



Air cushion machine User Manual

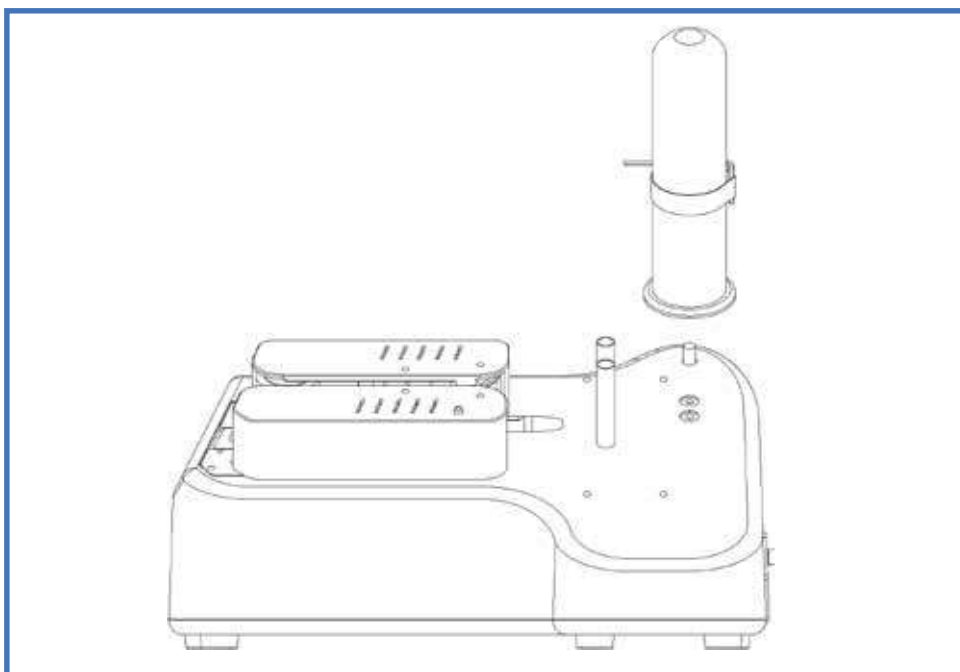
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MODEL: HY-04

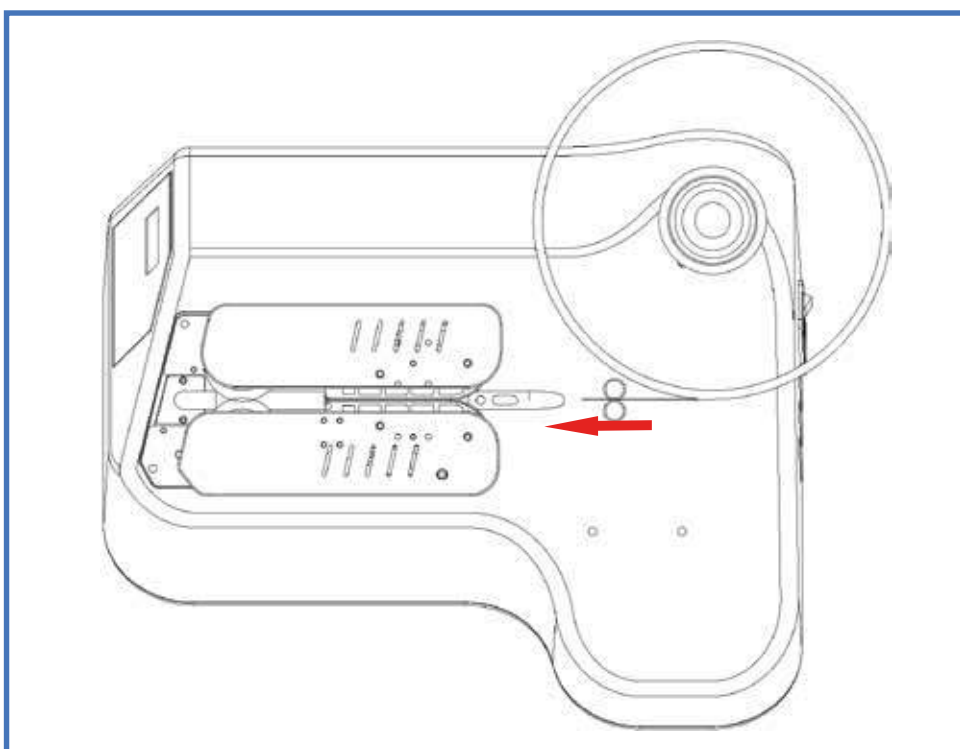
INSTALLATION OF FILM ROLL ROD

Do not remove the hexagonal tool that penetrates the film roll rod. Screw the entire film roll rod directly into the raised screw.

After fixing film roll rod, remove the tape and inner hexagon.



INSTALLATION OF FILM AND LOAD THE FILM

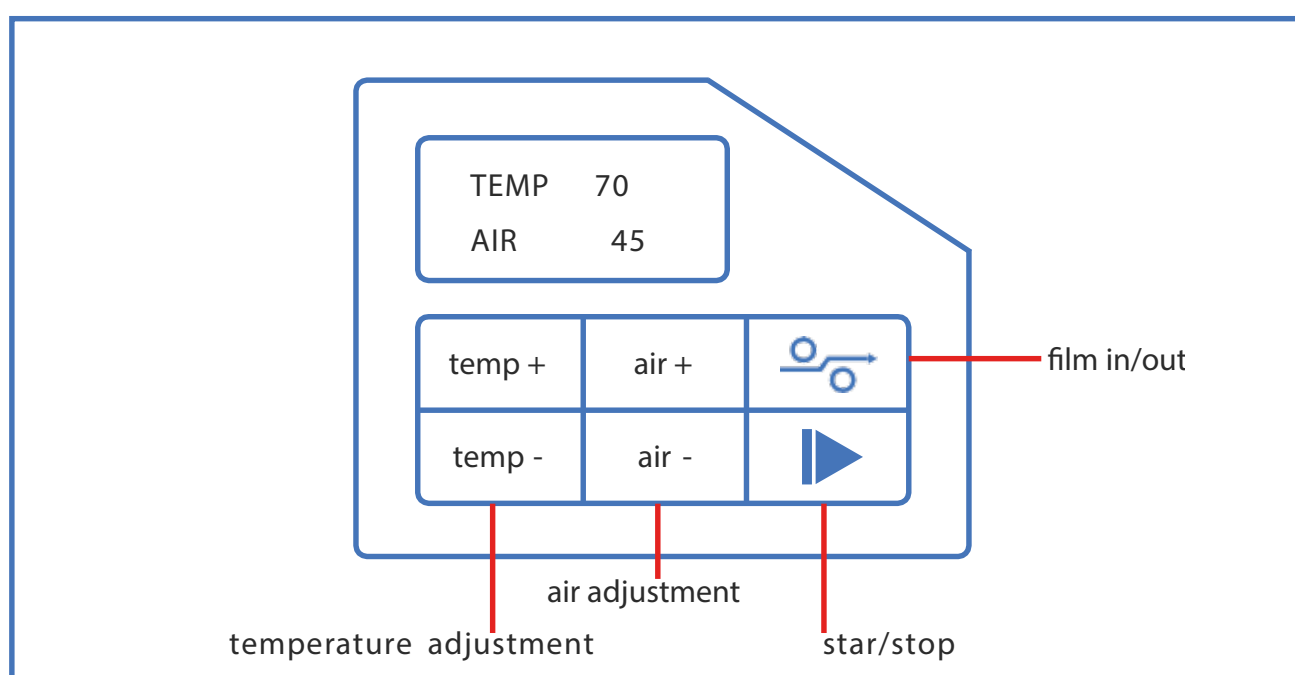


PARAMETERS

Voltage 100-120V; 210-230V (Please use the voltage according to instruction, it is prohibited to use 110V equipment in 220V environment)

Power	Speed	Weight	Product size	Film roll rod
150W	10M / MIN	5.6KG (including packaging)	39 * 29 * 37CM	2 INCHES

INTERFACE



Different film type requires different air volume, speed and temperature. Please select the correct film type firstly.

Item	Type of the Films(HDPE)	Temp	Air
1	200*100 pillow	105	40-50
2	200*130 pillow	105	45-55
3	200*150 pillow	105	50-60
4	200*200 pillow	105	55-65
5	Air cushion bubble	105	90-100
6	Air cushion tube	105	60-80

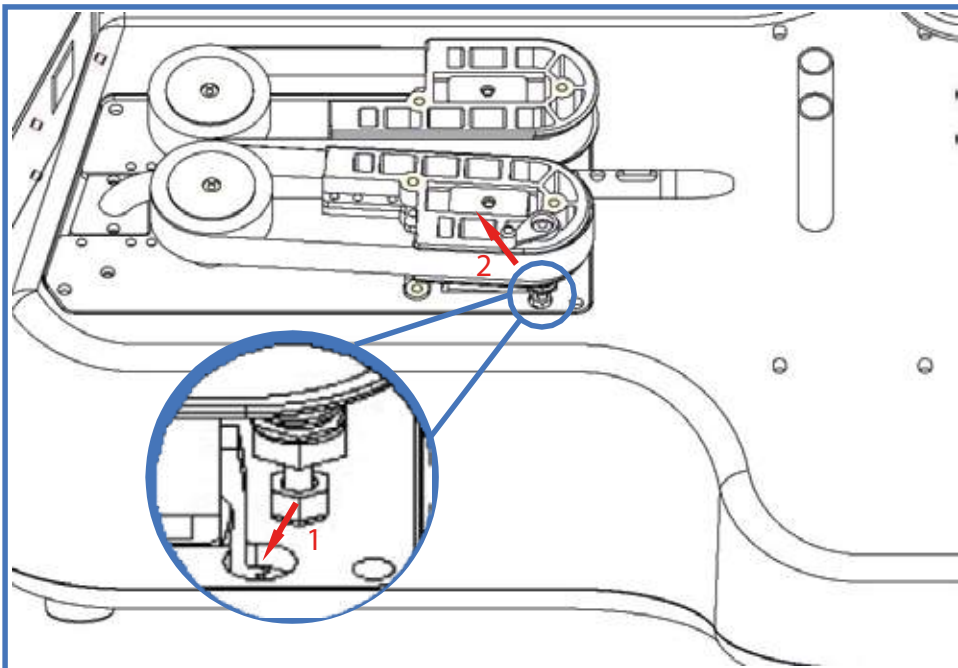
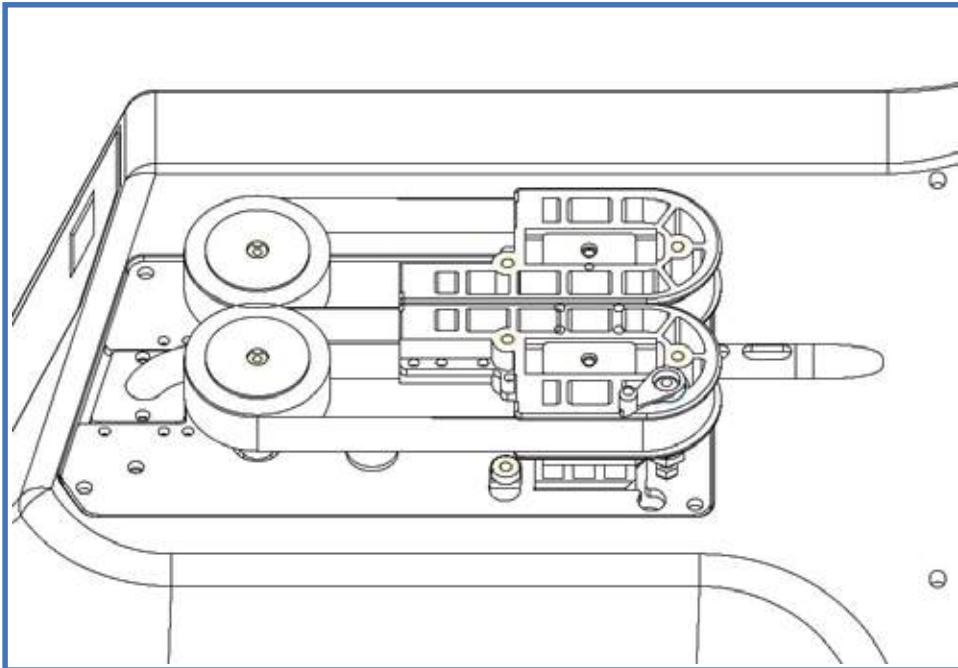
The above temperature parameters are for reference only. The temperature may vary with the seasons or the using environment.

TEFLON REPLACEMENT

Let the machine cool for 5 minutes, remove the upper and lower covers, and pull the heating block from the arrow "1" as shown in the picture until the nut falls into the hole.

Change the teflon.

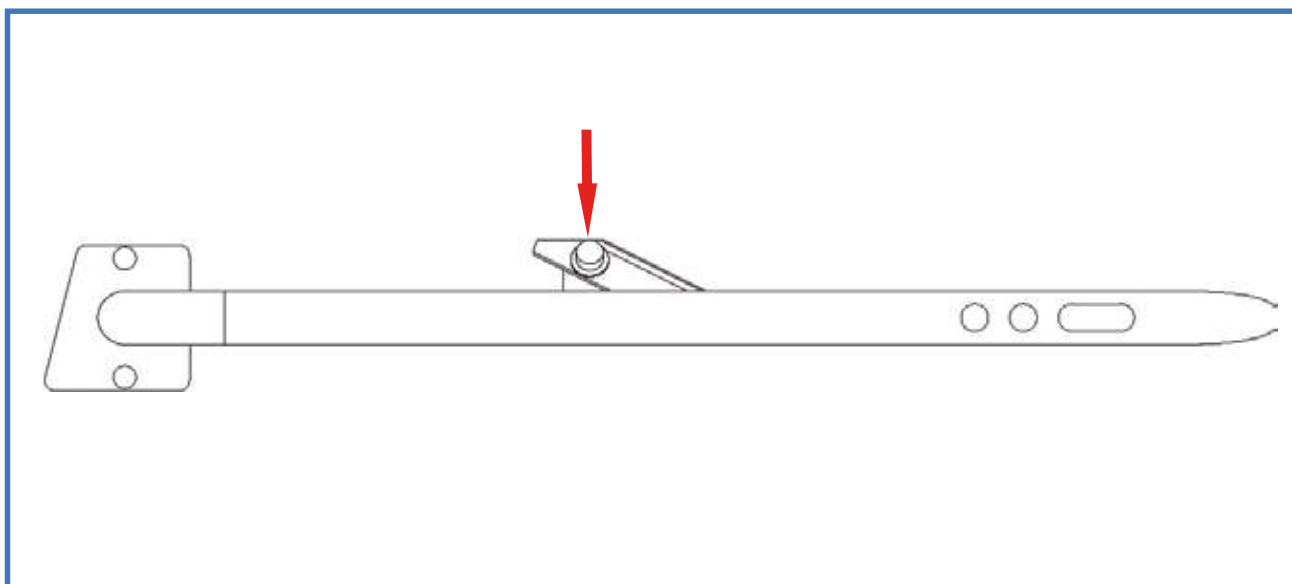
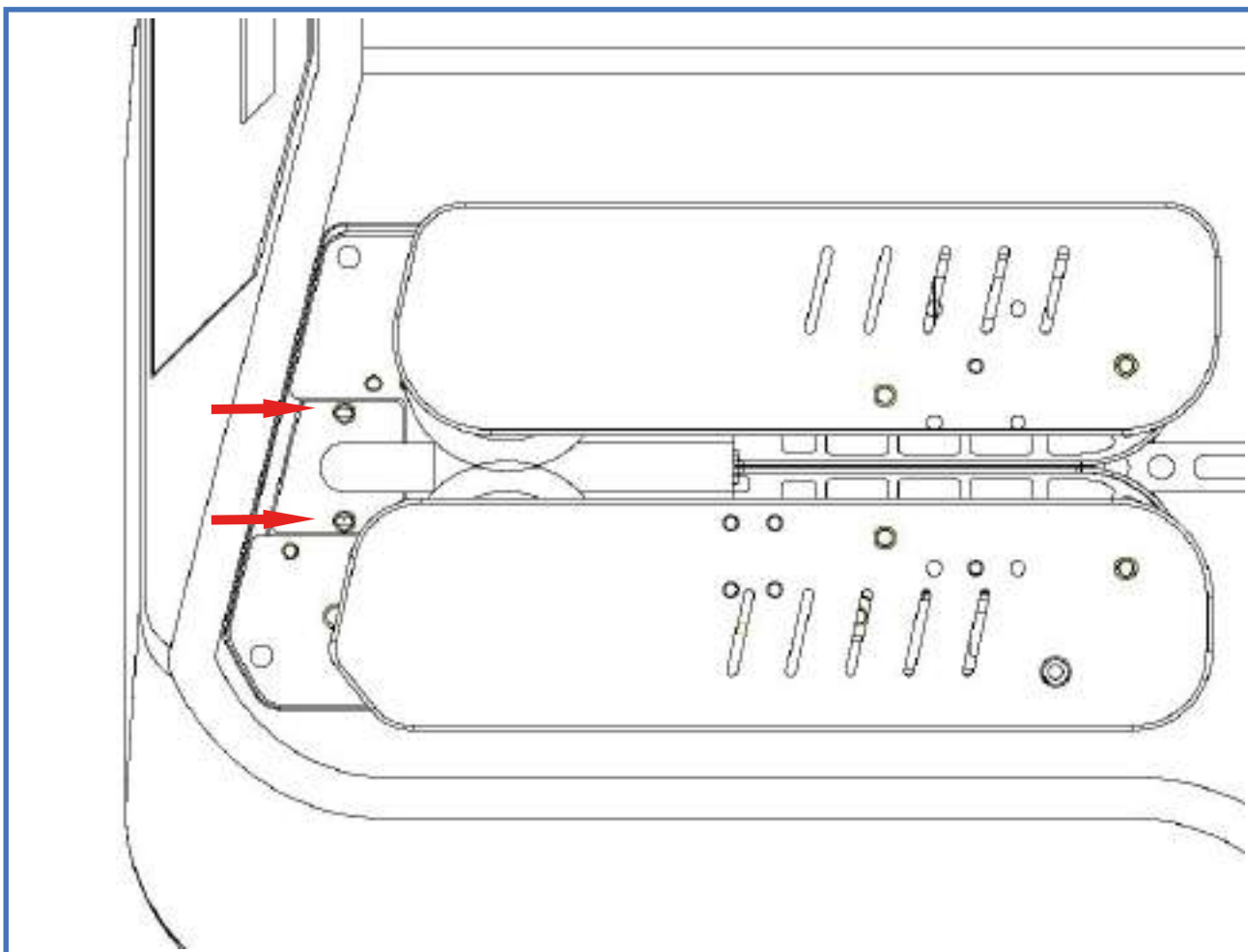
Turn the knob as shown in arrow "2" to reset the heating block.



CUTTER REPLACEMENT

Loosen the screw and remove the tube (pay attention to the sealing ring to avoid lost)

Remove the fixing screw and replace the blade.



FAULT DESCRIPTIONS

AIR FAULT

Solution 1: Press "STOP" back to main screen. Start the machine again, if the machine works again, it means the machine is good without fault.

Solution 2: Open the back cover, find the cables marked "4" and "O", off and on again; Re-start the machine. If the machine works again, it means the machine is good without fault.

Solution 3: If the two solutions above are not working, replace cables No. "4" and "O".

Solution 4: If solutions above don't work, contact technician.

TEMP FAULT

Solution 1: Press "STOP" back to main screen, Start the machine again, if the machine works again, it means the machine is good without fault.

Solution 2: Open the back cover, find the cable marked "7", off and on again. Re-start the machine, if the machine works again, it means the machine is good without fault.

Solution 3: If the two solutions above are not working, replace cable No. "7" (With heating block).

Solution 4: If solutions above don't work, contact technician.