


 Register online: silverlinetools.com

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Welding Helmet Auto Darkening Shade 9 - 13EW + Grinding Function

FR Casque de soudeur auto-obscurissant avec mode meulage

DE Schweißerhelm mit automatischer Verdunkelung

ES Máscara para soldar fotosensible

IT Casco da saldatore autoscurante

NL Automatische laskap

PL Hełm spawalniczy z automatycznym przyciemnieniem

Description of Symbols / Description des symboles / Symbolerklärung / Descripción de los símbolos Descrizione dei simboli / Beschrijving van de symbolen / Opis symboli

The rating plate on your tool may show symbols. These represent important information about the product or instructions on its use. / La plaque signalétique figurant sur votre outil peut présenter des symboles. Ces symboles constituent des informations importantes relatives au produit ou des instructions concernant son utilisation. / Auf dem Typenschild des Werkzeugs sind möglicherweise Symbole abgebildet. Sie vermitteln wichtige Informationen über das Produkt oder dienen als Gebrauchsanweisung. / Los siguientes símbolos pueden aparecer en la placa de características de su herramienta. Estos símbolos representan información importante sobre el producto o instrucciones relativas a su uso. / La targhetta sul vostro utensile può mostrare simboli. Questi rappresentano informazioni importanti riguardanti il prodotto o istruzioni sul suo utilizzo. / Op het typeplaatje van uw gereedschap kunnen symbolen voorkomen. Deze vertegenwoordigen belangrijke informatie met betrekking tot het product of instructies met betrekking tot het gebruik ervan. / Tabela znamionowa zawiera symbole dotyczące narzędzia. Stanowią one istotne informacje o produkcie lub instrukcje dotyczące jego stosowania.

	EN	FR	DE	ES	IT	NL	PL
	Wear hearing protection. Wear eye protection. Wear breathing protection. Wear head protection.	Port de protections auditives. Port de protections oculaires. Port de protections respiratoires. Port du casque	Gehörschutz tragen Schutzbrille tragen Atemschutz tragen Kopfschutz tragen	Lleve protección auditiva Lleve protección ocular Lleve protección respiratoria Lleve un casco de seguridad	Indossare la protezione acustica Indossare una protezione per gli occhi Indossare una protezione respiratoria Indossare un casco protettivo	Draag gehoorbescherming Draag oogbescherming Draag een stofmasker Draag een veiligheidshelm	Należy nosić środki ochrony słuchu Należy nosić okulary ochronne Należy nosić środki ochrony dróg oddechowych Należy używać kasku ochronnego
	Wear hand protection	Port de gants.	Schutzhandschuhe tragen	Lleve guantes de seguridad	Indossare la protezione delle mani	Draag handschoenen	Należy nosić rękawice ochronne
	Conforms to relevant legislation and safety standards	Conforme aux réglementations et aux normes de sécurité pertinentes.	Erfüllt die einschlägigen Rechtsvorschriften und Sicherheitsnormen	Conforme a las normas de seguridad y la legislación correspondiente.	Conforme alle norme di sicurezza pertinenti	Voldoet aan de relevante wetgeving en veiligheidsnormen	Urządzenie zgodne z odpowiednimi przepisami i normami bezpieczeństwa
	Read instruction manual.	Lire le manuel d'instructions.	Bedienungsanleitung sorgfältig lesen	Lea el manual de instrucciones	Leggere le istruzioni	Lees de handleiding	Należy w całości przeczytać instrukcję obsługi
	Manual available online	Manuel d'instructions disponible en ligne.	Gebrauchsanweisung Online verfügbar	Manual disponible online	Manuale disponibile online	Handleiding online beschikbaar	Instrukcja obsługi dostępna online
	Wear protective clothing	Port de vêtements de sécurité.	Schutzkleidung tragen	Lleve ropa de protección adecuada	Indossare indumenti di protezione	Draag beschermende kleding	Należy nosić odzież ochronną
	Caution!	Attention !	Achtung, Gefahr!	¡Peligro!	Attenzione!	Voorzichtig!	Uwaga!
	Toxic fumes or gases!	Émanation de fumées ou de gaz toxiques !	Giftige Dämpfe oder Gase!	¡Gases o humo tóxico!	Fumi o gas tossici!	Giftige dampen of gassen!	Toksyczne opary lub gazy
	Hot surfaces - DO NOT touch!	Surfaces chaudes : NE PAS TOUCHER !	Gefahr durch heiße Oberflächen - NICHT berühren!	¡Superficie muy caliente - NO TOCAR!	Superfici calde: NON toccare!	Warme oppervlakken - RAAK NIET AAN!	Gorące powierzchnie - NIE DOTYKAĆ!
	Danger of ultraviolet radiation!	Danger de radiations d'ultraviolets !	Gefahr durch UV-Strahlung!	¡Peligro de radiación ultravioleta!	Pericolo di radiazioni ultraviolette!	Gevaar ultraviolette straling!	Niebezpieczeństwo związane z promieniowaniem ultrafioletowym!
	Environmental Protection Welding equipment should not be disposed of with household waste. Please recycle where facilities exist. Check with your local authority or retailer for recycling advice.	Protection de l'environnement Les appareils de soudage ne doivent pas être jetés avec les ordures ménagères. Veuillez les recycler dans les centres prévus à cet effet. Pour plus d'informations, veuillez contacter votre municipalité ou point de vente.	Umweltschutz Schweißausrüstung darf nicht über den Hausmüll entsorgt werden. Bitte über entsprechende Einrichtungen entsorgen. Lassen Sie sich bezüglich der sachgemäßen Entsorgung von der zuständigen Behörde oder dem Händler beraten.	Protección medioambiental Las herramientas para soldar no se deben tirar a la basura. Recíclalas en puntos de reciclaje adecuados. Solicite información a su ayuntamiento o distribuidor sobre las opciones de reciclaje.	Protezione Ambientale Attrezzatura di saldatura non deve essere smaltito con i rifiuti domestici. Riciclare dove esistono strutture. Verificare con le autorità locali o con il vostro rivenditore per consigli sul riciclaggio.	Milieubescherming Lasapparatuur mag niet met het normale huisvuil worden weggegooid. Recycle bij bestemde faciliteiten. Vraag de plaatselijke autoriteiten of winkelier om advies betreffende recyclen.	Ochrona środowiska Nie należy wyrzucać sprzętu oraz akcesoriów spawalniczych razem z odpadami gospodarstwa domowego. Jeżeli jest to możliwe należy przekazać niniejszy produkt do punktu recyklingu. W celu uzyskania wskazówek dotyczących recyklingu należy skontaktować się z władzami lokalnymi lub sprzedawcą.
0196	Notified body number	Numéro d'enregistrement de l'organisme notifié	Kennzeichen der benannten Stelle	Número de organismo notificado	Numero di organismo notificato	Keuringsinstantie nummer	Nr jednostki notyfikowanej

Shading Guide Chart / Tableau de sélection de la teinte d'obscurissement / Dunkelstufen Tabelle /

Tabla de opacidad del filtro / Tabella guida della gradazione / Schaduw geleidingschema / Przewodnik po filtrach spawalniczych

	AMPS																					
	1.5	6	10	15	30	40	60	70	100	125	150	175	200	225	250	300	350	400	450	500	600	
A	8			9				10			11			12			13			14		
B	8			9				10			11			12			13			14		
C	8			9				10			11			12			13			14		
D	9			10				11			12			13			14					
E	10			11				12			13			14								
F	10			11				12			13			14			15					
G	9			10				11			12			13			14					
H	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	

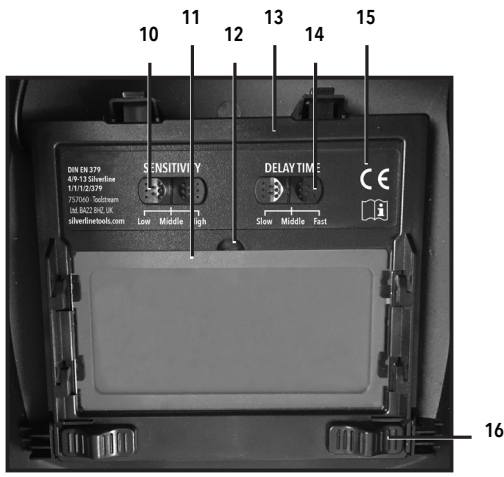


Fig. I

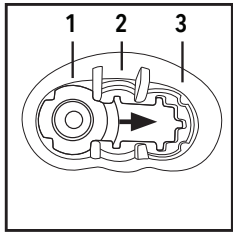


Fig. II

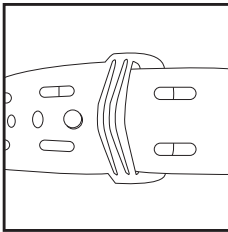


Fig. III

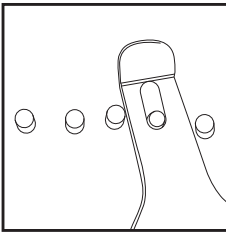


Fig. IV

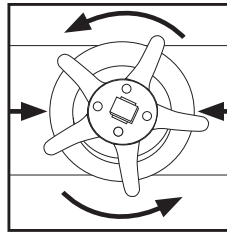


Fig. V

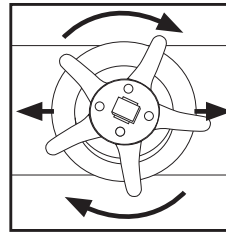
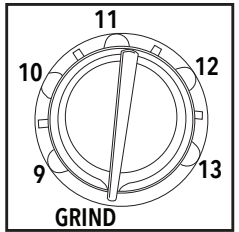


Fig. VI



EN

Specification

Optical class:.....	1/1/1/2
Viewing area:.....	92 x 42mm
Size of cartridge:.....	110 x 90 x 10mm
Arc sensors:.....	2
Light shade:.....	DIN 4
Variable shade setting:.....	DIN 9 - 13
Light to dark switch time:.....	1/15,000 secs
Dark to light switch time:.....	0.1-0.25s (low), 0.25-0.45s (mid) & 0.45-0.85s (high)
Operating temperature:.....	-5°C to 55°C
Storing temperature:.....	-20°C to 70°C
Low amperage TIG:.....	≥10A (AC/DC)
Power supply:.....	Solar panel & internal battery
Power On/Off:.....	Fully automatic
Helmet material:.....	Polycarbonate & polypropylene
Dimensions (L x W x H):.....	240 x 230 x 330mm
Weight:.....	450g
Standards:.....	EN 175
Face shield:.....	EN 175
Spatter shield and filter:.....	EN 166 & EN 379
PPE Regulation:.....	2016/425/EU

As part of our ongoing product development, specifications of Silverline products may alter without notice.

Markings

- The eye and face protection may be marked on both frame and lens
- If markings are not the same, the lowest marking must be used as the rating

Marking	Explanation
F	Protection against high speed particles in low energy impacts
B	Protection against high-speed particles in Medium-energy impacts
4	Light shade 4
9-13	Variable shade range 9 - 13
1	Optical Class 1
2	Optical Class 2

Warning: If protection against high speed particles at extremes of temperature is required then the user should select eye protection marked with the letter 'T' immediately after the impact rating letter. If the letter 'T' is not present, then the eye protector should only be used for high speed particles at room temperature.

Welding Helmet Safety

- ALWAYS observe all applicable safety regulations and recommendations for the specific type of welding undertaken. Ensure helmet and filter are compatible with this type of welding and offer adequate protection. Some working conditions may require the use of additional protective equipment
- If helmet fails to darken upon striking an arc, immediately stop welding
- Damaged lenses can cause severe burns. Scratched or damaged filters and lenses must be replaced before use
- Toughened mineral filter lenses must only be used in conjunction with a suitable backing lens
- Beware of radiation entering the helmet from behind, e.g. from reflective surfaces or other welding operations in the vicinity
- This helmet does not provide unlimited eye, ear and face protection. ALWAYS wear suitable safety glasses or goggles, hearing and respiratory protection underneath the welding helmet if required
- This helmet does not protect against high velocity projectiles produced from cutting or grinding discs
- DO NOT use this helmet in excessively hot environments
- The helmet must not come into contact with hot workpiece surfaces, welding electrodes etc.
- Keep your head away from toxic welding fumes and never breathe them in
- ALWAYS adjust the headband and harness to ensure a comfortable, safe fit
- Materials which may come into contact with the wearer's skin could cause allergic reactions to susceptible individuals
- Welders' helmets must not be used beyond their obsolescence deadline (if specified)
- Do not make any modifications to either the filter or helmet. Do not replace any parts other than those specified. Any modifications and/or non-approved replacement parts may invalidate the warranty

Warning: Wearing spectacles under eye protection increases the risk of impacts being transmitted to the wearer

Product Familiarisation

- | | | |
|-------------------------------------|------------------------------|-----------------------------------|
| 1. Mode Selector | 7. Viewing Window | 13. Lens Retaining Frame |
| 2. Head Strap Length Adjuster | 8. Sensors | 14. Delay Switch |
| 3. Head Strap | 9. Solar Panel | 15. Lens Assembly |
| 4. Head Strap Assembly Tension Knob | 10. Sensitivity Switch | 16. Lens Assembly Locking Sliders |
| 5. Helmet Body | 11. Inner Lens | |
| 6. Spatter Shield | 12. Inner Lens Finger Access | |

Shading Guide Chart Key

A	Covered Electrodes
B	MAG - Metal Active Gas
C	TIG/GTAW - Tungsten Inert Gas/Gas Tungsten Arc Welding
D	MIG (heavy) - MIG on Heavy Metals
E	MIG (light) - MIG on Light Alloys
F	Air-Arc Gouging
G	Plasma Jet Cutting
H	Micro Plasma Arc Welding

Before Use

Adjusting the fit

IMPORTANT: Always adjust the helmet so it is a comfortable and secure fit and the Viewing Window (7) is directly in front of the eyes.

- Press in the Head Strap Length Adjuster (2) and rotate to adjust the head strap length (Fig. IV and V)
- Use the Head Strap Assembly Tension Knob (4) to control tension to the rotation of the head strap assembly. It will also require loosening for some of the additional adjustments before re-tensioning
- The head strap assembly distance from viewing window has 3 positions (Fig. I), an additional head strap length adjustment (Fig. II) and head strap assembly tilt position (Fig. III)

Setting the shade level

The welder helmet automatically operates to adjust the shading. Normal visibility is DIN 4 and it adjusts up to DIN 13 when the arc is formed and back to DIN 4 when the arc is extinguished. Set the required arc shade using the Mode Selector (1). Use the 'Shading Guide Chart' to see the recommended shading for each type of weld at different amperes output. This is an approximate guide only.

Setting the sensitivity

The Sensitivity Switch (10) has 3 adjustments (low, middle and high) and should normally be left in the high position unless light issues are causing frequent shading adjustment.

Setting the delay

The Delay Switch (14) has 3 adjustments (slow, middle and fast) and should normally be set to the fast position so shade change operates at the maximum speed. On the higher shade settings of the Mode Selector (1) setting a longer delay may not operate in order to maximise safety.

The sensitivity and delay are connected so careful adjustment of both can improve operation and prevent frequent unwanted shading adjustment in use.

Grinding

Set the Mode Selector (1) to the 'Grind' position for grinding. After use, remember to reset to one of the normal welding modes before welding.

Operation

Warning: Not suitable for laser or gas welding

IMPORTANT: Low amperage TIG welding minimum current 10A (AC/DC).

Before welding

- Check the Spatter Shield (6) to make sure that it is clean and no dirt is covering the two Sensors (8)
- Ensure that the Inner Lens (11) is secure and clean
- Inspect all operating parts of the helmet; replace any scratched or cracked parts immediately
- Make sure the welding helmet is completely sealed around the lens
- Check the operation of the helmet and that the Mode Selector (1) is in the correct position

Accessories

A range of welding accessories including replacement spatter shields and internal lenses are available from your Silverline stockist.

Maintenance

General Inspection

- Regularly check that the shielding helmet and harness are in good condition
- Carefully inspect welding filters before each use. Cracked, pitted or scratched filter glass or protection plates can seriously impair protection and reduce vision. Check for cracks in the shield and look for light leaks. All damaged components must be replaced before the helmet may be used
- Maintenance and repairs not covered by this manual must be carried out by an authorised Silverline service centre

Removing & replacing the Spatter Shield

- Slide both Lens Assembly Locking Sliders (16) to the centre position
- Move the Lens Retaining Frame (13) to one side so the Spatter Shield (6) can be removed and replaced (remove film from new shield if necessary before fitting)
- Refit the Lens Retaining Frame and slide the Assembly Locking Sliders so the frame is locked in position

Removing & replacing the Inner Lens

- Slide both Lens Assembly Locking Sliders (16) to the centre position
- Click out the Lens Assembly (15) from the Lens Retaining Frame (13)
- Use the Inner Lens Finger Access to remove the existing Lens and replace (remove film from new lens if necessary before fitting)
- Refit the Lens Assembly to the Lens Retaining Frame and lock the whole assembly back into place using the Assembly Locking Sliders

Cleaning

Only clean with a neutral soap and soft cloth which should only be slightly damp and not saturated with water. DO NOT USE solvents or abrasive detergents or cleaning solutions.

Storage

- This welding helmet must be transported in a suitable protective container that protects it from mechanical and chemical damage, as well as from damage through exposure to sunlight
- Store in the dark to prevent the automatic functionality depleting the internal battery and shortening the lifespan of the helmet
- Store in a clean, dry environment within temperature range -20°C to 70°C, where it is safe from damage and out of the reach of children

Disposal

Always adhere to national regulations when disposing of electronic equipment that is no longer functional and is not viable for repair.

- Do not dispose of power tools, or other waste electrical and electronic equipment (WEEE), with household waste
- Contact your local waste disposal authority for information on the correct way to dispose of electronic equipment

CE Declaration of Conformity

The undersigned, Mr Darrell Morris as authorised by Silverline

Declares that: This declaration has been issued under the sole responsibility of the manufacturer.

The object of the declaration is in conformity with the relevant Union harmonisation Legislation.

Identification code: 757060 Description: Welding Helmet Auto Darkening

Conforms to the following directives and standards:

- PPE Regulation 2016/425
- DIN EN 175:1997-08 • DIN EN 379:2009-07 • DIN EN 166:2002-04

Notified Body Number: 0196

Notified body: DIN Certco Gesellschaft für Konformitätsbewertung mbH, Alboinstr. 56, D-12103 Berlin, Germany

The technical documentation is kept by: Silverline

Date: 24/05/2019

Signed:

Mr Darrell Morris
Managing Director

Name and address of the manufacturer:

Toolstream Ltd, Company No. 04281144. Registered address: Toolstream Ltd, Boundary Way, Lufton Trading Estate, Yeovil, Somerset BA22 8HZ, United Kingdom.

