

## CE-D09 Spare parts list



Identification number: TCF-VOMNL - 6030-19B  
Product group: Mobility Scooter  
Productname: Xena 4-wheel  
Batchnumber:

**Complete**

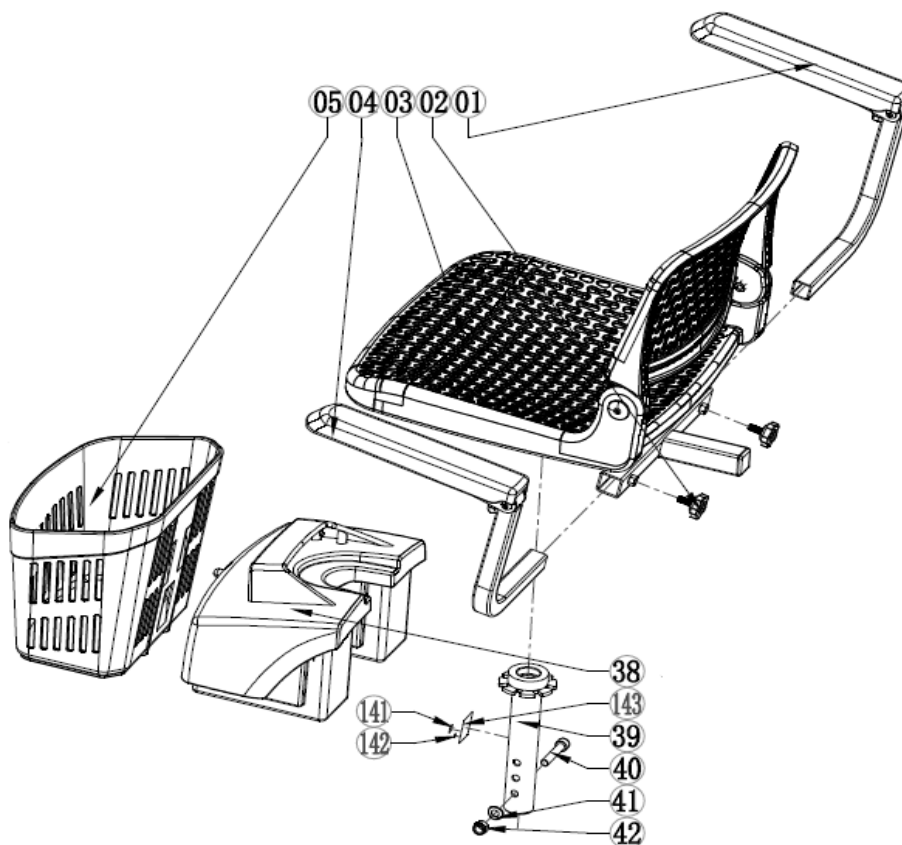


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### Seat & basket



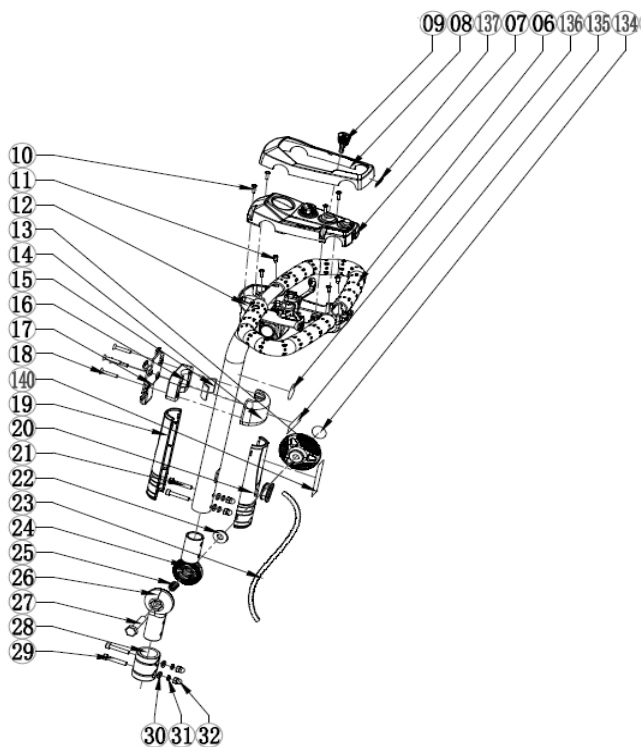
Drawing No.	Item No.	Description	Purchase Price
1	SD09E402GK0	Arm assembly Right	€ 90,98
2	WE03A502A3A	Knob M8*15	€ 3,00
3	WS70E003BK1	Fish on seat with swivel plate	€ 485,22
3-1	WS70E104AK1	Seat only	€ 280,80
3-2	SE01E403KK0	Seat swivel plate	€ 146,64
4	SD09E403GK0	Arm assembly Left	€ 90,98
4-1	VS0843-0300	Armpad Left/Right	€ 48,00
5	SG04P504A3A	Basket	€ 51,00
38	SF01E611AK0	Battery box (excl. 12V/18AH Battery) Champagne	€ 174,55
	SF01E611AK1	Battery box (excl. 12V/18AH Battery) Red	€ 174,55
	SF01E611AK2	Battery box (excl. 12V/18AH Battery) Dark Blue	€ 174,55
	SF01E611AK3	Battery box (excl. 12V/18AH Battery) Light Blue	€ 155,40
38-1	SE09A505B3A	Battery box handle	€ 21,84
38-2	SF01F605AK0	Battery box connector assembly	€ 43,68
38-3	SE09F605AK0	Charging port for battery box	€ 15,60
38-4	SF01F604AK0	Circuit breaker with wire and connectors	€ 45,00
38-5	SE09P521A06	Battery box snap-on plastic piece(Champagne 7529C)	€ 12,48
38-5	SE09P521A15	Battery box snap-on plastic piece(Red 7645C)	€ 12,48
38-5	SE09P521A03	Battery box snap-on plastic piece(Blue 288C)-new blue	€ 12,48
39	SE09E401EK0	Seat post assembly	€ 56,16
40 to 42; 141 & 142	-	Not available as spare part	-

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### Tiller



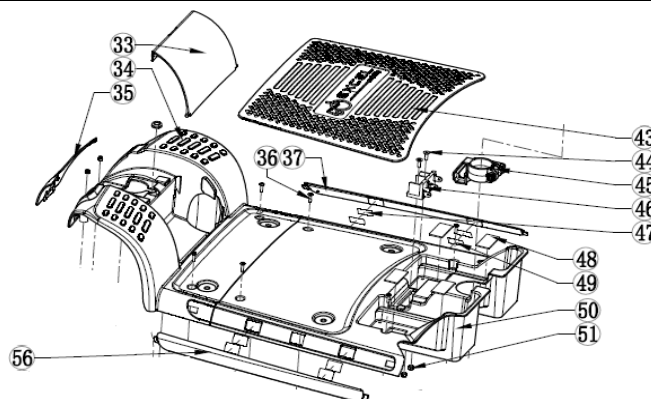
Drawing No.	Item No.	Description	Purchase Price
6	SE05A205D3A	Tiller handle (Delta)	€ 81,12
7	SL03F601AK0	Dashboard assembly	€ 152,14
7-1	305310023R	Button for claxon (Red)	€ 3,12
7-2	SD09P517	Protection cap for the claxon	€ 6,78
7-3	SE06F605AK0	Battery meter	€ 38,20
7-4	SE06P511AN1	Button for speed	€ 2,35
7-5	3050105030	Speed potentiometer	€ 8,00
7-6	SE06F606AK0	Key switch	€ 30,61
8	SE05P508B06	Dashboard cover Champagne	€ 24,00
	SE05P508B15	Dashboard cover Red	€ 24,00
	SE05P508B16	Dashboard cover Dark Blue	€ 24,00
	SE05P508B03	Dashboard cover Light Blue	€ 24,00
9	99311060	Key set (Pair)	€ 6,78
11	-	Not available as spare part	-
12	SL03F604AK0	Dashboard lower cover assembly with speed controll paddle	€ 159,90
12-1	SE05F603AK0	Speed controll paddle with potentiometer	€ 108,00
12-2	SE05F612AK0	Charging port on tiller	€ 18,72
12-3	SG06F612AK0	Headlight switch	€ 15,60
13	SB03A501A3A	Tiller knob for angle adjustment	€ 18,72
14 to 16	-	Not available as spare part	-
17	SB03P119HG0	Mounting bracket for front basket	€ 4,37
18 to 22	-	Not available as spare part	-
23	SD09F601AK0	Main harness assembly	€ 54,00
24	SG08P201BH0	Under side of the turn mechanism for tiller adjustment	€ 56,16
25	-	Not available as spare part	-
26	SG08P202AH0	Upside of the turn mechanism for tiller adjustment	€ 56,16
27 to 32; 134 to 137	-	Not available as spare part	-

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### Front frame assembly



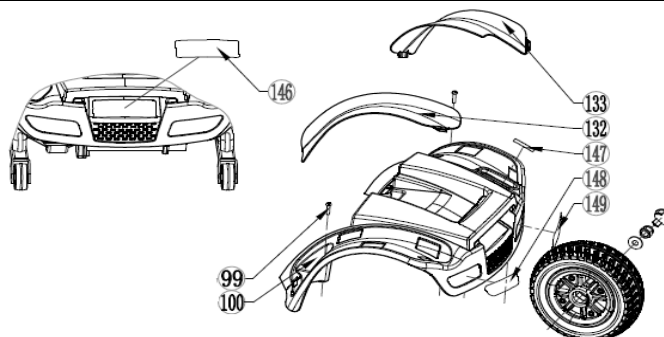
Drawing No.	Item No.	Description	Purchase Price
33	SF01P505A3A	Front cabinet cover	€ 6,74
34	SF01P501B3A	Front cover Black	€ 54,00
35	SF01P502A06	Front cover Champagne	€ 27,00
	SF01P502A15	Front cover Red	€ 27,00
	SF01P502A16	Front cover Dark Blue	€ 27,00
	SF01P502A03	Front cover Light Blue	€ 27,00
36	-	Not available as spare part	-
37	SE09P515A06	Side strips plastic Champagne Left	€ 66,00
	SE09P515A15	Side strips plastic Red Left	€ 66,00
	SE09P515A16	Side strips plastic Dark Blue Left	€ 66,00
	SE09P515A03	Side strips plastic Light Blue Left	€ 66,00
43	SF01P565A3A	Floor mat	€ 51,00
44	-	Not available as spare part	-
45	SD09E509AK0	Battery box fastener	€ 15,60
46	SF01F608AK0	Battery box connector (Male)	€ 40,56
47 to 49	-	Not available as spare part	-
50	SE09P502A3A	Center shroud	€ 74,88
56	SE09P514A06	Side strips plastic Champagne Right	€ 66,00
	SE09P514A15	Side strips plastic Red Right	€ 66,00
	SE09P514A16	Side strips plastic Dark Blue Right	€ 66,00
	SE09P514A03	Side strips plastic Light Blue Right	€ 66,00

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### Rear frame assembly



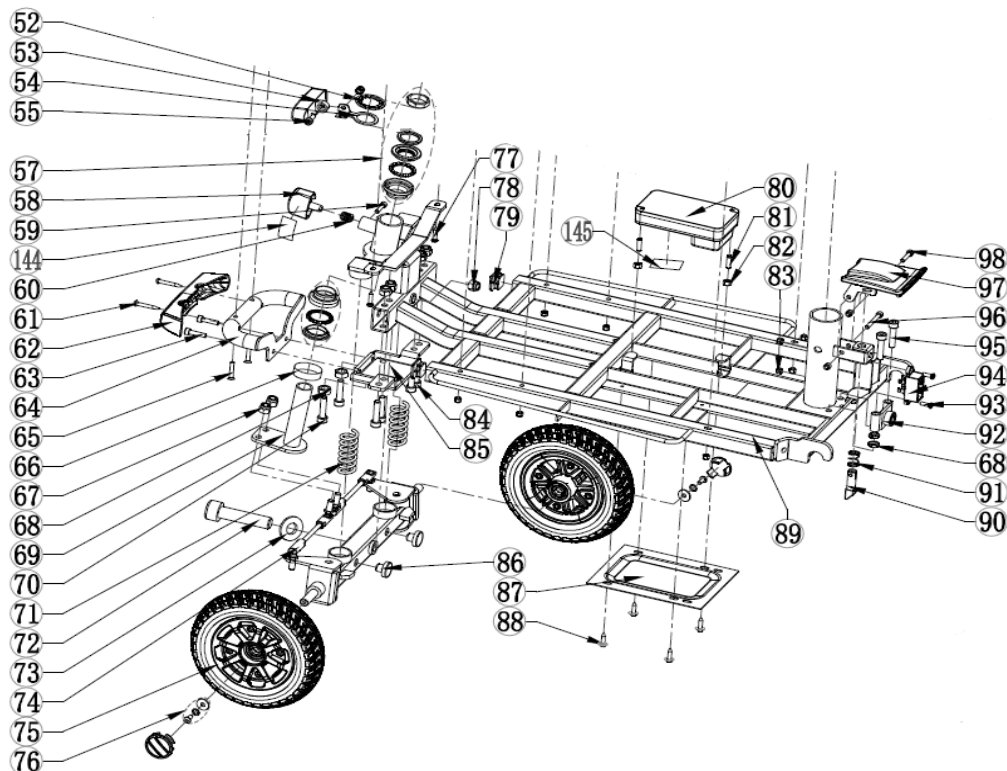
Drawing No.	Item No.	Description	Purchase Price
100	SE09E502GK0	Rear cover with handle	€ 94,35
132	SE09P510A06	Fender cover Right Champagne	€ 42,00
	SE09P510A15	Fender cover Right Red	€ 42,00
	SE09P510A16	Fender cover Right Dark Blue	€ 42,00
	SE09P510A03	Fender cover Right Light Blue	€ 42,00
	133	SE09P511A06	Fender cover Left Champagne
133	SE09P511A15	Fender cover Left Red	€ 42,00
	SE09P511A16	Fender cover Left Dark Blue	€ 42,00
	SE09P511A03	Fender cover Left Light Blue	€ 42,00
147	-	Not available spare part	-
148 & 149	SE09P806A2J	Rear reflector sticker Red for Left/Right	€ 6,00

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### Frame assembly



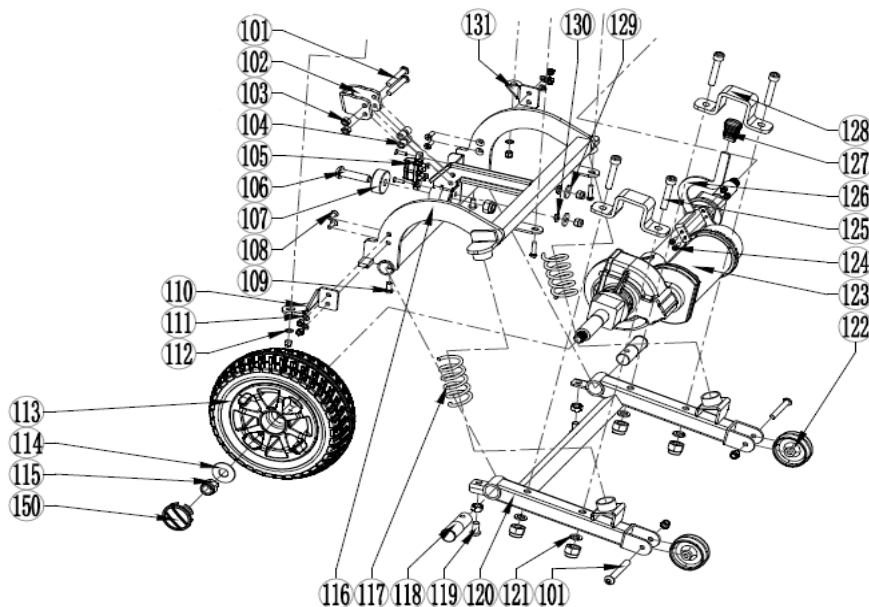
Drawing No.	Item No.	Description	Purchase Price
52	-	Not available as spare part	-
53	SE05F602AK0	Headlight	€ 38,92
54	SE05P163BG0	Bracket for headlight	€ 7,08
57	3090432090	Bearing house	€ 30,33
58	SB02A201A3A	Knob for front wheel fixation	€ 9,36
60 to 61	-	Not available as spare part	-
62	SF01P503A3A	Front bumper cover	€ 6,00
63 to 68	-	Not available as spare part	-
69	SD01A204EG0	Steering axle	€ 15,60
71	WG02P144A1G	Front spring	€ 10,11
72 & 73	-	Not available as spare part	-
74	SF01E211AK0	Front arm assembly	€ 210,00
74-1	SF01E205AK0	Tie rod Left/Right	€ 39,00
74-2	SF01A203BG0	Steering arm Left	€ 21,00
74-3	SF01A202BG0	Steering arm Right	€ 21,00
75	307010803B	Front wheel 8" Air	€ 114,66
	SF01E217AK0	Front wheel 8" Air from batch 5484	€ 130,91
75-1	SK07P211AB4	Outer tyre for 8"(8*2.00)	€ 60,15
75-2	SK07P212AB4	Inner tube for 8"(8*2.00)	€ 28,31
76	-	Not available as spare part	-
80	3051600010	Controller (PG S-45A)	€ 297,20
81 to 86	-	Not available as spare part	-
87	SE09P145DG0	Controller cover plate	€ 6,24
88 to 93	-	Not available as spare part	-
94	SE09F607AK0	Wire connector front frame	€ 24,96
95	-	Not available as spare part	-
97	SD09E107AK0	lever for connection front/rear frame	€ 12,48

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### Motor & transaxle assembly



Drawing No.	Item No.	Description	Purchase Price
101 to 104	-	Not available as spare part	-
105	SE09F606AK0	Drivetrain connector (Male)	€ 18,72
106 to 112	-	Not available as spare part	-
113	SB05E207AK0	Rear wheel 8" Air, from batch 5484 until 6967	€ 123,83
	SB05E209BK0	Rear wheel 8" Air, from batch 6967	€ 136,00
113-1	SK07P211AB4	Outer tire for 8"(8*2.00)	€ 60,15
113-2	SK07P212AB4	Inner tube for 8"(8*2.00)	€ 28,31
114	3000413062	Ring for bearing set	€ 8,00
115	31003W6011	Bearing	€ 8,00
116	-	Not available as spare part	-
117	SK03P204A1G	Rear spring (set of 2)	€ 18,00
118 to 121	-	Not available as spare part	-
122	SE06P561A3A	Anti-tip wheels (set of 2)	€ 24,41
123	RA02E102AK0	Transaxle with motor & brake	€ 630,72
123-1	RA02A101AK0	Transaxle	€ 378,00
123-2	RA02A303A00	Motor (ZE-4467D24-B:270W)	€ 144,72
123-3	RA02A302CK0	Brake (24V 3NM)	€ 79,92
124 to 125	-	Not available as spare part	-
126	SF01P127AG0	Brake extension handle	€ 6,24
127	WE03P510B4B	Cover for brake extension handle (Yellow)	€ 2,35
128 to 131	-	Not available as spare part	-
150	SF06P304A19	Center hub cover, Silver	€ 6,24