

# FASTCURE CA 2424

## Description:

Fastcure CA 2424 is a normal type Cyanoacrylate adhesive with fast setting, high flow ability and good penetration characteristics. It has been specially formulated to achieve the strongest possible bond between well-mated, non-porous surfaces, such as rubber, metals, plastics, glass, etc. CA 2424 is a one component, solvent free system and does not require the use of a catalyst, heat or clamps. When a thin layer of CA 2424 applied between two surfaces comes into contact with atmospheric moisture, a rapid polymerisation occurs producing the ultimate bond.

## Physical Properties:

Liquid State		Cures State	
Colour	Transparent to yellowish coloured liquid	Colour	Clear
Specific Gravity (20°)	1.05	Coefficient of Thermal Expansion	(K-1) $100 \times 10^{-6}$
Refraction Index (nD20)	1.439	Coefficient of Thermal Conductivity	(W/m.K) 0.10
Flash Point (°C)	>80°C	Working Temp (°C)	-55°C - 80°C
Shelf Life	12 Months	Volume Resistivity	( $\Omega$ .cm) $1 \times 10^{16}$
Viscosity (cP)	2200-3000	Surface Resistivity	( $\Omega$ ) $1 \times 10^{16}$
Base	Ethyl Cyanoacrylate	Dielectric Constant	@ 10kHz 2.30
		Dielectric Dissipation Factor @ 10kHz	<0.02

## Bond Strength:

(TENSILE STRENGTH, CURED FOR 24 HOURS AT 20-25°)

Substrate	KG/CM <sup>2</sup>	Substrate	KG/CM <sup>2</sup>
Rigid PVC to Rigid PVC	40-60	SBR to SBR	5-10
ABS to ABS	50-70	Steel to Steel	190-210
Polycarbonate to Polycarbonate	80-120	Stainless Steel to Stainless Steel	250-450
Polystyrene to Polystyrene	30-45	Aluminum to Aluminum	170-190
Natural Rubber to Natural Rubber	N.A.	Copper to Copper	150-170
Neoprene to Neoprene	N.A.	Steel to Rigid PVC	N.A.
NBR to NBR	5-9	Stainless to Neoprene	N.A.
ABS to SBR	N.A.		

# FASTCURE CA 2424

## Cure Speed:

Substrate	Seconds	Substrate	Seconds
ABS to ABS	15-40	NBR to NBR	5-10
Wood to Wood	N.A.	Stainless steel to Stainless steel	30-90
ABS to Stainless steel	N.A.	ABS to NBR	5-15
NBR to Stainless steel	N.A.	Wood to ABS	5-10

## Directions For Use:

1. Make sure the surfaces to be bonded are clean and dry (preferable to solvent-wipe plastics, glass, rubber and to acid-treat metals).
2. Dispense a drop or drops to one surface only. Apply only enough to leave a thin film after compression.
3. Press parts together and hold firmly for a few seconds. Good contact is essential. An adequate bond develops in less than one minute. (Maximum strength is achieved in 24 to 48 hours).
4. Wipe off excess adhesive from the top of the container and recap CA 2424 if left uncapped, may deteriorate by contamination from moisture in the air.
5. Because CA 2424 polymerises on contact with moisture surfaces, sometimes whitening will occur on the surface of the container or the bonded materials. Should this happen, wipe surfaces well with debonder.

## Handling & Storage

**Storage:** Keep products in the unopened container in a cool dry location. The product is best when stored at 2 to 8°C. temperatures less than 2°C can adversely affect product properties. Do not freeze. Keep container tightly closed until ready for use.

**Handling:** Material removed from containers may be contaminated during use. Do not pour back any product to the original Container. Misuse of product will void all warranties.

## Precaution

1. Use with proper ventilation. Avoid contact with skin and eyes.
2. If contact with skin occurs, rinse with warm water or dissolve with appropriate debonder. Do not try to remove forcibly.
3. If adhesive gets into your eye, keep eye open and rinse thoroughly. Seek medical attention immediately.
4. Keep well out of reach of children.
5. Keep adhesive in a cool dry place 20-25°C. For long term storage, refrigeration (5°C) is recommended.