



**bucas**

*The Intelligent Choice*

**2024**  
CATALOGUE

# Welcome

Since 1981 Bucas merged a great Irish equestrian tradition with the latest technical developments and experience from other industries, countries and markets. This has resulted in the development of a wide range of highly innovative and technically advanced products for your horse.

## TERMS EXPLAINED



### **BALLISTIC NYLON, 1680 Denier**

Ballistic nylon is extremely durable, made using a very tight knit "ballistic weave." This is a half panama weave that is tear resistant in all directions.



### **RIPSTOP OUTER**

Ripstop is the pattern of the weave that makes the material less prone to tearing. This weave helps prevent any rips that do occur from spreading through the material.



### **THERAPY**

A specially formulated fabric from Bucas. The fabric reflects the naturally occurring magnetic fields within the body, improving circulation, helping to warm up muscles faster and promotes healing properties.



### **ANTIBACTERIAL**

The anti-bacterial lining helps to keep the rug fresh and eliminates odours.



### **DERMO-CARE**

Silky Dermo-care lining with wicking properties helps to dry the horse's coat after washing or exercise, keeping the coat smooth and soft.



### **STAY-DRY**

Stay-dry fleece fabric wicks away moisture from your horse's skin.



### **SILK-FEEL**

Silk-feel lining is smooth against your horse's skin and helps keep the coat in good condition.



### **ZEBRA EFFECT**

Zebra stripes have been proven to confuse and repel flies.



### **OXFORD FABRIC**

The basket type weave of Oxford fabric gives it durable and breathable properties, it ages well and gets softer with each use, it dries easily after washing and it has a good resistance to abrasion.



### **POLYESTER TWILL**

The twill weave is characterized by its diagonal lines, which are created by an offset in the warp threads. Twill is very durable and hides stains well.



### **WATERPROOF**

Waterproofing: > 5000 mm Hydrostatic head



### **BREATHABLE**

Breathability: > 3000 g/24h/m<sup>2</sup>



### **LAYERING SYSTEM**

Bucas Liners, Quilts and Coolers can be used under Turnouts as an extra layer of insulation.



### **SHOULDER DARTS**

Shoulder Darts help to give your horse a more tailored fit across the chest and shoulder area. These are a signature design feature from Bucas.



### **BIG NECK**

Big Neck style is a great fit for stallions and breeds of horses that tend to be wider across the shoulders like Connemaras, Friesians, Andalusians and Draughts.



### **ANTI-INSECT**

Designed to repel insects.



### **CLICK'N GO**

Click'n Go is a special patented closure only available from Bucas. Easy for a human to close and open but difficult for your horse!



### **SNAP-LOCK**

Snap-lock magnetic closure keeps your Bucas rug correctly positioned on your horse. It eliminates the use of Hook and Loop closures on the chest, making it a more comfortable fit for your horse.



### **HEAT REFLECTIVE**

Heat reflective rugs help to reflect the sunlight, preventing the rug from absorbing the heat and heating up the horse.



### **RECYCLED**

Manufactured using Certified Recycled Materials.

# Contents

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Bucas Therapy Turnout	5	Bucas Coolers	39
Power Turnout	7	Therapy Coolers	41
Smartex Turnout	9	X-Range Fly Protection	43
Atlantic Turnout	11	Buzz-Off Zebra	45
Irish Turnout	13	Buzz-Off Range	47
Greenline Turnout	15	Freedom Fly Sheet	49
Oasis Turnout	17	Buzz-Off Pro Mask	50
Anniversary Turnout	19	Fly Masks	51
Sun Shower	21	Foal Products	52
Freedom Turnout Spring/Summer	23	Halters & Leads	53
Freedom Turnout Autumn/Winter	25	Exercise Rugs	54
Trot Turnout	27	Bucas Accessories	56
Bucas Liner	29	Travel Products	57
Bucas Stable Sheet	31	Bucas Essentials	58
Therapy Liner	31	Dog Rugs	60
Bucas Quilt	33	Show-Line Range	62
Freedom Stable & Twill	35	Helpful Tips	63
Shamrock Power	37		





Bucas Therapy Turnout

# Bucas Therapy Turnout



The Bucas **Therapy Turnout** combines the superb durability and comfort of Bucas Ballistic Nylon Turnouts with the therapeutic properties of the Bucas Therapy fabric.

The Bucas Therapy material is made from an extremely fine, stainless steel mesh that reflects the magnetic fields created inside the body. This action stimulates blood circulation and oxygen flow in the horse's body and back, which heals and reduces swelling and inflammation, promoting faster healing. It can be left on the horse for 24 hours, seven days a week if necessary as it is NOT a magnetic rug. It is advised to slowly increase and monitor the use of the rug when first used.

These therapeutic rugs are the ideal choice for helping horses including those with back problems or who are a little slow to warm up before riding. It has been known to accelerate the recovery process of some ailments including arthritis and muscle pain. The therapy properties cannot be washed out.

The silky Dermo-care lining wicks away moisture and keeps the inside of the rug and the horse dry. This rug features the patented Click'n Go front with magnetic Snap-lock closure.

The optional Bucas Therapy Turnout Neck offers additional protection as well as the therapeutic properties of the Therapy Turnouts for the neck.

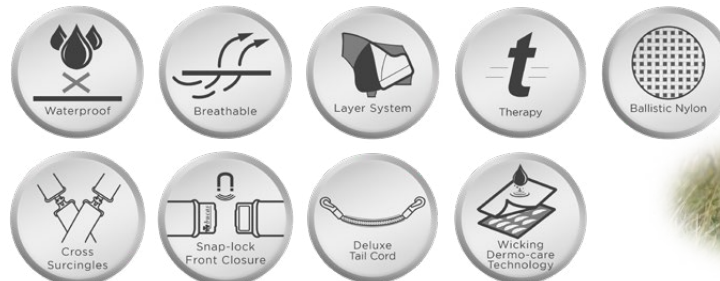
Available in Classic Cut only with the Neck sold separately. Therapy Turnout Light available in sizes 115/5'0 - 165/7'0. Therapy Turnout 150 available in sizes 85/3'6 - 165/7'0.

## Product Codes:

- 413 Bucas Therapy Turnout Light
- 424 Bucas Therapy Turnout 150
- 585 Bucas Therapy Turnout Neck

## Features Include:

- Ballistic nylon outer, 1680D
  - Waterproof > 5000 mm Hydrostatic head
  - Breathable > 3000 g/24h/m<sup>2</sup>
  - Therapeutic fabric
  - Dermo-care lining
  - Click'n Go with magnetic Snap-lock closure
  - Shoulder darts
  - Cross surcingles
  - Deluxe leg straps
  - Tail flap
  - Deluxe tail cord
  - Attachments for Neck
  - Connection points for use with Bucas Liners, Quilts & Coolers
- 
- Bucas Therapy Turnout 150, Dermo-care lining, Therapeutic fabric & 150g insulation
  - Bucas Therapy Turnout Light, Dermo-care lining, Therapeutic fabric & 50g insulation
  - Bucas Therapy Turnout Neck, Dermo-care lining, Therapeutic fabric & Stay-dry fleece.



Bucas Therapy Turnout & Neck



Power Turnout

# Power Turnout

Offering extraordinary strength, durability and quality.  
Perfect comfort and protection at a wide range of temperatures.

The Power Turnout has a heat reflective aluminium inner coating and a sun reflective silver outer which extends the temperature range in which the Power Turnout can be used. It also comes with Stay-dry, Anti-Bacterial lining which means the rug can be put on a wet horse in the same way as a sweat rug. It will quickly dry the horse and can be left on, thus avoiding any extra rug changes.

The Power Turnout Big Neck is ideal for Stallions and breeds of horses that tend to be wider across the shoulders like Friesians, Andalusian and Draughts.

Classic cut sizes 115/5'0 - 170/7'2. Big Neck sizes 125/5'6 - 165/7'0. High Neck sizes 115/5'0 - 165/7'0.

## Product Codes:

602	Power Turnout Extra
601	Power Turnout Extra High Neck
644	Power Turnout Medium
613	Power Turnout Light
614	Power Turnout Light Big Neck
605	Power Turnout Light High Neck
681	Power Turnout Neck
686	Power Turnout Neck 300

## Recommended Temperature Ranges\*



\* Actual range depends on many factors, including - clipped/unclipped - sunshine - humidity - wind - horse activity

## Features Include:

- Ballistic nylon outer, 1680D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- Aluminium inner coating reflects body heat
- Silver outer reflects sun light
- Reflective strips on front and tail flap
- Stay-dry fleece lining
- Anti-bacterial lining
- Silk-feel shoulder lining
- Click'n Go with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Deluxe leg straps
- Tail flap
- Deluxe tail cord
- Attachments for Neck on Classic cut rugs
- Connection points for use with Bucas Liners, Quilts, & Coolers
- Power Turnout Extra, Stay-dry fleece & 300g insulation
- Power Turnout Medium, Stay-dry fleece & 150g insulation
- Power Turnout Light, Stay-dry fleece
- Power Turnout Neck, Stay-dry fleece & Silk-feel lining
- Power Turnout Neck 300, Silk-feel lining & 300g insulation



Power Turnout High Neck



Power Turnout Neck



Smartex Turnout & Neck  
Iron Gate



# Smartex Turnout

The Bucas **Smartex Turnout** range combines superb durability and comfort for your horse, across a broad range of temperatures, and are considered the most versatile turnout rugs available.

The Smartex Range can be put on a wet horse after exercise or washing and the Stay-dry lining will wick away moisture, drying your horse, while the lining remains dry next to your horse's skin. The ballistic nylon offers superb durability.

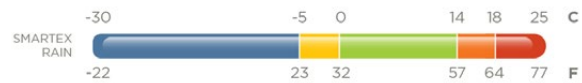
The Smartex Turnout also comes with a Big Neck version which is great for Stallions and breeds of horse that tend to be wider across the shoulders like Friesians, Andalusian and Draughts.

Smartex Rain available in sizes 85/3'6 - 170/7'2.

Medium and Extra versions available in sizes 115/5'0 - 170/7'2.

Big Neck in sizes 125/5'6 - 165/7'0.

## Recommended Temperature Ranges\*



\* Actual range depends on many factors, including  
- clipped/unclipped - sunshine - humidity - wind - horse activity



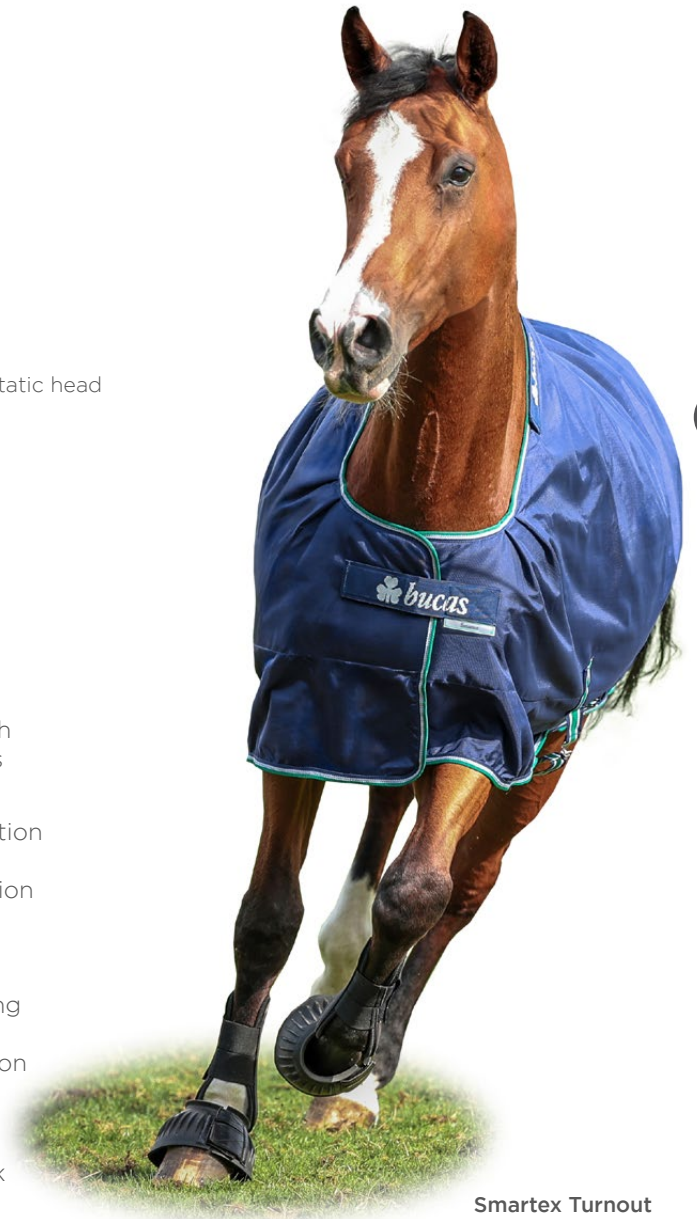
## Features Include:

- Ballistic nylon outer, 1680D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- Stay-dry fleece lining
- Silk-feel shoulder lining
- Click'n Go with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Deluxe leg straps
- Tail flap
- Deluxe tail cord
- Attachments for Neck
- Connection points for use with Bucas Liners, Quilts & Coolers

- Smartex Extra, Stay-dry fleece & 300g insulation
- Smartex Medium, Stay-dry fleece & 150g insulation
- Smartex Rain, Stay-dry fleece lining
- Smartex Neck, Stay-dry fleece & Silk-feel lining
- Smartex Neck 300, Silk-feel lining & 300g insulation

## Product Codes:

- 620 Smartex Extra
- 622 Smartex Extra Big Neck
- 623 Smartex Medium
- 523 Smartex Medium Big Neck
- 626 Smartex Rain
- 627 Smartex Rain Big Neck
- 682 Smartex Neck
- 680 Smartex Neck 300



Smartex Turnout Blue



Atlantic Turnout  
Atlantic Green

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# Atlantic Turnout

The Bucas **Atlantic Turnout** extends the Bucas range of durable and robust turnouts that provide protection across a wide range of temperatures.

The Atlantic Range has a Ballistic Nylon outer and silky Dermo-care lining with wicking Stay-dry properties that help to keep the horse dry and the coat smooth and soft.

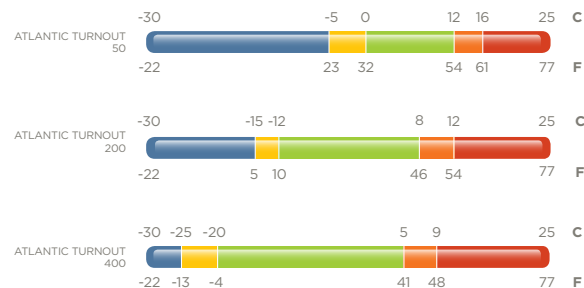
The Atlantic has a Click'n Go front closure with magnetic Snap-lock to help keep the rug securely fastened on your horse. It is the perfect fit with shoulder darts and Ballistic nylon shell with waterproof and breathable coating. With a great choice of insulation, 50g, 200g and 400g, you are bound to find a suitable weight for all weather conditions.

Atlantic Turnout 400 and 50 are available in sizes 115/5'0 - 170/7'2. The Atlantic Turnout 200 is available in sizes 85/3'6 - 165/7'0. The Atlantic Turnout 50 is available in sizes 115/5'0 - 165/7'0, with the Big Neck version available in 125/5'6 - 165/7'0.

## Product Codes:

- 442 Atlantic Turnout 400
- 441 Atlantic Turnout 200
- 440 Atlantic Turnout 50
- 428 Atlantic Turnout Big Neck 50
- 444 Atlantic Turnout Neck
- 445 Atlantic Turnout Neck 300

## Recommended Temperature Ranges\*



## Features Include:

- Ballistic nylon outer, 1680D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- Dermo-care lining
- Click'n Go with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Deluxe leg straps
- Tail flap
- Deluxe tail cord
- Attachments for Neck
- Connection points for use with Bucas Liners, Quilts & Coolers

- Atlantic Turnout 400, Dermo-care lining & 400g insulation
- Atlantic Turnout 200, Dermo-care lining & 200g insulation
- Atlantic Turnout 50, Dermo-care lining & 50g insulation
- Atlantic Turnout Neck, Dermo-care lining & 50g insulation
- Atlantic Turnout Neck 300, Dermo-care lining & 300g insulation





Irish Turnout  
Navy/gold

# Irish Turnout

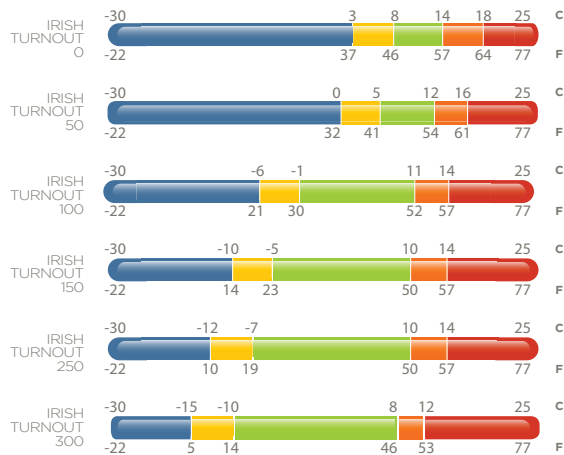
The **Irish Turnout** rug is a performance rug that gives value for money and super flexibility to suit your horse's needs.

The Irish Range comes with a silky, breathable Dermo-care lining that helps to keep the skin and coat of the horse healthy and smooth.

A wide variety of Bucas insulations, 0g - 300g, makes this range of turnout rugs versatile for horse owners. The robust 1200D Ripstop outer means your horse is well protected from the weather. Another great feature of the Irish is the range of styles - Classic Cut with a Neck sold separately, High Neck, Big Neck and a Turnout + Neck set option.

The Irish Turnout 300 and 50 are available in Black, sizes 85/3'6 - 170/7'2 and 125/5'6 - 170/7'2 in Navy. Irish 300 High Neck, 250, 100, 50 + Neck and 0 in Black only sizes 115/5'0-165/7'0. Irish Turnout 150 is available in Black and Navy in sizes 115/5'0 - 165/7'0 and the 50 Big Neck are available in Black and sizes 125/5'6-165/7'0.

## Recommended Temperature Ranges\*



\* Actual range depends on many factors, including - clipped/unclipped - sunshine - humidity - wind - horse activity

## Features Include:

- Polyester Ripstop outer, 1200D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- Dermo-care lining
- T-bar with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Deluxe tail cord
- Attachments for Neck on classic cut
- Connection points for use with Bucas Liners, Quilts & Coolers

- Irish Turnout 300, Dermo-care lining & 300g insulation
- Irish Turnout 250, Dermo-care lining & 250g insulation
- Irish Turnout 150, Dermo-care lining & 150g insulation
- Irish Turnout 100, Dermo-care lining & 100g insulation
- Irish Turnout 50, Dermo-care lining & 50g insulation
- Irish Turnout 0, Dermo-care lining
- Irish Turnout Neck, Stay-dry fleece with Dermo-care lining
- Irish Turnout Neck 300, Dermo-care lining & 300g insulation

## Product Codes:

- 654 Irish Turnout 300
- 653 Irish Turnout 300 High Neck
- 676 Irish Turnout 250
- 659 Irish Turnout 150
- 323 Irish Turnout 100
- 656 Irish Turnout 50
- 665 Irish Turnout 0
- 536 Irish Turnout 50 + Neck Set
- 655 Irish Turnout 50 High Neck
- 308 Irish Turnout 50 Big Neck
- 683 Irish Turnout Neck
- 685 Irish Turnout Neck 300



Irish Turnout & Neck  
Black/gold





Greenline Turnout

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# Greenline Turnout



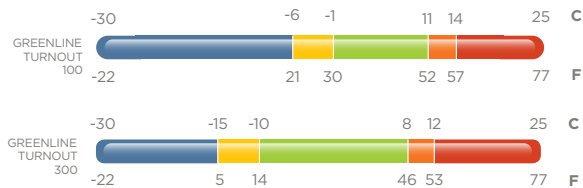
The **Eco-Friendly Turnout** rug, combining great Bucas quality and design, with the use of recycled materials. Bucas is dedicated to warming your horse, not the planet.

For the past number of years Bucas has been working hard to try and make our manufacturing as sustainable as possible. We worked closely with our fabric suppliers to find a recycled/ eco-friendly fabric that would be strong enough to use on a horse rug. Plastic bottles are crushed, shredded and spun into a yarn, which is then woven into a ripstop fabric. The production of this recycled yarn uses significantly less energy and water, and produces fewer greenhouse gas emissions.

All fabrics, the waterproof and breathable 600D ripstop outer fabric, insulation, lining, straps and binding are made using recycled yarn. The turnout comes with all the great features you would expect from Bucas — the popular Dermo-care lining, shoulder darts for best fit and comfort, T-bar front closure with signature magnetic Snap-lock and attachment points for a matching Neck — but with the peace of mind that your rug has been made ecologically and with the future in mind.

Available in classic cut with a matching Neck sold separately and in sizes 115/5'0 - 165/7'0.

## Recommended Temperature Ranges\*



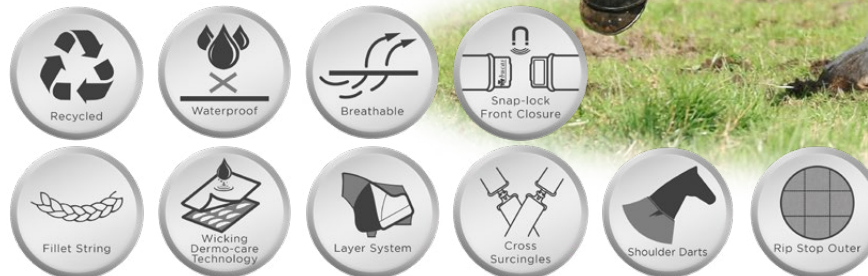
\* Actual range depends on many factors, including - clipped/unclipped - sunshine - humidity - wind - horse activity

## Features Include:

- Recycled Ripstop outer, 600D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- Dermo-care lining
- Recycled Insulation
- T-bar with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Fillet string
- Attachments for Neck
- Connection points for use with Bucas Liners, Quilts & Coolers
- Greenline Turnout 300, Dermo-care lining & 300g insulation
- Greenline Turnout 100, Dermo-care lining & 100g insulation
- Greenline Neck, Dermo-care lining & 50g insulation

## Product Codes:

- 528 Greenline Turnout 300
- 527 Greenline Turnout 100
- 529 Greenline Neck



Greenline Turnout & Neck



Oasis Turnout + Neck



# Oasis Turnout

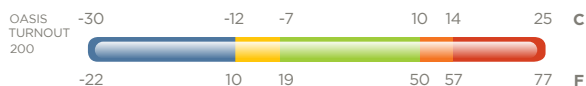
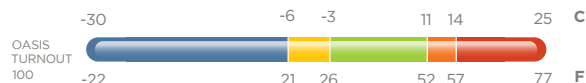
The **Oasis Turnout Range** is an exceptional choice for both value and convenience.

This range is an ideal transitional rug, providing superb comfort and protection for your horse.

The Oasis comes with our Bucas Dermo-care lining which helps to keep the coat smooth and soft while helping to wick the moisture from the horse's skin. A strong 900D Ripstop helps protect your horse from the weather and two options for insulation of 100g and 200g gives your horse a great choice on those Autumnal days. An additional feature on the Oasis range is the double T-bar front closure which includes the Bucas Snap-lock magnetic fastening, eliminating the need for Hook & Loop closures to keep the rug secure.

The Oasis Turnout is the complete rug for your horse as it is sold as a set to include a Neck with 50g of insulation offer ear to tail cover for your horse. Available in sizes 115/5'0 - 165/7'0.

## Recommended Temperature Ranges\*



\* Actual range depends on many factors, including  
 - clipped/unclipped - sunshine - humidity  
 - wind - horse activity

## Features Include:

- Ripstop outer - 900D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- Removable Neck
- Dermo-care lining
- Double T-bar front closure with magnetic Snap-lock
- Shoulder darts
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Fillet string
- Connection points for use with Bucas Liners, Quilts & Coolers

- Oasis Turnout 200 + Neck, Dermo-care lining, 200g insulation rug & 50g insulation Neck
- Oasis Turnout 100 + Neck, Dermo-care lining, 100g insulation rug & 50g insulation Neck

## Product Codes:

- 670 Oasis Turnout 100 + Neck Set
- 674 Oasis Turnout 200 + Neck Set



Oasis Turnout + Neck





Anniversary Turnout

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# Anniversary Turnout

The **Anniversary** Range offers superb variety to the Bucas range of turnout rugs, with a great selection of insulations and linings, all with the quality you would expect from Bucas.

The Anniversary Turnout has a ripstop outer, T-bar with Snap-lock magnetic front closures and comes with a great selection of insulations and linings.

Available with Stay-dry lining or Silk-feel lining.

The Stay-dry lining helps wick the moisture from your horse's skin, and is available with 0g and 150g insulation. The Silk-feel lining is smooth against your horse's skin and helps keep the coat in good condition, in 50g.

Available in classic cut only, in sizes 115/5'0 - 165/7'0.

## Recommended Temperature Ranges\*



\* Actual range depends on many factors, including  
 - clipped/unclipped - sunshine - humidity  
 - wind - horse activity

## Features Include:

- Polyester Ripstop outer, 600D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- Silk-feel or Stay-dry lining
- T-bar with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Fillet string

- Anniversary Turnout 150 SD, Stay-dry fleece & 150g insulation
- Anniversary Turnout 50 SF, Silk-feel lining & 50g insulation
- Anniversary Turnout Light SD, Stay-dry fleece lining

## Product Codes:

- 431 Anniversary Turnout 150 SD
- 432 Anniversary Turnout 50 SF
- 430 Anniversary Turnout Light SD



Anniversary Turnout





Sun Shower  
& Neck

# Sun Shower

The **Sun Shower** is a lightweight turnout rug making it the perfect choice when all other turnouts are too heavy and warm. It is developed to cater for both rain and sunshine.

The Sun Shower Turnout is waterproof and breathable and features a durable 840D Nylon outer. The rug's silver colour is an added bonus as it reflects sunlight, preventing your horse from overheating. The turnout is lined with a specially formulated large waffle mesh lining, which helps to keep the air circulating underneath the rug between the layers, keeping your horse cooler on hotter days.

Available in Classic Cut only with Neck sold separately, in sizes 115/5'0 - 165/7'0.

## Product Codes:

- 611 Sun Shower
- 679 Sun Shower Neck

- Sun Shower, mesh waffle lining & breathable nylon outer
- Sun Shower Neck, breathable nylon outer

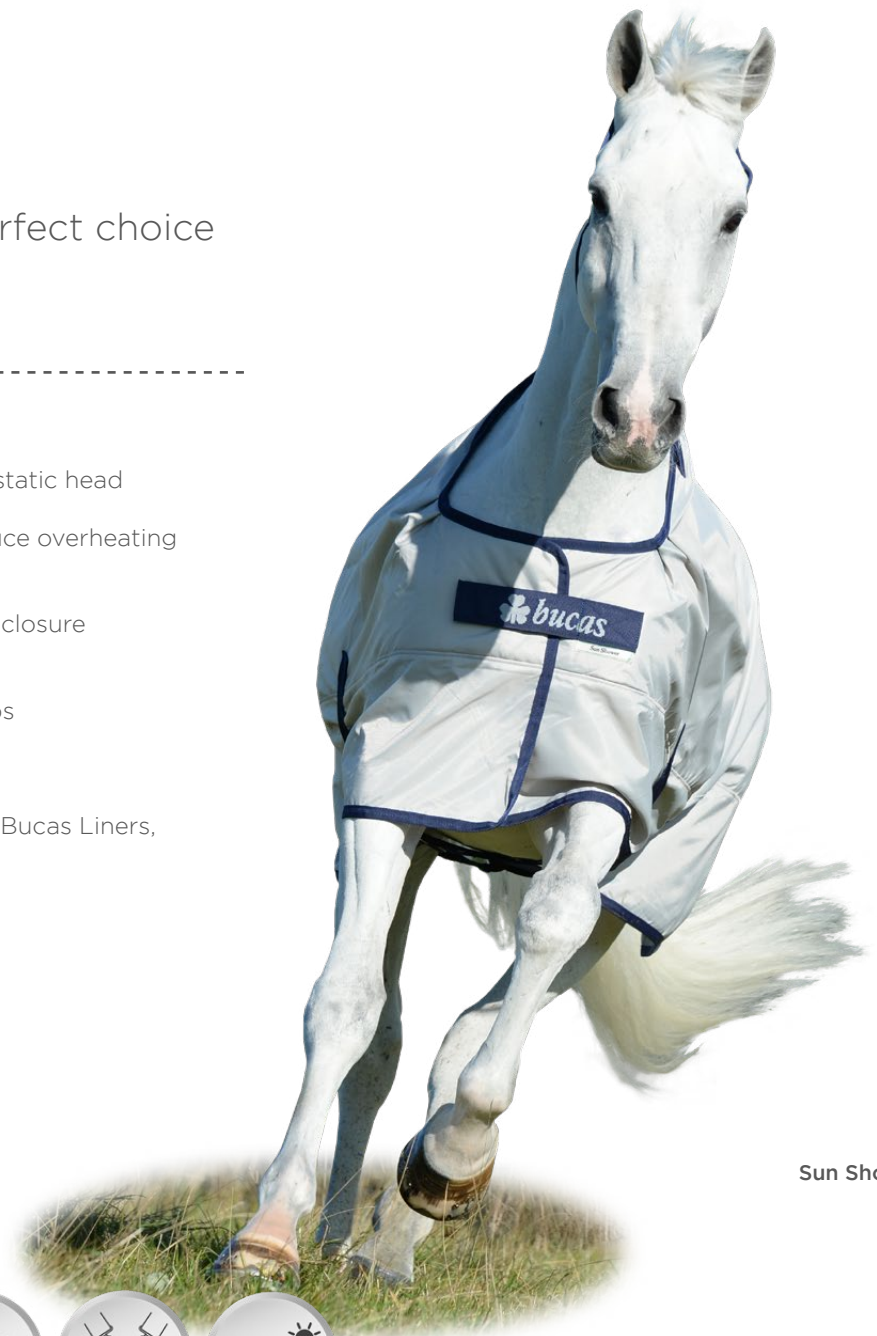
## Recommended Temperature Ranges\*



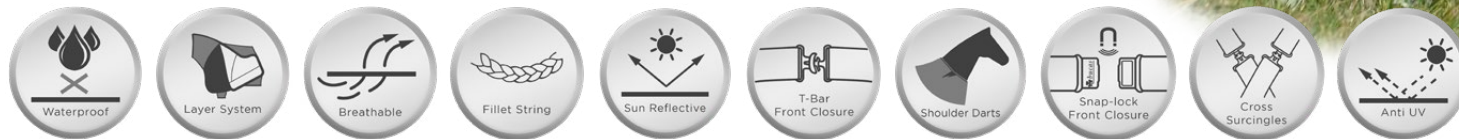
\* Actual range depends on many factors, including  
- clipped/unclipped - sunshine - humidity  
- wind - horse activity

## Features Include:

- Nylon outer, 840D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- Sun reflective colour helps reduce overheating
- Mesh lining
- Silk-feel shoulder lining
- T-bar with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Fillet string
- Attachments for Neck
- Connection points for use with Bucas Liners, Quilts, and Coolers



Sun Shower





Freedom Turnout  
Camouflage

# Freedom Turnout

The **Freedom Turnout Spring/Summer** range offers exceptional value for money with the guarantee of Bucas quality.

**Spring/Summer 2024 colours are: Fuchsia, Cool Blue, & Camouflage**

The Freedom Turnout comes with a Ripstop outer and is available as a Lightweight Turnout and Medium with 150g of insulation.

Three styles are available in the Freedom Turnout: Classic Cut, High Neck and Full Neck.

Well designed, easy to use, and available in Navy all year round. A choice of exciting seasonal colour combinations available in the Freedom Turnout Light: Available in a Classic cut and Full Neck in sizes 85/3'6 - 165/7'0. High Neck sizes 125/5'6 - 165/7'0.

## Product Codes:

- 663 Freedom Turnout 150
- 643 Freedom Turnout Light
- 673 Freedom Turnout Light Full Neck
- 596 Freedom Turnout 150 High Neck
- 595 Freedom Turnout Light High Neck

## Recommended Temperature Ranges\*



\* Actual range depends on many factors, including  
 - clipped/unclipped - sunshine - humidity  
 - wind - horse activity

## Features Include:

- Ripstop outer, 600D
  - Waterproof > 5000 mm Hydrostatic head
  - Breathable > 3000 g/24h/m<sup>2</sup>
  - Dermo-care lining
  - Overlap T-bar front closure
  - Cross surcingles
  - Attachment points for leg straps
  - Tail flap
  - Fillet string
- Freedom Turnout Light, Dermo-care lining & no insulation
  - Freedom Turnout 150, Dermo-care lining & 150g insulation



Freedom Turnout Full Neck  
Fuchsia

Freedom Turnout  
Cool Blue



Freedom Turnout  
Opal

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# Freedom Turnout

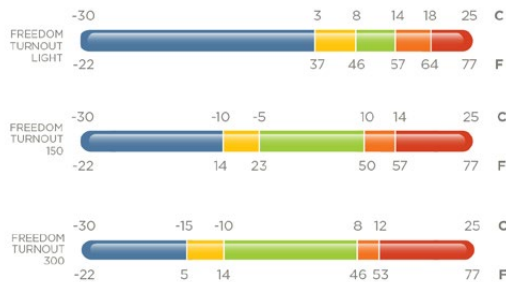
The **Freedom Turnout Autumn/Winter** range offers exceptional value for money with the guarantee of Bucas quality. Well designed, easy to use and available in Navy all year round. **Autumn/Winter 2024 colours are: Opal and Black with taupe binding.**

The Freedom Turnout comes with a Ripstop outer and is available as a Lightweight Turnout, Medium with 150g of insulation and Extra with 300g of insulation.

Three styles are available in the Freedom Turnout: Classic Cut, High Neck and Full Neck, with the Full Neck Medium and the Full Neck Extra coming with 150g of insulation on the neck piece.

Available in a Classic cut and Full Neck in sizes 85/3'6 - 165/7'0. High Neck sizes 125/5'6 - 165/7'0.

## Recommended Temperature Ranges\*



\* Actual range depends on many factors, including - clipped/unclipped - sunshine - humidity - wind - horse activity

## Product Codes:

- 662 Freedom Turnout 300
- 663 Freedom Turnout 150
- 643 Freedom Turnout Light
- 671 Freedom Turnout 300/150 Full Neck
- 672 Freedom Turnout 150/150 Full Neck
- 673 Freedom Turnout Light Full Neck
- 596 Freedom Turnout 150 High Neck
- 595 Freedom Turnout Light High Neck

## Features Include:

- Ripstop outer, 600D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m<sup>2</sup>
- Dermo-care lining
- Overlap T-bar front closure
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Fillet string
- Freedom Turnout 300, Dermo-care lining & 300g insulation
- Freedom Turnout 150, Dermo-care lining & 150g insulation
- Freedom Turnout Light, Dermo-care lining



Freedom Turnout Navy



Freedom Turnout Full Neck Black





Trot Turnout & Neck

# Trot Turnout

The Bucas **Trot Turnout** rug is specially designed to fit the shape of a trotting horse.

The Trot Turnout rug is waterproof and breathable with a 600D ripstop outer and a Silk-feel lining. Features include shoulder darts with elasticated double front T-bar front closure with a single Snap-lock magnetic fitting which makes this rug a great fit.

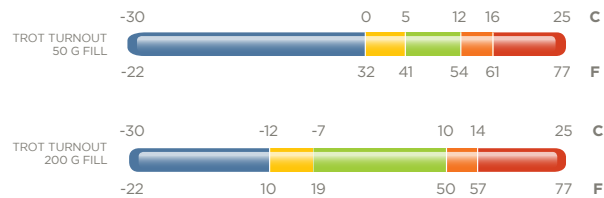
Available with 50g or 200g of insulation and it comes with attachment points for a Neck, which is sold separately.

Available in sizes 125/5'6 - 165/7'0 with 50g and 200g insulation.

## Product Codes:

- 537 Trot Turnout 50
- 538 Trot Turnout 200
- 539 Trot Turnout Neck

## Recommended Temperature Ranges\*



\* Actual range depends on many factors, including - clipped/unclipped - sunshine - humidity - wind - horse activity

## Features Include:

- Polyester ripstop outer, 600D
  - Waterproof > 5000 mm Hydrostatic head
  - Breathable > 3000 g/24h/m<sup>2</sup>
  - Silk-feel lining
  - Double T-bar with magnetic snap-lock front closure
  - Shoulder darts
  - Cross surcingles
  - Leg straps
  - Tail flap
  - Fillet string
  - Attachment points for Trot Turnout Neck
- Trot Turnout 50, Silk-feel lining & 50g insulation.
  - Trot Turnout 200, Silk-feel lining & 200g insulation
  - Trot Turnout Neck, Silk-feel lining & 50g insulation



Trot Turnout



Bucas Liner

**BUCAS** THE INTELLIGENT CHOICE

# Bucas Liner

The **Bucas Liner** is an integral component of the continually expanding Bucas Layering System.

Available in 100g, 200g or 300g of Thermobonded insulation and gives you the ability to turn your light turnout into the perfect transitional Autumn rug or a heavyweight winter rug. The front neck closure attaches to the Neck attachment points and the rear attachment hook and loop strap attaches to the rear D-rings of your top rug.

The Polyester silky outer sits perfectly with both the Bucas Stay-dry lining rugs and the Bucas Silk-feel/Dermo-care lined rugs. It comes in a reduced depth and is quilted so the liner sits perfectly underneath your Bucas rug. The Liner comes with the convenient Dermo-care lining which helps to wick the moisture from your horse's skin while keeping the coat silky smooth.

## Features Include:

- Polyester quilted outer
- Dermo-care lining
- Shoulder darts
- Reduced depth
- Front and rear attachment points for use under Bucas rugs
- Bucas Liner 300 - Dermo-care lining & 300g thermobonded insulation
- Bucas Liner 200 - Dermo-care lining & 200g thermobonded insulation
- Bucas Liner 100 - Dermo-care lining & 100g thermobonded insulation

## Product Codes:

- 553 Bucas Liner 300
- 552 Bucas Liner 200
- 551 Bucas Liner 100





Bucas Stable Sheet

# Bucas Stable Sheet

The **Bucas Stable Sheet** is a great choice for a light stable sheet that can be used with the Bucas range of Liners, Quilts, and Coolers, which come with attachment points for use with the Bucas Layer System.

The Bucas Stable Sheet is designed to fit perfectly with the Bucas Layer System, making it easy to protect and complement your Bucas Liners, Quilts, and Coolers.

The front neck closure attaches to the Neck attachment points, and the rear hook and loop strap attaches to the rear D-rings of your top rug. The polyester silky outer prevents bedding from sticking to your rug, while shoulder darts ensure ample space around the shoulders. The T-bar front closure with magnetic Snap-lock and cross surcingles keep the rug secure while in use.

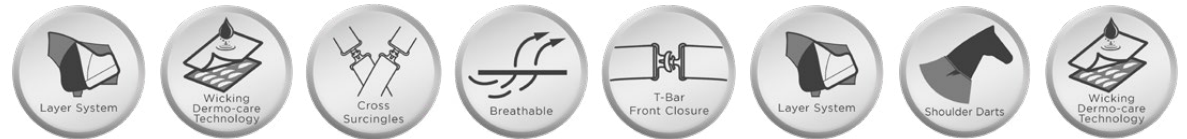
Available in sizes 125/5'6 - 165/7'0

## Features Include:

- Polyester outer
- T-bar with magnetic Snap-lock front closure
- Dermo-care lining
- Shoulder darts
- Cross surcingles
- Fillet string
- Connection points for use with Bucas Liners, Quilts & Coolers

## Product Codes:

- 608 Bucas Stable Sheet



# Bucas Therapy Liner

This range of therapeutic rugs are ideal for horses with back problems or those that are slow to warm up when riding. They can also accelerate the recovery process of some ailments in a natural environment. The therapy properties cannot be washed out as it is integrated into the fabric.

The Liner can be used under Bucas Turnout or Stable rugs that have front neck attachments and rear D-ring attachment points. The outer of the Liner is made of strong silky nylon, which sits perfectly under Bucas Stay-dry lining rugs and Bucas Silk-feel/Dermo-care lined rugs. It is available with 150g of Thermobonded insulation and is great for warming up your horse's muscles before work during competitions. The Silk-feel/Dermo-care lining helps keep your horse's skin in top condition while they feel the benefits of the Bucas Therapy!

## Features Include:

- Therapy Material
- Polyester quilted outer
- Dermo-care lining
- Shoulder darts
- Reduced depth
- Front and rear attachment points for use under Bucas rugs
- 150g insulation

## Product Code:

- 554 Therapy Liner 150







# Bucas Quilt

The **Bucas Quilt** is a versatile stable rug that can be used on its own or as an extra layer under your Bucas Turnout or Stable rug.

The outer is a strong Oxford fabric which is durable and breathable. The quilt is available with 2 choices of lining – Stay-dry lining and Silk-feel Dermo-care lining. Both of these linings have moisture-wicking properties, with the Stay-dry lining acting faster because of its fleece texture and the Dermo-care silky lining smooth against the horse's skin.

Thermobonded insulation of 50g, 150g and 300g gives you a great selection of insulation for your horse. The range also is available in a Big Neck option which is ideal for horses that are wider across the chest and breeds of horses like Friesians, Andalusians and Draughts. Sizes available are 85/3'6 – 170/7'2 in 150 SD, both Big Neck styles available in 125/5'6 – 165/7'0 and 300 SD, 300 SF, 150 SF and 50 SF all available in sizes 115/5'0 – 165/7'0. The Bucas Quilt Neck is also available in sizes XS-XL and is sold separately

## Features Include:

- Oxford Fabric outer, 600D
- T-bar with Snap-lock closure
- Dermo-care (SF) or Stay-dry (SD) lining
- Shoulder darts
- Cross surcingles
- Silk-feel lining on shoulders (in SD version)
- Attachments for leg straps
- Fillet string
- Attachment for Quilt Neck
- Attachment points for use with Bucas turnouts or stable rugs

## Product Codes:

- 453 Bucas Quilt 300 SD
- 451 Bucas Quilt 150 SD
- 456 Bucas Quilt 150 SD Big Neck
- 454 Bucas Quilt 300 SF
- 452 Bucas Quilt 150 SF
- 458 Bucas Quilt 50 SF
- 459 Bucas Quilt 50 SF Big Neck
- 450 Bucas Quilt Neck

Bucas Quilt 300 SD, Stay-dry lining & 300g insulation

Bucas Quilt 150 SD, Stay-dry lining & 150g insulation

Bucas Quilt 300 SF, Dermo-care lining & 300g insulation

Bucas Quilt 150 SF, Dermo-care lining & 150g insulation

Bucas Quilt 50 SF, Dermo-care lining & 50g insulation

Bucas Quilt Neck, Dermo-care lining & 150g insulation



33



Bucas Quilt

**BUCAS** THE INTELLIGENT CHOICE

[www.bucas.com](http://www.bucas.com)



Freedom Stable  
Black

# Freedom Stable & Twill

The Freedom range offers exceptional value for money with the guarantee of Bucas quality. Well designed, easy to use, both Stable rugs and Twills are available in Navy all year round, with the Twill for **Spring/Summer 2024** available in **Cool Blue** and **Fuchsia**, and Freedom Stable **Autumn/Winter 2024** available in **Opal** and **Black** with **taupe** binding.



Freedom Stable  
Navy

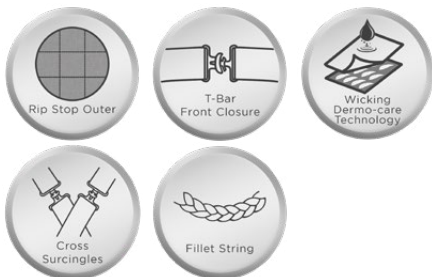
The **Freedom Stable** is a comfortable, breathable stable rug with a ripstop outer and dermo-care lining against your horse's skin. With a choice of insulations of 150g and 300g, front T-bar closure with hook and loop strap, cross surcingles and a fillet string which helps secure the rug in place.

#### Features Include:

- Ripstop outer, 600D
- Overlap T-bar front closure
- Dermo-care lining
- Cross surcingles
- Attachment points for leg straps
- Fillet string

#### Product Codes:

- 640 Freedom Stable 300
- 641 Freedom Stable 150
- Freedom Stable 300, Dermo-care lining & 300g insulation
- Freedom Stable 150, Dermo-care lining & 150g insulation



The **Freedom Twill Sheet** is a great summer stable sheet option for your horse. Made from a strong, 100% Polyester twill fabric it is an ideal stable, summer and travel sheet. T-bar front closure, cross surcingles and a fillet string help keep the rug in place.

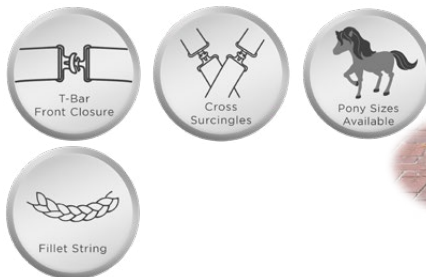
Available in Classic cut and sizes 85/3'6 - 165/7'0.

#### Features Include:

- Single layer polyester twill
- Overlap T-bar front closure
- Cross surcingles
- Silk-feel lining on shoulders
- Fillet string

#### Product Codes:

- 417 Freedom Twill
- Freedom Twill, Polyester twill fabric



Freedom Stable  
Opal

Freedom Twill  
Fuchsia

Freedom Twill  
Cool Blue



Shamrock Power  
Black

**BUCAS** THE INTELLIGENT CHOICE

# Shamrock Power

The **Shamrock Power** is an ideal multi-functional rug that performs superbly as a sweat, travel or light stable rug.

Manufactured using two layers of Bucas Stay-dry fabric. The Shamrock Power has a Stay-dry, antibacterial inner lining, and a Polyester outer.

The Stay-dry fabric can be put on a wet horse and it wicks moisture away and ensures that the horse dries faster.

The anti-bacterial lining helps to keep the rug fresh and in good condition.

The polyester outer repels bedding, so should your horse lay down while wearing the cooler, minimal bedding will stick to the rugs unlike fleece coolers.

Available in sizes 85/3'6 - 170/7'2.

## Features Include:

- Double layer heavyweight cooler
- T-bar with magnetic Snap-lock closure
- Stay-dry & Anti-bacterial lining
- Shoulder darts
- Detachable internal cross surcingles
- Silk-feel lining on shoulders
- Attachments for leg straps
- Fillet string
- Attachment points to use under any Bucas turnouts or stable rugs

## Product Codes:

- 555 Shamrock Power
- 646 Shamrock Power Full Neck



Shamrock Power  
Navy



Shamrock Power Full Neck  
Black



Printed Cooler

# Bucas Coolers

## Power Cooler

The **Power Cooler** is a high performance, lightweight, multipurpose rug, ideal as a sweat, travel, competition and stable rug. Available in navy and black, in sizes 85/3'6 - 165/7'0.

### Features Include:

- Single layer cooler
- T-bar with Snap-lock closure
- Stay-dry qualities
- Shoulder darts
- Detachable Internal cross surcingles
- Silk-feel lining on the shoulders
- Fillet string
- Attachment points for use under Bucas turnouts or stable rugs

### Product Codes:

- 635 Power Cooler
- 635 Power Cooler 2023
- 532 Power Cooler & Neck



## Competition Cooler

The **Competition Cooler** is a practical light-weight cooler for travelling on warm competition days. The Stay-dry lining keeps the horse dry and comfortable, and the lower mesh part allows air to circulate to help cool the horse.

Available in Navy, in sizes 115/5'0 - 165/7'0.

### Features Include:

- T-bar with Snap-lock closure
- Stay-dry qualities
- Shoulder darts
- Detachable Internal cross surcingles
- Silk-feel lining on shoulders
- Fillet string
- Attachment points to use under any Bucas turnouts or stable rugs

### Product Codes:

- 639 Competition Cooler



## Prize Cooler

The **Prize Cooler** is popular for use as prizegiving rugs but also can be used as a cooler because of its Stay-dry qualities. Available in navy and black and with or without the Bucas logo in silver or gold. Sizes 115/5'0 - 170/7'2.

### Features Include:

- Single layer cooler
- T-bar front closure
- Stay-dry qualities
- Shoulder darts
- Silk-feel lining on the shoulders
- Fillet string
- Attachment points for use under Bucas turnouts or stable rugs

### Product Codes:

- 631 Power Prize Cooler



## Panel Prize Cooler

The **Panel Prize Cooler** has a removable panel which can be embroidered or screen printed for use as a prize-giving rug at shows. Rug is fully functional once panel is removed. Available in navy or black and in sizes 115/5'0 - 165/7'0. For Printed Panel Coolers and Printed Coolers with your own design, contact your Bucas agent.

### Features Include:

- Single layer cooler
- T-bar front closure
- Stay-dry qualities
- Fillet string
- Attachment points to use under any Bucas turnouts or stable rugs

### Product Codes:

- 592 Panel Prize Cooler
- 423 Printed Panel Cooler
- 421 Printed Cooler





Therapy Cooler



# Bucas Therapy Coolers



The **Bucas Therapy** range helps to effectively prevent and treat a vast array of ailments. Effective and non-invasive therapy for your horse.

The therapeutic material is made from an extremely fine, stainless steel mesh which reflects the natural magnetic field created inside the body. This stimulates blood circulation and oxygen flow in the horse's body and back, which heals and reduces both swelling and inflammation, promoting faster healing. It can be left on your horse for 24 hours, seven days a week if necessary as it is NOT a magnetic rug, but it is advised to slowly increase and monitor the use of this or any therapy rug when first used.

This therapy is ideal for helping horses with back problems or those horses who are a little slow to warm up before riding. It also has been known to accelerate and compliment the recovery process of some ailments, in a natural environment. The therapeutic properties cannot be washed out.

The **Bucas Therapy Cooler** is designed to be used as a multi-purpose rug, suitable for travel, cooling down after exercise or as a stable rug. The cooler has the therapy fabric covering the back of the horse and Stay-dry fleece lower. This means the rug can be used on a sweaty or wet horse as the Stay-dry qualities will dry the horse, while enjoying the soothing relief of the therapeutic fabric. The Bucas Therapy Cooler is not only therapeutic for your horse, but also practical for you with its easy-to-use magnetic Snap-lock front closure and attachment points for use under Bucas rugs. Available in sizes 85/3'6 - 170/7'2, with a Big Neck version available in sizes 125/5'6 - 165/7'0. Bucas Therapy Cooler Neck sold separately.

**Bucas Therapy Mesh Cooler** rug is ideal for use during the warmer months of spring/summer/autumn. It comes with the same benefits as the other Bucas Therapy products but with a lightweight mesh lower to help circulate the air around the horse's body during hot/humid days. Available in sizes 115/5'0 - 165/7'0 with the Bucas Therapy Mesh Neck sold separately.

**Bucas Therapy Cooler Neck and Mesh Neck** are also available to complete the full body effect of the Therapy. The therapeutic material covers the mane and crest area of the horse, helping to increase the circulation to these areas. Silk-feel lining against the mane prevents rubs.

Neck sizes: XS - XL.

#### Product Codes:

- 416 Bucas Therapy Cooler
- 466 Bucas Therapy Cooler Big Neck
- 415 Bucas Therapy Mesh Cooler
- 581 Bucas Therapy Cooler Neck
- 580 Bucas Therapy Mesh Neck



**Bucas Therapy Mesh Cooler & Neck**  
Navy/Orange



Sweet-Itch X Light

# X-Range Fly Protection

The **Bucas X-Range** is a specially developed collection of fly rugs that help protect your horse from flies and offers superb UV protection

The **Sweet-Itch X Light** is an extra deep Sweet-itch protective rug that has an upper part in a solid polyester fabric for maximum protection and a lower part in a mesh fabric offering both fly protection and good air circulation.

Available in a classic cut in sizes 115/5'0 - 165/7'0.  
The Big Neck version is available in sizes 125/5'6 - 165/7'0.

The **Buzz-Off X** fly rug is made from a special extra-deep lightweight mesh fabric that helps block out flies and protects against sun bleaching. The extra deep sides of the rug helps to keep flies away and also helps the air to circulate around the legs of the horse. The unique belly wrap is secured with three surcingles and protects this sensitive area from flies.

Available in sizes 115/5'0 - 165/7'0, with a Big Neck style available in sizes 125/5'6 - 165/7'0.

## Product Codes:

- 522 Buzz-Off X
- 533 Buzz-Off X Big Neck
- 521 Sweet-Itch X Light
- 526 Sweet-Itch X Light Big Neck

## Features Include:

- Extra deep sides
- Integrated neck with head/earpiece
- Silk-feel lining on shoulder and neck
- Anti UV
- T-bar with magnetic Snap-lock
- Shoulder darts
- Wrap around belly protection
- 3 surcingles
- Tail flap
- Leg straps
- Fillet string



43



Buzz-Off X



Buzz-Off Zebra & Neck

**BUCAS** THE INTELLIGENT CHOICE

# Buzz-Off Zebra

The **Buzz-Off Zebra** range of fly and insect products are made from a specially developed lightweight fine mesh fabric with Zebra print.

Research has discovered that flies hate the Zebra stripes as they find them confusing. They get disorientated by the contrast of the black and white stripes, compared to solid colours, and so tend to steer clear of them!

The **Buzz-Off Zebra Full Neck** rug provides protection for the horse's body and neck. The neck helps protect the mane from flies, and an elasticated brow band helps keep the neck piece in place as the horse grazes. The belly pad protects the belly of the horse and helps keep the rug in place. The large tail flap protects the tail from flies.

Also available with a detachable neck version, the **Buzz-Off Zebra & Neck** offers the same great features but with the convenience of a removable neck piece.

The **Buzz-Off Rain Zebra & Neck** has the Zebra fly sheet with a waterproof upper to protect your horse. The removable neck and waterproof upper offers full body and neck protection from flies as well as letting the rain roll off your horse's back.

Available in full neck version, in sizes 85/3'6 - 170/7'2 and removable neck, in sizes 115/5'0 - 165/7'0.

The **Sweet-Itch Zebra** is made from a specially developed fabric that blocks entry of the smallest of insects. The rug offers full body cover, with a neck that reaches to the ears covering the whole mane area. An elasticated, detachable belly pad covers from the elbow to the sheath, offering full body protection for your horse. The rug also offers UV protection for horses preventing sunburn and stopping the coat from getting bleached. Available in sizes 125/5'6 - 170/7'2.

## Features Include:

- Zebra stripe
- T-bar with Snap-lock front closure
- Elasticated and detachable belly pad
- Shoulder darts
- Silk-feel lining on the shoulders
- Elasticated browband to help secure neck piece
- Tail flap
- Fillet string
- Leg straps
- Includes Belly Pad Extender Straps

## Product Codes:

- 609 Buzz-Off Zebra Full Neck
- 524 Buzz-Off Zebra & Neck
- 535 Buzz-Off Rain Zebra & Neck
- 649 Sweet-Itch Zebra



\*Buzz-Off Rain Zebra & Neck



Buzz-Off Zebra Full Neck & Mask



Sweet-Itch Zebra



Buzz-Off Rain Zebra & Neck



Buzz-Off & Neck

# Buzz-Off Range

The **Buzz-Off** range is made from a specially developed lightweight fine mesh fabric that helps block out flies.

The **Buzz-Off Full Neck** rug provides protection for the horse's body and neck. The elasticated and detachable belly pad ensures that the rug is kept in place as well as protecting the belly from insects and flies. Also available in a detachable neck version, the **Buzz-Off & Neck** gives you the flexibility for use without the neck piece.

The **Buzz-Off Rain & Neck** with removable neck is perfect for changeable summer weather. The upper part of the Buzz-Off Rain is waterproof and breathable while the lower part is made of Buzz-Off fly sheet fabric. Together you have a lightweight, UV protective and waterproof rug. The elasticated and detachable belly pad gives protection to the belly of the horse and helps to stabilise the rug in position.

The **Buzz-Off Classic** is ideal if there is no need for neck protection.

Available in full neck and with a removable neck in sizes 85/3'6 - 165/7'0, and in classic cut rain in sizes, 115/5'0 - 165/7'0.

## Features Include:

- Lightweight mesh
- T-bar with Snap-lock closure
- Silk-feel lining on shoulders & crest of neck
- Elasticated and detachable belly pad
- Leg straps
- Extra deep tail flap
- Fillet string
- Includes Belly Pad Extender Straps

## Product Codes:

- 607 Buzz-Off Full Neck
- 617 Buzz-Off Classic
- 525 Buzz-Off & Neck
- 534 Buzz-Off Rain & Neck



Buzz-Off Classic



Buzz-Off Full Neck



Buzz-Off Rain & Neck



\*Buzz-Off Rain



Freedom Fly Sheet  
Cool Blue



# Freedom Fly Sheet

The **Freedom** range offers exceptional value for money with the guarantee of Bucas quality.

The **Freedom Fly Sheet** is a lightweight mesh fly rug that allows air to circulate around your horse to keep them cool and prevent flies from agitating them.

Full neck protection and a large tail flap covers the areas prone to fly attacks and external cross surcingles help to protect the belly area. The Freedom Fly rug comes with the same features as the Freedom Turnout and Twill, like the fit and the overlap front closure with T-bar.

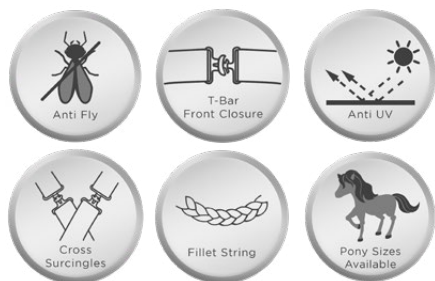
It also has Silk-feel lining along the mane, wither, shoulders and chest to prevent any rubbing.

Available in Silver and Freedom Spring/Summer 2024 colours, Cool Blue and Fuchsia.

Available in full neck sizes 85/3'6 - 165/7'0.

## Product Codes:

- 434 Freedom Fly Sheet



## Features Include:

- Mesh fly fabric
- Integrated neck
- Overlap T-bar front closure
- Silk-feel lining on shoulders & crest of neck
- Cross surcingles
- Fillet string
- Leg straps
- Tail flap



Freedom Fly Sheet  
Silver

Freedom Fly Sheet  
Fuchsia

# Buzz-Off Pro Mask

Superior breathability and effective fly protection, the Buzz-Off Pro Mask is designed for maximum functionality and unmatched performance.

50

The soft breathable fabric delivers an impressive >70% UV protection. The stiff fabric of the face mesh acts as a barrier against flies and offers UV protection.

A reinforced browband positions the mask away from the horse's forehead, allowing the high-tenacity face mesh to rest comfortably off the horse's face, ensuring ample eye clearance.

Soft fleece binding reduces friction, enhancing overall comfort.

Elasticated Hook & Loop closures offer convenient adjustability, ensuring a secure and customisable fit for your horse.

Sizes: Small - XLarge

#### Features Include:

- Breathable fabric
- Buzz-Off mesh ears
- High-tenacity face mesh
- Soft binding to reduce friction
- Elasticated headpiece
- Hook & Loop closure to secure mask

#### Product Codes:

- 576 Buzz-off Pro Mask



# Fly Masks



The Bucas range of Fly Masks helps to protect your horse's eyes and face from flies. Available in Light Blue and Zebra Stripe, the Zebra factor is scientifically proven to help keep the flies away! They can all be used with the Bucas range of fly rugs or by themselves.

## Buzz-Off Deluxe Fly Mask

The lightweight Deluxe Fly Mask offers super protection against insects and sun. Reinforced darts help keep the mesh fabric away from the horse's eyes. Available in Blue and Zebra stripe, with the Blue version also available with no ears, suitable for horses who dislike having their ears covered. Available in size XXXS - XL.

### Product Codes:

- 574 Buzz-Off Zebra Deluxe Fly Mask
- 571 Buzz-Off Deluxe Fly Mask - no ears
- 570 Buzz-Off Deluxe Fly Mask



## Buzz-Off Fly Mask

The Buzz-Off Fly Mask can be used with the Buzz-Off rugs or on its own and provides excellent protection.

Eye Darts help to keep the mask away from the eyes, while an Elasticated Throat Lash helps to keep the mask in place.

Available in Blue and Zebra stripe.

Available in size XXXS - XL.

### Product Codes:

- 650 Buzz-Off Fly Mask
- 651 Buzz-Off Zebra Fly Mask



## Freedom Fly Mask

The Freedom Fly Mask provides excellent protection and can be used with the Freedom Fly Rugs or on its own.

Available in Silver and Freedom Spring/Summer colours in sizes XXXS - XL.

### Product Code:

- 652 Freedom Fly Mask



# Foal Products



The Bucas **Foal Turnout** is designed to grow with your foal.

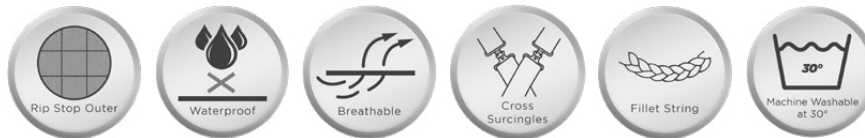
The Foal Turnout rug has three adjustment points on the chest pad and two on the belly pad to accommodate a growing foal.

Silk-feel lining and 50g of insulation will keep your foal warm and dry.

The rug comes in one size 79 x 57cm, and can be adjusted as follows-

**Features Include:**

- Ripstop outer, 600D
- Waterproof and breathable
- Silk-feel lining
- Adjustable front strap
- Adjustable belly pad
- Reflective strips on rear and tail flap
- Tail flap
- Elasticated and adjustable fillet string



**Foal Turnout Adjustment Guide**

Size		S	M	L
Back Length	79cm			
Depth of rug	57cm			
Depth of belly		54cm	58cm	61cm
Length of rug		97cm	100cm	104cm



**Dublin Foal Halters**

The Dublin Foal Halter offers additional adjustability in order to cater for growing foals. There are three adjustable buckles. Available in an assortment of colours.

**Product Code:**

- 520 Foal Turnout 50
- 412 Dublin Foal Halter

# Halters & Leads

## Bucas Halters

The legendary Bucas halters are designed to provide great comfort. This is provided by the soft, yet strong “silk-feel” webbing and the padded nose and headbands. A specially, shaped ring makes it easier to open and close the halter with the snap hook and prevents the hook from rubbing against the horse. The snap hook is designed so it is not affected by snow, ice and low temperatures. There is also an adjustable headpiece with a prong buckle.

Available in two styles the **Comfort Halter** with added padding on the headpiece and noseband and the **Dublin Halter**.

The **Comfort Halter** is available in sizes Pony - XFull, colours black, brown, navy and Zebra, and the **Dublin Halter** is available in 14 different colours to match your Bucas Halters in sizes Foal - XFull.

### Product Code:

- 401 Comfort Halter
- 403 Comfort Halter Zebra
- 412 Dublin Halter



## Bucas Leads

**Bucas Dublin Leads** are a padded 2m lead, available in an assortment of colours to match Dublin Halters.

The **Stallion Lead** has a 50cm chain attached for extra control when leading horses, available in silver and gold.

### Product Code:

- 212 Dublin Lead
- 213 Stallion Chain Lead



# Exercise Rugs

## Bucas Therapy Walker Rug



The **Bucas Therapy Walker** rug is designed for use while the horse is being hand-walked or on a walker. It helps increase blood circulation and warms up the muscles faster as the material prevents the escape of the horse's natural magnetic field and reflects this back into the body, working naturally and non-invasively. It is ideal for warming up and helps muscles recover faster when cooling down. The high cut over the shoulders ensures free and unrestricted movement, and prevents rubbing while the horse is moving. Available in navy and sizes S/125/5'6 - XL/155/6'9.

### Features Include:

- Waterproof & breathable
- T-bar with Hook and Loop closure
- Ripstop outer
- Dermo-care lining
- Therapeutic fabric
- Reflective strips on rear
- Cross surcingles
- Fillet String

### Product Code:

- 481 Bucas Therapy Walker Rug



## Bucas Walker Rug

The **Bucas Walker Rug** is designed for use while the horse is being hand-walked or on a walker. The high cut over the shoulders ensures free and unrestricted movement.

Available in navy and sizes  
S/125/5'6 - XL/155/6'9.

### Features Include:

- Waterproof & breathable
- T-bar with Hook and Loop closure
- Ripstop outer
- Dermo-care lining
- Cross surcingles
- Reflective stripes on rear
- Fillet string

### Product Code:

- 485 Bucas Walker Rug



## Bucas Therapy Quarter Sheet



The **Bucas Therapy Quarter Sheet** helps increase blood circulation and warm up muscles faster while you ride. The material prevents the escape of the natural magnetic field of the horse's back and reflects this back into the body, working naturally and non-invasively. It is ideal for warming up and helping the horse's muscles recover faster when cooling down. The sheet is waterproof and breathable with a ripstop outer. Available in size S/125/5'6 - XL/155/6'9.

### Features:

- Waterproof & Breathable
- Ripstop outer
- Therapeutic fabric
- Fillet String
- Reflective strip on rear
- Reflective Piping

### Product Code:

- 419 Bucas Therapy Quarter Sheet



# Exercise Rugs

## Bucas Riding Rug

The **Bucas Riding Rug** is the ideal all weather exercise rug. Perfect for riding out in cold or dark days as it helps keep your horse dry and warm while you exercise. It is waterproof and breathable with a ripstop outer and the stay-dry, antibacterial fleece lining helps wick the moisture from the horse's back, keeping the rug fresh. The Hook and Loop attachment at the withers keeps the rug in place and is easy to remove while still mounted and reflective stripes at the rear and tail help keep you illuminated in the dark.

Available in navy and sizes S/125/5'6 - XL/155/6'9.

### Features Include:

- Waterproof & Breathable
- Ripstop outer
- Stay-dry, antibacterial fleece lining
- Reflective piping and reflective stripe on rear
- Tail Flap
- Fillet String

### Product Code:

- 638 Bucas Riding Rug



## Bucas Rain Protector

The **Bucas Rain Protector** is a waterproof, breathable and lightweight sheet designed to keep your horse and tack dry in the rain.

It is secured with Hook and Loop straps, at the poll, the neck and the belly. Openings on the side for stirrups means the rug can be used while riding. Perfect for those wet competition days.

Available in navy and sizes S/M/L.

### Features Include:

- Polyester Outer
- Waterproof & Breathable
- Lightweight
- T-bar front closure
- Full body coverage
- Single belly surcingle
- Fillet String
- Stirrup slips

### Product Code:

- 642 Bucas Rain Protector



## Buzz-Off Riding

The **Buzz-Off Riding** is a lightweight mesh, two part riding rug with a detachable neck piece allowing for different levels of protection. The hood protects the horse's neck, chest and shoulders. It comes with an elastic brow-band to help keep the rug in position up the neck and attaches with Hook and Loop straps to the riding rug at the withers and in front of the saddle.

Available in silver or zebra stripe and sizes S/125/5'6 - XL/155/6'9.

### Features Include:

- Lightweight mesh fabric
- Anti Insect
- Anti UV
- Tail Flap
- Reflective strip on rear and piping
- Fillet String

### Product Codes:

- 647 Buzz-Off Riding Silver
- 560 Buzz-Off Riding Zebra



# Bucas Accessories

## Therapy Saddle Pad



The **Bucas Therapy Saddle Pad** features the Bucas Therapy Material which helps to warm up the muscles quicker and promotes the circulation of blood in the muscles.

The saddle pad also helps the horse cool down slower preventing any build-up of lactic acid which can be a factor for some horses. The pad features a waffle lining which will absorb the horse's sweat, while not interfering with the Therapy material.

Available in Dressage and All-purpose/Jump cut, with hook and loop attachment points and girth loops to keep the pad in place under the saddle and a high whithers/shaped back makes it a comfortable fit. Fits 17" - 18" saddles

### Product Codes:

- 774 Bucas Therapy Saddle Pad - Jump
- 775 Bucas Therapy Saddle Pad - Dressage



## Max Saddle Pad

The **Bucas Max Saddle Pads** are layered with our Antibacterial Stay-dry fabric. This layer helps remove sweat and moisture from the horse's back, ensuring that it is always a comfortable fit. The anti-bacterial lining helps to keep the saddle pad fresh.

Quilted with high-density wadding and hook and loop attachment points and girth straps helps keep the pad in place under the saddle.

- Available in:
- Black with silver piping,
  - Navy with silver piping,
  - Navy with gold piping,
  - White with white piping

Fits 17" - 18" saddles.

### Product Codes:

- 766 Max Saddle Pad - Jump
- 767 Max Saddle Pad - Dressage

## Fly Bonnets

The **Fly Bonnet** from Bucas is the perfect match with your Bucas Max Saddle Pads! It is designed with soft crocheted fabric which is pliable to help fit. The soft ears do not restrict movement, keeping your horse comfortable while wearing it.

Available in black, white and navy to match your Max Saddle pads and in one size.

### Product Code:

- 730 Fly Bonnet

## Brushing Boots

The **Brushing Boots** from Bucas offer perfect protection for your horse's legs while exercising.

Made from durable, synthetic leather outer and synthetic sheep skin inner, the wide hook and loop straps help secure the boots on your horse's legs.

Available in black, in sizes Medium and Large. Sold in sets of two.

### Product Code:

- 709 Brushing Boots





# Bucas Travel Products

## 2020 Boots

The **Bucas 2020 Boots** are made of tough outer nylon fabric and a Stay-dry inner lining. Cushioned padding helps to fully contour to the horse's leg.

Three large straps on the front boot and four large straps on the rear boot, and elasticated top and bottom straps on front and hind boot help secure the fit of the boots.

The unique front boots close differently to normal traditional travel boots.

The straps fasten forward, this means the boots close across the tendons leaving the back of the knee open, for ease of movement but covering the front of the knee to protect the joint from any bangs or injury while travelling.

The Stay-dry lining helps to dry wet legs faster so by the time you finish your journey home and remove the travel boots your horse's legs will be dry and comfortable!

Available in Full and Cob in Black and Navy. Sold in sets of four.

### Product Code:

- 707 2020 Boots



## Freedom Boots

**Bucas Freedom Boots** provide protection and offer a great fit and ease of handling.

The boots are made with padded foam, tough ripstop outer and three large Hook and Loop straps to give protection when travelling.

Available in Full, Cob and Pony sizes in Black. Sold in sets of four.

### Product Code:

- 706 Freedom Boots



## Tail Protector & Bag

The **Bucas Tail Protector & Bag** offers great protection for the horse's tail with a padded wrap around the dock, and a secure, elasticated fastening around the tail.

The added security of a Hook and Loop feature means you can attach the Tail Protector to your Bucas Coolers to prevent them from slipping. It also has a waterproof, integrated tail bag to help keep your horse's tail clean while travelling.

Available in Black and Navy. One size.

### Product Code:

- 720 Tail Protector



# Bucas Essentials



## Bucas Rug Wash

**Bucas Rug Wash** is ideal for use on all Bucas rugs. For full guarantee on Bucas rugs, Bucas Rug Wash should only be used. This special phosphate-free wash is ideally suited for all waterproof and water repellent rugs as well as other articles of waterproof fabrics. Bucas Rug Wash is available in 250ml and 5 litre bottles.

- Bucas rugs should be hand washed or machine washed at a maximum of 30°C.
- Use 50ml for 4.5kg of dry washing or 25ml for 10 litres of water.
- Do not machine dry or spin dry.
- Dry flat or hang to dry at room temperature.
- Do not use fabric conditioner or other chemicals.

**Product Code:**

- 901 Bucas Rug Wash



## Bucas Repair Kit

The **Bucas Repair Kit** to repair any unwanted rips or holes in your Bucas rugs. The repair kit comes with clear instructions on how to repair your rug using the items contained in the kit. The repair kit includes a swatch of waterproof material, gloves, two tubes of Stormsure glue and a spatula. The swatch of material is placed on the inside of the rug when repairing so no need for different colour nations to match the repaired rug.

**Product Code:**

- 970 Bucas Repair Kit



## Bucas Rug Conditioner

The **Bucas Rug Conditioner** helps to restore the water repellent finish of your Bucas turnout rug. Should be used on the outside of your clean turnout rug. Only use in well ventilated areas. Available in 500ml and 5 litre.

**Product Code:**

- 903 Bucas Rug Conditioner



## Bucas Saddle Cover

The **Bucas Saddle Cover** is a very handy Stay-dry fleece cover with elastic sides that wraps snugly on most saddles, protecting them from the elements when in storage or when being transported. Available in navy with the Bucas logo, no tack room is complete without it.

**Product Code:**

- 794 Max Saddle Cover



## Chest Extenders

**Chest Extenders** are great for horses that need that extra bit of room from time to time or measure in between sizes on a Bucas measuring tape.

Available for the majority of Bucas rugs and include Click'n Go, Snap-lock, T-bar and Hook and Loop closures.

**Product Code:**

- 801 Standard Extender
- 802 T-bar Magnetic
- 803 Click'n Go Magnetic

# Bucas Essentials

## Deluxe Tail Cord

The **Deluxe Tail Cord** is a PVC covered elasticated tail cord that works the same as a fillet string.

Easy to clean and helps keep your horse's rug in place.

Available in four sizes,  
25cm / 35cm / 40cm / 50cm.

### Product Code:

- 688 Deluxe Tail Cord



## Belly Pad Extender Strap

The **Belly Pad Extender Strap** is a helpful extender to extend the width of the Belly Pads used for our fly and sweet-itch rugs. An elastic loop on one side loops into the D-ring of the rug and the metal snap attaches to the snap on the belly pad.

Sold in packs of two.

### Product Code:

- 158 Belly Pad Extender Straps



59



## Elasticated Leg Straps

The **Bucas Elasticated Legs Straps** are an essential addition to any tackroom. Adjustable and elastic for stretch, with two metal clips on each end, they are easy to attach to any Bucas rugs with attachment points for leg straps. Sold in pairs and one size only.

### Product Code:

- 689 Elasticated Leg Straps
- 687 Elastic Loop Leg Straps

## Bucas Therapy Shawl

The **Bucas Therapy Shawl** for humans! Offering all the benefits of the Bucas Therapy range. The shawl will help reflect the natural magnetic field back into the body. This helps to warm up the muscles, increase the circulation and help ease any muscle aches and pains, so you too can feel the benefits your horse or dog feels while wearing their Bucas Therapy products. One size - 130 x 40cm.



### Features Include:

- Therapy Material
- Press stud closure

### Product Code:

- 817 Bucas Therapy Shawl



## Wither Pad

The Bucas **Wither Pad** is ideal to protect the mane area of your horse. Compatible with any Bucas Rug with a neck attachment point.

Available in navy and in one sizes 44 x 28 cm

### Features Include:

- Silk-feel Lining
- Attachment points to connect to rug

### Product Code:

- 725 Bucas Wither Pad



# Freedom Dog Rug

Providing your dog with the same Bucas protection as your horse. Bucas Dog Rugs offer superior comfort.

Bucas Freedom Dog Rugs keep your dog dry and clean and the rear elastic straps help keep the rug in place. The wide neck is perfect for all shapes and sizes, and the collar has an opening for a lead to come through.

Available in Classic Navy all year round. Limited edition colours Cool Blue and Fuchsia available for Spring/Summer 2024, and Black and Opal for Autumn/Winter 2024.

Available in sizes 25cm/10" - 75cm/30"

#### Features:

- Ripstop outer, 600D
- Waterproof and breathable
- Silk-feel lining
- 50g insulation
- Reflective safety strips
- Adjustable full belly protection
- Elastic rear leg straps
- Wide neck, perfect for all shapes and sizes
- Collar opening for a lead

#### Product Code:

- 281 Freedom Dog Rug 50
- 288 Freedom Dog Rug 150
- 282 Freedom Dog Rug 300

60



## Freedom Dog Rug Seasonal Colours 2024

Spring/Summer: Cool Blue & Fuchsia  
Autumn/Winter: Black & Opal



BUCAS THE INTELLIGENT CHOICE

# Therapy Dog Range

Offering all the benefits of the Bucas Therapy horse rugs to your dog.



The **Bucas Therapy Dog Rug** helps to increase blood circulation throughout the body, warm up muscles and reduce swelling and inflammation.

It is ideal for all dogs, especially working and older dogs. It is waterproof and breathable with a ripstop outer fabric and adjustable full belly protection.

Available in sizes 30cm/12" - 75cm/30".

## Features Include:

- Waterproof and breathable
- Available with 0g and 150g insulation
- Ripstop outer, 600D
- Silk-feel lining
- Adjustable and secure belly strap
- Elastic rear leg straps

The **Bucas Therapy Dog Bed Topper** is designed to be placed on top of your current dog bed. Quadruple layers of linings, with the Bucas Therapy lining sitting in the middle.

Available in sizes S, M, L

## Product Codes:

- 283 Therapy Dog Rug
- 289 Therapy Dog Rug 150
- 816 Therapy Dog Bed Topper



**Bucas Therapy Dog Bed Topper**  
Navy/orange



**Bucas Therapy Dog Rug**  
Navy/orange

# Greenline Dog Rug

The Greenline Dog Rug - warming your dog - not the planet!

The **Greenline Dog Rug** offers your dog the same Bucas protection as your horse with the peace of mind that your dog rug is manufactured ecologically and with the future in mind!

The 600D ripstop outer, silk-feel lining, binding and belly strap are made from recycled materials.

All insulation used in Bucas rugs has been manufactured using recycled fibres for the past number of years.

Available in sizes 30cm/12" - 75cm/30".

**Product Code:** • 285 Greenline Dog Rug 50

## Features Include:

- Ripstop outer, 600D
- Waterproof and breathable
- Silk-feel lining
- 50g insulation
- Reflective safety strips
- Adjustable full belly protection
- Elastic rear leg straps
- Wide neck, perfect for all shapes and sizes
- Collar opening for a lead
- Made using Certified Recycled Materials



**Greenline Dog Rug**



**BUCAS SHOW-LINE**  
Find out more at  
[www.bucas.com](http://www.bucas.com)



# Bucas Helpful Tips

## How to **measure** your horse!

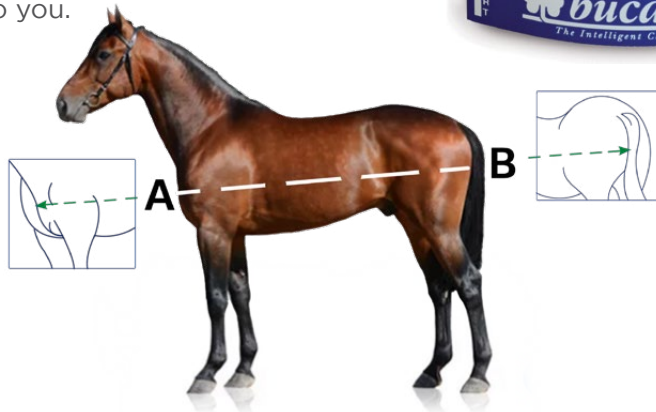
To provide your horse with the optimal fit, comfort and protection that it deserves, it is important to select the most appropriate rug for your horse.

When choosing a Bucas Rug, you must consider two factors:

- The measurement of the horse in relation to the size of rug that it needs
- The temperature range for which the rug you choose is most suited

The following instructions outline a step-by-step approach to measuring your horse for a Bucas rug to provide an optimal fit, comfort and ease of movement.

Bucas recommends that the horse be measured from (A) the center point of the chest, over the high point of the shoulder, and then to (B) the rear of the hind leg. When you have the measurement, choose the nearest size from the table below, or email: [admin@bucas.com](mailto:admin@bucas.com) and we can post a Bucas measure tape to you.



**Table of Measurements**

CMs	107	114	122	130	137	145	152	160	168	175	183	191	198	204	212	218
EU	85	90	95	100	105	110	115	120	125	130	135	140	145	155	165	170
UK	3'6	3'9	4'0	4'3	4'6	4'9	5'0	5'3	5'6	5'9	6'0	6'3	6'6	6'9	7'0	7'2
US	42"	45"	48"	51"	54"	57"	60"	63"	66"	69"	71"	75"	78"	81"	84"	86"

## Tips for Washing your Bucas Rug

- Before placing your Bucas rug into the washing machine, close all hook and loop straps as the rug can stick to it and any dirt that is in the machine will stick to it.
- Clip up any surcingle so that they are not left flapping around in the machine.
- If washing your Bucas cooler make sure to brush off any additional bedding or dirt off the rug, this will help the rug come out even cleaner!
- Don't wash your Bucas products over 30°C as this may effect the performance of your Bucas product!
- Make sure to use the Bucas Rug Wash for washing all your Bucas products.
- It's always advisable to reproof your waterproof rugs after washing. Keep your waterproof product functioning correctly by using Bucas Rug Conditioner after washing.
- If you have any small nicks or tears to your Bucas rug, we recommend using our Bucas repair kit. This kit will provide you with the necessary aids to repair these small tears.



## HOW TO EXTEND YOUR BUCAS GUARANTEE



- Bucas offers a 2 year guarantee against any manufacturing or material faults but you can extend it to 3 years on our Power, Smartex, Atlantic and Therapy Turnout range of rugs.
- All you need is your proof of purchase, like your receipt and the details from the label on the rug.
- Your rug must be registered within 30 days of purchase.
- Guarantee does not include normal wear and tear and accidental damage.
- Limitations apply.

Register here:

<http://www.bucas.com/extend-your-guarantee>

## How to Measure your Dog

To measure your dog correctly for a Bucas dog rug place the measuring tape where the collar usually sits on your dogs neck and measure the length of the dogs back to the start of the tail. This measurement will give you the correct size when purchasing your Bucas dog rug.

**Dog Rug Size Guide**

Size	Typical Breeds
30 cm	Border Terrier, Cavalier, Shih Tzu, Scottish Terrier
35 cm	Beagle, Bichon, French Bulldog, Jack Russell, West Highland Terrier
40 cm	Cocker Spaniel, Miniature Bull Terrier, Staffordshire Bull Terrier
45 cm	Bull Terrier, Cocker Spaniel, King Charles
50 cm	Basset, Boxer, Pitbull, Springer Spaniel
55 cm	Border Collie, Dalmatian, Doberman
60 cm	Golden Retriever, Greyhound, Labrador, Rottweiler
65 cm	German Shepherd, Husky, Irish Setter, Rough Collie
70 cm	Mastiff, Rhodesian Ridgeback
75/85 cm	Great Dane, Newfoundland, St. Bernard





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