

**PRODUCT DESCRIPTION**

water-borne low/medium-film forming translucent wood-stain for exterior and interior use. Low build woodstain suitable for various applications including spray and brush/roller

**TECHNICAL DATA**

<b>Viscosity</b>	0.9-1 P (Rotothinner)	at 20°C
<b>Density</b>	1,02	kg/l
<b>Flashpoint</b>	Not flammable	Method: Closed Cup
<b>Solid content</b>	16	% by volume
<b>Theoretical spreading rate</b>	Smooth Sawn 11-14m <sup>2</sup> /litre	Fine Sawn 7-11m <sup>2</sup> /litre
<b>Storage stability</b>	12 months at	5°C - 35°C

**APPLICATION METHOD** Brush, roller, spray (cup) for horizontal, flow coat

**PRODUCT PREPERATION** Ready for use - stir well before use

as a weather resisting, translucent low-medium film building wood-stain for dimensionally non-stable wood components where a slight film build is desired such as garden furniture, gates and fencing.

<b>RECOMMENDED NO. OF COATS:</b>	3
<b>REQUIRED FILM THICKNESS:</b>	120g/m <sup>2</sup>
<b>MAXIMUM FILM THICKNESS:</b>	150g/m <sup>2</sup>

**SUBSTRATE PREPERATION:**

Suitable for all commonly used timber species. Timber moisture content should be between 12 and 16%. The substrate must be clean, dry and free from dust, dirt, grease, silicone and wax. Follow the appropriate Anker Stuy Coating specification for other system products such as top coats and end grain sealers.

**OTHER INFORMATION:**

<b>Cleaning</b>	Clean tools and equipment with warm water
<b>Thinning</b>	Undiluted
<b>Storage</b>	Store in a cool environment and ensure its free from frost.
<b>Shelf Life</b>	13 months minimum in unopened tin
<b>Safety Info</b>	Please see Safety Data Sheet
<b>VOC content</b>	20g/l

Version 12072023

**MAIN PROPERTIES**

good penetration  
High resistance to UV radiation  
good adhesion on bare wood  
Tintable  
low/medium-film build

**MINIMUM RECOMMENDED SETTINGS****Air Assisted Airless (AAA)****Minimum pump size 15:1**

Fluid Pressure:	20psi @ 30:2
Air Assistance:	10psi @ 30:1
Tip Size (Thou.):	09
Filter size	200

**Airless**

Fluid Pressure:	500psi
Tip Size (Thou.):	06

**Conventional**

Fluid Pressure:	Compliant
Tip Size (mm):	1.6mm

**DRYING TIMES**

Drying at : 20°C and relative humidity of 65%

<b>Dust free</b>	:	60 Minutes
<b>Handle</b>	:	90 Minutes
<b>Sanding</b>	:	2 Hours
<b>Overcoat</b>	:	4 Hours
<b>Stack</b>	:	Overnight

\*Drying requires good air movement and removal of humid air from confined spaces.

\*Overcoatable with all Ankolux products based on alkyd emulsion