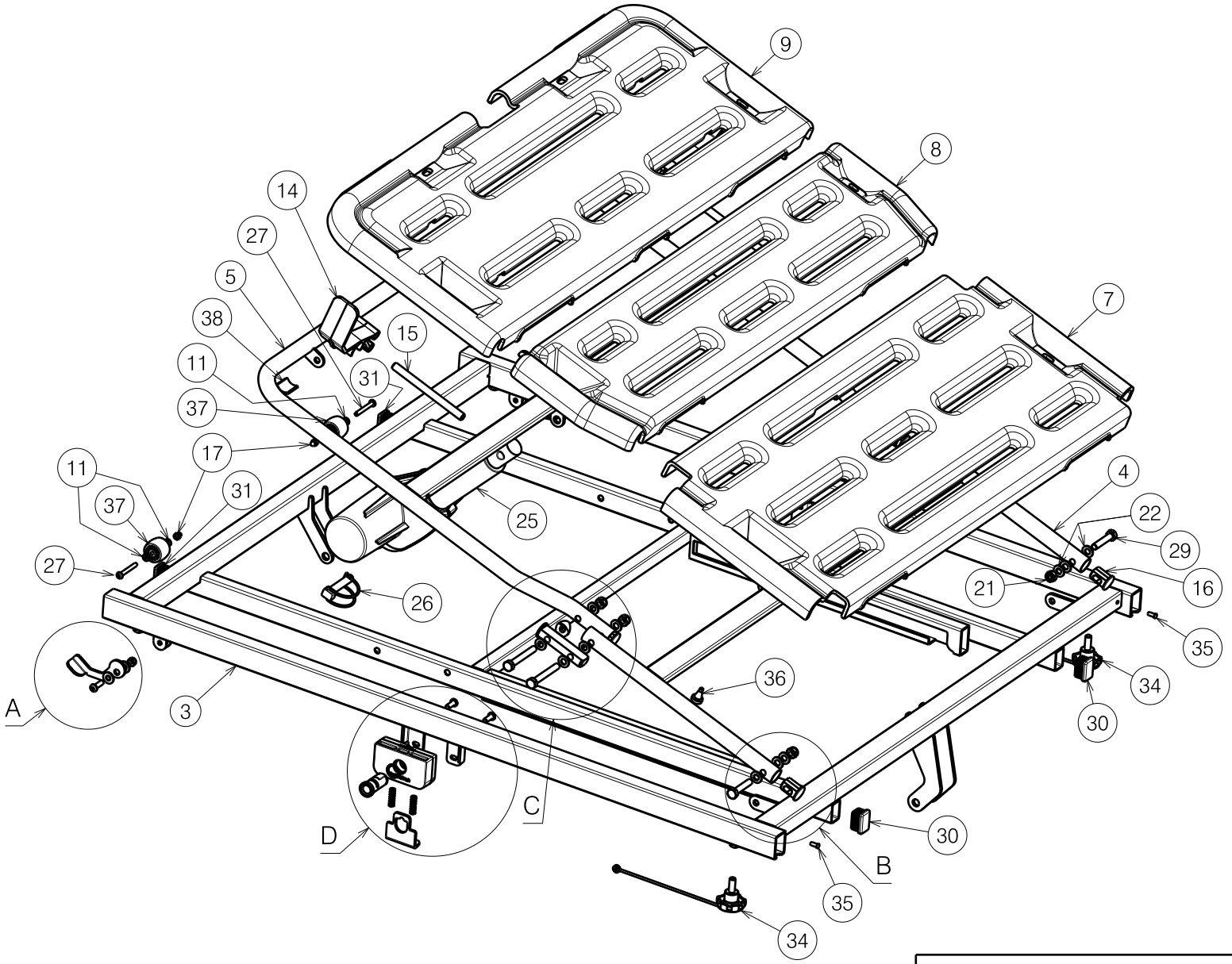


Material			
No.	Plan	Article	Quantity
1	YP05890	2792303	2
2	YP06217 / Right	2795303	1
3	YP05897 DP	2785182	1
4	YP06174	2794882	1
5	YP06175	2794982	1
6	XP01997	2993909	2
7	X004563	1904874	2
8	XP01795	2993539	2
9	D5,3 DIN 125	1000972	4
10	XP01874	GP12500	2
11	XP01899	GP12700	4
12	XP01906	2993600	2
13	XP01912	2993607	2
14	XP02064	2993688	2
14**	XP01916	2993701	2
15	Nut M5 DIN 986	1992804	2
16	XP01954	2993706	2
17	XP01975	GP13500	2
18	Nut M6 DIN 985	1001680	2
19	Nut M8 DIN 985	1001682	6
20	D8,4 DIN 125	1003199	18
21	M6x20	1006999	2
22	M6x16	1008459	8
23	LA27	1903979	1
24	Pen D10x50	1998885	2
25	M5x40	2993786	2
26	M8x60 DIN 931	2993704	4
27	M8x40 DIN 931	2993705	2
28	Tube Cap 30x20	1997922	2
29	Tube Cap 20 x20	1001612	2
30	DIN 471 15,7-1mm	2993606	2
31	YP06216 / Left	2784803	1
32	SterKnop M8x20	2993800	2
33	Nylon rivet	1990752	2
34	Cup Rubber 8mm	1001637	2
35	Wheel D29	2993761	2
36*	Motor Cable	1912902	1
37*	Cable number 4	1995838	1

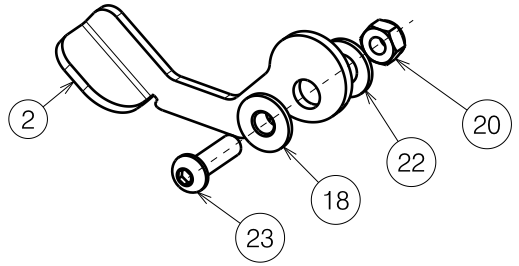
EP00367 / A

* - not depicted / nie przedstawiono
** - milled part, use only if 14 is unavailable
/ element frezowany, uzyc tylko w przypadku braku 14

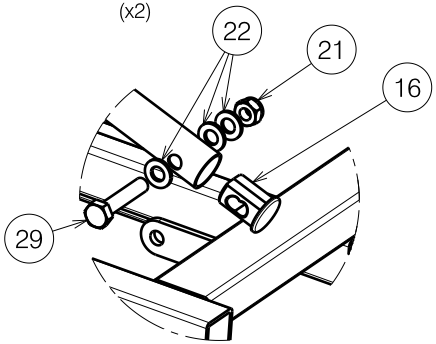
FOOTSIDE WITH METAL LATHS MOTOR 2ND POSITION / ILLICO 2/2			Plan No. EP00367/ A
Scale: 1:8	Drafted	Verified	Confirmed
Date	10/01/2019	10/01/2019	10/01/2019
Initials	DR	AZ	TK



A (1:2)



B (1:4)
(x2)

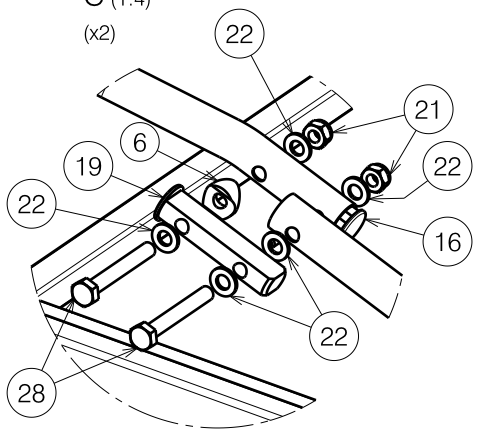


EP00368 / A

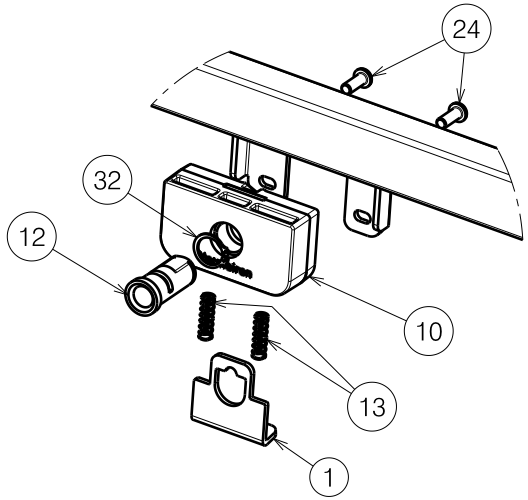
FOOTSIDE WITH ABS PLATFORM MOTOR 2ND POSITION / ILLICO 1/2				Plan No. EP00368/ A
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	10/01/2019	10/01/2019	10/01/2019	
Initials	DR	AZ	TK	

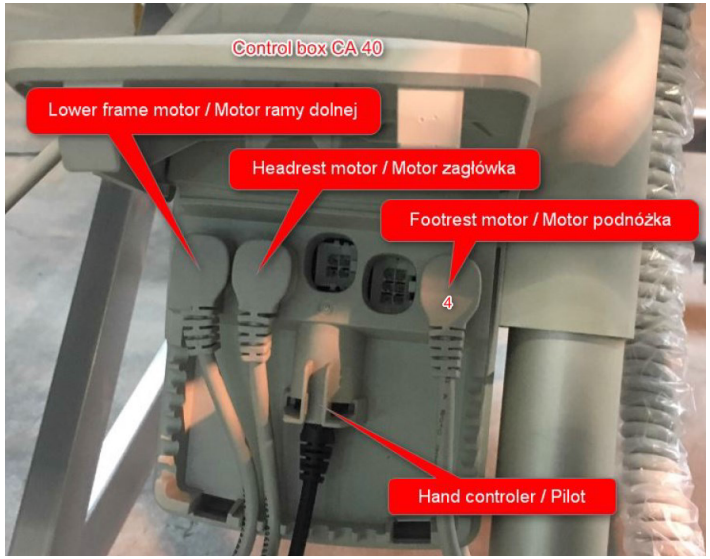
Material			
No.	Plan	Article	Quantity
1	YP05890	2792303	2
2	YP06217 / Right	2795303	1
3	YP05897 DP	2785182	1
4	YP05880	2784582	1
5	YP05884	2784682	1
6	XP01997	2993909	2
7	XP01792	2993536	1
8	XP01793	2993537	1
9	XP01794	2993538	1
10	XP01795	2993539	2
11	D5,3 DIN 125	1000972	4
12	XP01874	GP12500	2
13	XP01899	GP12700	4
14	XP01906	2993600	2
15	XP01912	2993607	2
16	XP02064	2993688	2
16**	XP01916	2993701	2
17	Nut M5 DIN 986	1992804	2
18	XP01954	2993706	2
19	XP01975	GP13500	2
20	Nut M6 DIN 985	1001680	2
21	Nut M8 DIN 985	1001682	6
22	D8,4 DIN 125	1003199	18
23	M6x20	1006999	2
24	M6x16	1008459	8
25	LA27	1903979	1
26	Pen D10x50	1998885	2
27	M5x40	2993786	2
28	M8x60 DIN 931	2993704	4
29	M8x40 DIN 931	2993705	2
30	Tube Cap 30x20	1997922	2
31	Tube Cap 20 x20	1001612	2
32	DIN 471 15,7-1mm	2993606	2
33	YP06216 / Left	2784803	1
34	SterKnop M8x20	2993800	2
35	Nylon rivet	1990752	2
36	Cup Rubber 8mm	1001637	2
37	Wheel D29	2993761	2
38	Velcro 25mm	1990663	2
39*	Motor Cable	1912902	1
40*	Cable number 4	1995838	1

C (1:4)
(x2)

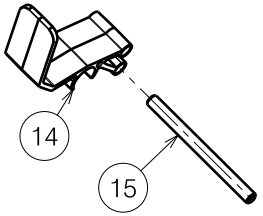


D (1:4)
(x2)





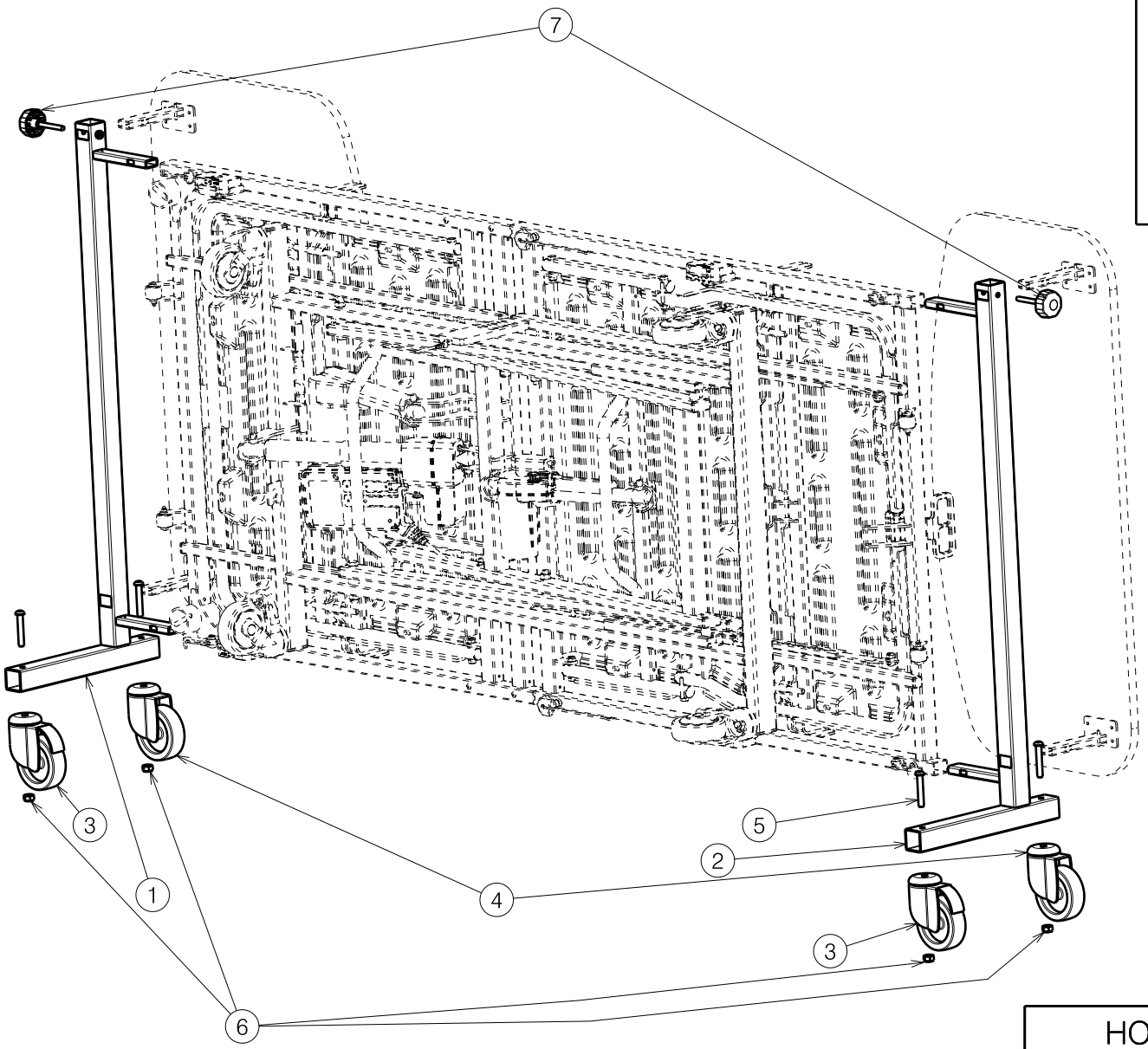
Mattress holder - way of assembly/
Uchwyt materaca - sposob montazu



EP00368 / A

* - not depicted / nie przedstawiono
** - milled part, use only if 16 is unavailable
/ element frezowany, uzyc tylko w przypadku braku 16

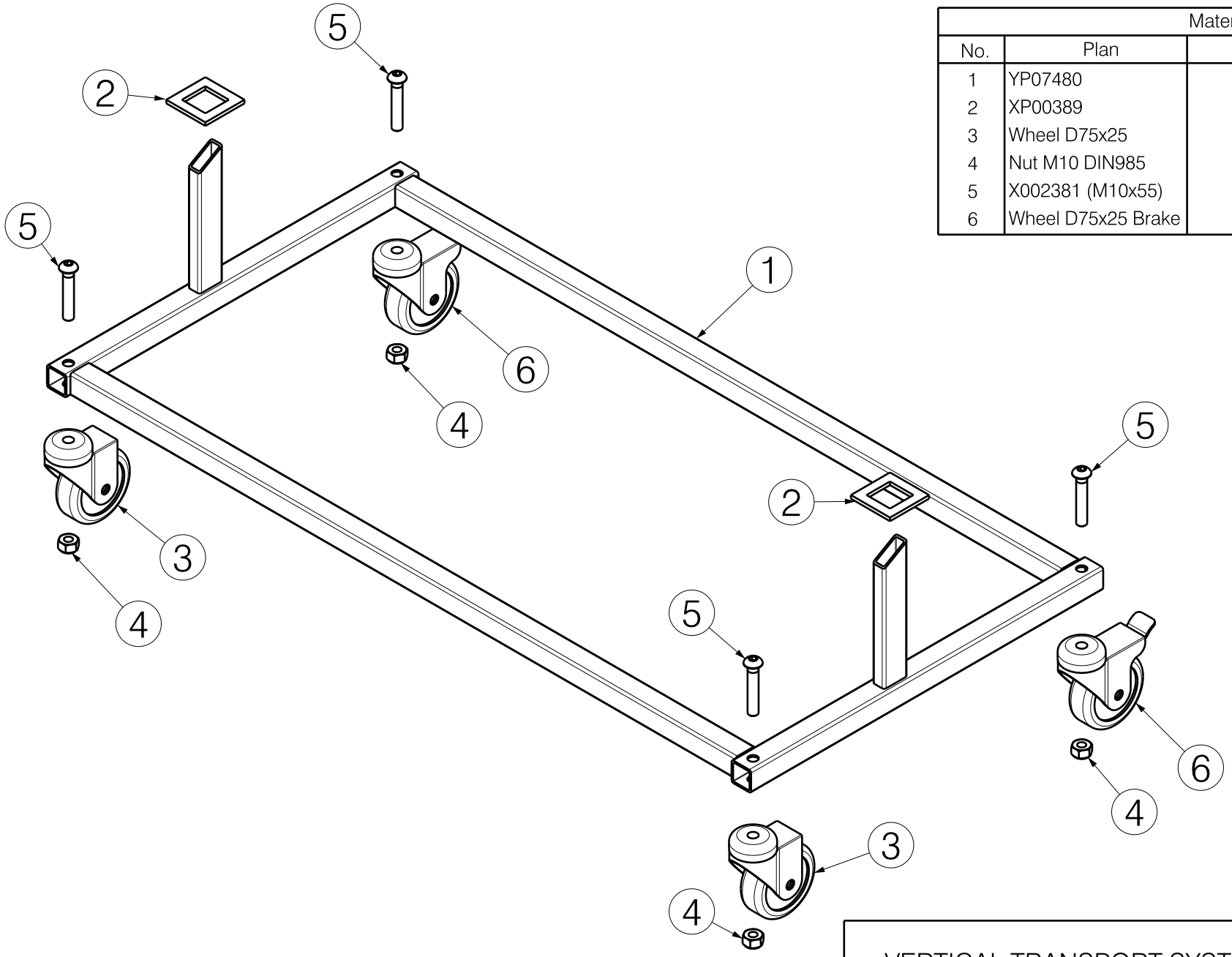
FOOTSIDE WITH ABS PLATFORM MOTOR 2ND POSITION / ILLICO 2/2				Plan No.
				EP00368/ A
Scale: 1:8	Drafted	Verified	Confirmed	VERMEIREN
Date	10/01/2019	10/01/2019	10/01/2019	
Initials	DR	AZ	TK	



Material			
No.	Plan	Article	Quantity
1	YP07014	2744182	1
2	YP07013	2744082	1
3	Wheel 100x32 Brake	1001252	2
4	Wheel 100x32	1001251	2
5	M10x60	1907128	4
6	Nut M10	1001683	4
7	Starknob M8x60	1001576	2

EP00371 / A

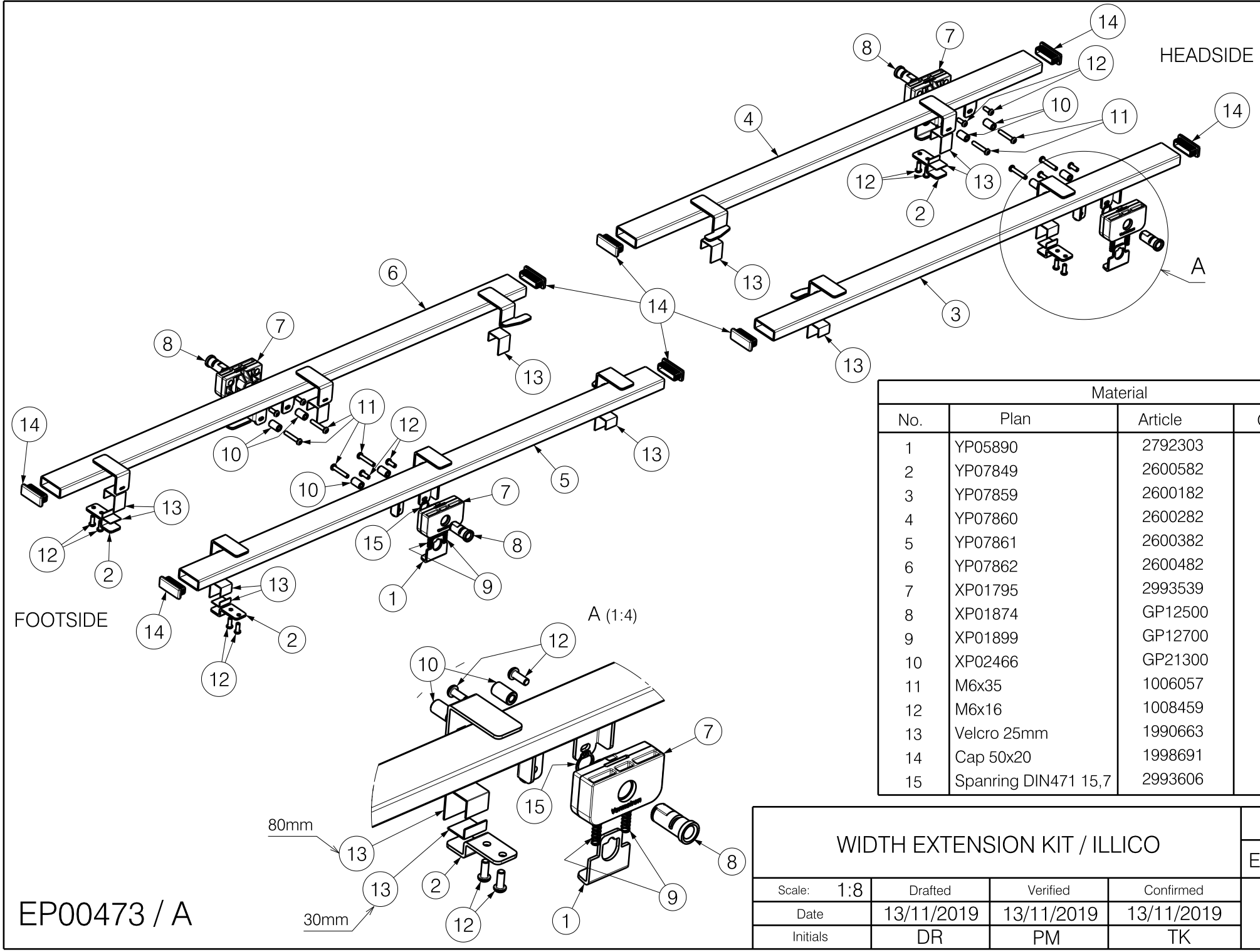
HORIZONTAL TRANSPORT SYSTEM ILLICO				Plan No.
				EP00371 / A
Scale: 1:12	Drafted	Verified	Confirmed	VERMEIREN
Date	17/01/2019	17/01/2019	17/01/2019	
Initials	PM	DR	TK	



Material			
No.	Plan	Article	Quantity
1	YP07480	2769782	1
2	XP00389	2990425	2
3	Wheel D75x25	1001255	2
4	Nut M10 DIN985	1001683	4
5	X002381 (M10x55)	1009335	4
6	Wheel D75x25 Brake	1995807	2

VERTICAL TRANSPORT SYSTEM / ILLICO				Plan No.
				EP00411 / A
Scale: 1:5	Drafted	Verified	Confirmed	VERMEIREN
Date	17/09/2019	17/09/2019	17/09/2019	
Initials	DR	AZ	TK	

EP00411 / A



Material			
No.	Plan	Article	Quantity
1	YP05890	2792303	4
2	YP07849	2600582	4
3	YP07859	2600182	1
4	YP07860	2600282	1
5	YP07861	2600382	1
6	YP07862	2600482	1
7	XP01795	2993539	4
8	XP01874	GP12500	4
9	XP01899	GP12700	8
10	XP02466	GP21300	8
11	M6x35	1006057	8
12	M6x16	1008459	16
13	Velcro 25mm	1990663	0,92m
14	Cap 50x20	1998691	8
15	Spanring DIN471 15,7	2993606	4

WIDTH EXTENSION KIT / ILLICO

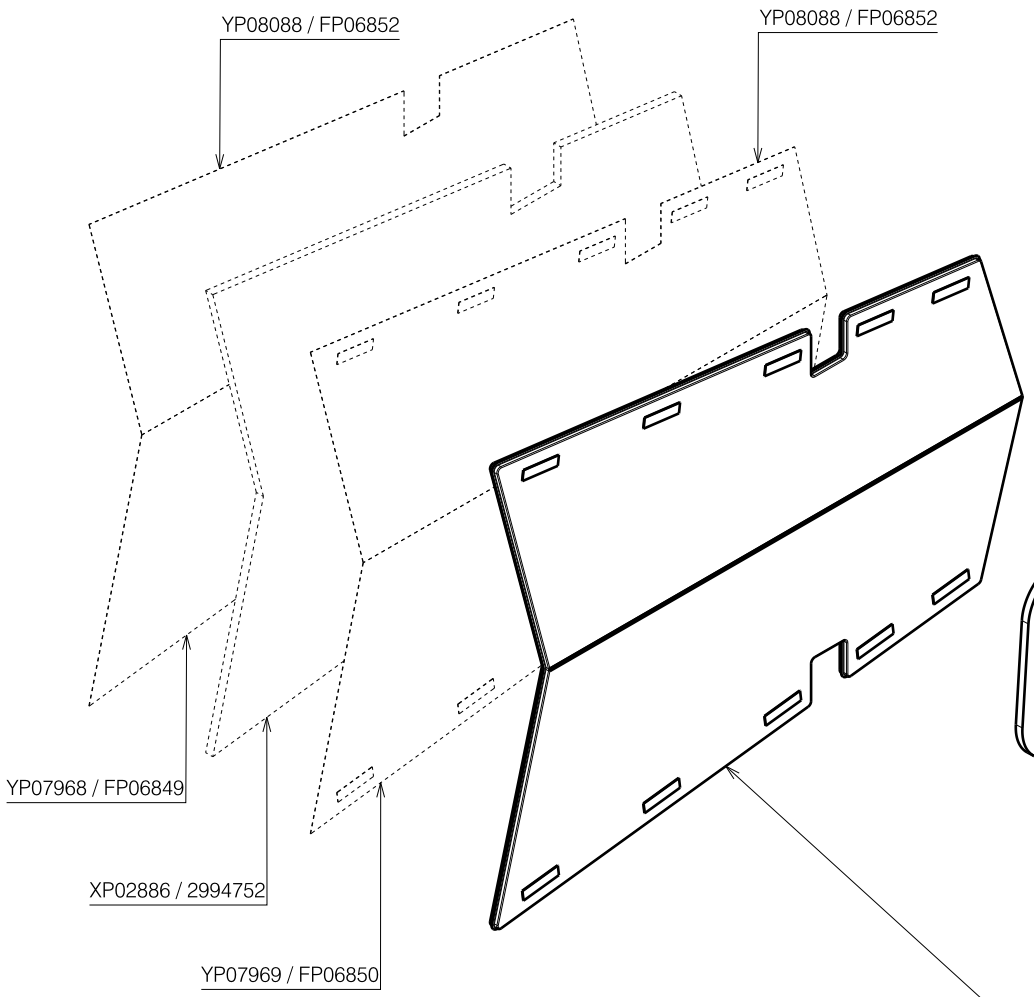
Plan No. EP00473/ A

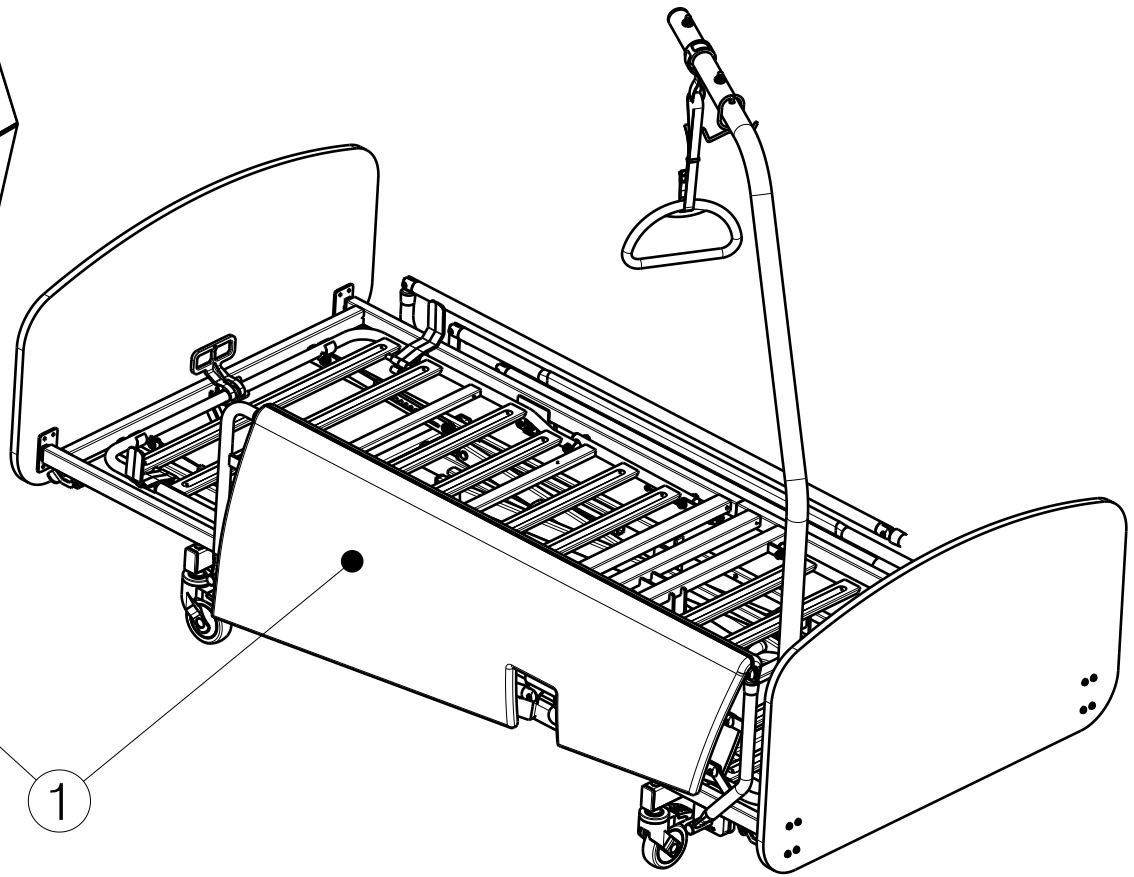
EP00473 / A

Scale: 1:8	Drafted	Verified	Confirmed
Date	13/11/2019	13/11/2019	13/11/2019
Initials	DR	PM	TK

VERMEIREN

Material			
No.	Plan	Article	Quantity
1	YP07970	2994755	2





EP00496 / A

PROTECTION CUSHION FOR METAL SIDE RAILS / LUNA/ ILLICO				Plan No.
				EP00496/ A
Scale: 1:15	Drafted	Verified	Confirmed	VERMEIREN
Date	24/02/2020	25/02/2020	25/02/2020	
Initials	AZ	EB	TK	