

DIY PAINT
INSTRUCTION
GUIDE

TANKKD

A HASTINGS ORIGINAL
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Read the manual carefully before you start

This manual has been prepared so that, if you follow all the steps carefully, you will obtain a beautiful and lasting result.

COATING THE OUTSIDE OF YOUR TANKKD

Everything you need is in your package you just received. If there is any doubt about the manual or the products, you can whatsapp us on 0032487530999.

For your own safety, use gloves and a face mask. Do not allow children in the area until the paint is dry.

Do the coating when you have a few days of vacation or can free up some time.

Choose a dry place with a constant temperature of 20 degrees. If you want to coat the tank at the outside, choose a dry day with little wind.

Apply the coating in the shade

Wear clothing that can be thrown away and protect your surface with cardboard, plastic...

1. Preparation of the stock tank

_ unscrew the water drain cap from the tank

-Remove all grease and dirt from the stock tank: spray it off thoroughly with a high pressure or a garden hose

-Take a rag and pour a little tinner on the rag and rub off all the dirt and grease.

-Now rub the tank with a brush and the eco-degreaser (do this thoroughly) in circular movements. The product will foam if you do this thoroughly. After application, rinse the paint brush with water. This product is ecological and does no harm the environment, so you can simply rinse it in the garden.

-Leave for 20 minutes and rinse with plenty of water.

-Dry the tank. ! also the seams. **TIP** let it dry for a few hours before you start sanding

– Take the blue sanding circle and sand the tank using circular motions (don't press too hard)

– Take the pink sanding circle and do this again

– With the scouring sponge refine and finish everything

– Take away all the dust (if possible blow it away or with the vacuum cleaner)

2. Preparing the paint

The mixing ration is 8/1 volume

Specific:

244cm 213 cm round /300cm 244cm oval

– Take the cryltane pot (big pot A component) en add the B component and mix careful. Pour this into the mixing cup and dilute 5% with the supplied tinner

183cm-152cm round/ 213cm 183cm oval

- Cryltane pot (big pot A component) in mixing cup until the 400ml add harder B component 50ml. Stir carefully and dilute 5% with the supplied tinner.

– Now you can roll the outside and finish the edges with the brush. Do not be stingy with the paint, it should have a layer thickness of 60 microns. (do not push the roll)

Always cross the paint horizontally and vertically

_ Throw away the used brushes and rolls.

– Let it dry minim 4 u and Maximum 24 u before you start on the second layer.

- Finishing coat: SEE mixing ratios of the first coat, but DO NOT THIN WITH TINNER.:
- Fully dry after 24 U.

COATING THE INSIDE AND UNDER PLATE OF YOUR TANK

With the under plate we mean the outside bottom that comes in contact with the ground. Paint this as last with te residu of your primer.

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paint brush with water. This product is ecological and does no harm the environment, so you can simply rinse it in the garden.

-Leave for 20 minutes and rinse with plenty of water.

-Dry the tank. ! also the seams. **TIP** let it dry for a few hours before you start sanding

– Take the blue sanding circle and sand the tank using circular motions (don't press too hard)

– Take the pink sanding circle and do this again

– With the scouring sponge refine and finish everything

– Take away all the dust (if possible blow it away or with the vacuum cleaner)

2.Preparation of the paint

– PRIMER: Joatacote Uni N 10 (1)with harder (2)

– De mixing ratio is 3/1 volume for rolling

Specific:

244cm 213 cm round /300cm 244cm oval

900ml Primer 300ml harder 75 ml thinner 17 Make this in two times so start with dust start **600ml primer (1)200ml harder (2) en 50 ml thinner 17**. This because epoxy aint hardens really fast. Mix this well and start smoothing the seams with the brush. Always roll crosswise so vertically horizontally.

-we always work with tanks that are upright so that you can roll them back and forth during coating. The paint must be applied within 75 minutes.

- When the prepared paint is used up, make another 300ml primer, 100ml harder and 25ml thinner 17 and continue working. Don't forget your bottom plate at the end. Let it dry not longer than 24h!

– Hardtop flexi finishing

The mixing ratio is 4/1 volume

Specific

244cm 213 cm rond /300cm 244cm ovaal

- Mix 800 ml Hardtop flexi (3)with 200 ml harder (4) and mix carefully. Apply it in the same way as the primer.
- Let it dry for 24h , not longer.
- Apply the second coat of finish keeping the same mixing ratio as the first coat
- If you have paint leftovers , you can always apply it to the bottom plate, but this is not a must
- Let the tank rest for 7 days before filling it with water.

183cm-152cm round/ 213cm 183cm oval

- PRIMER: Joatacote Uni N 10(1) with harder (2)

The mixing ratio is 3/1 volume for rolling

Specific:

Mix 600 ml (1) with 200 ml harder(2) and 50 ml thinner 17

- Mix this carefully and start with a brush, the the seams as well. Always roll crosswise so vertically and horizontally.
- -we always work with tanks that are upright so that you can roll them back and forth during coating. The paint must be applied within 75 minutes
- Don't forget to paint your under plate
- Let it dry for 24h, not longer!

- Hardtop flexi finishing

The mixing ratio is 4/1 volume

Specific

183cm-152cm round/ 213cm 183cm oval

- Mix 400ml hardtop flexi (3) with the accompanying harder 100ml.(4)
- Apply it in the same way as the primer
- Let it dry for 24 u , not longer
- Apply the second coat of finish keeping the same mixing ratio as the first coating
- If you have paint left over, you can always apply it to the bottom plate, but this is not a must.
- Let the tank rest for 7 days before filling with water

YOU CAN NOW APPLY THE TANKKD LABEL IF YOU WISH TO DO THAT

COATING A USED TANK

The procedure is the same as with a new tank, with the exception that you remove the Tankkd label before starting and ensure that all zinc salts have been removed by properly preparing the tank as described.

!!! Coating a tank ensures that you can enjoy the tank for longer and that you get less rust from acids and chemicals. Of course, this coating is not eternal and you will have to reapply it after a certain time. Also, a coating cannot withstand sharp objects like any paint.

With tanks that have already been used, the coating will give the tank a new look and you can continue to enjoy your stock tank for quite some time.

TANKKD BV IS NOT RESPONSIBLE FOR PREMATURE LOOSENING OF THE COATING DUE TO INCORRECT APPLICATION OR USE.

IF YOU HAVE ANY QUESTIONS, DON'T HESITATE TO CONTACT US.