

Dowelling Jig 30mm

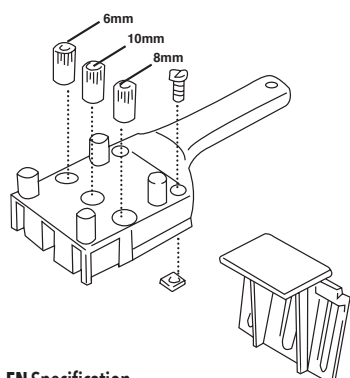
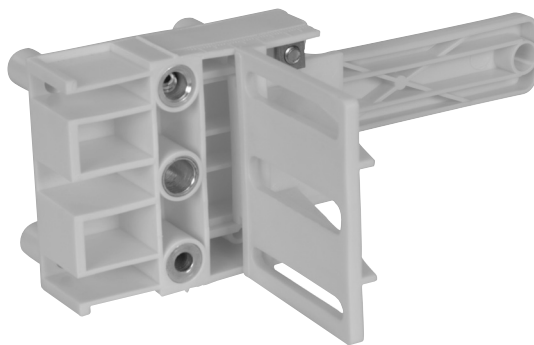
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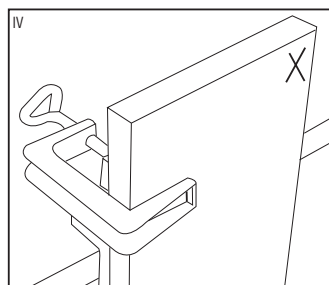
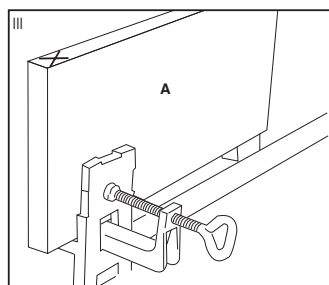


Version date: 13.03.2023

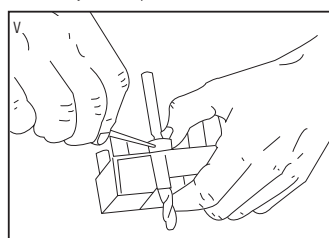


EN Specification

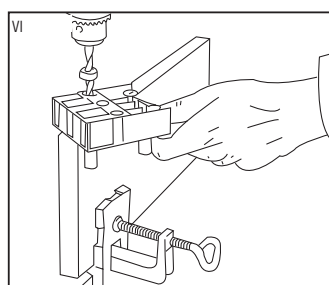
Dowel diameters: 6, 8 and 10mm
Maximum stock thickness: 30mm
Joints: E, L and T-joints
Dimensions (L x W x H): 200 x 70 x 100mm
Weight: 0.19kg



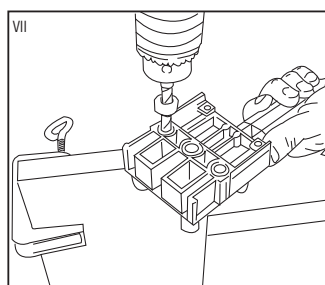
- (III & IV)
- For all dowel joints, clamp board A to the workbench



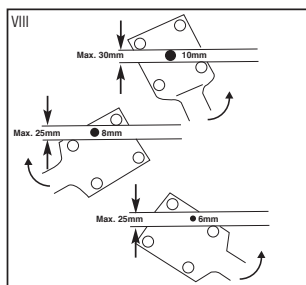
- Adjusting the drilling depth on board A:
- Dowel Lengths (board thickness of B + 5mm)
 - For end-grain joints, halve the dowel length
 - Use a drill bit with a depth stop



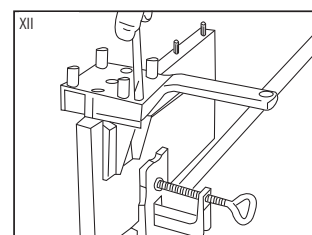
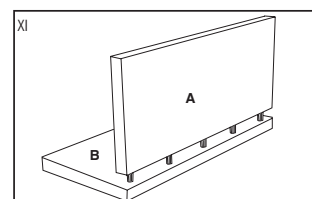
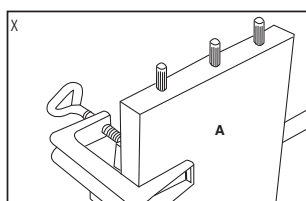
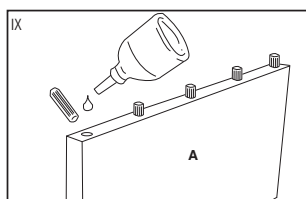
- (VI, VII & VIII)
- Drill the holes in board A



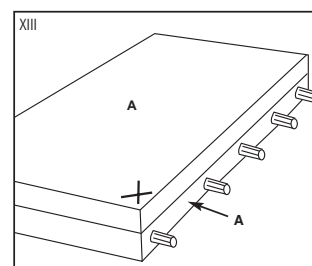
- Ensure the dowel jig is placed flat on the edge/face to be drilled
- Insert the drill bit into the drill bush



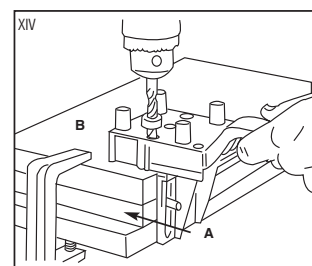
- Ensure centring pins are pushed firmly against the board by using the handle (see direction of arrow)
- With everything level, the drill bit inserted, and handle pressure applied to centring pins, switch ON the power drill



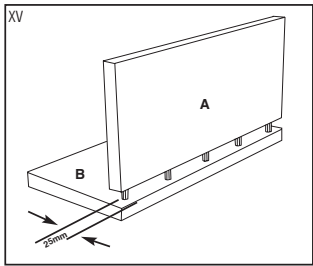
- Place the dowel locator on a dowel on board A
- Push the angle fence from the handle side into the guideway until it rests firmly against the board
- Tighten the clamping screw



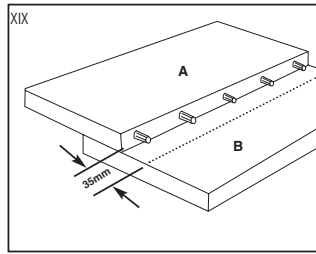
- Place board B on top of board A



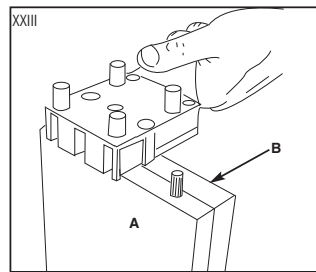
- Clamp both boards to the workbench
- The depth stop must be re-adjusted (board thickness + 5mm)
- Place the dowel locator over the corresponding dowel of board A so the angle fence rests firmly and flat against the board
- Drill



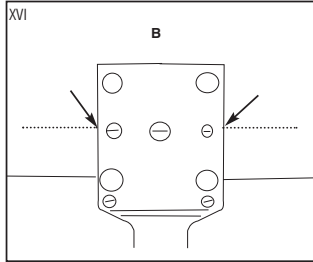
- The maximum distance of the dowel from the edge is 25mm



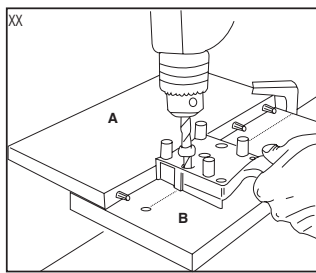
- Draw a centre line for the dowel holes on board B
- Clamp board A at a distance of 35mm from the drawn line



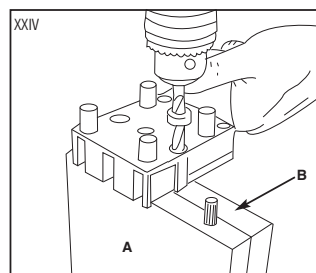
- Clamp board A and B so the marks are visible



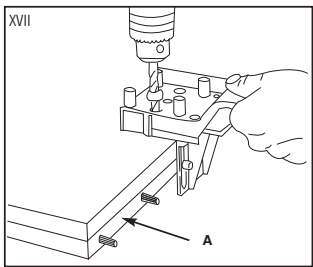
- Place board B in position on board A and clamp firmly
- Draw a centre line for the dowel holes on board B
- Place the dowel locator with the side centre marks on the centre line



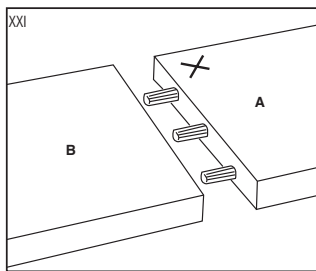
- The depth stop must be re-adjusted (board thickness + 5mm)
- Place the dowel locator with the corresponding guiding groove over the dowel
- When drilling, ensure the centre marks on the tool are aligned with the centre line



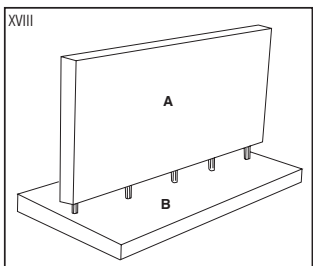
- Push the dowel locator with the corresponding guiding groove over the dowel until the angle fence rests firmly against the board
- Drill



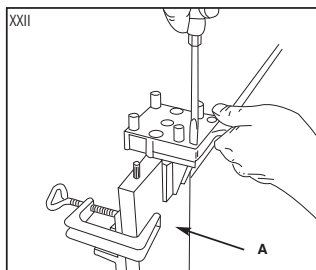
- Push the angle fence against board B then clamp
- Drill



End-Grain Joints



T-Joints



- Place the dowel locator on a dowel in board A
- Push the angle fence from the handle side into the guideway until it rests firmly and flat against the board
- Tighten the clamping screw

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