







# Fillamentum Fluorodur






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Fluorodur is made using Kynar® PVDF by Arkema.

### Don't harm yourself:

-  avoid breathing of the released fumes
-  follow the 3D printing recommendation
-  harmful toxic fumes may be emitted when printing over the recommended temperature
-  the temperature of the nozzle should not exceed 290 °C
-  ventilate the room during printing
-  printer with air filtration is appropriate (for example ACF filters)

### Don't ruin your printer:

-  avoid using stainless steel nozzle, but the brass one
-  stainless steel parts may corrode when printing over the recommended temperature
-  first heat up the bed, after temperature stabilization heat up the nozzle
-  reduce material delay in the nozzle at melting temperatures
-  clean the nozzle at the printing temperatures or lower – higher temperatures would cause degradation and possible release of harmful fumes

### ENJOY YOUR PRINTING!