



Product Specification:

Specification No: 10032020

Bulk pack 1000

Customer: Naturelle Own Brand

Product: Microsafe 70% Alcohol Moist Wipe

Customer Product Code: W081/2

Brief Description: 70% Alcohol wipe for disinfection of skin and surfaces.

Weight per 10 Sachets: 34g +/-2g

Expiry Date: 5 years

Product Class: Alcohol wipe

Outer Carton Ref. Code: N101-56

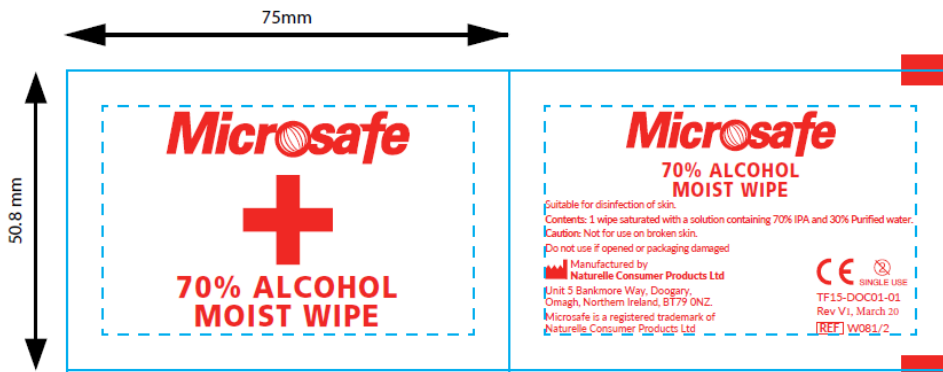
Solution Composition
(Per 1000L Mixing Tank Solution)

% Conc.	Component
70 % v/v (+/- 2%)	Isopropyl Alcohol EP/BP (99.9%)
1000 l/t	Purified Water (>5MΩ/>15MΩ) UV Treated

Sachet and Material Composition

Solution Amount	Tissue Type	Foil Type
2 ml solution per sachet	40g Crepe Paper	CCP 50/12PE/7Alu/23Surlin Foil
	190 x 105mms	75mm x 50.8mm

Art Work for Printed Foil:



Logistical Details:

Manufactured Sachet:

- Single sachet.
- The text on the foil should be clear and free from smudges.
- The batch no. and Exp. Date should be clearly printed on the sachet.
- There should be no stains on the foil.
- All four seals should be intact, without leaks or bubbles.

Packaging Details:

Packaging of Bulk Wipes:

- Each carton is poly-lined
- 1000 single sachets are bulk packed into an outer carton.

Outer Carton Details:

- Outer carton code is N101-56
- 1000 single sachets will be packed into an outer carton.
- The outer carton is completely sealed with clear adhesive tape.
- The outer carton label will be affixed to each outer carton.

Outer Carton Label Details:

- The product description, lot no, expiry date, product code, company address, applicable regulatory symbols, barcode and outer carton quantity will be printed on the outer label.
- Required quantity of labels will be issued and recorded.



Pallet:

- The base of each pallet will be lined with cardboard.
- Outer cartons will be placed so that the outer labels are visible.
- The completed pallet(s) will contain a quantity of outers to achieve tote capacity.
- Each corner will be protected with pallet corners and shrink wrapped for protection.
- The packing slip generated for the product will be affixed to the pallet.




Documentation:

- Each delivery to the customer will have a packing slip identifying the purchase order, the product, the quantity, Lot number(s) and applicable product details.

Label Example:

Microsafe 70% Alcohol Moist
Wipes
Product Code: W081/2
Quantity: 20 x 100
Lot No: XXXXXX
Expiry Date: 2022-06

Lot No. and Expiry Date:

- The Lot number is assigned from Naturelle’s Lot Number Log.
It is printed on the reverse of the sachet:
e.g.  53101
- The Expiry Date is 5 years and is printed on the reverse of the sachet:
e.g.  2020-03
- The Date of Manufacture is printed on the reverse of the sachet:
e.g.  1215

Specification and Artwork Approval:

On Behalf of Naturelle: _____ Date: _____



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