

2025 CATALOGUE

bucas

BUCAS THE INTELLIGENT CHOICE

Welcome

Since 1981 Bucas merged a great Irish equestrian tradition with the latest technical developments and experience from other industries, countries and markets. This has resulted in the development of a wide range of highly innovative and technically advanced products for your horse.

How to measure your horse!

To provide your horse with the optimal fit, comfort and protection that it deserves, it is important to select the most appropriate rug for your horse.

- When choosing a Bucas Rug, you must consider two factors:
- The measurement of the horse in relation to the size of rug that it needs
- The temperature range for which the rug you choose is most suited

The following instructions outline a step-by-step approach to measuring your horse for a Bucas rug to provide an optimal fit, comfort and ease of movement.

Bucas recommends that the horse be measured from (A) the center point of the chest, over the high point of the shoulder, and then to (B) the rear of the hind leg. When you have the measurement, choose the nearest size from the table below, or email: admin@bucas.com and we can post a Bucas measure tape to you.

Table o	of Measu	rements														
CMs	107	114	122	130	137	145	152	160	168	175	183	191	198	206	213	218
EU	85	90	95	100	105	100	115	120	125	130	135	140	145	155	165	170
UK	3'6"	3'9"	4'0"	4'3''	4'6''	4'9	5'0''	5'3	5'6''	5'9"	6'0''	6'3''	6'6''	6'9''	7'0''	7'2''
US	42"	45"	48"	51"	54"	57"	60"	63"	66"	69"	72"	75"	78"	81''	84"	86"

How to Measure your Dog!

To measure your dog correctly for a Bucas dog rug place the measuring tape where the collar usually sits on your dogs neck and measure the length of the dogs back to the start of the tail. This measurement will give you the correct size when purchasing your Bucas dog rug.

Dog Rug Size Guide

Size	Typical Breeds
30 cm	Border Terrier, Cavalier, Shih Tzu, Scottish Terrier
35 cm	Beagle, Bichon, French Bulldog, Jack Russell, West Highland Terrie
40 cm	Cocker Spaniel, Miniature Bull Terrier, Staffordshire Bull Terrier
45 cm	Bull Terrier, Cocker Spaniel, King Charles
50 cm	Bassett, Boxer, Pitbull, Springer Spaniel
55 cm	Border Collie, Dalmatian, Doberman
60 cm	Golden Retriever, Greyhound, Labrador, Rottweiler
65 cm	German Shepherd, Husky, Irish Setter, Rough Collie
70 cm	Mastiff, Rhodesian Ridgeback

75/85 cm Great Dane, Newfoundland, St. Bernard







Watch how to measure your horse



Watch how to measure your dog



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Show-Line Fly Bonnet Show-Line Boots Show-Line Leg Wraps Show-Line Halters Show-Line Dog Rug		Coolers Shamrock Power Power Cooler Competition Coole Prize Cooler Panel Prize Cooler		Brushing Boots		*bucas		

Bucas Therapy Cooler

=therapy

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Bucas Therapy Range



The **Bucas Therapy Range** is thoughtfully designed with advanced technology and high-quality materials to provide exceptional therapeutic support for horses.

This range expertly harnesses the natural properties of the body's magnetic fields, enhancing circulation, reducing inflammation, speeding up healing, and preparing muscles for exercise. Each product prioritises both effectiveness and comfort, ensuring your horse benefits from targeted therapy and consistent relief.

Unlike magnetic rugs, Bucas Therapy products can safely be left on your horse for up to 24 hours, seven days a week, if needed. However, it's best to introduce the rug gradually, monitoring your horse's response as you increase usage over time.

Key Benefits and Features:

Thermotherapy

The Bucas Therapy range features an innovative stainless steel mesh lining, designed to capture and reflect the body's natural magnetic field. This mesh works to increase blood flow, enhancing your horse's circulation and supporting overall well-being.

Injury Prevention and Healing

By boosting blood circulation, Bucas Therapy products promote faster healing and reduce inflammation. These anti-inflammatory benefits make the range ideal for horses recovering from injuries or those needing extra warmth and flexibility before exercise. Enhanced blood flow also brings more oxygen to the muscles, flushing out toxins and reducing swelling, which aids recovery and minimises discomfort.

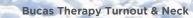
Relaxation and Calming Effects

The calming effect of the Bucas Therapy range helps relax horses by improving blood flow and oxygen delivery. This benefit is especially helpful in stressful situations, such as transport or competitions, providing your horse with an added layer of comfort and calm.



The Bucas Therapy Range represents a professional, compassionate approach to equine care, promoting comfort, recovery, and relaxation for horses at any stage of training or activity.

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-therapy:

Therapy Turnout

The **Bucas Therapy Turnout** combines the superb durability and comfort of Bucas Ballistic Nylon Turnouts with the therapeutic properties of the Bucas Therapy fabric.

The turnout is a highly functional rug, combining Therapeutic properties and Ballistic Nylon with the soft, moisturewicking Dermo-care lining, offering a powerful blend of protection and comfort. The innovative Bucas Therapy properties work to support circulation, reduce inflammation, and encourage muscle recovery, making it ideal for horses needing extra therapeutic care while turned out.

The Bucas Therapy Turnout features a Click'n Go front closure with a magnetic Snap-lock, cross surcingles, elasticated leg straps, reflective strips and a deluxe tail cord. Available with 150g or 50g of insulation, this rug provides versatile warmth options to suit varying weather conditions.

Available in Classic Cut with the Neck sold separately. Therapy Turnout Light available in sizes 115/5'0 – 165/7'0. Therapy Turnout 150 available in sizes 85/3'6 – 165/7'0.

Features Include:

- Ballistic nylon outer 1680D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m²
- Therapeutic fabric
- Dermo-care lining
- Click'n Go with magnetic Snap-lock closure
- Reflective strips on front and tail flap
- Shoulder darts
- Cross surcingles
- Deluxe leg straps
- Tail flap
- Tail loop
- Deluxe tail cord
- Attachments for Neck
- Connection points for use with Bucas Liners, Quilts & Coolers
- Bucas Therapy Turnout 150 Dermo-care lining, Therapeutic fabric & 150g insulation
- Bucas Therapy Turnout Light Dermo-care lining, Therapeutic fabric & 50g insulation
- Bucas Therapy Turnout Neck Dermo-care lining, Therapeutic fabric & 50g insulation

Product Codes:

- 424 Bucas Therapy Turnout 150
- 413 Bucas Therapy Turnout Light
- 585 Bucas Therapy Turnout Neck



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Bucas Therapy Coolers



The **Bucas Therapy Coolers** are multi-purpose rugs, perfect for travel, post-exercise, or for use as a stable rug.

The **Bucas Therapy Cooler** combines therapeutic relief with practicality, featuring Bucas Therapy fabric along the horse's back to boost circulation and ease muscle tension, paired with Stay-dry fleece on the lower portion. This unique combination allows you to put the rug on a sweaty or wet horse; the Stay-dry fabric guickly wicks away moisture, keeping your horse dry and comfortable while benefiting from soothing therapeutic effects.

Designed with both horse and handler in mind, the Bucas Therapy Cooler includes a convenient magnetic Snap-lock front closure and attachment points for easy layering under Bucas rugs.

Available in sizes, 85/3'6 to 170/7'2, and a Big Neck version available in sizes 125/5'6 to 165/7'0. The Bucas Therapy Cooler Neck is also available separately.

Features Include:

- Therapy material upper
- Stav-drv lower
- Shoulder darts
- T-bar with magnetic Snap-lock
- Cross surcingles
- Fillet string
- Loop for Tail Protector & Bag
- Attachments for Cooler Neck



Technology

Darts

Machine Washable at 30°C

Stay-dry Material



Fillet

String



Classic

Cut

Product Codes:

• 581

• 416 Bucas Therapy Cooler

• 466 Bucas Therapy Cooler Big Neck

Bucas Therapy Cooler Neck



Neck



Snap-lock

Closure

Sizos

Cross Surcingles



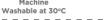
Shoulder Darts



String



Machine





Bucas Therapy Mesh Cooler www.**bucas**.com

The **Bucas Therapy Mesh Cooler** rug is ideal for use during the warmer months of spring/summer/autumn. It comes with the same benefits as the other Bucas Therapy products but with a lightweight mesh lower to help circulate the air around the horse's body during hot/humid days.

Available in sizes 115/5'0 - 165/7'0 with the Bucas Therapy Mesh Neck sold separately.

Features Include:

- Therapy material upper
- Mesh lower
- Shoulder darts • T-bar with magnetic Snap-lock
- Cross surcingles
- Fillet string
- Loop for Tail Protector & Bag
- Attachments for Mesh Neck

Product Codes:

- Bucas Therapy Mesh Cooler • 415
- 580 Bucas Therapy Mesh Neck

Anti

Therapy Technology

> 3000 g/24h/m

Snap-lock

Closure

Cut



T-Bar Closure

Laver

System



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Cross

Surcingles



Bucas Therapy Liner



The **Bucas Therapy Liner** is a great addition to the continually expanding Bucas Layering System.

The **Bucas Therapy Liner** can be used under Bucas Turnout or Stable rugs that have front neck attachments and rear D-ring attachment points.

The outer of the Liner is made of strong silky polyester, which sits perfectly under Bucas Stay-dry lining rugs and Bucas Silk-feel/Dermo-care lined rugs.

It is available with 150g of Thermobonded insulation and is great for warming up your horse's muscles before work.

The Dermo-care lining helps keep your horse's skin in top condition while they feel the benefits of the Bucas Therapy!

Available in sizes 125 / 5'6 - 165 / 7'0.

Features Include:

- Therapy material
- Polyester quilted outer
- 150g insulation
- Dermo-care lining
- Shoulder darts
- Reduced depth
- Front and rear attachment points for use under Bucas rugs

Product Code:

• 554 Bucas Therapy Liner





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Therapy Excercise Rugs



www.**bucas**.com

The **Bucas Therapy Range** is ideal for warming up and helps muscles recover faster when cooling down.

The Bucas Therapy Quarter Sheet helps

increase blood circulation and warm up muscles faster while you ride. The material prevents the escape of the natural magnetic field of the horse's back and reflects this back into the body, working naturally and non-invasively.

It is ideal for warming up and helping the horse's muscles recover faster when cooling down. The sheet is waterproof and breathable with a Ripstop outer.

Available in size S/125/5'6 - XL/155/6'9.

Features Include:

- Waterproof & Breathable
- Ripstop outer 600D
- Therapeutic fabric
- Fillet string
- Reflective strip on rear
- Reflective Piping

Product Code:

• 419 Bucas Therapy Quarter Sheet



String





Breathable > 3000 a/24h/m The **Bucas Therapy Walker** rug is designed for use while the horse is being hand-walked or on a walker. It helps increase blood circulation and warms up the muscles faster as the material prevents the escape of the horse's natural magnetic field and reflects this back into the body, working naturally and non-invasively.

The high cut over the shoulders ensures free and unrestricted movement, and prevents rubbing while the horse is moving.

Available in navy and sizes S/125/5'6 - XL/155/6'9.

Features Include:

- Waterproof & breathable
- Ripstop outer 600D
- Therapeutic fabric
- Dermo-care lining
- T-bar with Hook & Loop closure
- Cross surcinales
- Fillet string
- Reflective strips on rear

Product Code:

• 481 Bucas Therapy Walker



Therapy

Technology

11 11 Breathable

3000 g/24h/m





Waterproof











Material



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Therapy Essentials



Helping your horse, recuperate on the way to or from a show or training session.

The **Bucas Therapy Boots** help accelerate the recovery process of some ailments in a natural environment, and they cannot be washed out of the material!

The boots are also designed to provide great protection, fit and ease of handling. They are manufactured with padded foam, Bucas Therapy material and tough ripstop outer. Three large Hook & Loop straps help to keep the boots secure on the horse while they travel.

Available in sizes Cob and Full.

Features Include:

- Bucas Therapy properties
- Tough Ripstop outer, 600D
- Three large Hook & Loop straps
- 2cm padded sponge
- Sold in sets of four

Product Code:

• 710 Bucas Therapy Travel Boots













The **Bucas Therapy Wraps** & Stable Bandages offer great support overnight after strenuous work or for protection during travel.

The guilted Bucas Therapy Wraps are made with Bucas Therapy fabric, which helps increase circulation helping your horse rest and recuperate while they wear the wraps.

Sold in a set of four, the wraps provide excellent breathability and support for the horse's limbs

One size (78 x 43 cm)

Features Include:

- Bucas Therapy properties
- Breathable Quilted wrap
- Cooler fabric outer
- Machine washable
- Use with the Bucas Stable Bandages

Product Code:

• 716 Bucas Therapy Leg Wraps



Technology

LICO

Breathable > 3000 g/24h/r







www.**bucas**.com

Therapy Essentials



Helping your horse to rest and recuperate on the way to or from a show or training session.

The **Bucas Therapy Saddle Pad** features the Bucas Therapy Material which helps to warm up the muscles quicker and promotes the circulation of blood in the muscles.

The saddle pad also helps the horse cool down slower preventing any build-up of lactic acid which can be a factor for some horses. The pad features a waffle lining which will absorb the horse's sweat, while not interfering with the Therapy material.

Available in Dressage and All-purpose/Jump cut, with hook and loop attachment points and girth loops to keep the pad in place under the saddle and a high whithers/ shaped back makes it a comfortable fit.

Fits 17" - 18" saddles

Product Codes:

- 774 Bucas Therapy Saddle Pad Jump
- 775 Bucas Therapy Saddle Pad - Dressage

The Bucas Therapy Shawl for humans!

Offering all the benefits of the Bucas Therapy range. The shawl will help reflect the natural magnetic field back into the body. This helps to warm up the muscles, increase the circulation and help ease any muscle aches and pains, so you too can feel the benefits your horse or dog feels while wearing their Bucas Therapy products.

One size - 130 x 40cm..

Features Include:

• Therapy Material • Press stud closure



Product Code: • 817 Bucas Therapy Shawl



Offering all the benefits of the Bucas Therapy horse rugs to your dog. The Bucas Therapy Dog **Rug** helps to increase blood circulation throughout the body, warm up muscles and reduce swelling and inflammation

It is ideal for all dogs, especially working and older dogs. It is waterproof and breathable with a ripstop outer fabric and adjustable full belly protection.

Available in sizes 30cm/12" - 75cm/30".

Features Include:

- Waterproof and breathable
- Available with Og or 150g insulation
- Ripstop outer, 600D
- Dermo-care lining
- Adjustable and secure belly strap
- Elastic rear leg straps

Product Codes:

- 283 Bucas Therapy Dog Rug
- 289 Bucas Therapy Dog Rug 150

The Bucas Therapy Dog Bed **Topper** is designed to be placed on top of your current dog bed.

Quadruple layers of linings, with the Bucas Therapy lining sitting in the middle.

Available in sizes S. M. L

Product Code: 816 Bucas Therapy Dog Bed Topper











Waterproo



Material

Breathable





> 3000 g/24h/n





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Breathable

3000 g/24h/m

Machine



Freedom Turnout

The **Freedom Turnout Spring/Summer** range offers exceptional value for money with the guarantee of Bucas quality.

Spring/Summer 2025 colours are: Hazelnut & Navy Grape.

The **Freedom Turnout** comes with a Ripstop outer and is available as a Lightweight Turnout and in Navy in Medium with 150g of insulation.

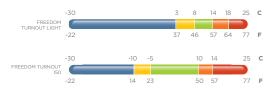
Three styles are available in the Freedom Turnout: Classic Cut, High Neck and Full Neck.

Well designed, easy to use, and available in Navy all year round. A choice of exciting seasonal colour combinations available in the Freedom Turnout Light: Available in a Classic cut and Full Neck in sizes 85/3'6 - 165/7'0. High Neck sizes 125/5'6 - 165/7'0.

Product Codes:

- 663 Freedom Turnout 150 (Navy)
- 643 Freedom Turnout Light
- 673 Freedom Turnout Light Full Neck
- 596 Freedom Turnout 150 High Neck (Navy)
- 595 Freedom Turnout Light High Neck

Recommended Temperature Ranges*



* Actual range depends on many factors, including

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- clipped/unclipped - sunshine - humidity

- wind - horse activity

Features Include:

- Ripstop outer 600D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m²
- Dermo-care lining
- Overlap T-bar w/ Hook & Loop front strap
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Fillet string
- Freedom Turnout Light -Dermo-care lining & no insulation
- Freedom Turnout 150 -Dermo-care lining & 150g insulation



Freedom Turnout Full Neck Hazelnut



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Freedom Turnout Full Neck Raspberry

ALLA

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Freedom Turnout

The Freedom Turnout Autumn/Winter range offers exceptional value for money with the guarantee of Bucas guality. Well designed, easy to use and available in Navy all year round.

Autumn/Winter 2025 colours are: Raspberry & Smoke Grey

The **Freedom Turnout** comes with a Ripstop outer and is available as a Lightweight Turnout, Medium with 150g of insulation and Extra with 300g of insulation.

Three styles are available in the Freedom Turnout: Classic Cut, High Neck and Full Neck, with the Full Neck Medium and the Full Neck Extra coming with 150g of insulation on the neck piece.

Available in a Classic cut and Full Neck in sizes 85/3'6 - 165/7'0. High Neck sizes 125/5'6 - 165/7'0.

Product Codes:

- 662 Freedom Turnout 300
- 663 Freedom Turnout 150
- 643 Freedom Turnout Light
- Freedom Turnout 300/150 Full Neck • 671
- 672 Freedom Turnout 150/150 Full Neck
- Freedom Turnout Light Full Neck • 673
- 596 Freedom Turnout 150 High Neck
- 595 Freedom Turnout Light High Neck

Recommended Temperature Ranges*



* Actual range depends on many factors, including

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- clipped/unclipped - sunshine - humidity - wind - horse activity

Features Include:

- Ripstop outer 600D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > $3000 \text{ g}/24 \text{h/m}^2$
- Dermo-care lining
- Overlap T-bar w/ Hook & Loop front strap
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Fillet string
- Freedom Turnout 300 Dermo-care lining & 300g insulation
- Freedom Turnout 150 Dermo-care lining & 150g insulation
- Freedom Turnout Light Dermo-care lining







Closure

Cross Surcingles





Waterproof



Freedom Turnout Smoke Grev

www.**bucas**.com

Freedom Turnout High Neck

Navv



Freedom Stable & Twill

The Freedom range offers exceptional value for money with the guarantee of Bucas quality. Well designed, easy to use, both Stable rugs and Twills are available in Navy all year round, with the Twill for Spring/Summer **2025** available in **HazeInut** and **Navy Grape**, and Freedom Stable **Autumn**/ Winter 2025 available in Raspberry and Smoke Grey.

The **Freedom Stable** is a comfortable, breathable stable rug with a Ripstop outer and Dermo-care lining against your horse's skin. With a choice of insulations of 150g and 300g. front T-bar closure with hook and loop strap, cross surcingles and a fillet string which helps secure the rug in place.

Features Include:

- Ripstop outer, 600D
- Dermo-care lining
- Overlap T-bar w/ Hook & Loop front strap
- Cross surcingles
- Attachment points for leg straps
- Fillet string
- Freedom Stable 300 -Dermo-care lining & 300g insulation
- Freedom Stable 150 Dermocare lining & 150g insulation

Product Codes:

- 640 Freedom Stable 300
- 641 Freedom Stable 150









Closure



Dermo-care

Material

Cross

Surcingles



Fit

Fillet Machine String Washable at 30°C

jî jî

Breathable

> 3000 a/24h/m

The Freedom Twill Sheet is a great summer stable sheet option for your horse. Made from a strong, 100% Polvester twill fabric it is an ideal stable, summer and travel sheet. T-bar front closure, cross surcingles and a fillet string help keep the rug in place. Available in Classic cut and sizes 85/3'6 - 165/7'0.

Features Include:

- Single layer polyester twill
- Overlap T-bar w/ Hook & Loop front strap
- Cross surcinales
- Silk-feel lining on shoulders
- Fillet string
- Freedom Twill Polyester twill fabric

Product Code:

600D

Closure

Machine

• 417 Freedom Twill



Dermo-care Material





Fit

VF

111

Breathable

> 3000 g/24h/m

Freedom Twill Hazelnut



Washable at 30°C Sizes



Navv

Freedom Twill Navy Grape

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600 Denier Material Freedom Stable Raspberry







Freedom Fly Sheet Hazelnut

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Freedom Fly Range

The **Freedom** range offers exceptional value for money with the guarantee of Bucas guality.

The **Freedom Fly Sheet** is a lightweight mesh fly rug that allows air to circulate around your horse to keep them cool and prevent flies from agitating them.

Full neck protection and a large tail flap covers the areas prone to fly attacks and external cross surcingles help to protect the belly area. The Freedom Fly rug comes with the same features as the Freedom Turnout and Twill, like the fit and the overlap front closure with T-bar.

It also has Silk-feel lining along the mane, whither, shoulders and chest to prevent any rubbing.

Available in Silver and Freedom Spring/Summer 2025 colours, Hazelnut and Navy Grape.

Available in full neck sizes 85/3'6 - 165/7'0.

Features Include:

- Mesh fly fabric
- Integrated neck
- Overlap T-bar w/ Hook & Loop front strap
- Silk-feel lining on shoulders & crest of neck
- Cross surcingles
- Fillet string
- Leg straps
- Tail flap

Product Code:

Closure

• 434 Freedom Fly Sheet



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Cross

Surcingles



String



Straps

)))]





The Freedom Fly Mask provides excellent protection and can be used with the Freedom Flv Rugs or on its own.

Available in Silver and Freedom Spring/ Summer colours in sizes XXXS - XL.

Product Code: • 652 Freedom Fly Mask

Freedom Fly Sheet

Freedom Fly Sheet

Silver

Navy Grape







Freedom Dog Rug

Providing your dog with the same Bucas protection as your horse. Bucas Dog Rugs offer superior comfort.

Bucas Freedom Dog Rugs keep your dog dry and clean and the rear elastic straps help keep the rug in place. The wide neck is perfect for all shapes and sizes, and the collar has an opening for a lead to come through.

Available in Classic Navy all year round.

Limited edition colours Hazelnut and Navy Grape available for Spring/Summer 2025. and Raspberry and Smoke Grev Autumn/Winter 2025.

Available in sizes 25cm/10" - 75cm/30"

Features Include:

- Ripstop outer 600D
- Waterproof and breathable
- Dermo-care lining
- 50g, 150g or 300g insulation
- Reflective safety strips
- Adjustable full belly protection
- Elastic rear leg straps
- Wide neck, perfect for all shapes and sizes
- Collar opening for a lead

Product Codes:

- Freedom Dog Rug 50 • 281
- 288 Freedom Dog Rug 150
- 282 Freedom Dog Rug 300



Material











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Freedom Dog Rug SS25 Hazelnut & Navy Grape





Freedom Dog Rug AW25 Raspberry & Smoke Grey

Show-Line Burgundy

Limted Edition Collection 2025

Included in the collection:

- Show-Line Fleece Burgundy
- Show-Line Halters Burgundy
- Show-Line Saddle Pad Burgundy
- Show-Line Stallion Lead & Comfort Rope Burgundy
- Show-Line Dog Rug Burgundy

Find out more:

www.bucas.com





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Show-Line Rugs

The Bucas Show-Line Collection boasts a stunning array of sophisticated and practical equine products.

The **Show-Line Fleece Rug** is a premium quality fleece rug that is both practical and fashionable. This rug is designed to keep your horse warm and comfortable while maintaining its smart appearance.

You can choose between two different weights depending on the weather conditions. The 400g fleece is ideal for Spring and Autumn use, while the snug 600g is perfect for use in cooler temperatures.

This means that your horse will stay warm and cosy even on the chilliest of days.

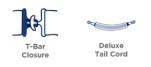
Available in sizes 125/5'6 to 165/7'0 in 400g and 125/5'6 to 155/6'9 in 600g.

Features Include:

- Fleece fabric
- T-bar front closure
- Faux fur collar
- Shaped back
- Deluxe tail cord

Product Codes:

- 460 Show-Line Fleece 400
- 624 Show-Line Fleece 600





The **Show-Line Competition Cooler** is an excellent choice for keeping your horse comfortable on warm days.

The cooler features a lower mesh that helps circulate air around the horse, keeping them cool and comfortable. The Stay-dry upper of the cooler helps to keep the back warm and comfortable, preventing any back chills.

Breathable

Cross

Surcingles

Stay-dry

Material

Deluxe Tail Cord Closure

Available in sizes 125/5'6 to 165/7'0.

Features Include:

- Stay-dry UpperMesh Lower
- T-bar front closure
 - Fur on the with
- Faux Fur on the withers
- Internal detachable
- cross surcingles
- Deluxe tail cord

Product Code:

• 657 Show-Line Competition Cooler

The **Show-Line Stable Rug** is a must-have for your horse's comfort and style. This smart stable rug is designed to keep your horse warm and cozy during cold weather while maintaining a stylish look. The full faux fur neck not only adds a luxurious feel but also provides an extra layer of warmth to protect your horse's neck.

Available in sizes 125/5'6 to 165/7'0.

Features Include:

- Nvlon outer
- Dermo-care lining
- T-bar with magnetic Snap-lock closure
- Detachable cross
- surcingles
- 150g of Thermobond insulation
- Deluxe tail cord

Product Code:

• 457 Show-Line Stable Rug



3000 g/24h/r









Show-Line Riding Sets

The Bucas Show-Line Collection boasts a stunning array of sophisticated and practical equine products.

The **Show-Line Saddle Pads** are the perfect choice for riders. The saddle pad features a waffle lining that not only provides excellent cushioning but also helps to keep the horse's coat in good condition. The faux fur wither protection is a bonus that ensures the horse's withers stay protected.

thanks to the top Hook & Loop strap that attaches it to the saddle. The Hook & Loop girth strap is another convenient feature that allows you to remove the saddle pad without having to remove the girth from the saddle.

The saddle pad is

The contrasting binding and piping of the saddle pad make it an eve-catching addition to your horse's show attire. You can easily match it with your Show-Line Fleece Rua or Competition Cooler.

The saddle pads are

available in Dressage and Jump styles, so you can choose the one that suits your riding needs.

Product Codes:

- 778 Show-Line Saddle Pad Jump
- 779 Show-Line Saddle Pad Dressage

The Bucas Soundless Fly Bonnet designed to keep your horse focused and comfortable. perfect for training or at shows.

Soft crocheted fabric moves with your horse to help fit perfectly. Soft and breathable soundless ears are made from a special material that eliminates noise, making it ideal for sensitive horses who need to concentrate on their job.

Available in size Full

Features Include:

- Soft crocheted fabric
- Breathable
- Soundless ears

Product Code:

• 732 Bucas Soundless Fly Bonnet

The **Show-Line Fly Bonnet** protects the horse's ears against flies during exercising all while looking stylish!

Hand-crocheted for superior durability and guality, the bonnet features stretchy ears that won't restrict movement and an extended headpiece to prevent slipping.

Contrasting piping completes the Show-Line look to match with your Show-Line Saddle Pads, Fleece, and Cooler

Product Code:

• 731 Show-Line Fly Bonnet





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Show-Line Essentials

The Bucas Show-Line Collection boasts a stunning array of sophisticated and practical equine products.

The **Show-Line Travel Boots** are designed with the utmost care and attention to detail, ensuring that your horse is comfortable and protected while travelling.

To keep the boots securely in place, the boots feature three large Hook & Loop straps. These straps are easy to use and provide a snug, comfortable fit.

Available in sizes Cob and Full.

Features Include:

- Ripstop outer
- Faux Fur trim
- Foam inner molds around your horse's legs
- Waffle lining protects against rubbing

Product Code:

• 702 Show-Line Boots

The **Show-Line Leg Wraps** offer great support and protection for your horse when used with the Bucas Stable Bandages.

These quilted padded wraps are made with Bucas Stay-dry fabric, which helps dry the legs when damp or wet due to its breathability properties. Sold in a set of four, the wraps provide excellent breathability and support for the horse's limbs. They are perfect for providing support overnight after strenuous work or for protection during travel.

One size (78 x 43 cm).

Features Include:

- Breathable quilted wrap
- Cooler fabric outer
- Stay-dry lining
- Use with the Bucas Stable Bandages

Product Code:

• 715 Show-Line Leg Wraps
BUCAS THE INTELLIGENT CHOICE





The **Show-Line Full Fur Halter** offers full fur protection to the horse's face and head, guarding against any discomfort from rubbing. The headpiece is adjustable on both sides, ensuring a perfect fit, and the throat strap attaches via a bent ring to prevent the snap hook from rubbing against the cheek.

For horses that are more sensitive, The **Show-Line Halter** is the perfect choice. It features a noseband and headpiece covered with faux fur, providing extra protection to these sensitive areas of the horse's face and head. The headpiece is adjustable on both sides, allowing for a custom fit, and the throat strap attaches via a bent ring to prevent the snap hook from rubbing against the cheek.

Both are available in sizes Pony - XFull.

Product Codes:

- 411 Show-Line Full Fur Halter
- 410 Show-Line Halter

The **Show-Line Dog Rug** is the perfect accessory for dog owners who want their furry friends to look just as stylish as their horses.

Available in sizes 25cm / 10" - 65cm / 26

Features Include:

- Fleece fabric
- Faux fur collar
- Waterproof belly pad
- Adjustable full belly protection
- Wide neck, perfect for all shapes and sizes
- Collar opening for a lead

Product Code:

• 280 Show-Line Dog Rug



29



www.**bucas**.com

Power Turnout & Neck

BUCAS THE INTELLIGENT CHOICE

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Power Turnout

The **Power Turnout** Range offers extraordinary strength, durability and quality. Perfect comfort and protection at a wide range of temperatures.

The **Power Turnout** has a heat reflective aluminium inner coating and a sun reflective silver outer which extends the temperature range in which the Power Turnout can be used. It also comes with Stay-dry, Anti-Bacterial lining which means the rug can be put on a wet horse in the same way as a sweat rug. It will guickly dry the horse and can be left on, thus avoiding any extra rug changes.

The Power Turnout Big Neck is ideal for Stallions and breeds of horses that tend to be wider across the shoulders like Friesians. Andalusian and Draughts.

Classic cut sizes 115/5'0 - 170/7'2. Big Neck sizes 125/5'6 - 165/7'0. High Neck sizes 115/5'0 - 165/7'0.

Product Codes:

- 602 Power Turnout Extra
- 601 Power Turnout Extra High Neck
- 644 Power Turnout Medium
- Power Turnout Light 613
- Power Turnout Light Big Neck • 614
- 605 Power Turnout Light High Neck
- Power Turnout Neck • 681
- 686 Power Turnout Neck 300

Recommended Temperature Ranges*



* Actual range depends on many factors, including

- clipped/unclipped - sunshine - humidity - wind - horse activity

BUCAS THE INTELLIGENT CHOICE

Features Include:

- Ballistic nvlon outer 1680D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > $3000 \text{ g}/24 \text{h/m}^2$
- Aluminium inner coating reflects body heat
- Silver outer reflects sun light
- Reflective strips on front and tail flap
- Stay-dry fleece lining
- Anti-bacterial lining
- Silk-feel shoulder lining
- Click'n Go with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Deluxe leg straps
- Tail flap

Shoulde

Darts

- Tail loop on tail flap
- Deluxe tail cord
- Attachments for Neck on Classic cut rugs
- Connection points for use with Bucas Liners, Quilts, & Coolers
- Power Turnout Extra Stav-drv fleece & 300g insulation

Cross

Surcingles

- Power Turnout Medium Stay-dry fleece & 150g insulation
- Power Turnout Light Stay-dry fleece
- Power Turnout Neck Dermo-care lining & Stay-dry inner

Deluxe

Tail Cord

Power Turnout Neck 300 - Dermo-care lining & 300g insulation







Cut



www.**bucas**.com

Washable at 30

Power Turnout

Neck Neck

Smartex Turnout Iron Gate

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BUCAS THE INTELLIGENT CHOICE

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Smartex Turnout

The **Bucas Smartex Turnout** range offers superb durability and comfort across a wide temperature range, making it an extremely versatile turnout rug.

1680 Denie

Material

Darts

Stav-drv

Materia

Cross

Surcingles

Laver

System

Lea

Straps

Deluxe

Tail Cord

The **Smartex Range** can be put on a wet horse after exercise or washing and the Stay-dry lining will wick away moisture, drying your horse, while the lining remains dry next to your horse's skin. The ballistic nylon offers superb durability.

The Smartex Turnout also comes with a Big Neck version which is great for Stallions and breeds of horse that tend to be wider across the shoulders like Friesians, Andalusian and Draughts.

Smartex Rain available in sizes 85/3'6 - 170/7'2. Medium and Extra versions available in sizes 115/5'0 - 170/7'2. Big Neck in sizes 125/5'6 - 165/7'0.

Product Codes:

- 620 Smartex Extra
- 622 Smartex Extra Big Neck
- 623 Smartex Medium
- 523 Smartex Medium Big Neck
- 626 Smartex Rain
- 627 Smartex Rain Big Neck
- 682 Smartex Neck
- 680 Smartex Neck 300

Recommended Temperature Ranges*



 * Actual range depends on many factors, including - clipped/unclipped - sunshine
 - humidity - wind - horse activity

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BUCAS THE INTELLIGENT CHOICE
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Features Include:

- Ballistic nylon outer 1680D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m²
- Stay-dry fleece lining
- Silk-feel shoulder lining
- Click'n Go with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Reflective strips on front and tail flap
- Deluxe leg straps
- Tail flap
- Tail loop on tail flap
- Deluxe tail cord

Waterproof

Double

D-Rinc

- Attachments for Neck
- Connection points for use with Bucas Liners, Quilts & Coolers
- Smartex Extra Stay-dry fleece & 300g insulation
- Smartex Medium Stay-dry fleece & 150g insulation
- Smartex Rain Stay-dry fleece lining
- Smartex Neck Stay-dry fleece & Silk-feel Dermo-care lining
- Smartex Neck 300 Silk-feel Dermo-Care lining & 300g insulation

Breathable

> 3000 a/24b/m

Classic

Cut

Click'N Go

Closure

Neck

Snap-lock

Closure

Sizes

Machine

Washable at 30°C

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the country Hard on the of the We

Atlantic Turnout & Neck

BUCAS THE INTELLIGENT CHOICE

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Atlantic Turnout

The **Atlantic Turnout** extends the Bucas range of durable and robust turnouts that provide protection across a wide range of temperatures.

The **Atlantic Range** has a Ballistic Nylon outer and silky Dermo-care lining with wicking Stay-dry properties that help to keep the horse dry and the coat smooth and soft.

The Atlantic has a Click'n Go front closure with magnetic Snap-lock to help keep the rug securely fastened on your horse. It is the perfect fit with shoulder darts and Ballistic nylon shell with waterproof and breathable coating. Available with 50g and 200g insulation.

Atlantic Turnout 50 available in sizes 115/5'0 - 170/7'2. The Atlantic Turnout 200 is available in sizes 85/3'6 - 165/7'0. The Atlantic Turnout 50 is available in sizes 115/5'0 - 165/7'0.

Product Codes:

- 441 Atlantic Turnout 200
- 440 Atlantic Turnout 50
- 444 Atlantic Turnout Neck
- 445 Atlantic Turnout Neck 300

Recommended Temperature Ranges*



* Actual range depends on many factors, including - clipped/unclipped - sunshine humidity - wind - horse activity

BUCAS THE INTELLIGENT CHOICE

Features Include:

- Ballistic nylon outer 1680D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > $3000 \text{ g}/24 \text{h/m}^2$
- Dermo-care lining
- Click'n Go with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Reflective strips on front and tail flap
- Deluxe leg straps
- Tail flap
- Tail loop on tail flap
- Deluxe tail cord

1680 Denier

Material

Cross

Surcingles

- Attachments for Neck
- Connection points for use with Bucas Liners, Quilts & Coolers
- Atlantic Turnout 200 Dermo-care lining & 200g insulation
- Atlantic Turnout 50 Dermo-care lining & 50g insulation
- Atlantic Turnout Neck Dermo-care lining & 50g insulation
- Atlantic Turnout Neck 300 Dermo-care lining & 300g insulation



Atlantic Turnout Atlantic Green



Waterproof













> 3000 g/24h/m

Double

D-Ring



Deluxe

Tail Cord







Neck





Irish Turnout Black/gold

abucas

Irish Turnout

The **Irish Turnout** rug is a performance rug that gives value for money and super flexibility to suit your horse's needs.

The Irish Turnout features breathable Dermo-care lining, designed to keep your horse's skin and coat healthy and smooth. Available with various insulation options from Og to 300g, this versatile turnout rug range is perfect for any season. The robust 1200D Ripstop outer ensures durability and reliable weather protection, giving horse owners peace of mind.

Choose from a variety of styles to suit your horse's needs. including Classic Cut with optional Neck, High Neck, Big Neck, and a Turnout + Neck set

The Irish Turnout 300 and 50 are available in Black in sizes 85/3'6 to 170/7'2 and in Navy from 125/5'6 to 170/7'2. Additional options in Black include the Irish 300 High Neck. 250, 100, 50 + Neck, and 0 with sizes from 115/5'0 to 165/7'0. The Irish Turnout 150 is offered in Black and Navy in sizes 115/5'0 to 165/7'0, while the 50 Big Neck comes in Black and sizes 125/5'6 to 165/7'0.

The Irish Range combines quality, comfort, and style, making it a reliable choice for every horse owner.

Recommended Temperature Ranges*



* Actual range depends on many factors, including

- clipped/unclipped - sunshine - humidity - wind - horse activity

BUCAS THE INTELLIGENT CHOICE

Features Include:

- Polyester Ripstop outer 1200D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > $3000 \text{ g}/24 \text{h/m}^2$
- Dermo-care lining
- T-bar with magnetic Snap-lock closure
- Shoulder darts
- Cross surcinales
- Attachment points for leg straps
- Tail flap
- Tail loop on tail flap
- Deluxe tail cord
- Attachments for Neck on classic cut
- Connection points for use with Bucas Liners, Quilts & Coolers
- Irish Turnout 300 Dermo-care lining & 300g insulation
- Irish Turnout 250 Dermo-care lining & 250g insulation
- Irish Turnout 150 Dermo-care lining & 150g insulation
- Irish Turnout 100 Dermo-care lining & 100g insulation
- Irish Turnout 50 Dermo-care lining & 50g insulation
- Irish Turnout O Dermo-care lining
- Irish Turnout Neck Dermo-care lining & Stay-dry inner
- Irish Turnout Neck 300 Dermo-care lining & 300g insulation

Product Codes:

- 654 Irish Turnout 300
- 653 Irish Turnout 300 High Neck
- Irish Turnout 250 • 676
- 659 Irish Turnout 150
- 323 Irish Turnout 100
- Irish Turnout 50 • 656
- 665 Irish Turnout O
- 536 Irish Turnout 50 + Neck Set
- 655 Irish Turnout 50 High Neck
- 308 Irish Turnout 50 Big Neck
- 683 Irish Turnout Neck

Irish Turnout & Neck Navy/gold



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Neck

Snap-lock
Closure



Surcingles

High

Neck

Recycled

Material

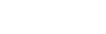
Deluxe

Tail Cord

ucas







VF

11 JL



37







Sizes









Waterproof

Machin

Washable at 30°C



Dermo-care Layer Material System



Greenline Turnout & Neck

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BUCAS THE INTELLIGENT CHOICE

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Greenline Range

The **Eco-Friendly Range**, combining great Bucas quality and design, with the use of recycled materials. Warming your horse, not the planet.

For the past number of years Bucas has been working closely with our fabric suppliers to find eco-friendly fabrics that would be strong enough to use on a horse rug. Plastic bottles are crushed, shredded and spun into a yarn, which is then woven into a ripstop fabric. The production of this recycled yarn uses significantly less energy and water, and produces fewer greenhouse gas emissions.

All fabrics, the waterproof and breathable 600D ripstop outer fabric, insulation, lining, straps and binding are made using recycled yarn. The turnout comes with all the great features you would expect from Bucas — the popular Dermo-care lining, shoulder darts for best fit and comfort, T-bar front closure with signature magnetic Snap-lock and attachment points for a matching Neck — but with the peace of mind that your rug has been made ecologically and with the future in mind.

Available in classic cut with a matching Neck sold separately and in sizes 115/5'0 – 165/7'0.

Product Codes:

- 528 Greenline Turnout 300
- 527 Greenline Turnout 100
- 529 Greenline Neck

Recommended Temperature Ranges*



- * Actual range depends on many factors, including
- clipped/unclipped sunshine humidity
- wind horse activity

BUCAS THE INTELLIGENT CHOICE

Features Include:

- Recycled Ripstop outer 600D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m²
- Dermo-care lining
- Recycled Insulation
- T-bar with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Attachment points for leg straps
- Tail flap & Tail Loop
- Fillet string
- Attachments for Neck
- Connection points for use with Bucas Liners, Quilts & Coolers
- Greenline Turnout 300 Dermo-care lining & 300g insulation
- Greenline Turnout 100 Dermo-care lining & 100g insulation
- Greenline Neck Dermo-care lining & 100g insulation



The **Greenline Dog Rug** offers your dog the same Bucas protection as your horse with the peace of mind that your dog rug is manufactured ecologically and with the future in mind! The 600D Ripstop outer, Dermo-care lining, binding and belly strap are made from recycled materials.

Available in sizes 30cm/12" - 75cm/30".

Product Code: • 285 Greenline Dog Rug 50

Features Include:

- Ripstop outer 600D
- Waterproof and breathable
- Dermo-care lining
- 50g insulation
- Reflective safety strips
- Adjustable full belly protection
- Elastic rear leg straps
- Wide neck, perfect for all shapes and sizes
- Collar opening for a lead

Greenline Dog Rug

Greenline Turnout

Oasis Turnout + Neck

Oasis Turnout

The **Oasis Turnout + Neck** is an exceptional choice for both value and convenience.

This range is an ideal transitional rug, providing superb comfort and protection for your horse.

The Oasis comes with our Bucas Dermo-care lining which helps to keep the coat smooth and soft while helping to wick the moisture from the horse's skin.

A strong 900D Ripstop helps protect your horse from the weather and two options for insulation of 100g and 200g gives your horse a great choice on those Autumnal days.

An additional feature on the Oasis range is the double T-bar front closure which includes the Bucas Snap-lock magnetic fastening, eliminating the need for Hook & Loop closures to keep the rug secure.

The Oasis Turnout is the complete rug for your horse as it is sold as a set to include a Neck with 50g of insulation offering ear to tail cover for your horse.

Available in sizes 115/5'0 - 165/7'0.

Recommended Temperature Ranges*

	-30		-6 -3	11 14	25	с
OASIS TURNOUT 100	-22		21 26	52 57	77	F
TURNOUT 200	-30	-12	-7	10 14	25	с
	-22	10	19	50 57	77	F

- * Actual range depends on many factors, including
- clipped/unclipped sunshine humidity
- wind horse activity

BUCAS THE INTELLIGENT CHOICE

Features Include:

- Ripstop outer 900D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > 3000 g/24h/m²
- Removable Neck
- Dermo-care lining
- Double T-bar front closure with magnetic Snap-lock
- Shoulder darts
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Fillet string
- Connection points for use with Bucas Liners, Quilts & Coolers
- Oasis Turnout 200 + Neck Dermo-care lining, 200g insulation rug & 50g insulation Neck
- Oasis Turnout 100 + Neck Dermo-care lining, 100g insulation rug & 50g insulation Neck

Product Codes:

- 670 Oasis Turnout 100 + Neck
- 674 Oasis Turnout 200 + Neck





Waterproof Breathable

VI

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Closure







Cross

Surcingles

Recycled Machine Material Washable at 30°C

Fillet









BUCAS THE INTELLIGENT CHOICE

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Anniversary Turnout

The **Anniversary** Range offers superb variety to the Bucas range of turnout rugs, with a great selection of insulations and linings, all with the quality you would expect from Bucas.

The **Anniversary Turnout** has a Ripstop outer. T-bar with Snap-lock magnetic front closures and comes with a great selection of insulations and linings.

Available with Stay-dry lining or Dermo-care linina.

The Stay-dry lining helps wick the moisture from your horse's skin, and is available with Og and 150g insulation.

The Dermo-care lining is smooth against your horse's skin and helps keep the coat in good condition. in 50a.

Available in classic cut only, in sizes 115/5'0 - 165/7'0.

Recommended Temperature Ranges*



* Actual range depends on many factors, including - clipped/unclipped - sunshine - humidity - wind - horse activity

Features Include:

- Ripstop outer 600D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > $3000 \text{ g}/24 \text{h/m}^2$
- Dermo-care or Stay-dry lining
- T-bar with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Fillet string
- Anniversary Turnout 150 SD Stay-dry fleece & 150g insulation
- Anniversary Turnout 50 SF Dermo-care lining & 50g insulation
 - Anniversary Turnout Light SD Stay-dry fleece lining

Product Codes:

- 431 Anniversary Turnout 150 SD
- 432 Anniversary Turnout 50 SF
- 430 Anniversary Turnout Light SD



Cross

Surcingle



Fillet

String

Snap-lock Closure

Recycled

Material

Stay-dry

Materia



Machine Washable at 30°C

Waterproo

Shoulde

Darts



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BUCAS THE INTELLIGENT CHOICE

Sun Shower

The **Sun Shower** is a lightweight turnout rug making it the perfect choice when all other turnouts are too heavy and warm. It is developed to cater for both rain and sunshine.

The **Sun Shower Turnout** is waterproof and breathable and features a durable 840D Nylon outer. The rug's silver colour is an added bonus as it reflects sunlight, preventing your horse from overheating. The turnout is lined with a specially formulated large waffle mesh lining, which helps to keep the air circulating underneath the rug between the layers, keeping your horse cooler on hotter days.

Available in Classic Cut only with Neck sold separately, in sizes 115/5'0 - 165/7'0.

Product Codes:

- Sun Shower • 611
- 679 Sun Shower Neck

Recommended Temperature Ranges*



- * Actual range depends on many factors, including
- clipped/unclipped sunshine humidity

Heat

Reflective

- wind horse activity
 - 840D 840 Denier





Surcingles









Layer

System





Waterproof





Breathable

3000 g/24h/m

Cut



Machine





Closure

Washable at 30°C





BUCAS THE INTELLIGENT CHOICE

Features Include:

- Nylon outer 840D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > $3000 \text{ g}/24 \text{h/m}^2$
- Sun reflective colour helps reduce overheating
- Mesh lining
- Silk-feel shoulder lining
- T-bar with magnetic Snap-lock closure
- Shoulder darts
- Cross surcingles
- Attachment points for leg straps
- Tail flap
- Tail loop on tail flap
- Fillet string
- Attachments for Neck
- Connection points for use with Bucas Liners, Quilts, and Coolers
- Sun Shower mesh waffle lining & breathable nylon outer
- Sun Shower Neck breathable nylon outer



Trot Turnout & Neck

BUCAS THE INTELLIGENT CHOICE

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Trot Turnout

The Bucas **Trot Turnout** rug is specially designed to fit the shape of a trotting horse.

The **Trot Turnout** rug is waterproof and breathable with a 600D ripstop outer and a Dermo-care lining. Features include shoulder darts with elasticated double front T-bar front closure with a single Snap-lock magnetic fitting which makes this rug a great fit.

Available with 50g or 200g of insulation and it comes with attachment points for a Neck. which is sold separately.

Available in sizes 125/5'6 - 165/7'0 with 50g and 200g insulation.

Product Codes:

- 537 Trot Turnout 50
- Trot Turnout 200 • 538
- 539 Trot Turnout Neck

Recommended Temperature Ranges*



* Actual range depends on many factors, including - clipped/unclipped - sunshine humidity - wind - horse activity

Features Include:

- Ripstop outer 600D
- Waterproof > 5000 mm Hydrostatic head
- Breathable > $3000 \text{ g}/24 \text{h/m}^2$
- Dermo-care lining
- Double T-bar with magnetic Snap-lock front closure
- Shoulder darts
- Cross surcingles
- Leg straps
- Tail flap
- Fillet string

Breathable

> 3000 g/24h/m

Shoulder

Darts

Double

D-Ring

- Attachment points for Trot Turnout Neck
- Trot Turnout 50 Dermo-care lining & 50g insulation.
- Trot Turnout 200 Silk-feel lining & 200g insulation
- Trot Turnout Neck Dermo-care lining & 50g insulation



T-Bar

Closure







Recycled

Materia

Layer

System







Cut

String



Machine Washable at 30°C

Waterproof

Surcingle

Trot Turnout & Neck

47

www.**bucas**.com







Bucas Liner

The **Bucas Liner** is the perfect combination of insulation and convenience, offering superb flexibility to the Bucas Layer System.

The **Bucas Liner** allows you to effortlessly increase the insulation value of any Bucas Turnout and Stable rug with our front and rear attachment points.

Available in 100g, 200g or 300g of Thermobonded insulation and gives you the ability to turn your light turnout into the perfect transitional Autumn rug or a heavyweight winter rug.

The front neck closure attaches to the Neck attachment points and the rear attachment hook and loop strap attaches to the rear D-rings of your top rug.

The Polyester silky outer sits perfectly with both the Bucas Stay-dry lining rugs and the Bucas Silk-feel/Dermo-care lined rugs. It comes in with a reduced depth and is quilted so the liner sits perfectly underneath your Bucas rug. The Liner comes with the convenient Dermo-care lining which helps to wick the moisture from your horse's skin while keeping the coat silky smooth.

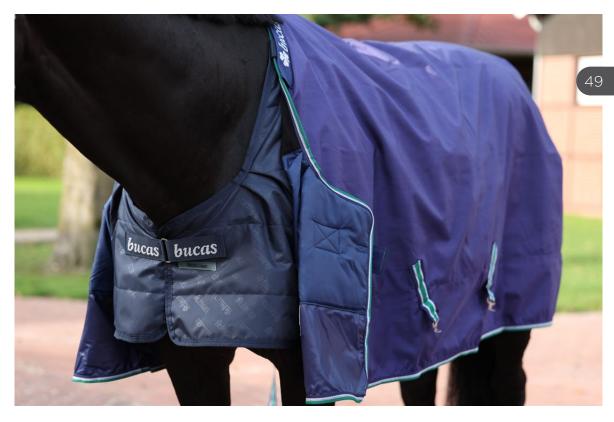
Available sizes 115/5'0 - 165/7'0.

Features Include:

- Polyester quilted outer
- Dermo-care lining
- Shoulder darts
- Reduced depth
- Front and rear attachment points for use under Bucas rugs
- Bucas Liner 300 Dermo-care lining & 300g thermobonded insulation
- Bucas Liner 200 Dermo-care lining & 200g thermobonded insulation
- Bucas Liner 100 Dermo-care lining & 100g thermobonded insulation

Product Codes:

- 553 Bucas Liner 300
- 552 Bucas Liner 200
- 551 Bucas Liner 100





₩ U Breathable

> 3000 a/24h/m

Dermo-care

Material



Darts

Classic



Washable at 30°C



Bucas Stable Sheets

The **Bucas Stable Sheet** is a great choice for a light stable sheet that can be used with the Bucas range of Liners, Quilts, and Coolers, which come with attachment points for use with the Bucas Layer System.

The **Bucas Stable Sheet** is designed to fit perfectly with the Bucas Layer System, making it easy to protect and complement your Bucas Liners, Quilts, and Coolers.

The front neck closure attaches to the Neck attachment points, and the rear Hook & Loop strap attaches to the rear D-rings of your top rug. The polyester silky outer prevents bedding from sticking to your rug, while shoulder darts ensure ample space around the shoulders. The T-bar front closure with magnetic Snap-lock and cross surcingles keep the rug secure while in use.

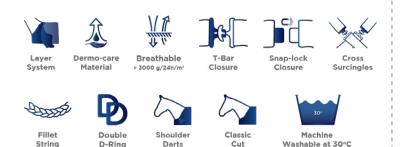
Available in sizes 125/5'6 - 165/7'0

Features Include:

- Polyester outer
- T-bar with magnetic Snap-lock front closure
- Dermo-care lining
- Og insulation
- Shoulder darts
- Cross surcingles
- Fillet string
- Connection points for use with Bucas Liners, Quilts & Coolers

Product Code:

• 608 Bucas Stable Sheet



Introducing the **Bucas Linen Sheet** from Bucas! This rug is manufactured using eco-friendly and sustainable materials, including linen. Linen is a biodegradable natural fibre with a lower environmental impact than other materials. It's the perfect choice for environmentally conscious horse owners. Additionally, linen has natural anti-bacterial and anti-fungal properties which will

help to protect your horse's skin.

The rug has several features, including our T-bar and Snap-lock magnetic front closure, shoulder darts, internal detachable surcingles, and a fillet string.

It's available in Navy and Beige both with Coffee binding, making it easy to find the perfect match for your horse and in sizes 115/5'0 - 165/7'0.

Features Include:

- Linen fabric
- T-bar with magnetic Snap-lock front closure
- Shoulder darts
- Internal, detachable cross surcingles
- Fillet string

Product Code:

• 606 Cool Sheet Linen



Shoulder Darts Classic Machi Cut Washable

Machine Washable at 30°C

BUCAS THE INTELLIGENT CHOICE

www.**bucas**.com



Bucas Quilt

The **Bucas Quilt** is a versatile stable rug that can be used on its own or as an extra layer under your Bucas Turnout or Stable rug.

The outer is a strong Oxford fabric which is durable and breathable. The quilt is available with 2 choices of lining – Stay-dry lining and Silk-feel Dermo-care lining. Both of these linings have moisture-wicking properties, with the Stay-dry lining acting faster because of its fleece texture and the Dermo-care silky lining smooth against the horse's skin.

Thermobonded insulation of 50g, 150g and 300g gives you a great selection of insulation for your horse. The range also is available in a Big Neck option which is ideal for horses that are wider across the chest and breeds of horses like Friesians, Andalusians and Draughts.

Sizes available are 85/3'6 - 170/7'2 in 150 SD, both Big Neck styles available in 125/5'6 - 165/7'0 and 300 SD, 300 SF, 150 SF and 50 SF all available in sizes 115/5'0 - 165/7'0. The Bucas Quilt Neck is also available in sizes XS-XL and is sold separately.

Features Include:

- Oxford Fabric outer 600D
- T-bar with Snap-lock closure
- Dermo-care (SF) or Stay-dry (SD) lining
- Shoulder darts
- Cross surcingles
- Silk-feel lining on shoulders (in SD version)
- Attachments for leg straps
- Fillet string

600 Donio

- Attachment for Quilt Neck
- Attachment points for use with Bucas turnouts or stable rugs

Dermo-care

Material

- Bucas Quilt 300 SD Stay-dry lining & 300g insulation
- Bucas Quilt 150 SD Stay-dry lining & 150g insulation
- Bucas Quilt 300 SF Dermo-care lining & 300g insulation
- Bucas Quilt 150 SF Dermo-care lining & 150g insulation
- Bucas Quilt 50 SF Dermo-care lining & 50g insulation

Stav-drv

• Bucas Quilt Neck - Dermo-care lining & 150g insulation

Product Codes:

- 453 Bucas Quilt 300 SD
- 451 Bucas Quilt 150 SD
- 456 Bucas Quilt 150 SD Big Neck
- 454 Bucas Quilt 300 SF
- 452 Bucas Quilt 150 SF
- 458 Bucas Quilt 50 SF
- 459 Bucas Quilt 50 SF Big Neck
- 450 Bucas Quilt Neck

Snan-lock

Cross urcingles Fillet String Wa



*bucas

Bucas Quilt

53



T-Bar



Shamrock Power

The Shamrock Power is an ideal multi-functional rug that performs superbly as a sweat, travel or light stable rug.

Manufactured using two layers of Bucas Stay-dry fabric. The Shamrock Power has a Stay-dry, antibacterial inner lining, and a Polyester outer.

The Stay-dry fabric can be put on a wet horse and it wicks moisture away and ensures that the horse dries faster.

The Anti-Bacterial lining helps to keep the rug fresh and in good condition.

The polyester outer repels bedding, so should your horse lay down while wearing the cooler, minimal bedding will stick to the rugs unlike fleece coolers

Shamrock Power Full Neck features a Bucas Dermo-care lining against your horse's skin. This silky lining helps wick moisture from the horse's coat while being soft against this often sensitive area of the horse.

Available in Classic Cut in sizes 85/3'6 - 170/7'2, and 115/5'0 - 170/7'2 in a Full Neck style.

Features Include:

- Double layer heavyweight cooler
- T-bar with magnetic Snap-lock closure
- Stay-dry & Anti-bacterial lining
- Shoulder darts
- Detachable internal cross surcingles
- Silk-feel lining on shoulders
- Loop for Tail Protector & Bag
- Fillet string
- Attachment points to use under any Bucas turnouts or stable rugs

Breathable

Snan-lock

Closure

Darts

Surcingle

Product Codes:

Anti

- 555 Shamrock Power
- 646 Shamrock Power Full Neck



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Fillet

String

Navy

Stav-drv Material > 3000 a/24h/m Bacteria **BUCAS** THE INTELLIGENT CHOICE

www.**bucas**.com

Shamrock Power Full Neck

Black



Printed Cooler

BUCAS THE INTELLIGENT CHOICE.

Bucas Coolers

Power Cooler

The **Power Cooler** is a highperformance, lightweight, multipurpose rug, ideal as a sweat, travel, competition and stable rug.

Available in navy and black, and two styles Classic Cut in sizes 85/3'6 - 165/7'0 or + Neck in sizes 115/5'0 - 165/7'0.

Features Include:

- Single layer cooler
- T-bar with Snap-lock closure
- Stay-dry qualities
- Shoulder darts
- Detachable Internal cross surcingles
- Silk-feel shoulders lining
- Loop for Tail Protector & Bag
- Fillet string
- Attachment points for use under Bucas turnouts or stable rugs

BUCAS THE INTELLIGENT CHOICE

Product Codes:

- 635 Power Cooler
- 532 Power Cooler & Neck

Competition Cooler

The **Competition Cooler** is a practical light-weight cooler for travelling on warm competition days. The Stay-dry lining keeps the horse dry and comfortable, and the lower mesh part allows air to circulate to help cool the horse.

Available in navy, in sizes 115/5'0 - 165/7'0.

Features Include:

- T-bar with Snap-lock closure
- Stay-dry qualities
- Shoulder darts
- Detachable Internal cross surcingles
- Silk-feel shoulder lining
- Loop for Tail Protector & Bag
- Fillet string
- Attachment points to use under any Bucas turnouts or stable rugs

Product Code:

• 639 Competition Cooler



Prize Cooler

The **Prize Cooler** is popular for use as prizegiving rugs but also can be used as a cooler because of its Stay-dry qualities.

Available in navy and black and with or without the Bucas logo in silver or gold. Sizes 115/5'0 - 170/7'2.

Features Include:

- Single layer cooler
- T-bar front closure
- Stay-dry qualities
- Shoulder darts
- Silk-feel shoulder lining
- Fillet string

Product Code:

• 631 Power Prize Cooler



Panel Prize Cooler

The **Panel Prize Cooler** has a removable panel which can be embroidered or screen printed for use as a prize-giving rug at shows. Rug is fully functional once panel is removed.



For Printed Panel Coolers and Printed

Coolers with your own design, contact your Bucas agent.

Features Include:

- Single layer cooler
- T-bar front closure
- Stay-dry qualities
- Fillet string

Product Codes:

- 592 Panel Prize Cooler
- 423 Printed Panel Cooler
- 421 Printed Cooler





Sweet-Itch X Light

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BUCAS THE INTELLIGENT CHOICE

X-Range Fly Protection

The **Bucas X-Range** is a collection of fly rugs specifically designed with extra deep sides and wrap-around bellies, providing excellent protection for your horse against flies and superb UV defense.

The Sweet-itch X Light is an extra deep Sweet-itch protective rug that has an upper part in a solid polvester fabric for maximum protection and a lower part in a mesh fabric offering both fly protection and good air circulation.

Available in a classic cut in sizes 115/5'0 - 165/7'0. The Big Neck version is available in sizes 125/5'6 - 165/7'0.

The **Buzz-Off X** fly rug is made from a special extra-deep lightweight mesh fabric that helps block out flies and protects against sun bleaching. The extra deep sides of the rug helps to keep flies away and also helps the air to circulate around the legs of the horse. The unique belly wrap is secured with three surcingles and protects this sensitive area from flies

Available in sizes 115/5'0 - 165/7'0, with a Big Neck style available in sizes 125/5'6 - 165/7'0.

Breathable

> 3000 g/24h/m

Closure

Snap-lock

Shoulde

Darts

Product Codes:

- 522 Buzz-Off X
- 533 Buzz-Off X Big Neck
- 521 Sweet-Itch X Light
- 526 Sweet-Itch X Light Big Neck

Anti

Features Include:

- Extra deep sides
- Integrated neck with headpiece
- Silk-feel lining on shoulders. withers and mane
- Anti UV
- T-bar with magnetic Snap-lock
- Shoulder darts
- Wrap around belly protection
- 3 surcingles
- Tail flap
- Leg straps
- Fillet string

Fillet String

Machin Washable at 30°C

bucas

BUCAS THE INTELLIGENT CHOICE

www.**bucas**.com



Buzz-Off Zebra

The **Buzz-Off Zebra** range of fly and insect products are made from a specially developed lightweight fine mesh fabric with Zebra print.

Research has discovered that flies hate the Zebra stripes as they find them confusing. They get disoriented by the contrast of the black and white stripes, compared to solid colours, and so tend to steer clear of them!

The Buzz-Off Zebra Full Neck rug provides

protection for the horse's body and neck. The neck helps protect the mane from flies, and an elasticated brow band helps keep the neck piece in place as the horse grazes. The belly pad protects the belly of the horse and helps keep the rug in place. The large tail flap protects the tail from flies.

Also available with a detachable neck version, the **Buzz-Off Zebra & Neck** offers the same great features but with the convenience of a removable neck piece.

The **Buzz-Off Rain Zebra & Neck** has the Zebra fly sheet with a waterproof upper to protect your horse. The removable neck and waterproof upper offers full body and neck protection from flies as well as letting the rain roll off your horse's back.

Available in full neck version, in sizes 85/3'6 - 170/7'2, and + Neck in sizes 115/5'0 - 165/7'0.

The **Sweet-itch Zebra** is made from a specially developed fabric that blocks entry of the smallest of insects. The rug offers full body cover, with a neck that reaches to the ears covering the whole mane area. An elasticated, detachable belly pad covers from the elbow to the sheath, offering full body protection for your horse. The rug also offers UV protection for horses preventing sunburn and stopping the coat from getting bleached.

Available in sizes 125/5'6 - 170/7'2.

BUCAS THE INTELLIGENT CHOICE

Features Include:

- Zebra stripe
- T-bar with Snap-lock front closure
- Elasticated and detachable belly pad
- Shoulder darts
- Silk-feel lining on the shoulders, withers and mane
- Elasticated browband to help secure neckpiece
- Tail flap
- Fillet string
- Leg straps
- Includes Belly Pad Extender Straps

Product Codes:

- 609 Buzz-Off Zebra Full Neck
- 524 Buzz-Off Zebra & Neck
- 535 Buzz-Off Rain Zebra & Neck
- 649 Sweet-itch Zebra



Buzz-Off Rain Zebra & Neck

Buzz-Off & Neck

BUCAS THE INTELLIGENT CHOICE

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#bucas

Buzz-Off Range

The **Buzz-Off** range is made from a specially developed lightweight fine mesh fabric that helps block out flies.

The Buzz-Off Full Neck rug provides protection for the horse's body and neck. The elasticated and detachable belly pad ensures that the rug is kept in place as well as protecting the belly from insects and flies. Also available in a detachable neck version, the **Buzz-Off & Neck** gives you the flexibility for use without the neck piece.

The **Buzz-Off Rain & Neck** with removable neck is perfect for changeable summer weather. The upper part of the Buzz-Off Rain is waterproof and breathable while the lower part is made of Buzz-Off fly sheet fabric. Together you have a lightweight, UV protective and waterproof rug. The elasticated and detachable belly pad gives protection to the belly of the horse and helps to stabilise the rug in position.

The **Buzz-Off Classic** is ideal if there is no need for neck protection.

Available in full neck and with a removable neck in sizes 85/3'6 - 165/7'0, and in rain version in sizes. 115/5'0 - 165/7'0.

Breathable

> 3000 g/24h/n













Waterproc

Fillet

5000 mm Hydrostatic H



*Buzz-Off Rain & Neck

BUCAS THE INTELLIGENT CHOICE

Features Include:

- Lightweight mesh
- T-bar with Snap-lock closure
- Silk-feel lining on the shoulders, withers and mane
- Elasticated and detachable belly pad
- Leg straps
- Extra deep tail flap
- Fillet string
- Includes Belly Pad Extender Straps

Product Codes:

- 607 Buzz-Off Full Neck
- Buzz-Off Classic • 617
- 525 Buzz-Off & Neck
- 534 Buzz-Off Rain & Neck

Buzz-Off Full Neck

Buzz-Off Rain & Neck

Buzz-Off Classic

Buzz-Off Pro Mask

The **Buzz-Off Pro Mask** ensures excellent protection against flies and is designed with your horse's comfort in mind.

The Stay-dry breathable fabric delivers an impressive >70% UV protection. The stiff fabric of the face mesh acts as a barrier against flies and offers UV protection.

A reinforced browband positions the mask away from the horse's forehead, allowing the high-tenacity face mesh to rest comfortably off the horse's face, ensuring ample eye clearance.

Soft fleece binding reduces friction, enhancing overall comfort.

Elasticated Hook & Loop closures offer convenient adjustability, ensuring a secure and customisable fit for your horse.

Sizes: Small - XLarge

Product Code:

• 576 Buzz-Off Pro Mask





Features Include:

- Stay-dry breathable fabric
- Buzz-Off mesh ears
- High-tenacity face mesh
- Soft binding to reduce friction
- Elasticated headpiece
- Hook & Loop closure to secure mask

Buzz-Off Ultra Mask

The **Buzz-Off Ultra Mask** protects against flies and insects while ensuring your horse's comfort.

The breathable, stretchy nylon material fits snugly around your horse's face with hook and loop closures to secure the fit.

The bug-like mesh eyes protect your horse's eyes from annoying flies, while the Buzz-Off mesh ears keep the ears free from flies while allowing air to circulate.

The mask provides over 75% UV protection and includes a forelock slit for increased comfort.

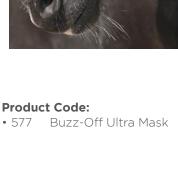
Sizes: Small - XLarge

Features Include:

- 4-way stretch material
- Buzz-Off mesh ears
- Mesh eyes
- Hook & Loop closures
- Forelock slit









Washable at 30%

Breathable

Fly Masks

The Bucas range of Fly Masks helps to protect your horse's eyes and face from flies. Available in Light Blue and Zebra Stripe, the Zebra factor is scientifically proven to help keep the flies away! They can all be used with the Bucas range of fly rugs or by themselves.

Buzz-Off Deluxe Fly Mask

The lightweight **Deluxe Fly Mask** offers super protection against insects and sun.

Reinforced darts help keep the mesh fabric away from the horse's eyes.

Available in Blue and Zebra stripe, with the Blue version also available with no ears, suitable for horses who dislike having their ears covered.

Available in size XXXS - XL.

Product Codes:

- 574 Buzz-Off Zebra Deluxe Fly Mask
- 571 Buzz-Off Deluxe Fly Mask no ears
- 570 Buzz-Off Deluxe Fly Mask



BUCAS THE INTELLIGENT CHOICE



Buzz-Off Deluxe Fly Mask- no ears

Buzz-Off Deluxe

Fly Mask

Buzz-Off Fly Mask

The **Buzz-Off Fly Mask** can be used with the Buzz-Off rugs or on its own and provides excellent protection.

Eye Darts help to keep the mask away from the eyes, while an Elasticated Throat Lash helps to keep the mask in place.

Available in Blue and Zebra stripe.

Available in size XXXS - XL.

Product Codes:650 Buzz-Off Fly Mask651 Buzz-Off Zebra Fly Mask





Foal Products



Breathab

Recycled

Material

Fillet

String

Machine

Washable at 30°C

The Bucas **Foal Turnout** is designed to grow with your foal.

The **Foal Turnout** rug has three adjustment points on the chest pad and two on the belly pad to accommodate a growing foal.

Dermo-care lining and 50g of insulation will keep your foal warm and dry.

The rug comes in one size 79 x 57cm, and can be adjusted as follows- $% \left[1 + \frac{1}{2} \right] = 0$

oal Turnout Adjustment Guide								
Size		S	Μ	L				
Back Length	79cm							
Depth of rug	57cm							
Depth of belly		54cm	58cm	61cm				
Length of rug		97cm	100cm	104cm				

Features Include:

- Ripstop outer 600D
- Waterproof and breathable
- Dermo-care lining
- Adjustable front strap
- Adjustable belly pad

Product Code:

• 520 Foal Turnout 50



• Elasticated and adjustable fillet string

• Reflective strips on rear and

Dublin Foal Halters

tail flap

• Tail flap

The Dublin Foal Halter offers additional adjustability in order to cater for growing foals. There are three adjustable buckles.

Available in an assortment of colours.

Product Code:

• 412 Dublin Foal Halter

www.**bucas**.com

600 Denie

Material

Dermo-car

Material

BUCAS THE INTELLIGENT CHOICE

Waterproof

Halters & Leads

Bucas Halters

The legendary Bucas halters are designed to provide great comfort. This is provided by the soft, yet strong "silk-feel" webbing and the padded nose and headbands. A specially, shaped ring makes it easier to open and close the halter with the snap hook and prevents the hook from rubbing against the horse. The snap hook is designed so it is not affected by snow, ice and low temperatures. There is also an adjustable headpiece with a prong buckle.

Available in two styles the **Comfort Halter** with added padding on the headpiece and noseband and the **Dublin Halter**.

The **Comfort Halter** is available in sizes Pony – XFull, colours black, brown, navy and Zebra, and the **Dublin Halter** is available in 14 assorted colours to match your Bucas Halters in sizes Foal – XFull.

Product Code:

- 401 Comfort Halter
- 403 Comfort Halter Zebra
- 412 Dublin Halter

Bucas Leads

Bucas Dublin Leads are a padded 2m lead, available in an assortment of colours to match Dublin Halters.

The **Stallion Lead** has a 50cm chain attached for extra control when leading horses, available in silver and gold.

The **Bucas Comfort Rope** is a braided 2m soft rope, perfect for hand walking and for use at shows. Available with either a Panic Snap or durable Snap Hook the rope. Available in navy, black, brown to match your Comfort Halter and grey and navy/ grey to match your Show-Line Collection.

Product Codes:

- 212 Dublin Lead
- 213 Stallion Chain Lead
- 214 Bucas Comfort Rope Panic Hook
- 215 Bucas Comfort Rope Snap Hook







BUCAS THE INTELLIGENT CHOICE







Exercise Rugs

Bucas Walker Rug

The **Bucas Walker Rug** is designed for use while the horse is being hand-walked or on a walker. The high cut over the shoulders ensures free and unrestricted movement.

Dermo-care

Material

Breathable

Waterproof

000 mm Hydrostatic Heav

String

Closure

Washable at 30°C

600D

600 Denier

Material

Cross

Surcingle

Available in navy and sizes S/125 - XL/155.

<u>ہ</u>

- Features Include:Waterproof & breathable
- Ripstop outer 600D
- T-bar with Hook & Loop closure
- Dermo-care lining
- Cross surcingles
- Reflective stripes on rear
- Fillet string

Product Code:

• 485 Bucas Walker Rug



Bucas Rain Protector

The **Bucas Rain Protector** is a waterproof, breathable and lightweight sheet designed to keep your horse and tack dry in the rain.

It is secured with Hook & Loop straps, at the poll, the neck and the belly. Openings on the side for stirrups means the rug can be used while riding. Perfect for those wet competition days.

Available in navy and sizes S/M/L.

Features Include:

- Polyester Outer
- Waterproof & Breathable
- Lightwieght
- T-bar front closure
- Full body coverage
- Single belly surcingle
- Fillet String
- Stirrup slips

Product Code:

• 642 Bucas Rain Protector





> 3000 g/24h/m



Closure



Machine Washable at 30°C



Exercise Rugs

Bucas Riding Rug

The **Bucas Riding Rug** is the ideal all weather exercise rug. Perfect for riding out in cold or dark days as it helps keep your horse dry and warm while you exercise. It is waterproof and breathable with a ripstop outer and the staydry, antibacterial fleece lining helps wick the moisture from the horse's back, keeping the rug fresh. The Hook & Loop attachment at the withers keeps the rug in place and is easy to remove while still mounted and reflective stripes at the rear and tail help keep you illuminated in the dark.

600D

600 Denier

Material

Breathable

3000 g/24h/r

Stay-dry

Material

Recycler

Material

Waterproof

Washable at 30°C

Anti

Bacteria

String

Available in navy and sizes S/125/5'6 - XL/155/6'9.

Features Include:

- Waterproof & Breathable
- Ripstop outer 600D
- Stay-dry, antibacterial fleece lining
- Reflective piping and reflective stripe on rear
- Tail Flap
- Fillet String

Product Code:

• 638 Bucas Riding Rug



Buzz-Off Riding Rug

The **Buzz-Off Riding** is a lightweight mesh, two part riding rug with a detachable neck piece allowing for different levels of protection. The hood protects the horse's neck, chest and shoulders. It comes with an elastic brow-band to help keep the rug in position up the neck and attaches with Hook and Loop straps to the riding rug at the withers and in front of the saddle.

Available in silver or zebra stripe and sizes S/125/5'6 - XL/155/6'9.

Features Include:

- Lightweight mesh
- fabric
- T-bar front closure
- Anti Insect
- Anti UV
- Tail FlapReflective strip on rear and piping
- Elasticated browband to help secure neckpiece
 Fillet String

Product Codes:

 647 Buzz-Off Riding
 560 Buzz-Off Riding Zebra







Closure





Machine Washable at 30°0





Bucas Riding Sets

Max Saddle Pad

The **Bucas Max Saddle Pads** are layered with our Antibacterial Stay-dry fabric. This layer helps remove sweat and moisture from the horse's back, ensuring that it is always a comfortable fit. The anti-bacterial lining helps to keep the saddle pad fresh.

Quilted with high-density wadding and hook and loop attachment points and girth straps helps keep the pad in place under the saddle. Fits 17" – 18" saddles.

- 70 Availa
 - Available in: Black with silver piping,
 - Navy with silver piping,
 - Navy with gold piping,
 - White with white piping



Product Codes:

- 766 Max Saddle Pad Jump
- 767 Max Saddle Pad Dressage



Fly Bonnets

The **Fly Bonnet** from Bucas is the perfect match with your Bucas Max Saddle Pads! It is designed with soft crocheted fabric which is pliable to help fit. The soft ears do not restrict movement, keeping your horse comfortable while wearing it.

Available in navy and white, in one size.

Product Code:730 Fly Bonnet



AeroMax Saddle Pad

The **Bucas AeroMax Saddle Pads** feature a high density wadding and our Aeromax Waffle Lining. This lining helps absorb sweat and moisture from the horse's back, ensuring that it is always a comfortable fit. The AeroMax Saddle Pads are available in Black or White and in Dressage and Jumping styles. The Saddle Pad also feature Hook & Loop attachment points and girth loops to keep the pad in place under the saddle and a high withers/shaped back makes it a comfortable fit. Quilted with High-density wadding for extreme comfort. AeroMax Waffle lining wicks moisture away during exercise. Easily machine washable at 30°C. One size to fit 17" – 18" saddles.

Features Include:

- Quilted with High-density wadding for extreme comfort
- AeroMax Waffle lining helps absorb moisture away during exercise
- Shaped Back
- Easily machine washable
- Hook & Loop adjustment straps provides a tailored fit for every saddle.

Product Codes:

- 781 AeroMax Saddle Pad Jump
- 782 AeroMax Saddle Pad Dressage

BUCAS THE INTELLIGENT CHOICE





Brushing Boots

The **Brushing Boots** from Bucas offer perfect protection for your horse's legs while exercising.

Made from durable, synthetic leather outer and synthetic sheep skin inner, the wide Hook & Loop straps help secure the boots on your horse's legs.

Available in size Large in black. Sold in sets of two.

Product Code:709 Brushing Boots



Bucas Travel Products

2020 Boots

The **Bucas 2020 Boots** are made of tough outer nylon fabric and a Stay-dry inner lining. Cushioned padding helps to fully contour to the horse's leg.

Three straps on the front boot and four straps on the rear boot, and elasticated top and bottom straps on front and hind boot help secure the fit of the boots.

The unique front boots close differently to normal traditional travel boots. The straps fasten forward, this means the boots close across the tendons leaving the back of the knee open, for ease of movement but covering the front of the knee to protect the joint from any bangs or injury while travelling.

The Stay-dry lining helps to dry wet legs faster so by the time you finish your journey home and remove the travel boots your horse's legs will be dry and comfortable!

Available in Full and Cob in Black and Navy. Sold in sets of four.

Product Code:

• 707 2020 Boots





Freedom Boots

Bucas Freedom Boots provide excellent protection and offer a great fit and effortless handling, making them an ideal choice for travel.

The boots are made with tough ripstop outer, padded foam inner for comfort, and a poly-cotton lining for superior comfort and breathability,

Three large Hook and Loop straps offer a secure fit and maximum protection during travel.

Available in Full, Cob and Pony sizes in Black.

Sold in sets of four.

Product Code:

• 706 Freedom Boots



Bucas Stable Bandages

The **Bucas Stable Bandages** are manufactured using a knitted smooth fibre. The bandages provide excellent breathability and support for the horse's limbs. One great feature of the bandage is that it does not stretch across the bandage, preventing over-tightening on the horse's leg.

Sold in a pack of four.

One size, 2m

Features Include:

- Breathable
- Hook & Loop closure
- Knitted smooth fibre
- Machine washable
- Use with the Bucas Leg Wraps

Product Code:

• 714 Bucas Stable Bandages



www.**bucas**.com

Bucas Essentials



*****bucas

Bucas Rug Wash

Bucas Rug Wash is ideal for use on all Bucas rugs. For full guarantee on Bucas rugs, Bucas Rug Wash should only be used. This special phosphate-free wash is ideally suited for all waterproof and water repellent rugs as well as other articles of waterproof fabrics. Bucas Rug Wash is available in 250ml and 5 litre bottles.

- Bucas rugs should be hand washed or machine washed at a maximum of 30°C.
- Use 50ml for 4.5kg of dry washing or 25ml for 10 litres of water.
- Do not machine dry or spin dry.
- Dry flat or hang to dry at room temperature.
- Do not use fabric conditioner or other chemicals.

Product Code:

• 901 Bucas Rug Wash

Tail Protector & Bag

The **Bucas Tail Protector & Bag** offers great protection for the horse's tail with a padded wrap around the dock, and a secure, elasticated fastening around the tail.

The added security of a Hook & Loop feature means you can attach the Tail Protector to your Bucas Coolers to prevent them from slipping. It also has a waterproof, integrated tail bag to help keep your horse's tail clean while travelling.

Available in Black and Navy.

One size.

Product Code:720 Tail Protector



Bucas Rug Conditioner

The **Bucas Rug**

Conditioner helps to restore the water repellent finish of your Bucas turnout rug. Should be used on the outside of your clean turnout rug. Only use in well ventilated areas.

Available in 500ml and 5 litre.

Product Code:

• 903 Bucas Rug Conditioner

Chest Extenders

Chest Extenders are great for horses that need that extra bit of room from time to time or measure in between sizes on a Bucas measuring tape.

Available for the majority of Bucas rugs and include Click'n Go, Snap-lock, T-bar and Hook and Loop closures.

Product Code:

- 801 Standard Extender
- 802 T-bar Magnetic
- 803 Click'n Go Magnetic



BUCAS THE INTELLIGENT CHOICE

bucas

RUG 🕯

Bucas Essentials

Deluxe Tail Cord

The **Deluxe Tail Cord** is a PVC covered elasticated tail cord that works the same as a fillet string.

Easy to clean and helps keep your horse's rug in place.

Available in four sizes, 25cm / 35cm / 40cm / 50cm.

Product Code:688 Deluxe Tail Cord



Elasticated Leg Straps

The **Bucas Elasticated Legs Straps** are an essential addition to any tackroom. Adjustable and elastic for stretch, they are easy to attach to any Bucas rugs with attachment points for leg straps. Sold in pairs and one size only.

Product Codes:

- 689 Elasticated Leg Straps- Deluxe
- 687 Elastic Loop Leg Straps

BUCAS THE INTELLIGENT CHOICE



Belly Pad Extender Strap

The Belly Pad Extender

Strap is a helpful extender to extend the width of the Belly Pads used for our fly and sweetitch rugs. An elastic loop on one side loops into the D-ring of the rug and the metal snap attaches to the snap on the belly pad. Sold in packs of two.

Product Code:

• 158 Belly Pad Extender Straps



Bucas Repair Kit

The **Bucas Repair Kit** to repair any unwanted rips or holes in your Bucas rugs. The repair kit includes a swatch of waterproof material, gloves, two tubes of Stormsure glue and a spatula. The swatch of material is placed on the inside of the rug when repairing so no need for different colour nations to match the repaired rug.

Product Code:

• 970 Bucas Repair Kit





Wither Pad

The Bucas **Wither Pad** is ideal to protect the mane area of your horse. Compatible with any Bucas Rug with a neck attachment point.

Available in navy and in one sizes 44 x 28 cm

Features Include:

- Waterproof & breathable
- Silk-feel Lining
- Attachment points to connect to rug

Product Code: • 725 Bucas Wither Pad

www.**bucas**.com

Atlantic Exclusive + Neck

The **Atlantic Exclusive + Neck** rug is crafted for ultimate comfort and durability, designed to meet the demands of all weather conditions.

Featuring a newly contoured neck piece shape and deeper neck design, it provides an improved fit and enhanced comfort, especially during grazing. The deeper shape provides complete coverage at the chest, keeping your horse comfortable and well-protected no matter the conditions.

Available in sizes ranging from 115/5'0 to 165/7'0, the Atlantic Exclusive + Neck is sold as a complete set with the detachable neck included, offering an all-in-one solution for horse protection and comfort.

Find out more: www.bucas.com

Bucas Helpful Tips **Team** Bucas

Tips for Washing your Bucas Rug

- Before placing your Bucas rug into the washing machine, close all hook and loop straps as the rug can stick to it and any dirt that is in the machine will stick to it.
- Clip up any surcingles so that they are not left flapping around in the machine.
- If washing your Bucas cooler make sure to brush off any additional bedding or dirt off the rug, this will help the rug come out even cleaner!
- Don't wash your Bucas products over 30°C as this may effect the performance of your Bucas product!
- Make sure to use the Bucas Rug Wash for washing all your Bucas products.
- It's always advisable to reproof your waterproof rugs after washing.
- Keep your waterproof product functioning correctly by using Bucas Rug Conditioner after washing.
- If you have any small nicks or tears to your Bucas rug, we recommend using our Bucas repair kit. This kit will provide you with the necessary aids to repair these small tears.



How to extend your Bucas guarantee



- Bucas offers a 2 year guarantee against any manufacturing
- o material faults but you can extend it to 3 years on our Power, Smartex, Atlantic and Therapy Turnout range of rugs.
- All you need is your proof of purchase, like your receipt and the details from the label on the rug.
- Your rug must be registered within 30 days of purchase.
- Guarantee does not include normal wear and tear and accidental
- Limitations apply.

Register here: http://www.bucas.com/extend-your-guarantee



Find Your Local Bucas Retailer

Looking for a Bucas retailer near you? It's easy:

- Visit bucas.com/where-to-buy.
- Enter your address in the map locator

Start your search today and discover the Bucas products available near you!

Bucas is proud to sponsor over 50 ambassadors, from world-class athletes to talented young riders.

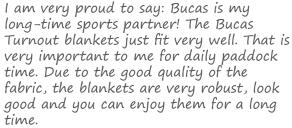
See what some of them have to say about their favorite Bucas collections:



Jens Fredricsson

Bucas Coolers are very important at the shows, both the Power Cooler and the Shamrock Cooler. Great for when the grooms are in a rush between classes, they can wash off the horse, get the Cooler on, and get the next horse ready. When the horse rolls or lays down, the bedding won't stick to the outside of the rug, making it easier for the groom at the end of the day when cleaning up.

Janne Friederike Meyer-Zimmermann





Marv King

I love the fabulous range of outdoor rugs Bucas has to offer - especially the Atlantic Turnout. It is light (even with the warm 200g insulation), comfortable, smart and very strong.

BUCAS THE INTELLIGENT CHOICE



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www.bucas.com





a member of **KERBL**



