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## Extreme

## Extreme switchgear



// SWITCH CONTROL UNDER EXTREME CONDITIONS

Catalogue









#### 4 The Company

### PRODUCTS



#### 8 Door contacts with positive break

12 Series ES 14 AZ Extreme



#### 14 Safety switches with separate actuator

18 Series ES 95 AZ Extreme



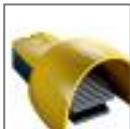
#### 20 Safety sensors

24 Series BZ 16 Extreme  
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28 Series RC Si 56 Extreme  
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## // SAFE SWITCHGEAR FOR DEMANDING AND CRITICAL APPLICATIONS

### Wireless



### Automation



### Extreme



### Meditec



»Safe switchgear for demanding and critical applications«. True to this motto, steute has been providing its customers with innovative, practical and durable switchgear solutions – for over 50 years.

When our customers are successful, so are we. Because we always focus on our customers, our company has grown steadily and sustainably over the last decades. Steute is committed to continuing this growth – in close cooperation with our customers.

We are situated in East Westphalia, a key region for machine building and electrical goods manufacturing. It is home to qualified specialists committed to developing and manufacturing innovative products. It is also the location of renowned universities, research and educational institutions to which we maintain healthy contacts.

Markets are no longer restricted by national borders. This is why our products are developed and tested for extreme conditions all over the world. We take care to ensure that our products are always certified according to the latest international standards. In every industrial or emerging nation in the world, steute has access to qualified specialists who can guarantee competent support and a quick service.

As a medium-sized company we are able to react with speed to customer wishes and market trends. We are continually developing innovative products and using new technologies as we consistently open up new fields of application for our switchgear.

steute is currently active in four different business fields, producing switchgear, sensors and control units for use in industry and in medical equipment:

#### Wireless

Cable free switchgear and sensors for use in machinery and process plants. These industrial-strength wireless switches communicate with higher level control systems via reliable radio transmission. »Energy harvesting« can play a major role in these products.

#### Automation

Standard and customised switchgear for machinery and process plants. Tried and tested electromechanical and non-contact technologies for classical applications in industrial automation and process control – always with a view to the latest global requirements.

#### Extreme

Switchgear and sensors for use in extreme environments or under extreme conditions. Certified products for use in hazardous areas worldwide (e. g. ATEX, IECEx, EAC).

#### Meditec

A comprehensive range of standard and customised foot and hand controls for medical devices, meeting the highest ergonomic and availability requirements. Produced in accordance with the certified EN ISO 13485 quality management system for medical products.

The following information provides an overview of our standard range of switchgear for complex and demanding applications. We will be happy to provide you with any additional information you require. If you cannot find the solution for your application: just get in touch. We have already helped numerous customers by developing »tailor-made« switchgear for their individual needs.

**Marc Stanesby**  
Managing Director  
steute Schaltgeräte GmbH & Co. KG







Door contacts with positive break

Thermoplastic enclosure  
// Series ES 14 AZ Extreme  
from page 12





04.08.0084



# Door contacts with positive break

## Range of application

Door contacts with positive break are suitable for monitoring the closed condition of lift cabin doors to ensure the required operational safety. They monitor the closed condition and the locking of lift cabin doors. They can also be used for modernisation.

## Design and mode of operation

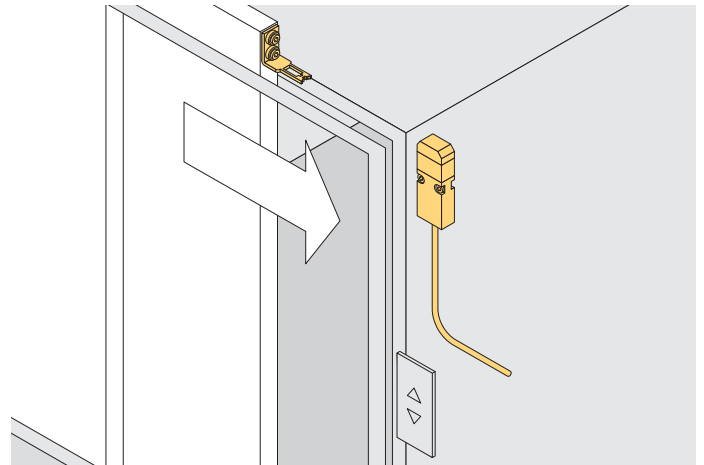
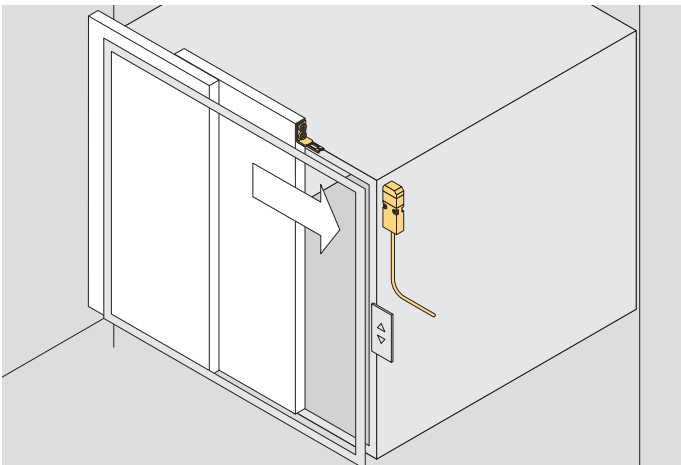
On the door contacts with positive break, the switching element is not physically connected to the actuator but functionally brought together or separated by switching. When the lift cabin door is opened, the actuator is separated from the base unit. During this process, the NC contacts of the safety switch are positively opened and the NO contacts closed.

The degree of protection of all door contacts with positive break is IP 67. The safety switches can be fitted in any desired mounting position.

The door contacts with positive break presented in this section have the CE marking as per Low Voltage Directive 06/95/EC.

## Application

On a lift cabin door in an open condition



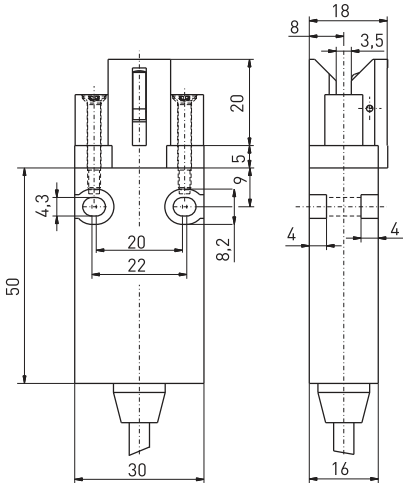


# Door contacts with positive break


## // Series ES 14 AZ Extreme

- Features/Options
- High degree of protection IP 67
  - Thermoplastic enclosure
  - Double insulation □
  - Slow action ⊖, 1 NC contact
  - Version with cable entry on side available on request
  - With pre-wired cable
  - Ex version available on request

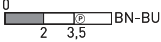
// ES 14 AZ



### Technical data

Standards	IEC/EN 60947-5-1; 95/16/EG, EN 81-1, EN 81-2, EN 81-20, EN 81-50
Enclosure	glass-fibre reinforced, shock-resistant thermoplastic, auto-extinguishing UL 94-V0 stainless steel 1.4301
Actuator	Type 2
Switch type	low coding
Coding level	IP 67 to IEC/EN 60529
Degree of protection	silver
Contact material	slow action, NC contact with positive break ⊖
Switching system	1 NC contact
Switching elements	pre-wired cable H03VV-F
Connection	2 x 0.75 mm <sup>2</sup>
Cable cross-section	1.5, 3 or 5 m
Cable length	2 million
B <sub>10d</sub> (10 % Load)	max. 20 years
T <sub>M</sub>	4 kV
U <sub>imp</sub>	250 V
U <sub>i</sub>	2 A
I <sub>the</sub>	2 A/230 VAC; 0.25 A/230 VDC
I <sub>e</sub> /U <sub>e</sub>	AC-15, DC-13
Utilisation category	2 A gG/gN fuse
Max. fuse rating	-20 °C ... +65 °C
Ambient temperature	> 1 million operations
Mechanical life	1800/h
Operation cycles	± 0.1 mm
Repeat accuracy of switching points	max. 2 x 2.5 mm
Contact opening	ca. 2 ... 3.5 N
Actuating force	
Approvals	<b>TUV</b>  <b>EAC</b>

### Contact variants: Switch travel/contacts

	Slow action	Material number
1 NC contact	ES 14 AZ 1Ö	on request
		

### Ordering details

ES 14 AZ 1Ö-s-1,5m	
	Cable length 1.5 m, (3 m, 5 m)
	Pre-wired cable on side
	1 NC contact
	Separate actuator AZ
	Series
	Slow action



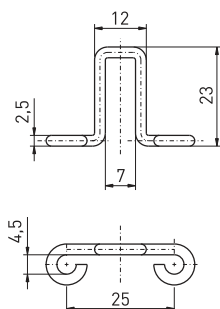
## Door contacts with positive break

### // ES 14 AZ range, actuator

#### Features/Options

- Stainless steel actuator
- Actuating radius on hinged lift cabin/shaft doors
  - a = 100 mm and b = 100 mm
- Axial misalignment x = 2.5 mm

### // Straight actuator 14 AZ



#### Note

The actuator is not included in the delivery of the switches.

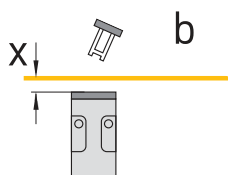
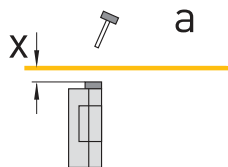
#### Actuator

14 AZ

#### Material Number

1179003

### // Actuating radius



- The axis of the hinge should be x mm above the top of the edge of the safety switch and in the same plane.
- a Actuating radius to the plane of the actuator
- b Actuating radius in line with the plane of the actuator
- x Axial misalignment









Safety switches with  
separate actuators

Thermoplastic enclosure  
// Series ES 95 AZ Extreme  
from page 18



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# Safety switches with separate actuator

## Range of application

These safety switches with a separate actuator are suitable for sliding, hinged and particularly removable safety guards, which need to be closed to ensure the necessary operational safety. They are also suitable for mounting on profile sections and retrofitting on existing equipment.

In combination with a safety relay module series SRM, all safety switches shown in this chapter achieve PL »e« per EN ISO 13849-1 or up to SIL 3 per EN 62061, subject to suitable circuit arrangements.

## Design and operating principle

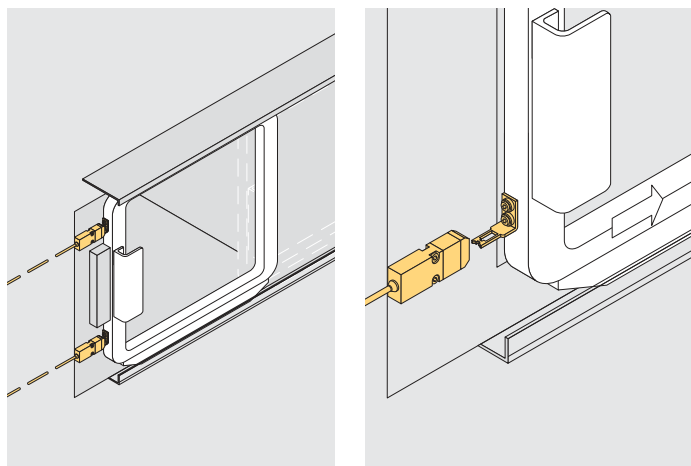
On the safety switches with a separate actuator, the switching element is not physically connected to the actuator, but functionally united or separated by switching. When the guard device is opened, the actuator is separated from the base unit. In this process, NC contacts are positively opened and NO contacts closed.

The degree of protection of all the safety switches is IP 66. The safety switches can be fitted in any desired mounting position.

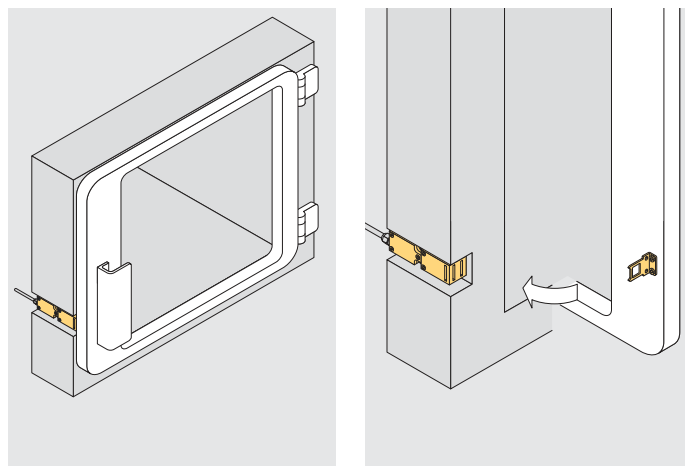
All safety switches shown in this chapter bear the CE mark according to the Machinery Directive 2006/42/EC.

## Application

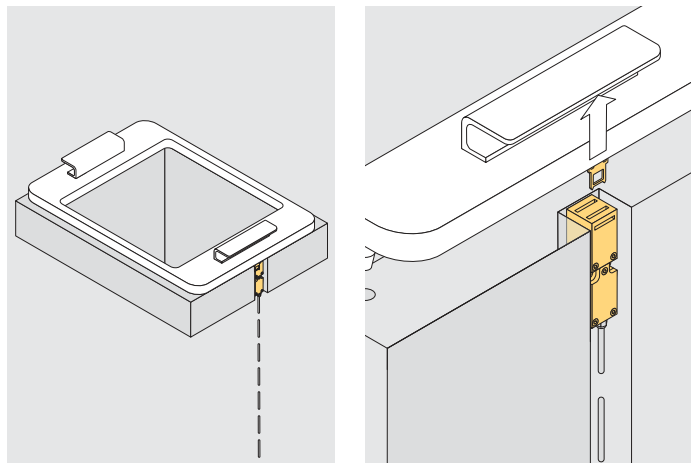
### on sliding guards



### on hinged guards



### on removable guards





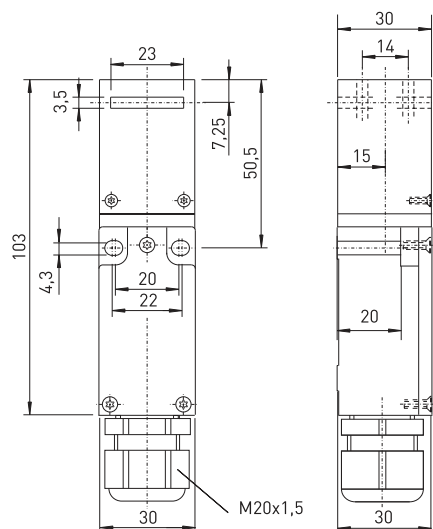
## Safety switches with separate actuator

### // Series ES 95 AZ Extreme



#### Features/Options

- Version with higher degree of protection IP 66
- Salt-mist proof
- With stainless steel screws and plunger
- Thermoplastic enclosure, double insulated ☐
- Slow action ☹, change-over contact with double break
- Wiring compartment
- Mounting details to EN 50 047
- Horizontally slotted mounting holes

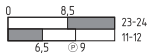

### // ES 95 AZ EXTREME



### Technical data

<b>Standards</b>	EN 60947-5-1; EN ISO 14119; EN ISO 13849-1
<b>Enclosure</b>	glass-fibre reinforced, shock-proof thermoplastic, self-extinguishing UL 94-V0
<b>Actuator</b>	stainless steel 1.4301
<b>Switch type</b>	type 2
<b>Coding level</b>	low coding
<b>Degree of protection</b>	IP 66 to IEC/EN 60529
<b>Contact material</b>	silver
<b>Switching system</b>	slow action, positive break NC contact ☹
<b>Switching elements</b>	1 NC/1 NO contact with double break type Zb or 2 NC contacts, galvanically separated contact bridges
<b>Connection</b>	screw connection terminals
<b>Cable cross-section</b>	max. 1.5 mm <sup>2</sup> (incl. conductor ferrules)
<b>Cable entry</b>	1 x M20 x 1.5
<b>B<sub>10d</sub> (10 % load)</b>	2 million
<b>T<sub>M</sub></b>	max. 20 years
<b>U<sub>imp</sub></b>	4 kV
<b>U<sub>i</sub></b>	400 V
<b>I<sub>the</sub></b>	6 A
<b>I<sub>e</sub>/U<sub>e</sub></b>	6 A/400 VAC; 0.25 A/230 VDC
<b>Utilisation category</b>	AC-15, DC-13
<b>Max. fuse rating</b>	6 A gG/gN fuse
<b>Positive break travel</b>	9 mm
<b>Ambient temperature</b>	-20 °C ... +80 °C
<b>Mechanical life</b>	> 1 million operations
<b>Approvals</b>	 

#### Contact variants: switch travel/contacts

	Slow action	Material number
1 NC/1 NO contact	ES 95 AZ 10/1S 	1190422
2 NC contacts	ES 95 AZ 20 	on request

#### Type code

ES 95 AZ 10/1S IP66 Niro Extreme

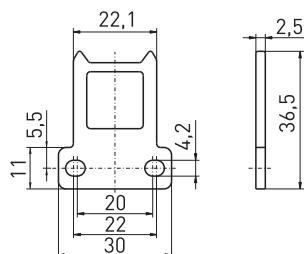
✓ in stock



## Safety switches with separate actuator

### // Series ES 95 AZ Extreme, actuators

#### // Straight actuator 95 AZ-B1



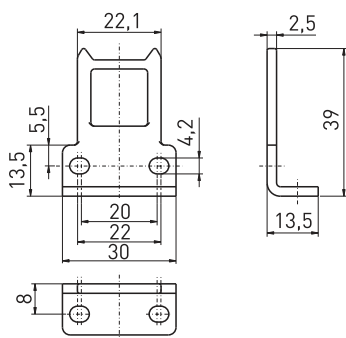
##### Features/Options

- Actuating radius on hinged guards  
a = 350 mm and b = 700 mm
- x = 11 mm

Actuator  
AZ 95-B1

Material Number  
✓ 1178645

#### // Angled actuator 95 AZ-B5



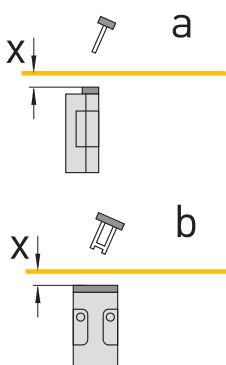
##### Features/Options

- Especially suitable for hinged guards
- Actuating radius on hinged guards  
a = 350 mm and b = 700 mm
- x = 13.5 mm

Actuator  
AZ 95-B5

Material Number  
✓ 1178646

#### // Actuating radii



##### Features/Options

- The axis of the hinge should be x mm above the top edge of the safety switch and in the same plane
- a Actuating radius to the plane of the actuator
- b Actuating radius in line with the plane of the actuator
- x Axial misalignment referring to the surface of the enclosure and not to the inserted actuator!

##### Note

Inserted position of actuator = 0 in switch travel diagram  
The actuators are not included with the switches.









## Safety sensors

### Rectangular form

// Series BZ 16 Extreme

from page 24

// Series HS Si 4 Extreme

from page 26

// Series RC Si 56 Extreme

from page 28

### Cylindrical form

// Series RC Si M30 Extreme

from page 30

### Safety relay module

// Series SRM 21 RT2

from page 32

// Series SRM 21 Multi

from page 34







# Safety sensors

## Range of application

The safety sensors are suitable for monitoring the position of sliding, hinged and removable protective doors. They can only be used for safety duties to DIN VDE 0660-209 in combination with a safety guard monitor for protection up to safety level PL »e« per EN ISO 13849-1 or up to SILCL 3 per EN 62061.

The use of safety sensors is of particular advantage in cases where extremely dirty conditions can occur or high hygienic standards need to be maintained. This is provided by the simplicity of cleaning the units. A further advantage is the facility for concealed mounting behind non-magnetic materials.

Working surfaces and storage areas can be arranged without the need for dust-collecting edges or other functionally required cutouts or projections. The safety sensors can also be applied in cases where a precise approach is not possible and greater tolerances are required.

## Design and operating principle

These devices comprise a multi-channel safety sensor and an actuating magnet. The safety sensors are actuated by a coded actuator without any mechanical contact. The devices can be selected with one NC and one NO contact or with two NC contacts. The safety sensor BZ 16 has a wiring compartment. All other described safety sensors are supplied with a pre-wired cable.

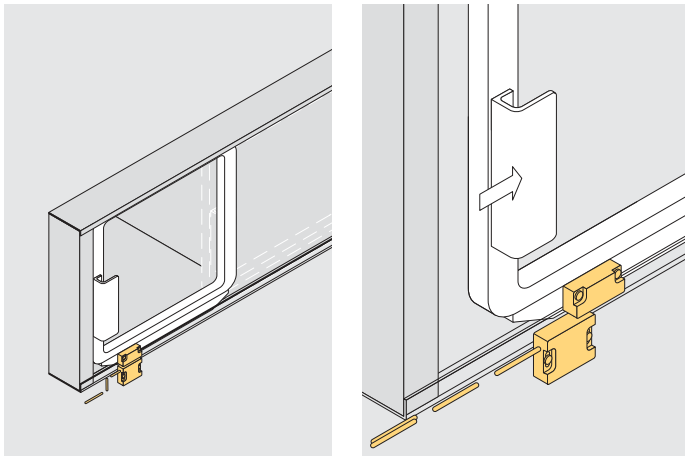
The Safety sensors are protected to degree of protection IP 69.

The mounting site of safety sensors must be free of magnetic fields.

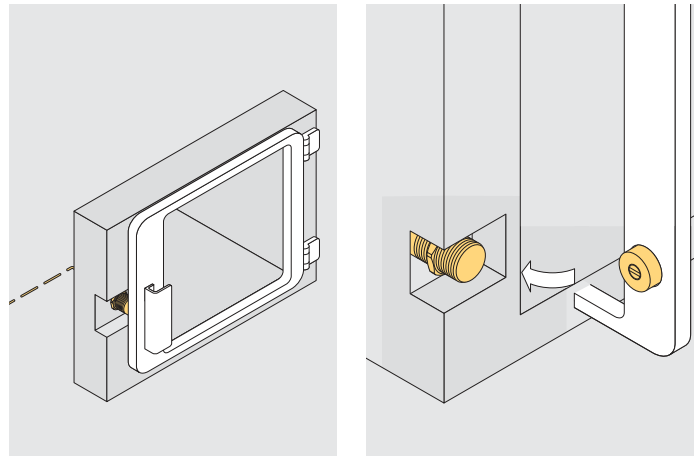
All safety sensors shown in this chapter bear the CE mark according to the Machinery Directive 2006/42/EC.

## Application

### On sliding doors



### On hinged doors





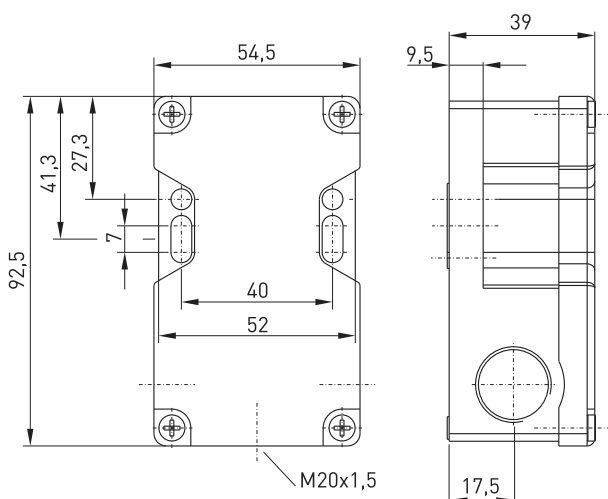
## Safety sensors

### // Series BZ 16 Extreme

#### Features/Options

- IP 69 suitable for cleaning with 80 °C hot water at 100 bar pressure at a distance of 100 mm from different directions
- Differential inputs: induction/Hall sensor operating principle
- Internal monitoring, high manipulation protection
- Potential-free outputs
- 1 NC/1 NO contact or 2 NC contacts and 1 signalling contact
- 2 different actuating planes possible
- Switching capacity  $s_{ao}$  10 mm,  $s_{ar}$  20 mm
- With wiring compartment

### // BZ 16 EXTREME



#### Technical data

Standards	EN 61000-6-1, -2, -3, -4; EN 60947-5-2; EN 60947-5-3; EN ISO 14119; EN 60204-1; EN ISO 13849-1; DIN EN 62061; 2004/108/EG
Enclosure	glass-fibre reinforced thermoplastic, self-extinguishing
Defined object	BZ 16-B1
Sensor type	Type 4 interlocking device
Coding level	low coding
Degree of protection	IP 69 to IEC/EN 60529
Switching system	Hall effect technology
Switching elements	two enabling paths (2 NC or 1 NC/1NO)/ 1 signalling contact (1 NC)
Connection	Cable entry M20 x 1.5, wiring compartment with pin block screw clamps 8-pole, AWG 28 (0.14 mm <sup>2</sup> ) bis AWG 16 (1.5 mm <sup>2</sup> )
Cable entry	3 x M20 x 1.5
Utilisation category	outputs: AC-15, DC-13; signalling contact: AC-12, DC-12
$I_e/U_e$ outputs	max. 4 A/24 VAC/DC, min. 4 mA/5 VDC
Signalling contact	max. 1 A/24 VAC/DC, min. 100 $\mu$ A/100 mVDC
$U_i$	250 VAC
$U_{imp}$	1.5 kV
Voltage drop	< 0.6 V
Max. fuse rating	4 A gG/gN-fuse
Switching frequency	max. 1 Hz
Ambient temperature	0 °C ... +55 °C
Mechanical life	50 Mio. operations
Risk time	< 200 ms
Switching distances	$s_n$ = 12 mm, 10 mm with flush actuator mounting, $s_{ao}$ = 10 mm*, $s_{ar}$ = 20 mm*
Hysteresis	approx. 6 mm
Axial misalignment	max. 3 mm
Approvals	

\* Values change with flush mounting

#### Contact variants: Switch travel/contacts

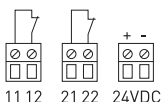
1 NC/1 NO contact

**BZ 16 12T**



2 NC contacts

**BZ 16 03T**



#### Type code

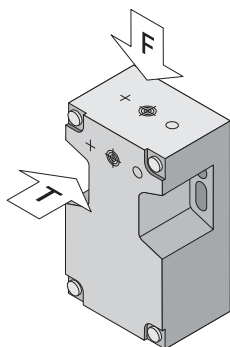
**BZ 16 11D-IP69**

✓ in stock

.steute

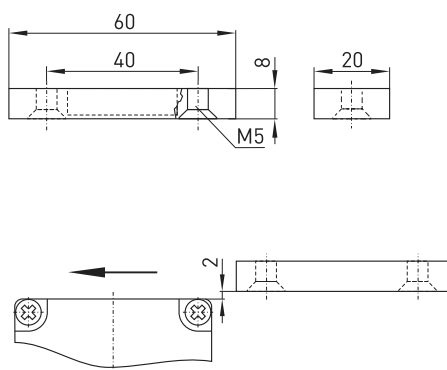


```
// Series BZ 16 Extreme, variants
```



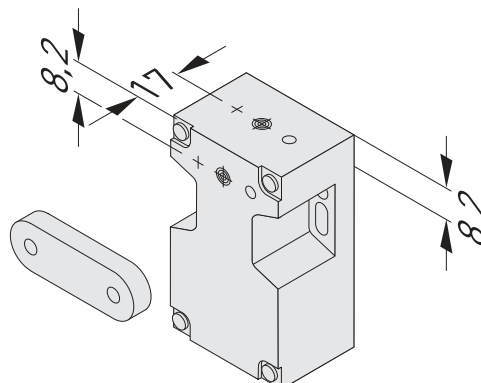
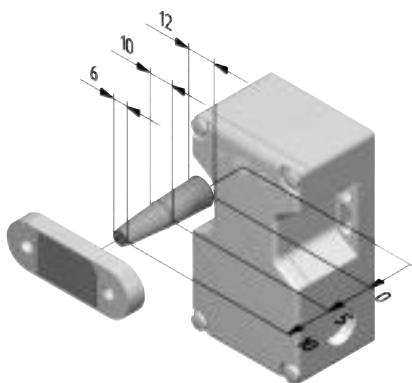
- Please indicate the desired actuating plane when ordering.

Actuating planes	Material Number
BZ 16-12F IP69	1355627
BZ 16-12T IP69	1355630
BZ 16-03F IP69	✓ 1355632
BZ 16-03T IP69	1355634



The actuator is not included in the delivery of the switches.  
The distance for actuation from side must be observed.

Actuator	Material Number
BZ 16-B1	1165032





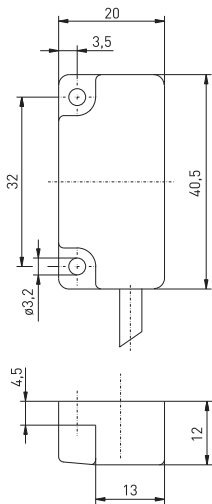
Safety sensors, rectangular form  
// Series HS Si 4 Extreme

- Features/Options
- Cold-resistant down to -40 °C
  - High degree of protection IP 69
  - Thermoplastic enclosure
  - Hall sensor 1 NC/1 NO or 2 NC contacts
  - Galvanically separated channels
  - With pre-wired cable
  - Corrosion-proof design
  - High shock- and vibration resistance

// HS SI 4 EXTREME



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Technical data

Standards	EN 60947-5-2; EN ISO 14119; EN ISO 13849-1
Enclosure	glass-fibre reinforced thermoplastic, self-extinguishing, A3XZG5
Defined object	actuator MC 4
Sensor type	Type 4 interlocking device
Coding level	low coding
Switching system	hall sensor, 2 galvanically separated channels, 1 NC/1 NO or 2 NC contacts
Degree of protection	IP 66, 67 or 69 to IEC/EN 60529
Connection	cable, 6 x AWG 26, length 2 or 5 m, max. 15 m
Safety-relevant data*	
EN ISO 13849-1	PL e, category 4
T <sub>M</sub>	max. 20 years
MTTF <sub>d</sub>	>100 years
DC / DC <sub>avg</sub>	>99 %
Utilisation category	DC-12
I <sub>e</sub> /U <sub>e</sub>	40 mA / 24 VDC
Operating voltage	10 ... 30 VDC
No-Load supply current I <sub>0</sub>	≤ 6 mA per channel
Voltage drop at I <sub>e</sub>	max. 2.5 VDC
Switch-on/switch-off time	< 1 ms
Attendance delay t <sub>v</sub>	< 100 ms
Max. fuse rating	< 50 mA internal reversible fuse
Switching frequency	max. 100 Hz
Degree of pollution	3
Safety class	II
Ambient temperature	-40 °C ... +70 °C
Switching distances	s <sub>ao</sub> 6 mm, s <sub>ar</sub> 20 mm, s <sub>n</sub> 7 mm
Approvals	

\* only achieved in combination with a safety module.

Contact variants: switch travel/contacts

		Material Number
1 NC/1 NO contact	HS Si 4 1Ö/1S-2m 	✓ 1189889
2 NC contacts	HS Si 4 2Ö-2m 	1189899

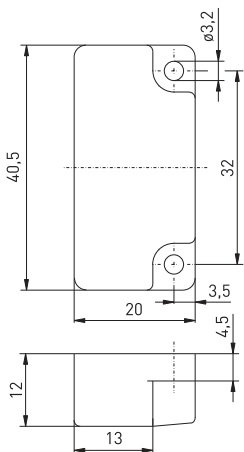
✓ in stock

Type code	HS Si 4 1Ö/1S-2m -40°C-IP69 Extreme
	Degree of protection IP 69
	Temperature to -40 °C
	Cable length 2 m [5 m]
	1 NC/1 NO contact (2Ö)
	Series
	Safety
	Hall sensor



Safety sensors, rectangular form  
// Series HS Si 4 Extreme, Actuator

// Actuator MC 4

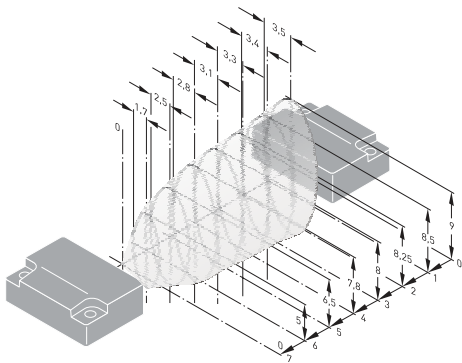


**Note**  
The actuator is not included in the delivery of the switches.

**Actuator**  
MC 4

**Material Number**  
✓ 1181771

// Switching capacity





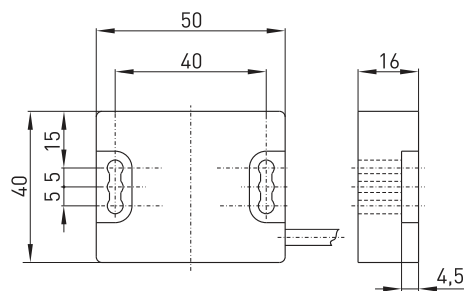
# Safety sensors, rectangular form

## // Series RC Si 56 Extreme

### Features/Options

- IP 69 suitable for cleaning with 80 °C hot water at 100 bar pressure at a distance of 100 mm from different directions
- Thermoplastic enclosure
- Long life
- Reed contacts, coded
- Actuation from front
- Switching distance up to 6 mm
- With pre-wired cable

## // RC SI 56 EXTREME



## Technical data

<b>Standards</b>	EN ISO 13849-1; EN 60947-5-2; EN ISO 14119
<b>Enclosure</b>	glass-fibre reinforced thermoplastic, self-extinguishing, A3XZG5
<b>Defined object</b>	actuator MC 56 or MC 56-3
<b>Sensor type</b>	Type 4 interlocking device
<b>Coding level</b>	low coding
<b>Switching system</b>	reed contacts, 1 NC/1 NO or 2 NC contacts
<b>Degree of protection</b>	IP 66, 67 or 69 to IEC/EN 60529
<b>Connection</b>	cable, 4 x AWG 24 UL, 4 x 0.22 mm <sup>2</sup> , length 2 or 5 m
<b>Safety-relevant data*</b>	
EN ISO 13849-1	PL e, category 4
B <sub>10d</sub> (10% load)	20 million
T <sub>M</sub>	max. 20 years
MTTF <sub>d</sub>	>100 years
DC / DC <sub>avg</sub>	>99 %
<b>Utilisation category</b>	DC-12
<b>Switching voltage</b>	max. 30 VDC
I <sub>e</sub> /U <sub>e</sub>	max. 157 mA, with LED: max. 20 mA/24 VDC
<b>Voltage drop at I<sub>e</sub></b>	3.15 V, with LED: 3 V
<b>Short-circuit current</b>	max. 750 mA for 50 ms, with LED: max. 30 mA for 50 ms
<b>Switching frequency</b>	5 Hz
<b>Degree of pollution</b>	3
<b>Safety class</b>	II
<b>Ambient temperature</b>	-20 °C ... +85 °C
<b>Mechanical life</b>	> 10 mio. operations
<b>Repeatability</b>	< 0.5 mm
<b>Switching distances</b>	s <sub>max</sub> 6 mm, s <sub>ao</sub> 4 mm, s <sub>ar</sub> 30 mm
<b>Approvals</b>	c <sub>UL</sub> US   on request

\* is only achieved in combination with a safety module.

### Contact variants: switch travel/contacts

	without LED	Material Number
1 NC/1 NO contact	RC Si 56 10/1S-2m 	✓ 1188983
2 NC contacts	RC Si 56 20-2m 	1188993

### Type code

Type code	RC Si 56 10/1S-2m-LED-IP69 Extreme
	Degree of protection IP 69
	Built-in LED
	Cable length 2 m (5 m)
	1 NC/1 NO contact (20)
	Series, Enclosure diameter M30
	Safety
	Magnetic sensor

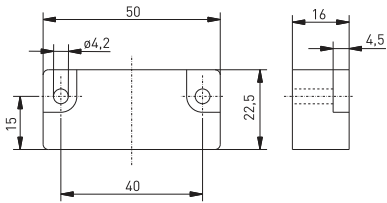
✓ in stock

.steute



Safety sensors, rectangular form  
// Series RC Si 56 Extreme, Actuator

// Actuating magnet MC 56



Features/Options

- MC 56
- compact design
- suitable for 30 mm profiles

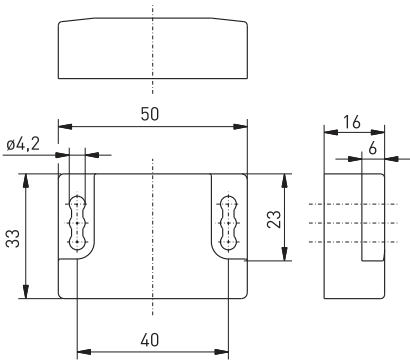
Note

The actuator is not included in the delivery of the switches.

Actuator  
MC 56

Material Number  
✓ 1180987

// Actuating magnet MC 56-3



Features/Options

- MC 56-3
- suitable for 30, 40 and 50 mm profiles

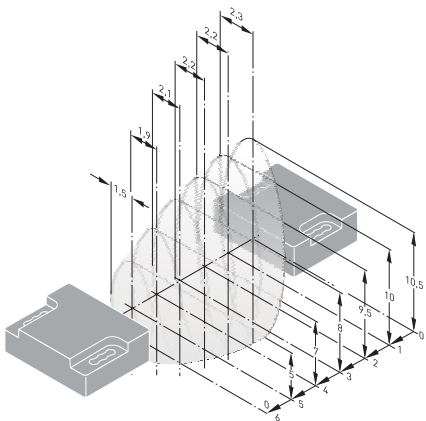
Note

The actuator is not included in the delivery of the switches.

Actuator  
MC 56-3

Material Number  
✓ 1182053

// Switching capacity





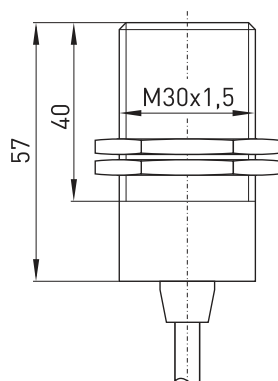
## Safety sensors, cylindrical form

### // Series RC Si M30 Extreme

#### Features/Options

- IP 69: suitable for cleaning with 80 °C hot water at 100 bar pressure at a distance of 100 mm from different directions
- Stainless steel version
- Reed contacts, coded
- Actuation from front
- Switching distance up to 10 mm
- With pre-wired cable

### // RC SI M30 EXTREME

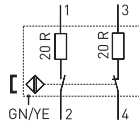
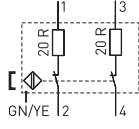


### Technical data

<b>Standards</b>	EN ISO 13849-1; EN 60947-5-2, -3; EN ISO 14119
<b>Enclosure</b>	stainless steel 1.4539
<b>Defined object</b>	actuator MC 30-NIRO
<b>Sensor type</b>	Type 4 interlocking device
<b>Coding level</b>	low coding
<b>Switching system</b>	reed contacts, 1 NC/1 NO or 2 NC contacts
<b>Degree of protection</b>	IP 66, 67 or 69 to IEC/EN 60529
<b>Connection</b>	cable, H03 VV-F, 4 x 0.5 mm <sup>2</sup> , length 2 or 5 m
<b>Safety-relevant data*</b>	
EN ISO 13849-1	PL e, category 4
B <sub>10d</sub> (10% load)	20 million
T <sub>M</sub>	max. 20 years
MTTF <sub>d</sub>	>100 years
DC / DC <sub>avg</sub>	>99 %
<b>Utilisation category</b>	DC-12
I <sub>e</sub> /U <sub>e</sub>	max. 157 mA, with LED: 20 mA/24 VDC
<b>Switching voltage</b>	max. 30 VDC
<b>Voltage drop at I<sub>e</sub></b>	3.15 V, with LED: 3 V
<b>Short-circuit current</b>	max. 750 mA for 50 ms, with LED: max. 30 mA for 50 ms
<b>Switching frequency</b>	max. 5 Hz
<b>Degree of pollution</b>	3
<b>Safety class</b>	II
<b>Switching distances</b>	s <sub>ao</sub> 8 mm, s <sub>ar</sub> 24 mm, s <sub>n</sub> 10 mm
<b>Repeatability</b>	< 0.5 mm
<b>Ambient temperature</b>	-20 °C ... +85 °C
<b>Mechanical life</b>	> 10 million operations
<b>Approvals</b>	c <sub>SP</sub> US c <sub>GL</sub> on request

\* is only valid in combination with a safety module.

#### Contact variants: switch travel/contacts

	without LED	Material Number
1 NC/1 NO contact	RC Si M30 1Ö/1S-2m 	✓ 1188973
2 NC contacts	RC Si M30 2Ö-2m 	1188981

#### Type code

RC Si M30 2Ö-LED-2m-Niro-IP69 Extreme

Degree of protection IP 69  
Stainless steel version  
Cable length 2 m (5 m)  
Built-in LED  
2 NC contacts (1Ö/1S)  
Series, Enclosure diameter M30  
Safety  
Magnetic sensor

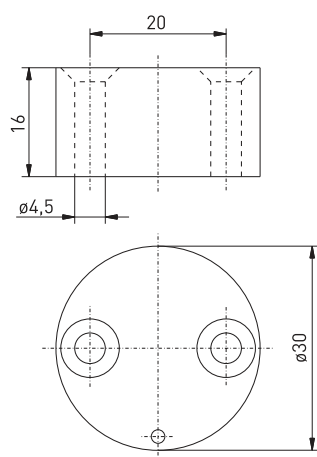
✓ in stock

.steute



Safety sensors, cylindrical form  
 // Series RC Si M30 Extreme, Actuator

// Actuating magnet MC 30 Niro



Features/Options

- Stainless steel enclosure 1.4571

Note

The actuator is not included in the delivery of the switches.

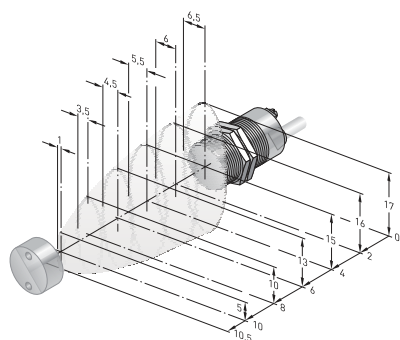
Actuator

MC 30 Niro

Material Number

✓ 1182385

// Switching capacity





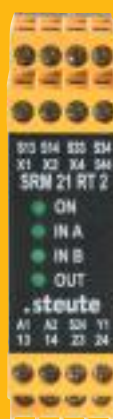
# Safety relay module

## // Series SRM 21 RT2

### Features/Options

- Enclosure width: 22.5 mm
- 2 NC contacts or NC/NO combination can be connected
- Feedback circuit
- 2 enabling paths
- 1 transistor output
- Manual or automatic reset
- Switching position indication by LED
- Cross-wire monitoring

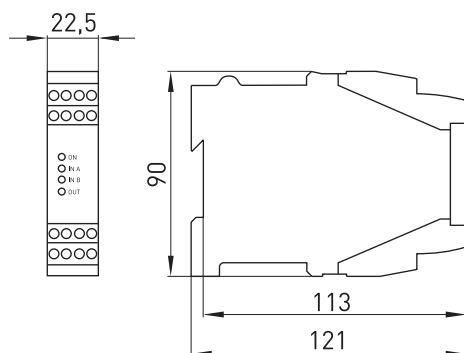
// SRM 21 RT2



### Technical data

Standards	EN ISO 13849-1; EN 62061; EN ISO 14119, EN 60204-1, BG-GS-ET 20; EN 60947-5-1; EN 60947-5-3*
Enclosure Mounting	polycarbonate, terminal block polyamide V0 top hat section rail mounting, screw clamps with + and - screws
Degree of protection	enclosure IP 40, terminals IP 20 to IEC/EN 60529
Safety-relevant data	
EN 60204-1	stop category 0
EN 62061	SILCL 3
EN ISO 13849-1	PL e
$h_{op}$	8 h/d
$d_{op}$	220 d/a
$t_{zyklus}$	30 s
PFHD	$\geq 3 \times 10^{-8}$
$T_M$	max. 20 years
MTTFd	39.5 years
DC/ $DC_{avg}$	>99 %
$U_e$	24 VDC $\pm 15\%$
$I_e$	0.125 A
Inputs	1 NC/1 NO or 2 NC inputs, 1 feedback circuit, 1 start input (monitored)
Outputs	2 enabling paths, 1 transistor output as signalling output
$I_e / U_e$ of enabling paths	3 A/ 230 VAC, 2 A/ 24 VDC
Utilisation category	AC-15; DC-13
Max. fuse rating	$U_e$ 2A gG/gN fuse enabling paths 6A gG/gN fuse
Display	1 LED for supply voltage, 1 LED each for input A and B, 1 LED for authorisation
Ambient temperature	0 °C ... +55 °C
Approvals	

\* only valid in combination with RC Si M30...



Safety relay module  
SRM 21 RT2

Material Number  
✓ 1179203

Type code

SRM 21 RT2

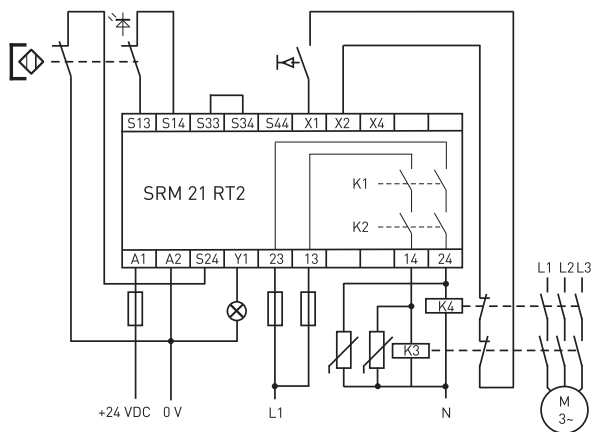
2 inputs  
automatic reset  
manual reset  
1 transistor output  
2 enabling paths  
Safety relay module



## Safety relay module

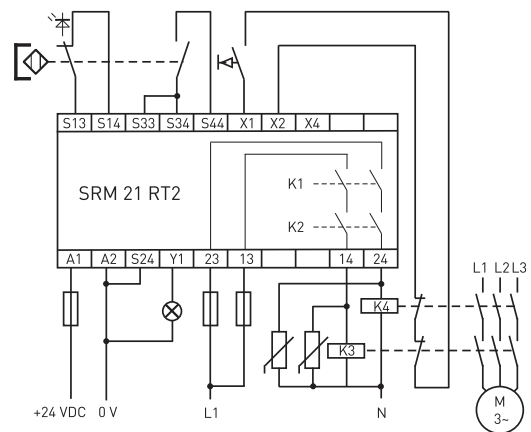
### // Series SRM 21 RT2, wiring examples

#### // Wiring example



- 2-channel: monitoring of one magnetic safety sensor with 2 NC contacts
- Feedback circuit
- Cross-wire detection
- With manual reset/start
- Y1 high upon authorisation
- Up to PL e or SILCL 3

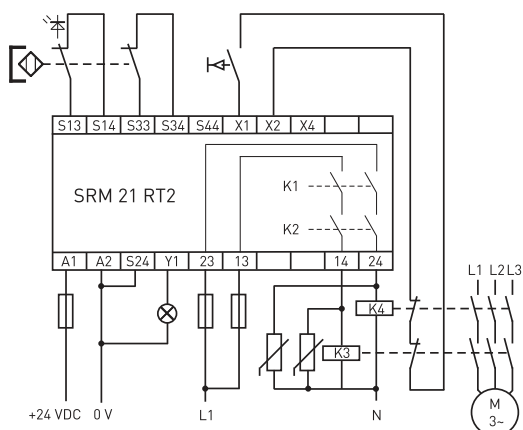
#### // Wiring example



- 2-channel: monitoring of one magnetic safety sensor with 2 NC contacts
- Feedback circuit
- Without cross-wire detection
- With manual reset/start
- Y1 high upon authorisation
- Up to PL e or SILCL 3

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#### // Wiring example



- 2-channel: monitoring of one magnetic safety sensor with 1 NC and 1 NO contact
- Feedback circuit
- Without cross-wire detection
- With manual reset/start
- Y1 high upon authorisation
- Up to PL e or SILCL 3



## Safety relay module

### // Series SRM 21 Multi

#### Features/Options

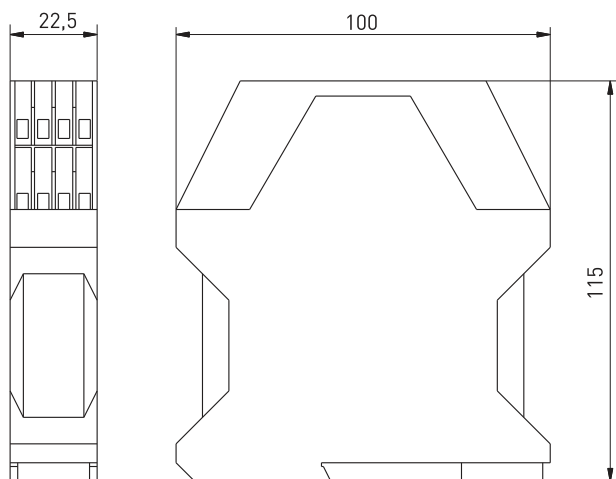
- Enclosure width: 22.5 mm
- 2 NC contacts combination can be connected
- Feedback circuit
- 2 potential-free enabling paths
- 1 auxiliary output
- Manual or automatic reset
- Switching position indication by LED

### // SRM 21 MULTI



### Technical data

Standards	EN ISO 13849-1; EN 62061; EN ISO 14119, EN 60204-1, EN 60947-5-1, EN 61508, 2004/108/EC
Enclosure	polyamid PA 6.6 V0
Mounting	top hat section rail mounting
Degree of protection	IP 20 to IEC/EN 60529
Safety-relevant data	
EN 60204-1	stop category 0
EN 61508	SIL 3
PFH	$2.2 \times 10^{-9}$
PFD	$4.64 \times 10^{-6}$
EN ISO 13849-1	PL e
$T_M$	max. 20 years
MTTFd	100 years
DC/ DC <sub>avg</sub>	>99 %
$U_e$	24 VDC -20 % ... +25 %
$I_e$	0.125 A
Inputs	2 NC inputs, 1 feedback circuit, 1 start input (monitored)
Outputs	2 enabling paths, 1 transistor output as signalling output
$I_e / U_e$ of enabling paths	3A/ 230VAC, 5A/ 24VDC
Utilisation category	AC-15; DC-13
Max. fuse rating	power supply 2 A slow blow, enabling paths 4 A gG/gN fuse
Display	2 LEDs for inputs, 2 LEDs for outputs, 1 LED for supply voltage, 1 LED for fault
Ambient temperature	-25 °C ... +55 °C
Shock resistance	10g
Approvals	<b>TÜV</b>



Safety relay module  
SRM 21 Multi

Material Number  
✓ 1185607

#### Type code

**SRM 21 Multi**

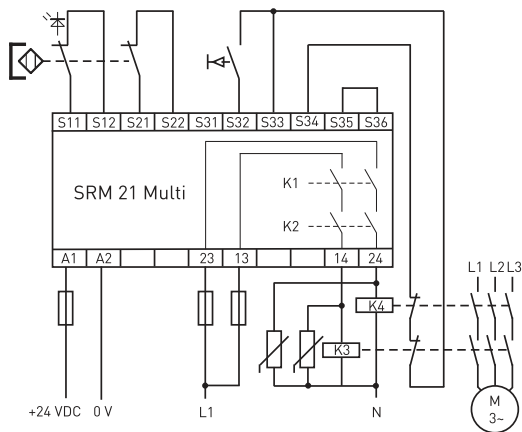
multi-functional  
1 transistor output  
2 enabling paths  
Safety relay module



## Safety relay module

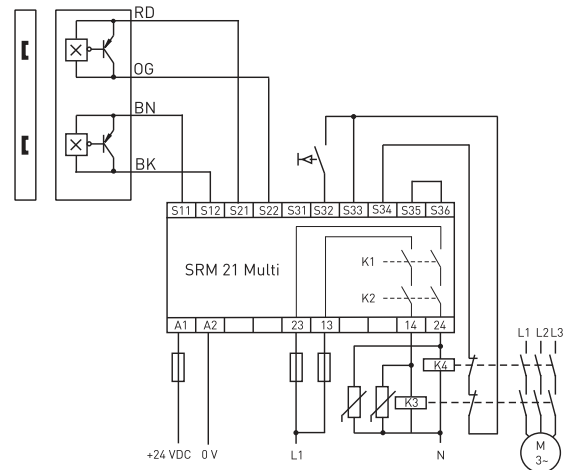
### // Series SRM Multi, wiring examples

#### // Wiring example



- 2-channel: monitoring of one magnetic safety sensor with two NC contacts
- Cross-wire detection, monitored start and feedback circuit
- S31 is high on authorisation
- Up to PL e

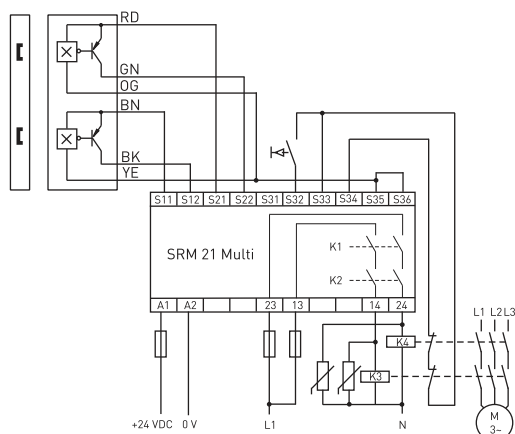
#### // Wiring example



- 2-channel: monitoring of one safety hall sensor with two semiconductor outputs as NC
- Cross-wire detection, monitored start and feedback circuit
- S31 is high on authorisation
- Up to PL e

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#### // Wiring example



- 2-channel: monitoring of one safety hall sensor with two semiconductor outputs as NC
- cross-wire detection, monitored start and feedback circuit
- S31 is high on authorisation
- up to PL e







Position switches with/without  
safety function

Thermoplastic enclosure

// Series ES/EM 14 Extreme  
from page 42

// Series ES 95 Extreme  
from page 46

// Series ES/EM 91 Extreme  
from page 50

Metal enclosure

// Series ES 41 Extreme  
from page 52

// Series HS 98 Extreme  
from page 58

// Series ES/EM 98 Extreme  
from page 59

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# Position switches with/without safety function

## Range of application

Position switches are used where moving parts of machines and industrial plants have to be positioned, controlled and monitored.

The safety position switches are suitable for sliding and hinged safety guards, which need to be closed to ensure the necessary operational security. In combination with guard door monitors, all switches shown in this chapter achieve PL »e« per EN ISO 13849-1 or up to SIL 3 per EN 62061, subject to suitable circuit arrangements.

## Design and operating principle

Many of the position switches fulfil the requirements of the IEC/EN 60947-5-1 standard and can therefore also be used as position switches with safety function. On the safety position switches, the guard device and the positive break NC contact are positively linked. When the guard device is closed, the position switch is not actuated. On sliding guards one switch is actuated and one switch is not actuated so that there is a change when opening and closing the guard door. These products are identified by the symbol  $\ominus$  for positive break.

Some position switches fulfil the requirements for standardised switches to EN 50 047 or EN 50 041.

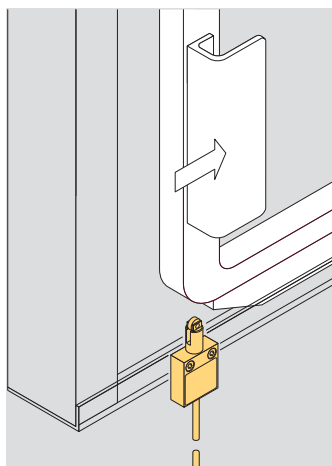
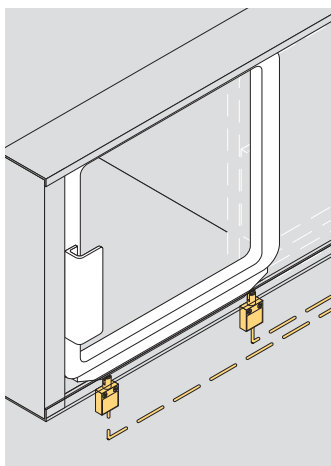
The position switches are available with snap and slow action and are available with different contact configurations. A wide range of actuators completes the program. Most of the switches can be supplied with a metal roller on request.

The devices are listed in the order of enclosure dimensions and materials, starting with the smallest and the plastic enclosures.

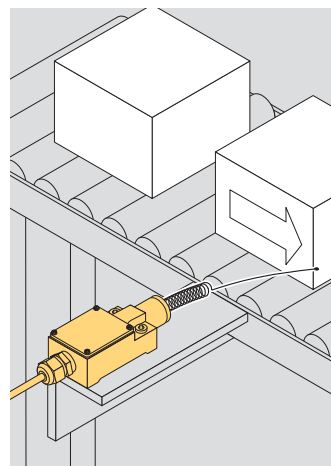
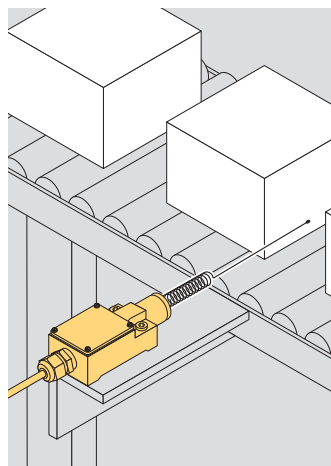
All position switches shown in this chapter bear the CE mark according to the Low Voltage Directive 06/95/EC. All position switches with safety function bear the CE mark according to the Machinery Directive 2006/42/EC

## Application

### on sliding guards



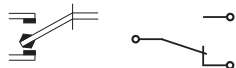
### As a piece counter



## Contacts per IEC 60617

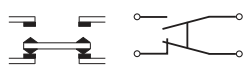
### Type C

Change-over contact with single break with 3 terminals



### Type Za

Change-over contact with double break with 4 terminals. The contacts have the same polarity.



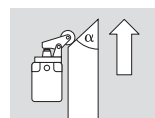
### Type Zb

Change-over contact with double break with 4 terminals. The two movable contacts are electrically insulated from each other.

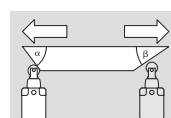


## Legend

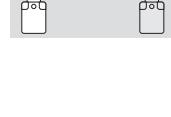
a: Actuating angle from bottom of switch axis as shown in picture



a: Actuating angle from right of switch axis



b: Actuating angle from left of switch axis as shown in picture













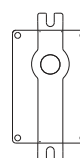
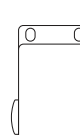
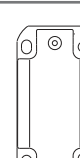


## Selection table

### Position switches with/without safety function

// Series

// Actuator

		↓	↓	↺	↺	↺	↔	↔	↔	
										
ES/EM 14, from page 42		W		WKU			WR			
ES 95, from page 46		W						RL		
ES/EM 91, from page 50										
ES 41, from page 52		+ W		KU			R			
ES /EM 98 and HS 98, from page 58		+					R			
+ Standard: plunger without water-tight collar										




[illegible]



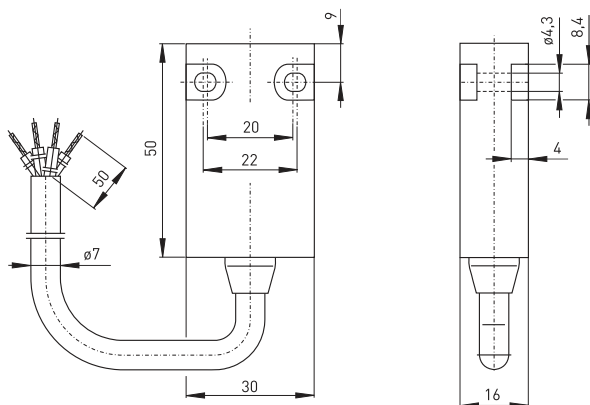
# Position switches with/without safety function

## // Series ES/EM 14 Extreme


### Features/Options

- Cold-resistant down to -40 °C
- High degree of protection IP 66
- ES 14: Slow action, 1 NC/1 NO or 2 NC/1 NO contact with double break
- EM 14: Snap action, change-over contact with single break
- Double insulated 
- Suitable for in-line mounting
- With pre-wired cable, cable length 2 metres
- Mounting details to EN 50047
- Ex version available

## // ES/EM 14 EXTREME



## Technical data

<b>Standards</b>	EN 60947-5-1 EN ISO 13849-1; EN ISO 14119
<b>Enclosure</b>	glass-fibre reinforced, shock-proof thermoplastic, self-extinguishing UL 94-V0
<b>Switch type</b>	type 1
<b>Coding level</b>	low coding
<b>Degree of protection</b>	IP 66 to IEC/EN 60529
<b>Contact material</b>	silver
<b>Switching system</b>	slow or snap action, slow action: positive break NC contacts $\ominus$
<b>Switching elements</b>	ES 14: 1 NC/1 NO or 2 NC/1 NO contact type Zb; EM 14: change-over contact type C
<b>Connection</b>	cable, ES 14 1Ö/1S: 4 x AWG 20; ES 14 2Ö/1S: 6 x AWG 26; EM 14: 3 x AWG 20
<b>Cable cross-section</b>	ES 14 1Ö/1S: 4 x 0.56 mm <sup>2</sup> ; ES 14 2Ö/1S: 6 x 0.14 mm <sup>2</sup> ; EM 14: 3 x 0.56 mm <sup>2</sup>
<b>B<sub>10d</sub> (10 % load)</b>	ES 14: 2 million
<b>T<sub>M</sub></b>	max. 20 years
<b>U<sub>imp</sub></b>	4 kV
<b>U<sub>i</sub></b>	250 V
<b>I<sub>the</sub></b>	ES 14: 6 A; EM 14: 5 A
<b>I<sub>e</sub>/U<sub>e</sub></b>	ES 14: 6 A/250 VAC; 0.25 A/230 VDC; EM 14: 5 A/250 VAC; 0.16 A/230 VDC
<b>Utilisation category</b>	AC-15, DC-13
<b>Max. fuse rating</b>	ES 14: 6 A gG/gN fuse; EM 14: 5 A gG/gN fuse
<b>Ambient temperature</b>	-40 °C ... +75 °C
<b>Mechanical life</b>	> 1 million operations
<b>Operation cycles</b>	1800/h
<b>Repeat accuracy</b>	± 0.1 mm
<b>Contact opening</b>	max. 2 x 4 mm
<b>Approvals</b>	

### Type code

EM 14 WR 1Ö/1S-2m -40°C IP66 Extreme

high degree of protection IP 66  
Cold-resistant down to -40 °C  
Cable length 2 m (5 m)  
Contact type 1 NC/1 NO, (2Ö/1S)  
Actuator R (H, TK, D, etc. ...)  
Collar  
Series  
M Snap action (S slow action)



# Position switches with/without safety function

## // Series ES/EM 14 Extreme, actuators

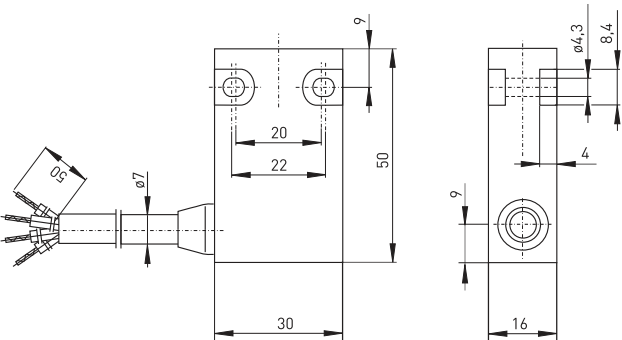
### Features/Options

- With gold-plated contacts available on request

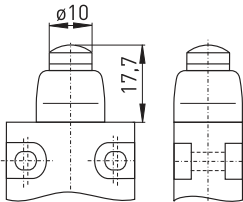
### Features/Options

- Safety switch only version with slow action
- Actuating speed max. 0.5 m/s with a vertical actuating angle of 0°
- Silicone watertight collar for protection against penetration of dirt

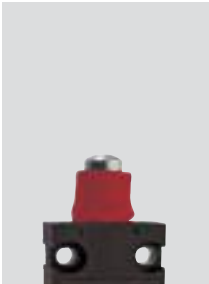
## // Cable entry on side S



## // Plunger with watertight collar W



Contact variants: switch travel/contacts		
	Snap action	Slow action
1 NC/1 NO contact Material Number		<b>ES 14 W10/1S</b> <b>1189396 ✓</b> 
1 change-over contact Material Number	<b>EM 14 W</b> <b>1189410</b> 	
2 NC/1 NO contact Material Number		<b>ES 14 W 20/1S</b> <b>1189441</b> 





# Position switches with/without safety function

## // Series ES/EM 14 Extreme, actuators

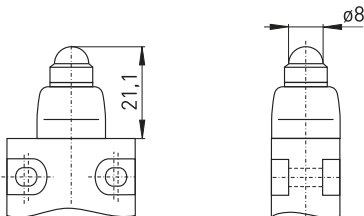
### Features/Options

- Safety switch only version with slow action
- Actuating speed max. 0.5 m/s with a vertical actuating angle of 20°
- Vertical actuation or actuation from side possible
- Actuator head with captive stainless steel ball actuator
- Exact repeatability of switching point
- Silicone watertight collar for protection against penetration of dirt

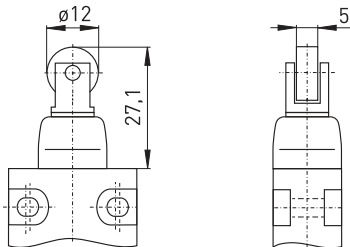
### Features/Options

- Safety switch only version with slow action
- Actuating speed max. 0.5 m/s with a vertical actuating angle of 25°
- Metal roller
- Available with actuator repositioned by 90°
- Silicone watertight collar for protection against penetration of dirt

## // Ball plunger with collar WKU



## // Roller plunger with collar WR

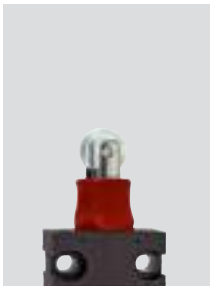
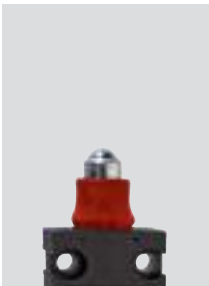


Contact variants: switch travel/contacts

	Snap action	Slow action
1 NC/1 NO contact Material Number		<b>ES 14 WKU 10/1S</b> <b>1189397</b> 
1 change-over contact Material Number	<b>EM 14 WKU</b> <b>1189411</b> 	
2 NC/1 NO contact Material Number		<b>ES 14 WKU 20/1S</b> <b>1189442</b> 

Contact variants: switch travel/contacts

	Snap action	Slow action
1 NC/1 NO contact Material Number		<b>ES 14 WR 10/1S</b> <b>1189398 ✓</b> 
1 change-over contact Material Number	<b>EM 14 WR</b> <b>1189412</b> 	
2 NC/1 NO contact Material Number		<b>ES 14 WR 20/1S</b> <b>1189443</b> 

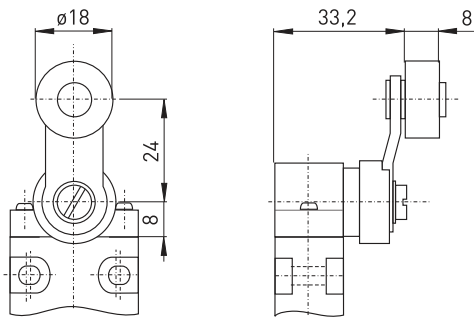




Features/Options

- Safety switch only version with slow action
- Actuating speed max. 0.5 m/s with a vertical actuating angle of 45°
- Wear-resistant thermoplastic roller
- Lever can be repositioned in 10° steps clockwise or counter-clockwise
- Actuator can be repositioned by 180°
- With metal roller available on request

// Rocking lever D



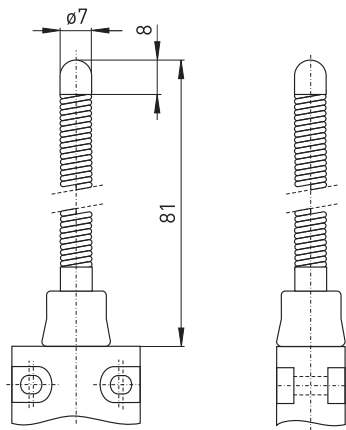
Contact variants: switch travel/contacts

	Snap action	Slow action
1 NC/1 NO contact Material Number		ES 14 D 10/1S 1189401 ✓ <div><div>70° 22° 0° 22° 70°</div><div>BK-GY BN-BU</div><div>7° 7°</div></div>
1 change-over contact Material Number	EM 14 D 1189413 <div><div>70° 0° 70°</div><div>GY-BK GY-BN</div><div>7° 7°</div></div>	
2 NC/1 NO contact Material Number		ES 14 D 20/1S 1189446 <div><div>70° 0° 70°</div><div>BK-GY BN-BU</div><div>7° 7°</div></div>

Features/Options

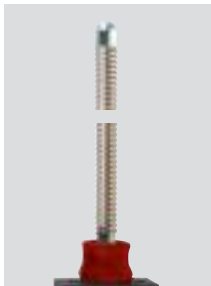
- No safety switch!
- With rounded steel tip
- Spring rod can be actuated from any direction
- Elasticity of spring allows for deflection above the max. switching angle of 18°

// Spring rod with steel tip TF



Contact variants: switch travel/contacts

	Snap action	Slow action
1 NC/1 NO contact Material Number		ES 14 TF 10/1S 1189402 <div><div>18° 15° 0° 15° 18°</div><div>BK-GY BN-BU</div><div>10° 10°</div></div>
1 change-over contact Material Number	EM 14 TF 1189424 <div><div>18° 0° 18°</div><div>GY-BK GY-BN</div><div>10° 10°</div></div>	






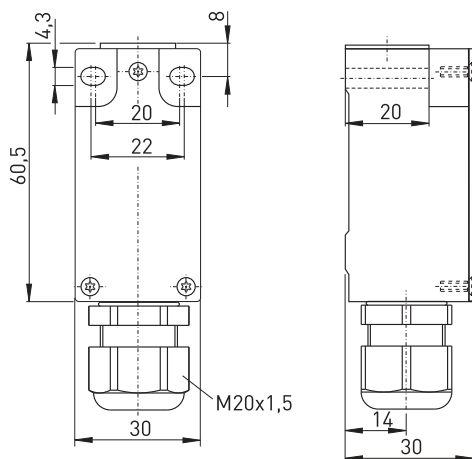
# Position switches with/without safety function

## // Series ES 95 Extreme


### Features/Options

- High degree of protection IP 66
- Salt-mist proof
- Thermoplastic enclosure with stainless steel screws and stainless steel 1.4571 plunger
- Design according to EN 50 047
- Wiring compartment
- Double insulated 
- With gold-plated contacts available on request
- Ex version available

## // ES 95 EXTREME



### Technical data

Standards	EN 60947-5-1; EN ISO 13849-1; EN ISO 14119
Enclosure	glass-fibre reinforced, shock-proof thermoplastic, self-extinguishing UL 94-V0
Switch type	type 1
Coding level	low coding
Degree of protection	IP 66 to IEC/EN 60529
Contact material	silver
Switching system	slow action, positive break NC contact $\ominus$
Switching elements	1 NC/1 NO contact or 2 NC contacts Zb, galvanically separated contact bridges
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
Cable entry	1 x M20 x 1.5
B <sub>10d</sub> (10 % load)	2 million
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	4 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	6 A
I <sub>e</sub> /U <sub>e</sub>	6 A/400 VAC; 0.25 A/230 VDC
Utilisation category	AC-15, DC-13
Max. fuse rating	6 A gG/gN fuse
Ambient temperature	-20 °C ... +80 °C
Mechanical life	> 1 million operations
Operation cycles	1800/h
Contact opening	max. 2 x 3.5 mm
Approvals	

### Type code

ES 95 WH 10/1S IP66 Niro Extreme

Stainless steel screws and plunger  
high degree of protection IP 66  
Contact type 10/1S, (2Ö, UE)  
Actuator H (R, D, DS, etc. ...)  
Collar  
Series  
S slow action



# Position switches with/without safety function

## // Series ES 95 Extreme, actuators

### Features/Options

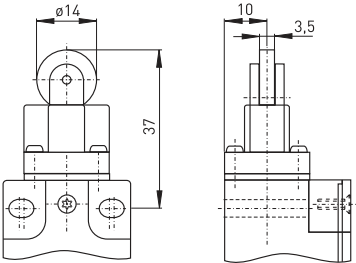
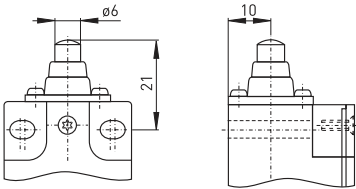
- Actuator type B to EN 50 047
- Watertight collar for protection against penetration of dirt

### Features/Options

- Wear-resistant plastic roller
- Metal roller available on request
- Actuator can be repositioned by 4 x 90°

// Plunger with collar W

// Long roller plunger RL



Contact variants: switch travel/contacts

Contact variants: switch travel/contacts

	Slow action
1 NC/1 NO contact	ES 95 W 10/1S
Material Number	1183363 ✓

	Slow action
1 NC/1 NO contact	ES 95 RL 10/1S
Material Number	1183365 ✓





# Position switches with/without safety function

## // Series ES 95 Extreme, actuators

### Features/Options

- Actuating speed max. 0.5 m/s with a vertical actuating angle of  $a = 40^\circ$  and  $b = 25^\circ$
- Actuator type E to EN 50 047
- Watertight collar for protection against penetration of dirt
- Wear-resistant plastic roller
- Actuator can be repositioned by  $4 \times 90^\circ$
- Metal roller available on request

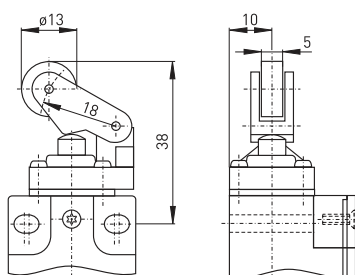
### Note

Actuation from left should be avoided since this reduces the mechanical life of the position switch.

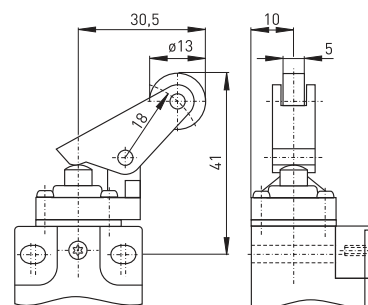
### Features/Options

- Actuating speed max. 0.5 m/s with a vertical actuating angle of  $a = 30^\circ$
- Actuation parallel to switch from below
- Watertight collar for protection against penetration of dirt
- Wear-resistant plastic roller
- Actuator can be repositioned by  $4 \times 90^\circ$
- Metal roller available on request

## // Roller lever with collar WH



## // Parallel roller lever with collar WPH

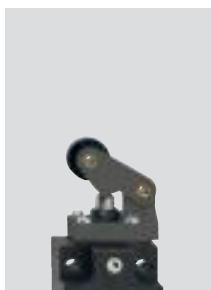


Contact variants: switch travel/contacts

Contact variants: switch travel/contacts

	Slow action
1 NC/1 NO contact Material Number	ES 95 WH 10/15 1183366

	Slow action
1 NC/1 NO contact Material Number	ES 95 WPH 10/15 1183367 ✓





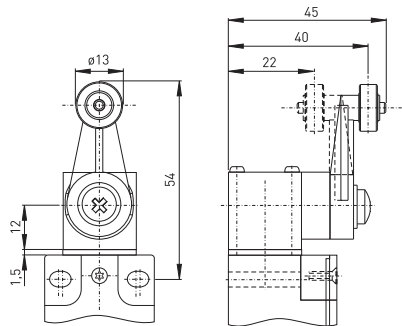
Features/Options

- Lever angle adjustable in 10° steps
- Wear-resistant plastic roller
- Actuator can be repositioned by 4 x 90°
- Metal roller available on request

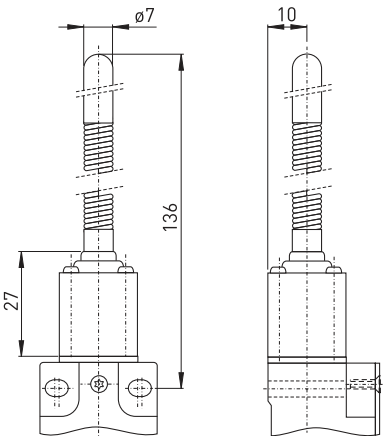
Features/Options

- No safety switch!
- Wear-resistant plastic roller
- Spring rod can be actuated from any direction

// Rocking lever D



// Spring rod with plastic tip TK

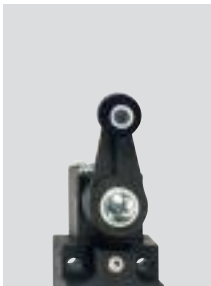


Contact variants: switch travel/contacts

Contact variants: switch travel/contacts

	Slow action
1 NC/1 NO contact	ES 95 D 10/1S
Material Number	1183368 ✓
	<div><div>65°35°0°35°65°</div><div>23-24</div><div>40°25°25°40°</div><div>11-12</div></div>

	Slow action
1 NC/1 NO contact	ES 95 TK 10/1S
Material Number	1248248 ✓
	<div><div>0°11°</div><div>23-24</div><div>6°</div><div>11-12</div></div>





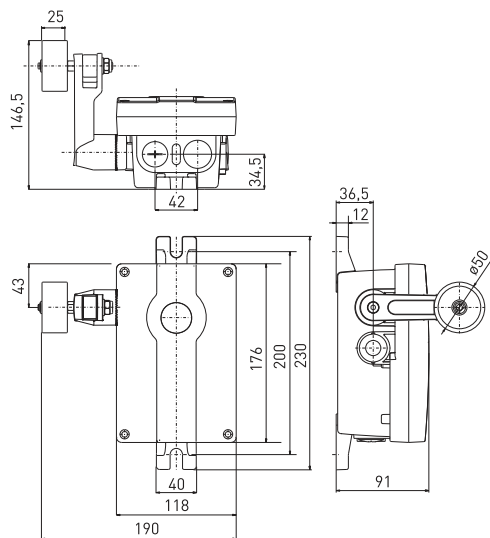
## Position switches with/without safety function

### // Series ES/EM 91 Extreme

#### Features/Options

- Temperature resistant from -40 °C to +85 °C
- High degree of protection IP 66 / IP 67
- Thermoplastic enclosure
- ES 91: Slow action, 4 or 6 contacts
- EM 91: Snap action, 4 or 6 contacts
- Wiring compartment

### // ES/EM 91 EXTREME



### Technical data

<b>Standards</b>	EN 60947-5-1; EN ISO 13849-1; EN ISO 14119
<b>Enclosure</b>	glass-fibre reinforced, shock-proof thermoplastic, UV resistant to EN ISO 4892
<b>Switch type</b>	type 1
<b>Coding level</b>	low coding
<b>Tightening torque</b>	cover screws: max. 0.8 Nm, actuator screw: max. 3.3 Nm
<b>Degree of protection</b>	IP 66/67 to IEC/EN 60529
<b>Switch insert</b>	ES 232 or EM 232
<b>Contact material</b>	silver
<b>Switching system</b>	slow or snap action, positive break NC contacts $\ominus$
<b>Switching elements</b>	2 NC/2NO, 4 NC/2 NO or 3 NC/3 NO contacts with double break Zb, galvanically separated contact bridges
<b>Positive break torque</b>	2.9 Nm
<b>Connection</b>	screw connection terminals
<b>Cable cross-section</b>	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
<b>Cable entry</b>	2 x M25 x 1.5
<b>B<sub>10d</sub> (10 % load)</b>	2 million
<b>T<sub>M</sub></b>	max. 20 years
<b>U<sub>imp</sub></b>	6 kV
<b>U<sub>i</sub></b>	400 V
<b>I<sub>the</sub></b>	6 A
<b>Conditional short-circuit current</b>	1100 A
<b>Utilisation category</b>	AC-15
<b>I<sub>e</sub>/U<sub>e</sub></b>	6 A/400 VAC
<b>Max. fuse rating</b>	6 A gG/gN fuse
<b>Operation cycles</b>	max. 720/h
<b>Mechanical life</b>	> 1 million operations
<b>Ambient temperature</b>	-40 °C ... +85 °C
<b>Approvals</b>	

#### Type code

EM 91 DL-2Ö/2S -40°C...+85°C IP66/67 Extr.

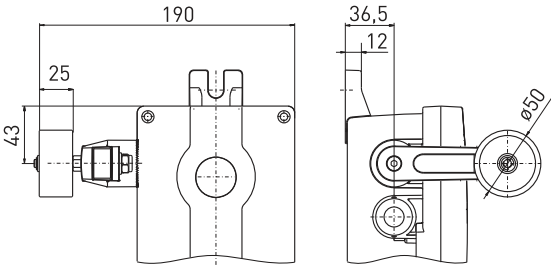
High degree of protection IP 66 (IP 67)  
Heat-resistant up to +85 °C, cold-resistant down to -40 °C  
Contact type 2NC/2NO (4Ö/2S, 3Ö/3S)  
Actuator DL  
Series 91  
M Snap action (S Slow action)



Features/Options

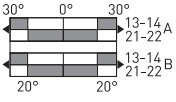
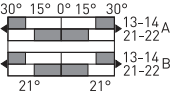
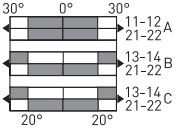
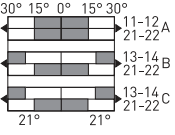
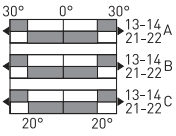
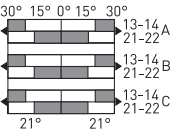
- Actuating speed max. 0.5 m/s with a vertical actuating angle of 45°
- Metal roller
- Lever can be repositioned in 6° steps clockwise or counter-clockwise

// Long rocking lever DL



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Contact variants: switch travel/contacts

	Snap action	Slow action
2 NC/2 NO contact Material Number	<b>EM 91 DL 2Ö/2S</b> <b>1211724 ✓</b> 	<b>ES 91 DL 2Ö/2S</b> <b>1242734 ✓</b> 
4 NC/2 NO contact Material Number	<b>EM 91 DL 1Ö/1S</b> <b>1242732</b> 	<b>ES 91 DL 1Ö/1S</b> <b>1215301</b> 
3 NC/3 NO contacts Material Number	<b>EM 91 DL 3Ö/3S</b> <b>1215105</b> 	<b>ES 91 DL 3Ö/3S</b> <b>1213694</b> 





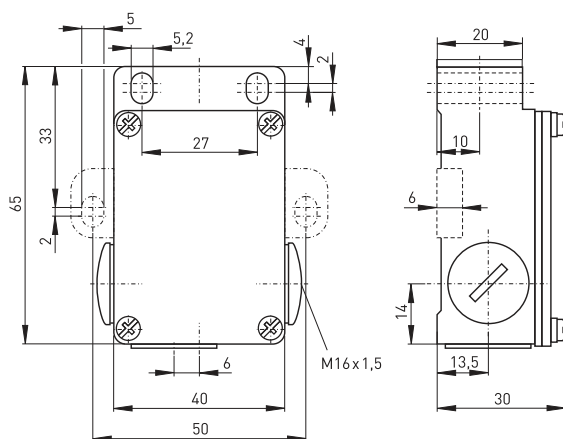
# Position switches with/without safety function

## // Series ES 41 Extreme



### Features/Options

- Cold-resistant down to -35 °C or heat-resistant up to +180 °C
- Metal enclosure
- Slow action  $\ominus$ , 1 NC/1 NO or 2 NC contacts Za
- 3 cable entries M16 x 1.5
- Locking screws, brass nickel-plated

## // ES 41 EXTREME



## Technical data

Standards	EN 60947-5-1; EN ISO 13849-1; EN ISO 14119
Enclosure	aluminium die-cast, powder-coated
Cover	steel, powder-coated
Switch type	type 1
Coding level	low coding
Degree of protection	IP 65 to IEC/EN 60529
Contact material	silver
Switching system	slow action, positive break NC contacts $\ominus$
Switching elements	1 NC/1 NO or 2 NC contacts Za
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
Cable entry	3 x M16 x 1.5
B <sub>10d</sub> (10 % load)	2 million
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	4 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	6 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	6 A/400 VAC
Max. fuse rating	6 A gG/gN fuse
Mechanical life	> 1 million operations
Operation cycles	1800/h
Ambient temperature	-35 °C ... +180 °C
Approvals	 

### Type code

ES 41 WH 10/1S +180°C Extreme

Heat-resistant up to +180 °C  
 (Cold-resistant down to -35 °C)  
 Contact type 1NC/1NO, (2Ö)  
 Actuator H (R, TK, D, etc. ...)  
 Watertight collar  
 Series 41  
 S Slow action



Position switches with/without safety function

// Series ES 41 Extreme, actuators

Features/Options

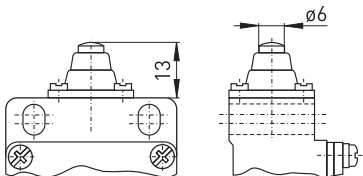
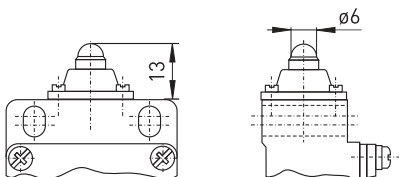
- Actuating speed max. 0.5 m/s with a vertical actuating angle of 20°
- Vertical actuation or actuation from side possible
- Actuator with captive stainless steel ball
- Exact repeatability of switching point

Features/Options

- Actuating speed max. 0.5 m/s with a vertical actuating angle of 0°
- Exact repeatability of switching point
- Watertight collar for protection against penetration of dirt

// Plunger

// Plunger with collar W

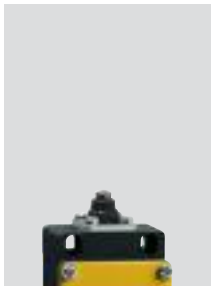
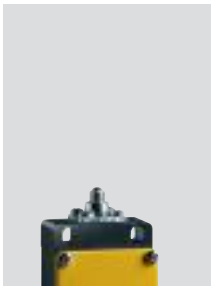


Contact variants: switch travel/contacts

Contact variants: switch travel/contacts

	Slow action
1 NC/1 NO contact	ES 41 10/1S +180°C
Material Number	1046259 ✓

	Slow action
1 NC/1 NO contact	ES 41 W 10/1S +180°C
Material Number	1046273





# Position switches with/without safety function

## // Series ES 41 Extreme, actuators

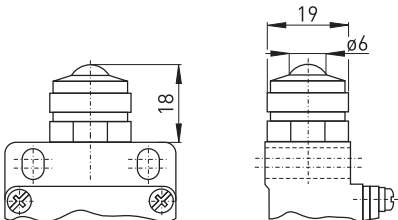
### Features/Options

- Actuating speed max. 0.5 m/s with a vertical actuating angle of 20°
- Vertical actuation or actuation from side possible
- Actuator with captive stainless steel ball
- Exact repeatability of switching point

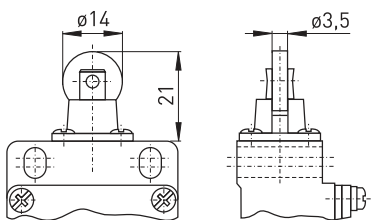
### Features/Options

- Actuating speed max. 0.5 m/s with a vertical actuating angle of 30°
- Metal roller
- Actuator can be repositioned by 4 x 90°

## // Ball plunger KU



## // Roller plunger R

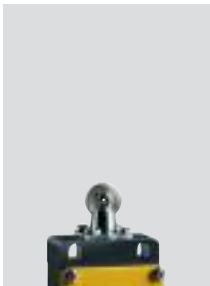


### Contact variants: switch travel/contacts

	Slow action
1 NC/1 NO contact	ES 41 KU 10/1S +180°C
Material Number	1175888

### Contact variants: switch travel/contacts

	Slow action
1 NC/1 NO contact	ES 41 R 10/1S -35°C
Material Number	1179246 ✓
	ES 41 R 10/1S +180°C
Material Number	1046291 ✓
2 NC contacts	ES 41 R 20-ST -35°C
Material Number	1053506





Features/Options

- Actuating speed max. 0.5 m/s with a vertical actuating angle of  $\alpha = 40^\circ$  and  $\beta = 25^\circ$
- Wear-resistant plastic roller
- Actuator can be repositioned by  $4 \times 90^\circ$
- With metal roller available on request

Note

Actuation from the left should be avoided since this reduces the mechanical life of the position switch.

Features/Options

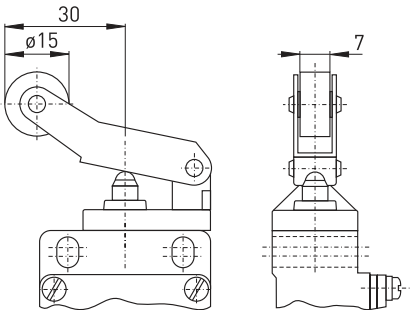
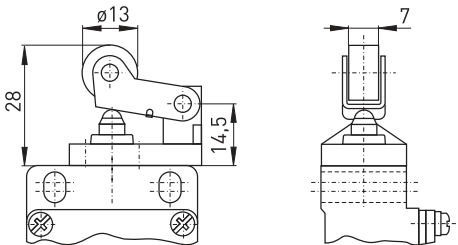
- Actuating speed max. 0.5 m/s with a vertical actuating angle of  $\alpha = 40^\circ$  and  $\beta = 30^\circ$
- Wear-resistant plastic roller
- Actuator can be repositioned by  $4 \times 90^\circ$
- With metal roller available on request

Note

Actuation from the left should be avoided since this reduces the mechanical life of the position switch.

// Roller lever H

// Long roller lever HL

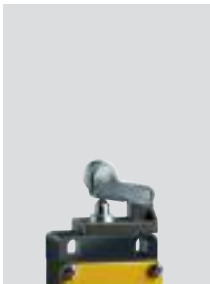


Contact variants: switch travel/contacts

Contact variants: switch travel/contacts

	Slow action
1 NC/1 NO contact	ES 41 H 10/1S +180°C
Material Number	1046303
Material Number	ES 41 H/90° 10/1S +180°C
	1171799 ✓

	Slow action
1 NC/1 NO contact	ES 41 HL 10/1S +180°C
Material Number	1183482





Position switches with/without safety function

// Series ES 41 Extreme, actuators

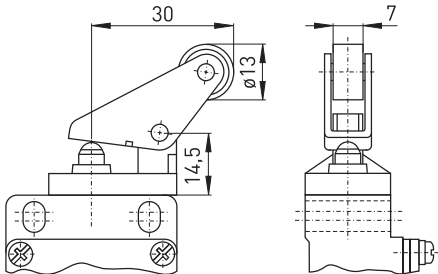
Features/Options

- Actuating speed max. 0.5 m/s with an actuating angle of 30°
- Actuation parallel to switch from below
- Wear-resistant plastic roller
- Actuator can be repositioned by 4 x 90°
- With metal roller available on request

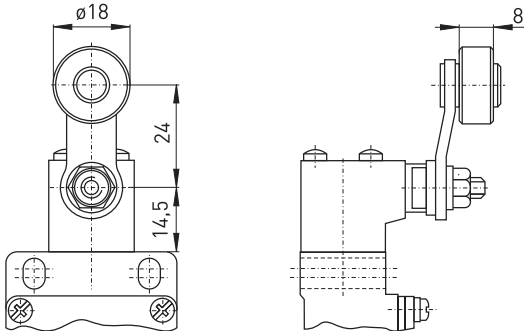
Features/Options

- No safety switch!
- Actuating speed max. 0.5 m/s with a vertical actuating angle of 45°
- Wear-resistant plastic roller
- Lever can be repositioned in 10° steps clockwise or counter-clockwise
- Actuator can be repositioned by 180°
- With metal roller available on request
- Variant with plug-in connector available:  
ES 41 D 10/1S-ST -35 °C, material number 1179431 and  
ES 41 D 20-ST -35°C, material number 1032150

// Parallel roller lever PH



// Rocking lever D



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Contact variants: switch travel/contacts

	Slow action
1 NC/1 NO contact Material Number	ES 41 PH/180° 10/1S +180°C 1181167

Contact variants: switch travel/contacts

	Slow action
1 NC/1 NO contact Material Number	ES 41 D 10/1S -35°C 1046335 ES 41 D 10/1S +180°C 1178272 ✓
2 NC contacts Material Number	ES 41 D 20 -35°C 1046541





Features/Options

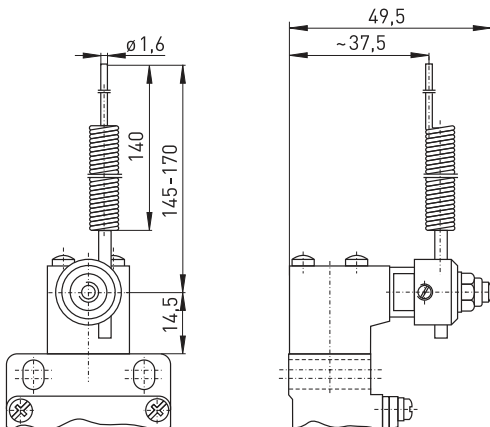
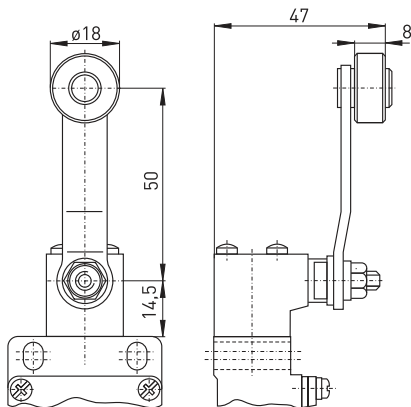
- No safety switch!
- Actuating speed max. 0.5 m/s with a vertical actuating angle of 45°
- Wear-resistant plastic roller
- Lever can be repositioned in 10° steps clockwise or counter-clockwise
- Actuator can be repositioned by 180°
- With metal roller available on request
- Variant with plug-in connector available:  
ES 41 D 10/1S-ST -35 °C, material number 1181772

Features/Options

- No safety switch!
- Lever can be repositioned in 10° steps clockwise or counter-clockwise
- Actuator can be repositioned by 180°

// Long rocking lever DL

// Spring lever DF



Contact variants: switch travel/contacts		Contact variants: switch travel/contacts	
Slow action		Slow action	
1 NC/1 NO contact	ES 41 DL 10/1S -35°C	1 NC/1 NO contact	ES 41 DF 10/1S +180°C
Material Number	1158076	Material Number	1179712
Material Number	ES 41 DL 10/1S +180°C		
	1046340 ✓		
	<div>70°30° 0° 30° 70°</div> <div>23-24</div> <div>11-12</div> <div>20° 20°</div>		<div>70°30° 0° 30° 70°</div> <div>23-24</div> <div>11-12</div> <div>20° 20°</div>
2 NC contacts	ES 41 DL 20 -35°C		
Material Number	1183533		
	<div>70° 20° 0° 20° 70°</div> <div>11-12</div> <div>21-22</div>		





# Position switches with analogue output

## // Series HS 98 Extreme

### Features/Options

- With analogue output
- Design to EN 50041
- Wiring compartment
- High degree of protection IP 66 / IP 67
- Various output values available:  
0 ... 10 VDC, 0 ... 20 mA or 4 ... 20 mA

## // HS 98 EXTREME



### Technical data

Standards	EN 60947-5-2; EN 60947-5-7
Enclosure	Corrosion-resistant aluminium, powder-coated, similar to RAL 7016
Cover	Stainless steel 1.4401, powder-coated, similar to RAL 1003
Degree of protection	IP 66/67 to IEC/EN 60529
Switching system	Hall sensor with analogue output
Linearity	2 %
Connection	Cage clamps
Cable entry	1 x M20 x 1.5 for cable diameter 5 ... 9 mm
Over temperature protection	monitoring via $\mu$ controller + NTC
$U_e$	24 VDC
Operating voltage range	18-30 VDC
Rated output current	IB (Q2) $\leq$ 100 mA short-circuit protected
Rated output voltage	UB (Q2) $\leq$ $U_e - 2$ V min.

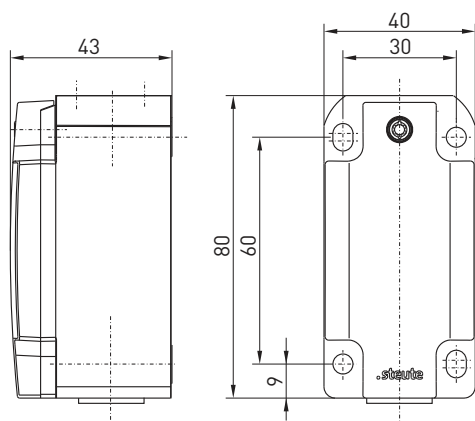
### Variants with output current

$I_e$	$\leq$ 135 mA at max. output current (Q1+Q2)
Rated output current	IB (Q1) [0] 4 ... 20 mA; max. 20.4 mA
Working resistance	$\leq$ 400 $\Omega$

### Variants with output voltage

$I_e$	$\leq$ 25 mA
Rated output voltage	UB (Q1) 0 ... 10 V; max. 10.2 V
Working resistance	$\geq$ 1 k $\Omega$

Attendance delay $t_v$	$\leq$ 0.5 s
Max. fuse rating	internal fuse 0.375 mA F
Ambient temperature	-40 °C ... +85 °C
Mechanical life	> 1 million operations



### Contact variants: Travel/contacts

	Hall sensor	Material Number
$U_a$	HS 98 R 0-10 VDC ...  $U$ [V] 10 0.3 6.5 $s$ [mm]	on request
$I_a$	HS 98 R 0-20 mA ...  $I$ [mA] 20 4 0.3 6.5 $s$ [mm] HS 98 R 4-20 mA ...	on request on request

### Type code

HS 98 R 0-10V IP66 Extreme

High degree of protection IP 66 (IP 67)  
Output value 0-10 V (0-20 mA, 4-20 mA)  
Actuator R (H, D, etc. ...)  
Series  
Hall sensor




# Position switches with/without safety function

## // Series ES/EM 98 Extreme

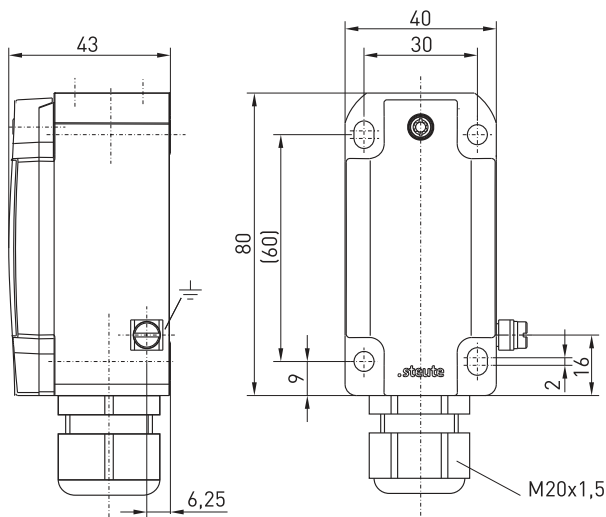
### Features/Options

- Heat-resistant up to +90 °C or cold-resistant down to -40 °C
- High degree of protection IP 66 or IP 69K
- Metal enclosure
- Design to EN 50041
- Slow action  $\ominus$ , change-over contact, 1 NC/1 NO or 2 NC/1 NO with double break
- Snap action  $\ominus$ , 2 NC/1 NO contact with double break
- Ex version available

### Technical data

<b>Standards</b>	EN 60947-5-1; EN ISO 13849-1; EN ISO 14119
<b>Enclosure</b>	Corrosion-resistant aluminium, powder-coated, similar to RAL 7016
<b>Cover</b>	Stainless steel 1.4401, powder-coated, similar to RAL 1003
<b>Switch type</b>	type 1
<b>Coding level</b>	low coding
<b>Degree of protection</b>	IP 66 or 69K to IEC/EN 60529
<b>Contact material</b>	silver
<b>Switching system</b>	slow or snap action, positive break NC contacts $\ominus$
<b>Switching elements</b>	1 NC/1 NO or 2 NC/1 NO contacts Zb, galvanically separated contact bridges
<b>Connection</b>	screw connection terminals
<b>Cable cross-section</b>	2 contacts: max. 2.5 mm <sup>2</sup> , 3 contacts: max. 1.5 mm <sup>2</sup> (incl. conductor ferrules)
<b>Cable entry</b>	1 x M20 x 1.5
<b>B<sub>10d</sub> (10 % load)</b>	2 million
<b>T<sub>M</sub></b>	max. 20 years
<b>U<sub>imp</sub></b>	4 kV
<b>U<sub>i</sub></b>	400 V
<b>I<sub>the</sub></b>	2 contacts: 6 A, 3 contacts: 1.5 A
<b>I<sub>e</sub>/U<sub>e</sub></b>	2 contacts: 6 A/250 VAC; 0.25 A/230 VDC 3 contacts: 1.5 A/230 VAC; 0.27 A/250 VDC
<b>Utilisation category</b>	AC-15; DC-13
<b>Max. fuse rating</b>	2 contacts: 6 A gG/gN fuse 3 contacts: 1.5 A gG/gN fuse
<b>Mechanical life</b>	> 1 million operations
<b>Operation cycles</b>	1800/h
<b>Ambient temperature</b>	-40 °C ... +60 °C; -20 °C ... +90 °C
<b>Approvals</b>	

## // ES/EM 98 EXTREME



### Type code

EM 98 H-12 +90°C IP69K Extreme

High degree of protection  
IP 69K (IP 66)  
Heat-resistant up to +90 °C  
(Cold-resistant down to -40 °C)  
Contact type 2 NC/1 NO (-11)  
Actuator H (R, D, etc. ...)  
Series  
M Snap action (S Slow action)



# Position switches with/without safety function

## // Series ES/EM 98 Extreme, actuators

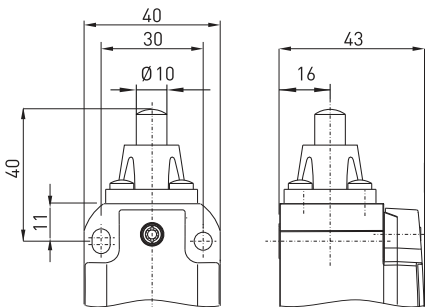
### Features/Options

- Actuator type B to EN 50041
- Actuating speed max. 0.5 m/s with a vertical actuating angle of 0°

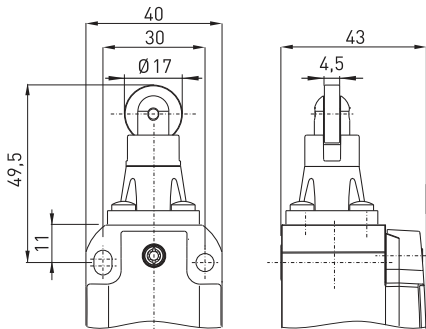
### Features/Options

- Actuator type C to EN 50041
- Actuating speed max. 0.5 m/s with a vertical actuating angle of 30°

## // Plunger



## // Roller plunger R



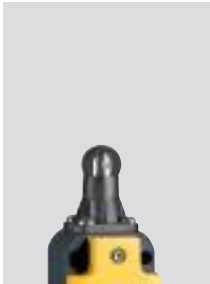
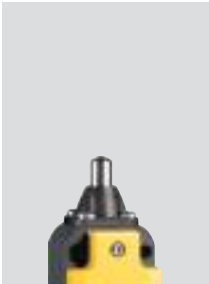
60

### Contact variants: switch travel/contacts

	Snap action	Slow action
1 NC/1 NO contact		ES 98-11 -40°C
Material Number		1189516 ✓
Material Number		ES 98-11 +90°C
		1212085 ✓
2 NC/1 NO contacts	EM 98-12 -40°C	ES 98-12 -40°C
Material Number	1188870 ✓	1188869
Material Number	EM 98-12 +90°C	ES 98-12 +90°C
	1256169 ✓	1305551

### Contact variants: switch travel/contacts

	Snap action	Slow action
1 NC/1 NO contact		ES 98 R-11 -40°C
Material Number		1190438 ✓
Material Number		ES 98 R-11 +90°C
		1229018 ✓
2 NC/1 NO contacts	EM 98 R-12-40°C	ES 98 R-12-40°C
Material Number	1305268	1305005
Material Number	EM 98 R-12 +90°C	ES 98 R-12 +90°C
	1305795	1305609





Features/Options

- Actuating speed max. 0.5 m/s with a vertical actuating angle of 30°
- Actuation parallel to switch from right
- Wear-resistant plastic roller
- Actuator can be repositioned by 4 x 90°

Note

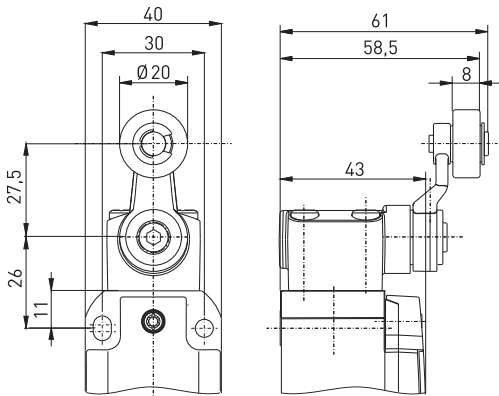
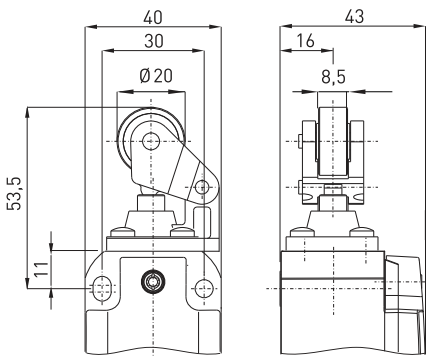
Actuation from the left should be avoided since this reduces the mechanical life of the position switch.

Features/Options

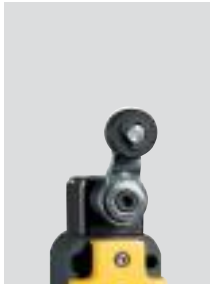
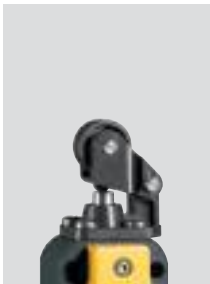
- Actuator type A to EN 50041
- Actuating speed max. 2.5 m/s with a vertical actuating angle of 30°
- Wear-resistant plastic roller
- Actuator can be repositioned by 4 x 90°
- Lever angle can be adjusted in 10° steps

// Roller Lever H

// Rocking lever D



Contact variants: switch travel/contacts			Contact variants: switch travel/contacts		
	Snap action	Slow action		Snap action	Slow action
1 NC/1 NO contact Material Number		ES 98 H-11 -40°C 1228867 ✓ ES 98 H-11 +90°C 1230421 ✓	1 NC/1 NO contact Material Number		ES 98 D-11-40°C 1228941 ✓ ES 98 D-11 +90°C 1230498 ✓
Material Number			Material Number		
2 NC/1 NO contacts Material Number	EM 98 H-12 -40°C 1305353 EM 98 H-12 +90°C 1306175	ES 98 H-12 -40°C 1305071 ES 98 H-12 +90°C 1305666	2 NC/1 NO contacts Material Number	EM 98 D-12-40°C 1284042 EM 98 D-12 +90°C 1301013	ES 98 D-12-40°C 1305135 ES 98 D-12 +90°C 1305729
Material Number			Material Number		





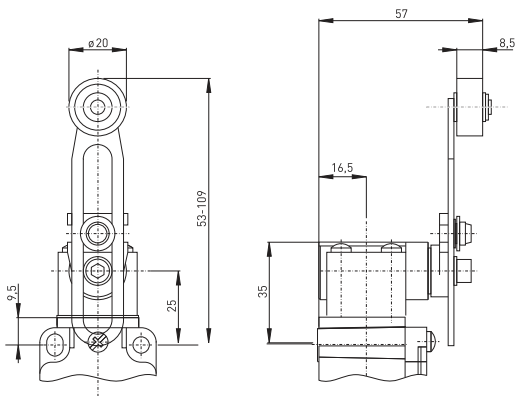
# Position switches with/without safety function

## // Series ES/EM 98 Extreme, actuators

### Features/Options

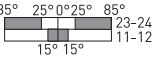
- No safety switch!
- Actuating speed max. 2.5 m/s with a vertical actuating angle of 30°
- Wear-resistant plastic roller
- Actuator can be repositioned by 4 x 90°
- Lever angle can be adjusted in 10° steps

## // Adjustable rocking lever DS



62

### Contact variants: switch travel/contacts

	Snap action	Slow action
1 NC/1 NO contact		ES 98 DS-11 -40°C
Material Number		1243979 ✓
		ES 98 DS-11 +90°C
Material Number		1306842 ✓
		
2 NC/1 NO contacts	EM 98 DS-12 -40°C	ES 98 DS-12 -40°C
Material Number	1305454	1305199
	EM 98 DS-12 +90°C	ES 98 DS-12 +90°C
Material Number	1306941	1281705





QUALITY TEST  
IP TEST: WATER JET











## Foot switches

### Single-pedal types

// Series GFS KST Extreme

from page 68

// Series GFI Extreme

from page 70

// Series GFSI Extreme

from page 72







# Foot switches

## Range of application

Foot switches are mounted on machines and plants in cases where operation by hand is not possible. They are used to start and stop operations and production processes. Depending on the environmental conditions and mechanical duty, different versions of foot switches are used.

## Design and operating principle

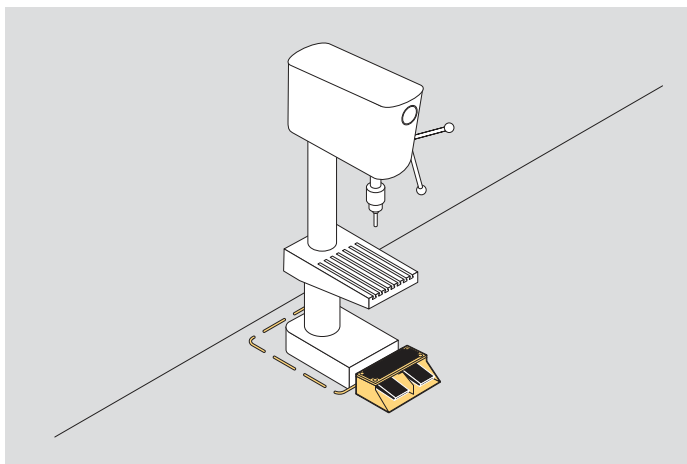
The GFS and GFSI range foot switches are mounted with a shield to protect against unintentional actuation.

All foot switches are equipped with slow or snap action contacts. They have depending on the variant IP 66, IP 67 or IP 69 degree of protection.

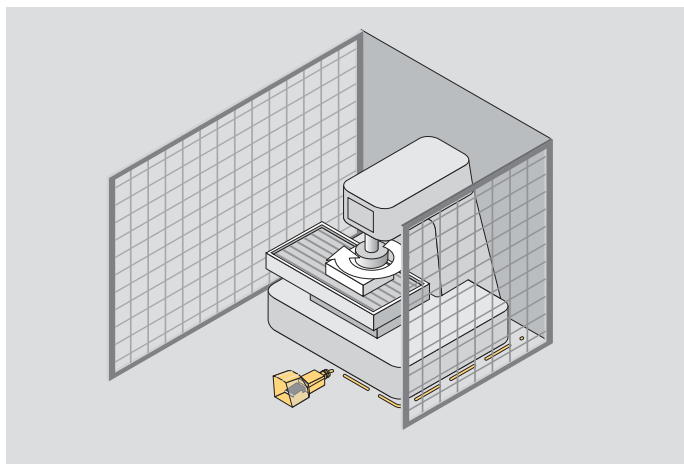
The foot switches bear the CE mark according to the Low Voltage Directive 06/95/EC

## Application

### Foot switch at a drill machine



### Foot switch at a CNC machining centre





# Foot switches

## // Series GFS KST Extreme

### Features/Options

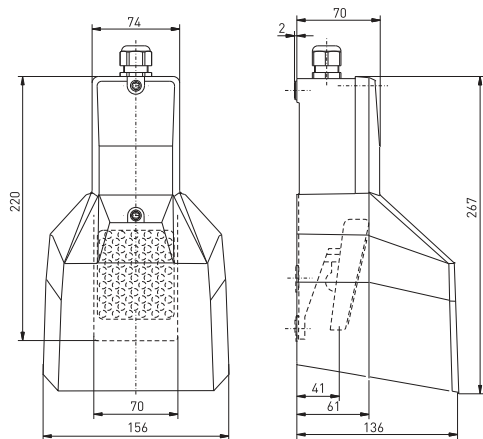
- Single-pedal
- Version with higher degree of protection IP 69: suitable for cleaning with 80 °C hot water at 100 bar pressure at a distance of 100 mm from different directions
- Metal enclosure with thermoplastic protective shield
- Max. 4 contacts
- Version with pressure point GFS D ....: 2-step switch
- Low pedal height
- Wiring compartment

## // GFS KST EXTREME



## Technical data

<b>Standards</b>	EN 60947-5-1; EN ISO 13849-1
<b>Enclosure</b>	aluminium die-cast, enamel finish, RAL 5011
<b>Pedal</b>	glass-fibre reinforced thermoplastic
<b>Protective shield</b>	glass-fibre reinforced thermoplastic
<b>Connection</b>	screw connection terminals
<b>Cable cross-section</b>	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
<b>Cable entry</b>	1 x M20 x 1.5
<b>Contact material</b>	silver
<b>Degree of protection</b>	IP 66, 67 or 69 to IEC/EN 60529
<b>Switching system</b>	slow or snap action with double break, positive break NC contacts ⊕
<b>Switch insert</b>	Slow action: 2 contacts: ES 60 GF 4 contacts: ES 40 GF Snap action: 2 and 4 contacts: ZS 232 GFS D ....: 2 x ES 40 GF
<b>Switching elements</b>	GFS D ....: 2-step switching: 1 NC/1 NO contact, pressure point: 1 NC/1 NO contact GFS D ....: approx. 240 N
<b>Actuating force</b>	2 million
<b>B<sub>10d</sub> (10 % load)</b>	max. 20 years
<b>T<sub>M</sub></b>	AC-15
<b>Utilisation category</b>	Slow action: 4 contacts: 6 A/400 VAC 2 contacts: 16 A/400 VAC; snap action: 2 and 4 contacts: 4 A/230 VAC; 2.5 A/400 VAC; 1 A/500 VAC
<b>I<sub>e</sub>/U<sub>e</sub></b>	Slow action: 4 contacts: 6 A gG/gN fuse; 2 contacts: 16 A gG/gN fuse; snap action: 4 A gG/gN fuse
<b>Max. fuse rating</b>	-25 °C ... +80 °C
<b>Ambient temperature</b>	> 1 million operations
<b>Mechanical life</b>	
<b>Approvals</b>	



### Contact variants: Travel/contacts

	Snap action	Slow action
1 NC/1 NO contact	<b>GFSM 10/1S IP69...</b> 	<b>GFS 10/1S IP69...</b> 
2 NC/2 NO contacts	<b>GFSM 20/2S IP69 ...</b> 	<b>GFS 20/2S IP69 ...</b> 

### Type code

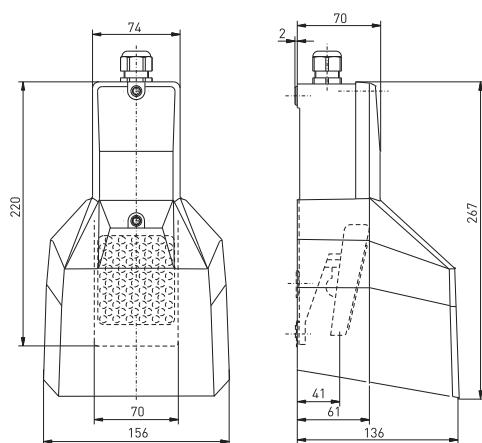
### GFSM 10/1S IP69 KST Extreme



## Foot switches

### // Series GFS Extreme, variants

#### // GFS KST Extreme



##### Snap action

GFSM 10/1S IP69 KST Extreme

GFSM 20/2S IP69 KST Extreme

##### Material Number

on request

1207937

##### Slow action

GFS 10/1S IP69 KST Extreme

GFS 10/1S IP69 KST hard-coated Extreme

##### Material Number

1184570

1252778

##### Slow action / with pressure point

GFS 10S D 10S IP69 KST Extreme

##### Material Number

1184972

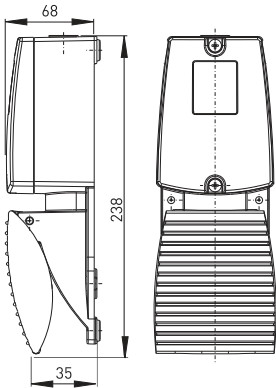


Foot switches

// Series GFI Extreme

- Features/Options
- Corrosion-resistant aluminium enclosure
  - Screws and metal parts made of stainless steel
  - Salt-mist spray test to DIN EN ISO 9227
  - High degree of protection IP66, IP67 or IP69 depending on selected cable gland
  - Temperature resistant from -40 °C up to +90 °C
  - Without protective shield
  - Max. 4 contacts
  - Wiring compartment

// GFI EXTREME



Technical data

Standards	EN 60947-5-1; EN ISO 13849-1
Enclosure	Corrosion-resistant aluminium, powder-coated, similar to RAL 7016 and RAL 1003
Pedal	Corrosion-resistant aluminium, powder-coated, similar to RAL 7016
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
Cable entry	1 x M20 x 1.5
Contact material	silver
Degree of protection	IP 66, 67 or 69 to IEC/EN 60529
Switching system	slow action, positive break NC contact ⊖
Switching elements	1 NC/1 NO contact or 2 NC/2 NO contacts with double break Zb, galvanically separated contact bridges
Switch insert	ES 60 GF
B <sub>10d</sub> (10 % load)	2 million
T <sub>M</sub>	max. 20 years
Utilisation category	AC-15
I <sub>the</sub>	16 A
I <sub>e</sub> /U <sub>e</sub>	16 A/400 VAC
Max. fuse rating	16 A gG/gN-fuse
Ambient temperature	-40 °C ... +90 °C
Mechanical life	> 1 million operations

Contact variants: switch travel/contacts

	Slow action	Material Number
1 NC/1 NO contact	GFI 10̈/1S -40°C... <div> <div>11</div> <div>12</div> <div>23</div> <div>24</div> </div>	1318443
2 NC/2 NO contact	GFI 20̈/2S -40°C... <div> <div>11</div> <div>12</div> <div>11</div> <div>12</div> <div>23</div> <div>24</div> <div>23</div> <div>24</div> </div>	on request

Type code	GFI 10̈/1S -40°C...+90°C IP69 Extreme
	<div>IP 69 degree of protection (IP 66 or IP 67)</div> <div>Heat-resistant up to +90 °C (Cold-resistant down to -40 °C)</div> <div>1 NC/1 NO contact (20̈/2S)</div> <div>Series</div>



QUALITY TEST  
IP TEST: IMMERSION





## Foot switches

### // Series GFSI Extreme

#### Features/Options

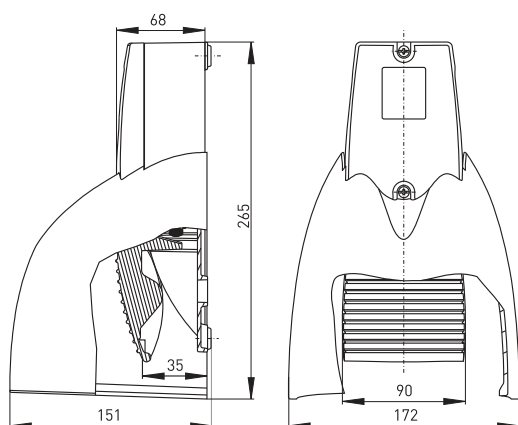
- Corrosion-resistant aluminium enclosure
- Screws and metal parts made of stainless steel
- Salt-mist spray test to DIN EN ISO 9227
- High degree of protection IP66, IP67 or IP69 depending on selected cable gland
- Temperature resistant from -40 °C up to +90 °C
- With protective shield
- Max. 4 contacts
- Wiring compartment

### // GFSI EXTREME


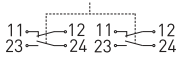


### Technical data

<b>Standards</b>	EN 60947-5-1; EN ISO 13849-1
<b>Enclosure</b>	Corrosion-resistant aluminium, powder-coated, similar to RAL 7016 and RAL 1003
<b>Pedal</b>	Corrosion-resistant aluminium, powder-coated, similar to RAL 7016
<b>Connection</b>	screw connection terminals
<b>Cable cross-section</b>	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
<b>Cable entry</b>	1 x M20 x 1.5
<b>Contact material</b>	silver
<b>Degree of protection</b>	IP 66, 67 or 69 to IEC/EN 60529
<b>Switching system</b>	slow action, positive break NC contact ⊖
<b>Switching elements</b>	1 NC/1 NO contact or 2 NC/2 NO contacts with double break Zb, galvanically separated contact bridges
<b>Switch insert</b>	ES 60 GF
<b>B<sub>10d</sub> (10 % load)</b>	2 million
<b>T<sub>M</sub></b>	max. 20 years
<b>Utilisation category</b>	AC-15
<b>I<sub>the</sub></b>	16 A
<b>I<sub>e</sub>/U<sub>e</sub></b>	16 A/400 VAC
<b>Max. fuse rating</b>	16 A gG/gN-fuse
<b>Ambient temperature</b>	-40 °C ... +90 °C
<b>Mechanical life</b>	> 1 million operations

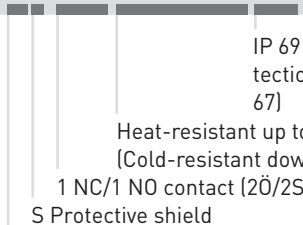


#### Contact variants: switch travel/contacts

	Slow action	Material Number
1 NC/1 NO contact	GFSI 10/1S -40°C... 	1318331 ✓
2 NC/2 NO contact	GFSI 20/2S -40°C... 	on request

#### Type code

GFSI 10/1S -40°C...+90°C IP69 Extreme


  
 IP 69 degree of protection (IP 66 or IP 67)  
 Heat-resistant up to +90 °C  
 (Cold-resistant down to -40 °C)  
 1 NC/1 NO contact (20/2S)  
 S Protective shield  
 Series



QUALITY TEST  
IP TEST: HIGH-PRESSURE CLEANER









## Emergency pull-wire switches

### // Selection table

from page 80

### // Pre-stress and travel limitation

from page 81

### One-side actuation

#### // Series ZS 71 Extreme

from page 82

#### // Series ZS 71 KST Extreme

from page 83

#### // Series ZS 73 Extreme

from page 86

#### // Series ZS 75 Extreme

from page 90

#### // Series ZS 80 Extreme

from page 94

### Two-side actuation

#### // Series ZS 73 S Extreme

from page 96

#### // Series ZS 75 S Extreme

from page 98

#### // Series ZS 91 S Extreme

from page 100

### // Accessories

from page 102







# Emergency pull-wire switches

## Application

Emergency pull-wire switches are of great importance for the man-machine interface in the area of industrial applications. They are, for example, applied on transport and conveyor systems. After manual actuation, work and functional processes are initiated or switched off.

When the new harmonised European standard EN ISO 13850 and IEC/EN 60947-5-5 concerning functional aspects and design guidelines for emergency-stop devices has come into effect, new requirements must have to be met by these command devices. All emergency pull-wire switches described in this chapter meet the requirements of this standard.

## Design and mode of operation

On emergency pull-wire switches the emergency-stop command can be initiated from any point along the pull-wire. They have a positive linkage between the NC contacts and the pull-wire. The emer-

gency pull-wire switches are brought into the operational condition by pre-tensioning the pull-wire, i.e. the NC contacts are then closed and the NO contacts are open. All devices are equipped with wire-breakage detection. In the chapter accessories of the appendix the required accessories for installation are presented.

Emergency pull-wire switches without mechanical latching VD do not conform to the EN ISO 13850 and IEC/EN 60947-5-5. It is possible to meet the requirements of these two standards by suitable measurement of the circuitry and control technology.

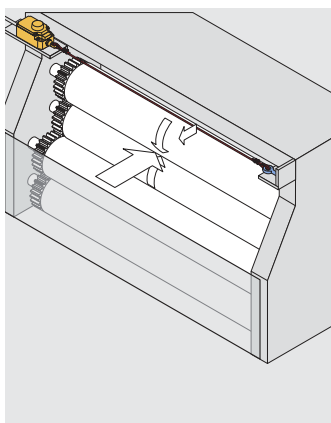
There are devices with one- and two-side actuation. The wire length, the number of contacts and the mounting position, in the middle or on one side of the system, are the main features when selecting an emergency pull-wire switch.

All emergency pull-wire switches bear the CE mark according to the Machinery Directive 2006/42/EC.

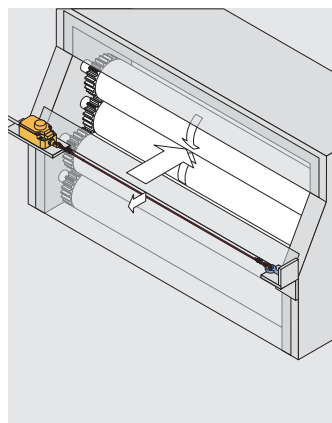
77

## Application

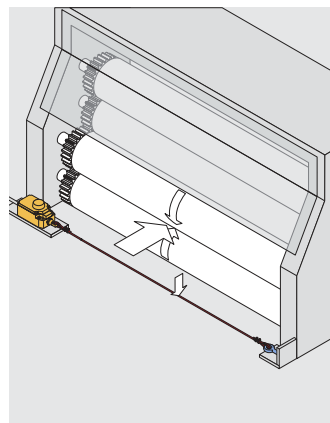
Mounting at head level



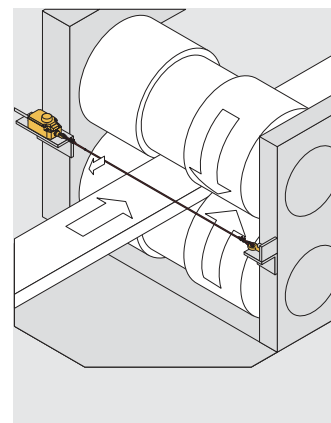
Mounting at hand level



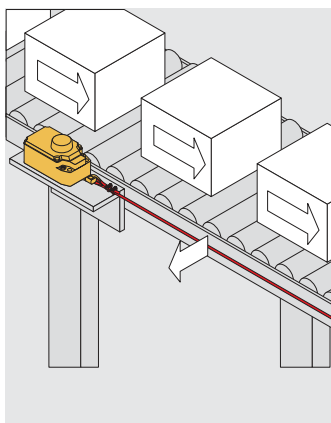
Mounting at foot level



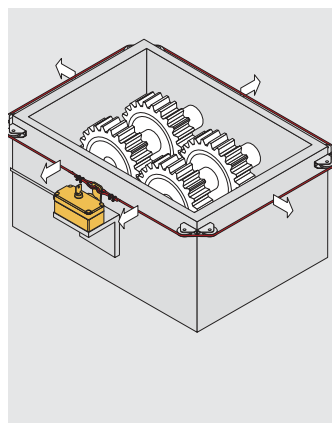
Mounting at hazardous inrunning nips



Mounting at conveyor-belts



Complete fencing





# Emergency pull-wire switches

## // Technical information

### Function principle

All emergency pull-wire switches from steute are provided with a wire-break detection so that the wire must be mounted with a defined pre-tension force. This value of the pre-tension force varies depending on the different devices. The appropriate value can be found on the data sheet of the emergency pull-wire switch. With an incorrect mounting cannot be taken in operation, i. e. an unlocking is not possible. By vertically pulling the pull-wire the switching function is carried out. The actuating force is exclusively depending on the spring rate of the reset spring. There are emergency pull-wire switches with one-side and two-side actuation, see drawings below. Ex emergency pull-wire switches with two-side actuation must always be mounted with two compensation springs. According to EN 60947-5-5 the maximum values of the actuating force  $F = 200 \text{ N}$  and of the actuating travel  $s = 400 \text{ mm}$  must not be exceeded on vertical actuation of the emergency pull-wire switch. In addition, the pull-wire must withstand the 10 times higher vertical pulling force that is required in order to generate the emergency-stop signal.

### Maximum pull-wire length

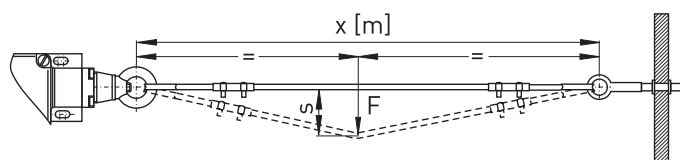
The maximum pull-wire length is mainly limited by two basic conditions. On the one hand by the maximum admissible actuating travel  $s$  of 400 mm and on the other hand by the thermal change in length of the pull-wire with a fluctuating ambient temperature that may not lead to an undesired actuation of the switch. Because the first basic condition requires a preferably low and the second requires a preferably high elasticity of the system it is necessary to optimise such systems in respect to both basic conditions depending on the operational conditions. In addition, it must be checked if the actuating force  $F$  of 200 N is adhered.

### Application of compensation springs / Travel limitation

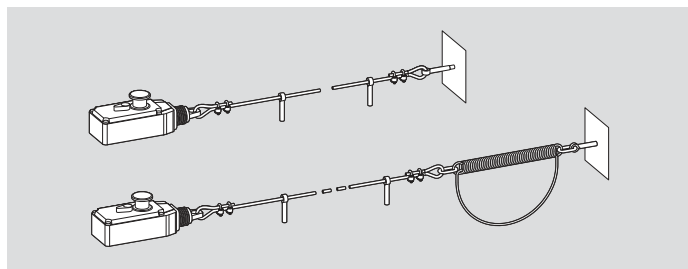
Compensation springs are applied to compensate thermal changes in lengths of the pull-wire and therefore allow for higher pull-wire lengths. In general the following is valid:

- Soft compensation spring with a low spring rate can compensate higher thermal changes in length.
- Though on pull-wire actuation soft compensation springs have a high expansion behaviour and therefore earlier reach the limit of the maximum actuating travel  $s = 400 \text{ mm}$ . Thus the expansion behaviour limitates the maximum pull-wire length at a constant temperature range or the temperature range at a constant pull-wire length.
- The dimensioning of the compensation spring is determined by the reset spring of the switches (Value of the pre-tension force and

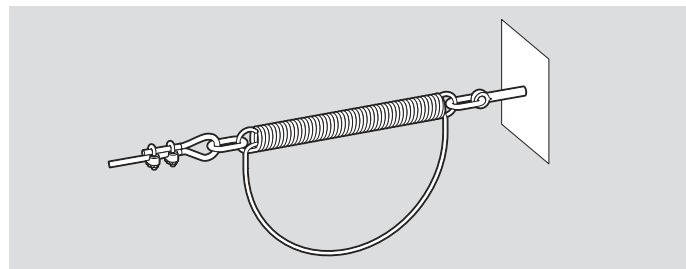
### Interrelation of actuating travel / distance wire support



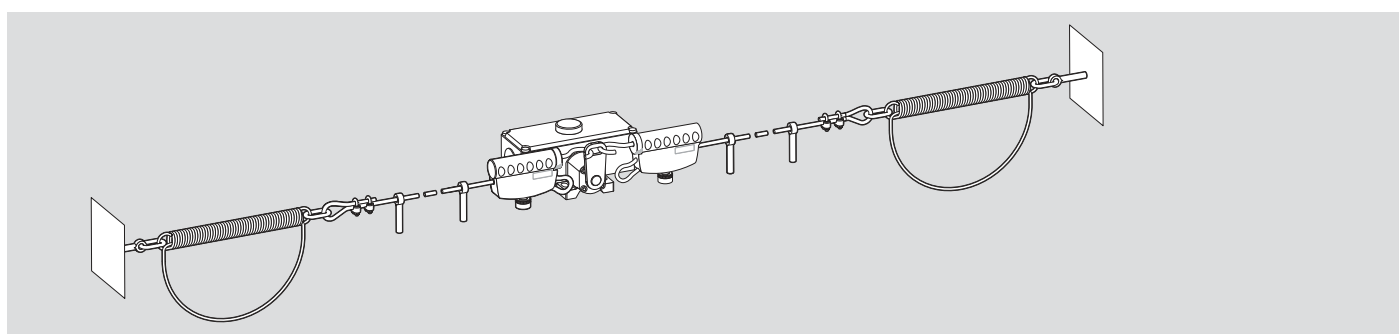
### Mounting of one-side actuation



### Compensation spring with travel limitation



### Mounting of two-side actuation

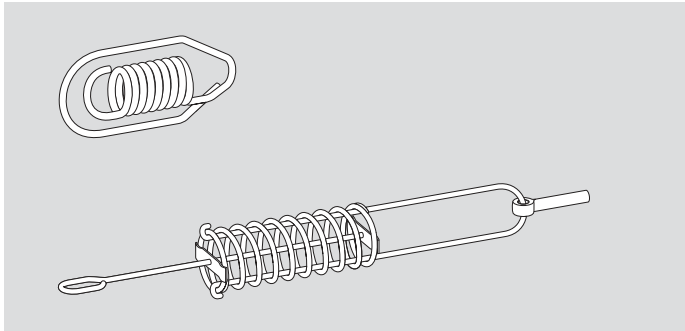




# Emergency pull-wire switches

## // Technical information

### Examples of other compensation springs variants

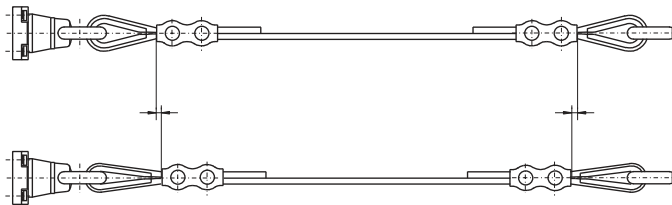


spring rate of the rest spring), the pull-wire length (length and elasticity of the pull-wire) and the maximum actuating travel of  $s = 400 \text{ mm}$ .

- With two-side actuation a travel limitation must be installed, see drawing left page, in order to prevent overstretching of the tension spring
- Before mounting the pull-wire, the red PVC sheath must be removed from the pull-wire in the clamping range of the pull-wire!

An overstress of the compensation spring is in general prevented by a travel limitation. In practice either additional travel limitations are applied or self-protecting compensation springs are used. Additional travel limitations made of catch-ropes are critical when the function relevant length of the travel limitation is set but have a clear advantage in cost in comparison to compensation springs.

### Wire thimble deformation



### Distance of wire support

The actuating travel required to vertically actuate the switch results from the sum of the spring travels of the switch, pull-wire and where required compensation spring as well as the distance of the wire supports  $x$  [m]. This means a larger actuating travel is required with a larger distance of the wire supports when actuating the pull-wire in order to achieve the same actuating distance. Securing a safe switching at a constant pull-wire length the distance of the wire supports must be reduced in order to aim for a wider temperature range.

### Type of pull-wire

The expansion behaviour of the pull-wire is determined by the type of wire. Besides elastic elongation permanent elongations can occur when actuating the pull-wire. Under certain conditions higher pre-tension forces can lead to relaxation processes (temporal pre-tension loss). Statistical spread of the manufacturing process also have an effect on the expansion behaviour.

Therefore it is urgently recommended at least for longer pull-wire lengths to apply pull-wires from steute. These are much tougher and thus optimised for such applications.

Pull-wires from other manufacturers often lengthen gradually because of the creep characteristics of the plastic core (relaxation). If so, it is necessary to regularly check the pull-wire tension and if required to retension the pull-wire. The appropriate security note in the mounting and wiring instructions and the standard application of a tensioner are the prerequisite for a safe function.



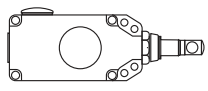
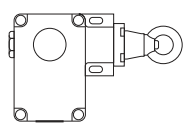
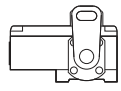
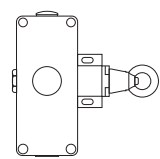
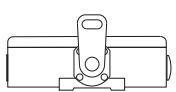
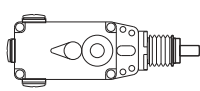
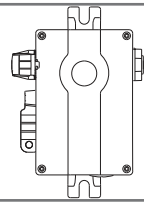
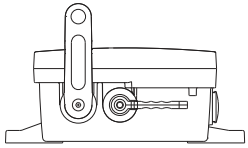
### Mounting notes

- After fitting the wire, pull strongly on it several times, as the pull-wire and the wire thimble will deform.
- Subsequently, retense the wire using the wire clamp, eye-bolt or tensioner.
- In order to guarantee safe operation, observe the enclosed mounting and wiring instructions.
- According to EN ISO 13850, pulleys may only be mounted such that the complete length of the pull-wire can be observed.



## Selection table

### Emergency pull-wire switches

// Series		// Maximum pull-wire length		
		→	↔	
				
<b>ZS 71, on page 82</b> - Metal or thermoplastic enclosure - One-side actuation - 3 contacts		35 m	-	
<b>ZS 73, on page 86 and 96</b> - Metal enclosure - One-side actuation: ZS 73 - Two-side actuation: ZS 73 S - 2 or 3 contacts		130 m	2 x 100 m	
<b>ZS 75, on page 90 and 98</b> - Metal enclosure - One-side actuation: ZS 75 - Two-side actuation: ZS 75 S - 4 contacts		130 m	2 x 100 m	
<b>ZS 80, on page 94</b> - Thermoplastic enclosure - One-side actuation - 4 contacts		100 m	-	
<b>ZS 91 S, on page 100</b> - Thermoplastic enclosure - Two-side actuation - 4 or 6 contacts		-	2 x 100 m	



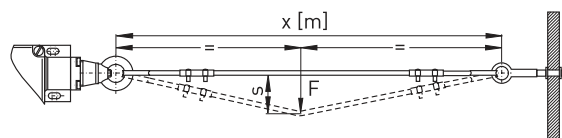
# Emergency pull-wire switches

## // Pre-stress and actuating forces

### Notes

- The values are indicated for an ambient temperature of 20 °C at the stated wire length.
- The linear expansion of the wire due to strain and deformation of the wire thimble is not considered.
- The actuating forces are only approximate values, due to the spring forces being subject to tolerances.

### Actuating forces and travel between supports



Emergency pull-wire switch	Wire length betw. supports x [m]	Pre-stress force [N]	Actuating travel s [cm]	Actuating force F [N]	Wire length [m]	Ordering index
ZS 71	3	100	7	12	10	
ZS 73	5	120-180	13	19-25	50-130	/120-180N
ZS 73 S	5	295-390	13	38-60	50-130	/295-390N
	4	-	13	51-85	2 x 30-65	-
ZS 75	5	120-180	13	19-25	50-130	/120-180N
ZS 75 S	5	295-390	13	38-60	50-130	/295-390N
	4	-	13	51-85	2 x 30-65	-
ZS 80	5	100	22	32	75	-
ZS 91 S	3	-	<40	<80	2 x 100	-



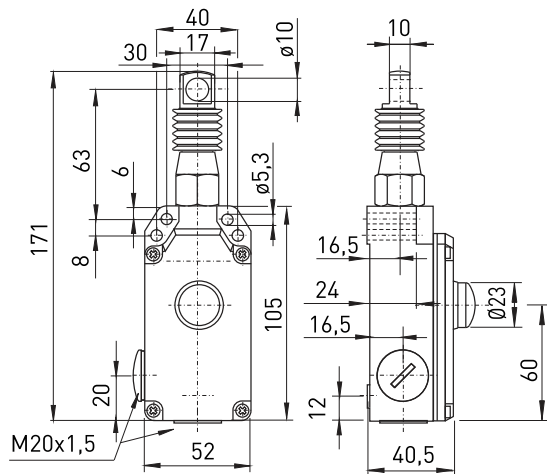
# Emergency pull-wire switches, one-side actuation

## // Series ZS 71 -40 °C Extreme

### Features/Options

- Metal enclosure
- Cold-resistant down to -40 °C
- High degree of protection IP 67
- 3 contacts
- Small design
- Wire length up to 35 m
- Release by push-button
- Watertight collar W for protection against penetration of dirt
- Wire pull and breakage detection

## // ZS 71 -40°C EXTREME



## Technical data

Standards	EN 60947-5-1, -5; EN ISO 13850; EN ISO 13849-1
Enclosure	aluminium die-cast, powder-coated; pull-wire unit and screws made of stainless steel 1.4305
Cover	glass-fibre reinforced, shock-proof thermoplastic, ultramid
Degree of protection	IP 67 to IEC/EN 60529
Contact material	silver
Switching system	snap action, positive break NC contacts ⊖
Switching elements	2 NC/1 NO contact, type Zb
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm² (incl. conductor ferrules)
Cable entry	2 x M20 x 1.5
B <sub>10d</sub> (10 % load)	200 000
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	6 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	2 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	2 A/250 VAC
Max. fuse rating	2 A gG/gN fuse
Ambient temperature	-40 °C ... +70 °C
Mechanical life	> 100 000 operations
Max. wire length	35 m
Features	wire pull and breakage detection
Approvals	

### Contact variants: switch travel/contacts

	Snap action
2 NC/1 NO contact	<b>ZS 71 2Ö/1S</b> 

Type code	ZS 71 2Ö/1S WVD 100 N IP 67 -40°C Extreme
	cold-resistant down to -40 °C high degree of protection IP 67 100 N Pre-stress force VD Push-button release (blank without latching) W Watertight collar 2 NC/1 NO contact (2Ö) Series Emergency pull-wire switch

At 3 m distance intermediate wire supports are required. One wire thimble is provided. Details related to pre-stress and actuating forces see table on page 81.

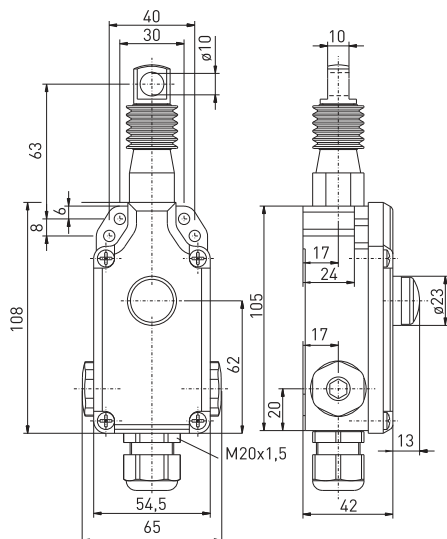


Emergency pull-wire switches, one-side actuation

// Series ZS 71 KST IP69 Extreme

- Features/Options
- Thermoplastic or metal enclosure
  - 3 contacts
  - Version with higher degree of protection IP 69: suitable for cleaning with 80 °C hot water at 100 bar pressure at a distance of 100 mm from different directions
  - Small design
  - Wire length up to 35 m
  - Release by push-button
  - Available without unlocking mechanism (per DIN EN 60947-5-1)
  - Wire pull and breakage detection

// ZS 71 KST IP69 EXTREME



Technical data	
Standards	EN 60947-5-1, -5; EN ISO 13850; EN ISO 13849-1
Enclosure	aluminium die-cast, enamel finish or glass-fibre reinforced, shock-proof thermoplastic, ultramid; pull-wire unit and screws made of stainless steel 1.4305
Cover	glass-fibre reinforced, shock-proof thermoplastic, ultramid
Degree of protection	IP 66, 67 or 69 to IEC/EN 60529
Contact material	silver
Switching system	snap action, positive break NC contacts ⊖
Switching elements	2 NC/1 NO contacts, type Zb
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm² (incl. conductor ferrules)
Cable entry	3 x M20 x 1.5
B <sub>10d</sub> (10 % load)	200 000
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	6 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	2 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	2 A/250 VAC
Max. fuse rating	2 A gG/gN fuse
Ambient temperature	-25 °C ... +70 °C
Mechanical life	> 100 000 operations
Max. wire length	35 m
Features	wire pull and breakage detection
Approvals	CE

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Contact variants: switch travel/contacts

Snap action	
2 NC/1 NO contact	ZS 71 20/1S KST

Type code	ZS 71 20/1S WVD 100 N KST IP69 Niro Extr.
	high degree of protection IP 69 (IP 66, IP 67)
	Thermoplastic enclosure
	100 N Pre-stress force
	VD Push-button release (blank without latching)
	W Watertight collar
	2 NC/1 NO contact (20)
	Series
	Emergency pull-wire switch

At 3 m distance intermediate wire supports are required. One wire thimble is provided. Details related to pre-stress and actuating forces see table on page 81.



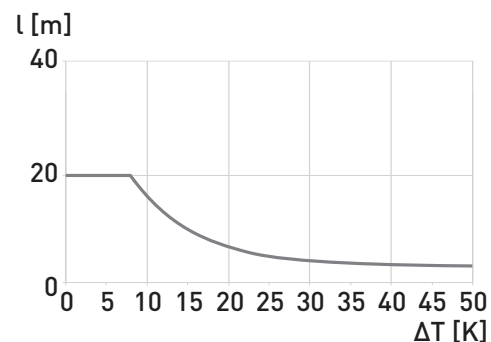
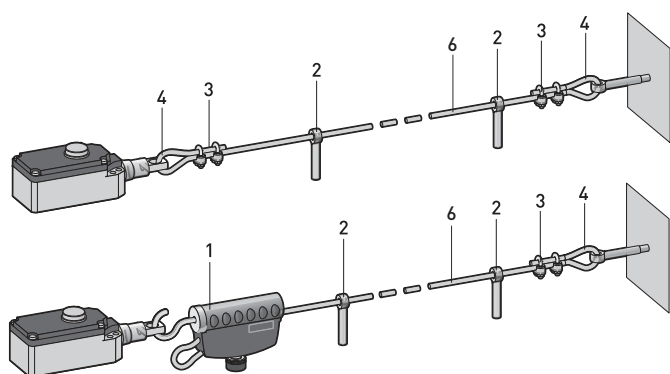
# Emergency pull-wire switches, one-side actuation

## // Series ZS 71 Extreme, mounting

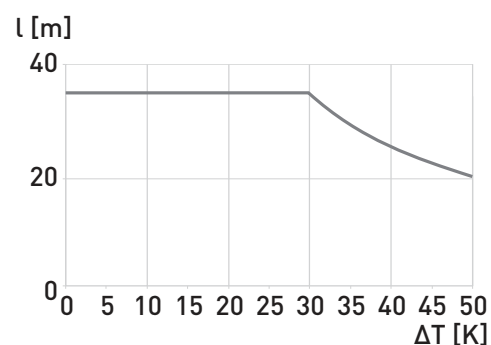
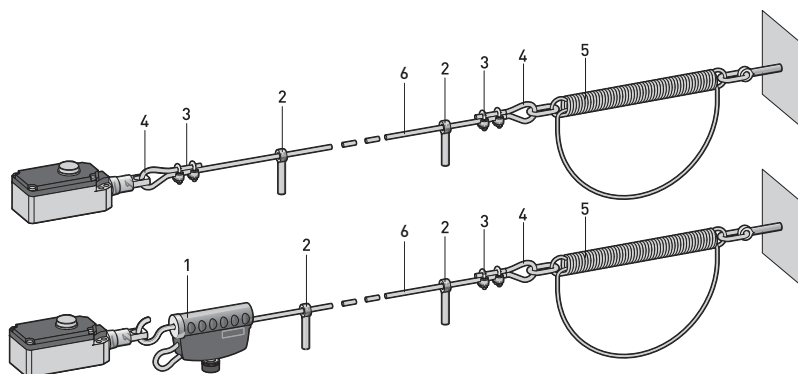
### Legend

1 Cable tensioner system TS 65	1186621
2 Eye bolt M8 x 70 with nut	1170601
3 Wire clamp	1033247
4 Wire thimble 3 mm	1033245
5 Tension spring ZS 71-100N	1187921
6 Pull-wire per metre	1032984

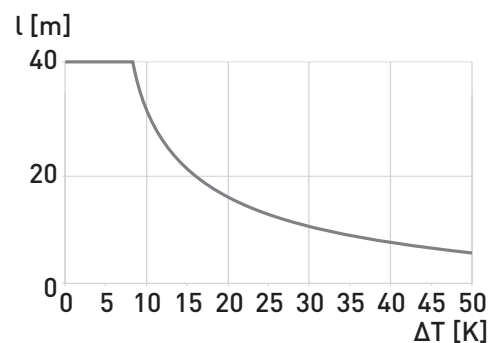
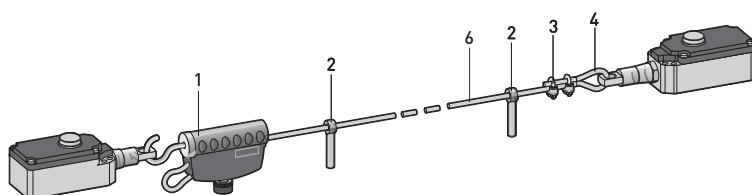
## // Mounting without tension spring



## // Mounting with tension spring



## // Mounting with 2 emergency pull-wire switches





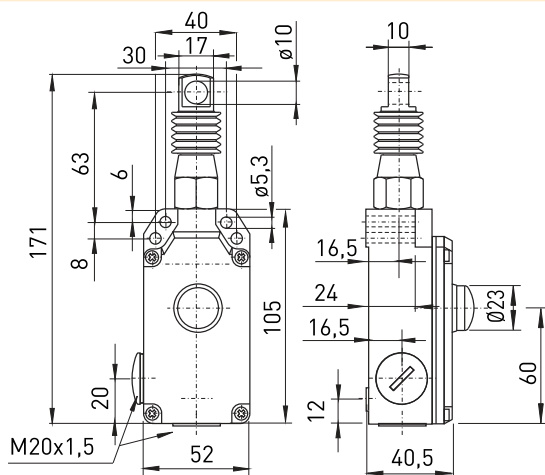
# Emergency pull-wire switches, one-side actuation

## // Series ZS 71 Extreme, variants

### Features/Options

- Indicator lamps are indicated at the end of this chapter
- Indicator lamp position in the left side cable entry
- Emergency pull-wire switches are also available without mechanical latching

## // Version with metal enclosure



### Features/Options

- Version with IP 67 degree of protection without cable gland
- Version with IP 69 degree of protection equipped with cable gland

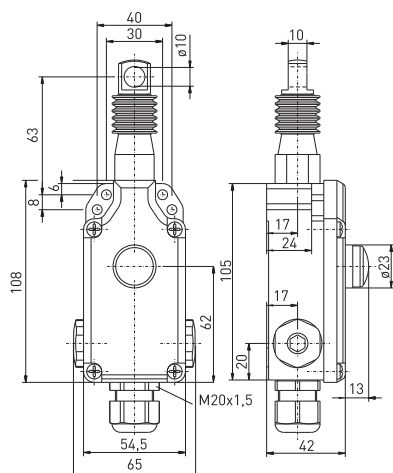
### Push-button release

ZS 71 2Ö/1S WVD/100N IP67 -40°C Extreme  
ZS 71 2Ö/1S WVD/100N IP69 NIRO Extreme

### Material Number

on request  
✓ 1189534

## // Version with thermoplastic enclosure



### Features/Options

- Version with IP 67 degree of protection without cable gland
- Version with IP 69 degree of protection equipped with cable gland

### Push-button release

ZS 71 2Ö/1S WVD/100N KST IP67 -40°C Extreme ✓ 1189532  
ZS 71 2Ö/1S WVD/100N KST IP67 -40°C NIRO Extreme 1189533  
ZS 71 2Ö/1S WVD/100N KST IP69 NIRO Extreme ✓ 1189534



# Emergency pull-wire switches, one-side actuation

## // Series ZS 73 Extreme



### Features/Options

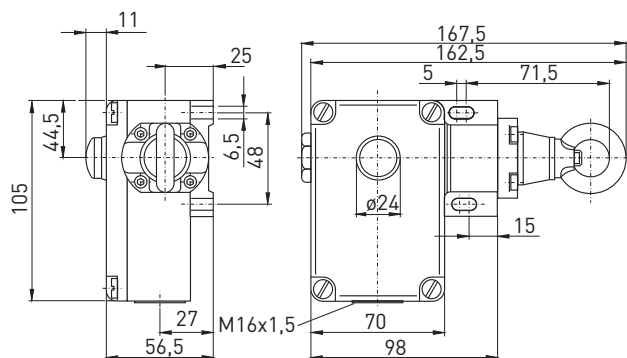
- Cold-resistant down to -40 °C
- Metal enclosure
- Stainless steel version: Pull-wire unit and screws made of stainless steel 1.4305, hard-coated enclosure with enamel finish
- 2 contacts
- Wire length up to 130 m
- 2 various spring force variants (actuating forces)
- Release by push-button
- Wire pull and breakage detection

## // ZS 73 EXTREME


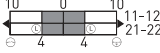


## Technical data

Standards	EN 60947-5-1, -5; EN ISO 13850; EN ISO 13849-1
Enclosure	aluminium die-cast, enamel finish; ZS 73 NIRO: aluminium die-cast, hard-coated and enamel finish
Cover	glass-fibre reinforced, shock-proof thermoplastic, ultramid
Degree of protection	ZS 73 WVD: IP 65; ZS 73 VD: IP 54 to IEC/EN 60529
Contact material	silver
Switching system	snap action, positive break NC contacts ⊕
Switching elements	1 NC/1 NO or 2 NC contacts, type Zb
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm² (incl. conductor ferrules)
Cable entry	1 x M16 x 1.5
B <sub>10d</sub> (10 % load)	200 000
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	6 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	6 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	6 A/400 VAC
Max. fuse rating	6 A gG/gN fuse
Ambient temperature	-40 °C ... +70 °C; -25 °C ... +70 °C
Mechanical life	> 100 000 operations
Max. wire length	130 m
Features	wire pull and breakage detection
Approvals	 



### Contact variants: switch travel/contacts

	Snap action
1 NC/1 NO contact	<b>ZS 73 1Ö/1S</b> 
2 NC contacts	<b>ZS 73 2Ö</b> 

Type code	ZS 73 1Ö/1S WVD -40°C/120-180 N NIRO Extr.
	Stainless steel variant
	120-180 N Pre-stress force (295-390 N)
	Cold-resistant down to -40 °C
	VD Push-button release (blank without mechanical latching)
	W Watertight collar
	1 NC/1 NO contact (2Ö)
	Series
	Emergency pull-wire switch

At 5 m distance intermediate wire supports are required. One wire thimble is provided. Details related to pre-stress and actuating forces see table on page 81.

✓ in stock

**.steute**



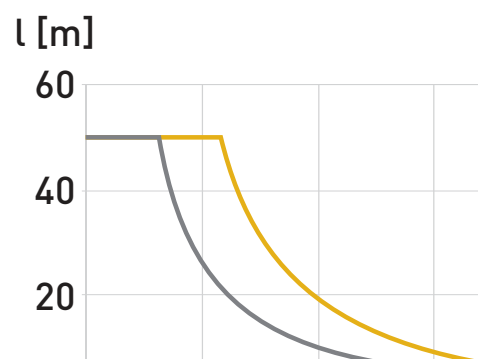
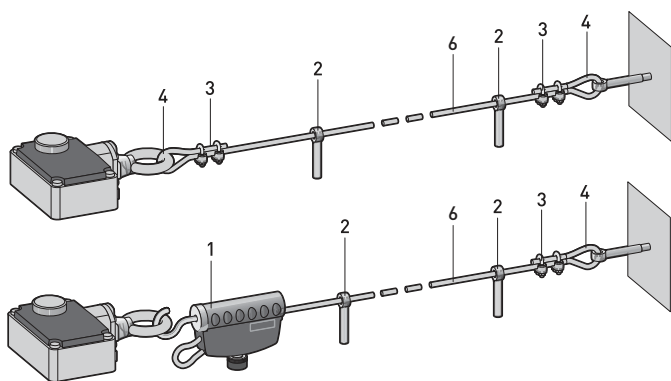
# Emergency pull-wire switches, one-side actuation

## // Series ZS 73 Extreme, mounting

### Legend

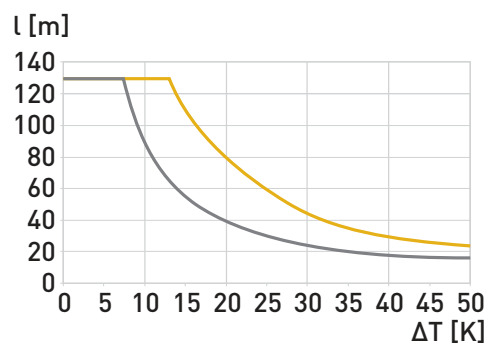
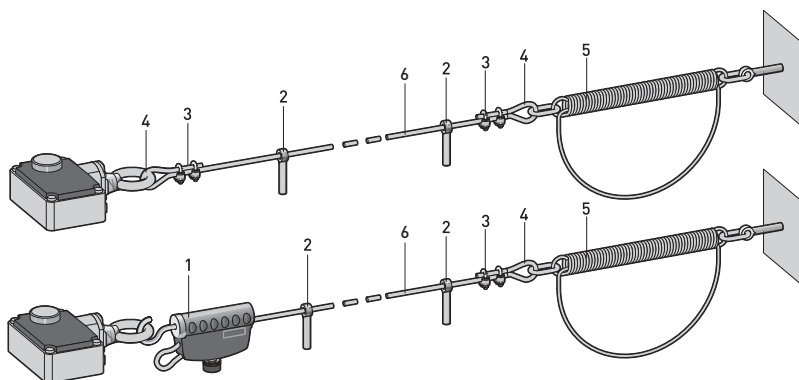
1 Cable tensioner system TS 65	1186621
2 Eye bolt M8 x 70 with nut	1170601
3 Wire clamp	1033247
4 Wire thimble 3 mm	1033245
5 Tension spring ZS 73/75-200N	
for spring force variant 120-180N	1187931
Tension spring ZS 73/75-400N	
for spring force variant 295-390N	1187934
6 Pull-wire per metre	1032984

## // Mounting without tension spring



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## // Mounting with tension spring



Temperature difference/ Wire length

### Legend

- 120-180 N standard version
- 295-390 N for long pull-wire lengths and strong vibrations



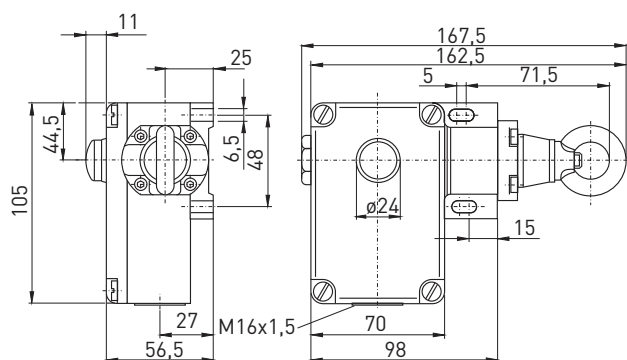
## Emergency pull-wire switches, one-side actuation

### // Series ZS 73 Extreme, variants

#### Features/Options

- Indicator lamps are indicated at the end of this chapter
- Indicator lamp position in the left side cable entry, other positions possible on request
- Emergency pull-wire switches are also available without mechanical latching

### // Push-button release ZS 73 VD -40°C



#### Push-button release

ZS 73 10/1S VD/120-180 N -40°C Extreme

ZS 73 10/1S VD/295-390 N -40°C Extreme

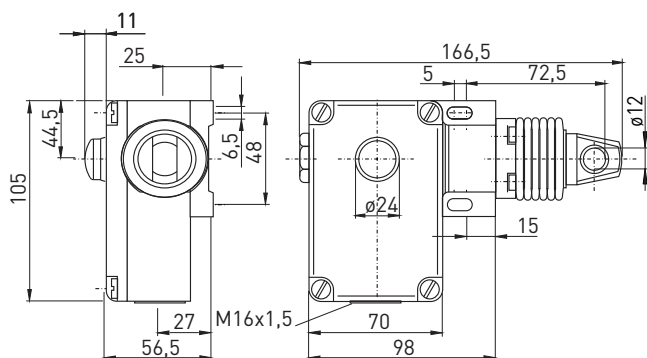
#### Material Number

1188408

1190416

88

### // Push-button release, watertight collar ZS 73 WVD -40°C



#### Features/Options

- Watertight collar for protection against penetration of dirt

#### Watertight collar/Push-button release

ZS 73 10/1S WVD/120-180 N -40°C Extreme

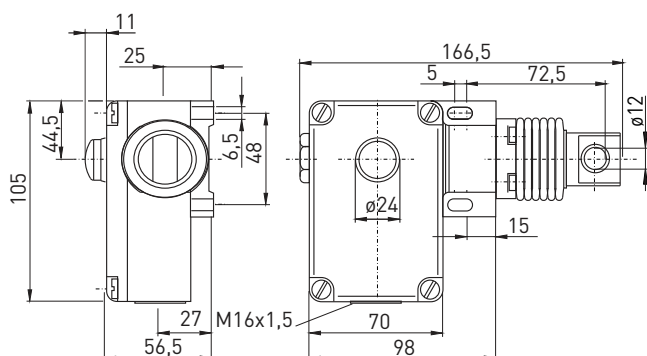
ZS 73 10/1S WVD/295-390 N -40°C Extreme

#### Material Number

1188083

on request

### // Stainless steel ZS 73 NIRO



#### Features/Options

- ZS 73 NIRO: pull-wire unit and screws made of stainless steel 1.4305, hard-coated enclosure with enamel finish

#### Stainless Steel/Push-button release

ZS 73 10/1S WVD/120-180 N Niro hartcoatiert

ZS 73 10/1S WVD/295-390 N Niro hartcoatiert

#### Material Number

1048231

1048228

ZS 73 20 WVD/120-180 N Niro hartcoatiert

ZS 73 20 WVD/295-390 N Niro hartcoatiert

on request

1053932

✓ in stock

.steute



QUALITY TEST  
LOW TEMPERATURES





# Emergency pull-wire switches, one-side actuation

## // Series ZS 75 Extreme



### Features/Options

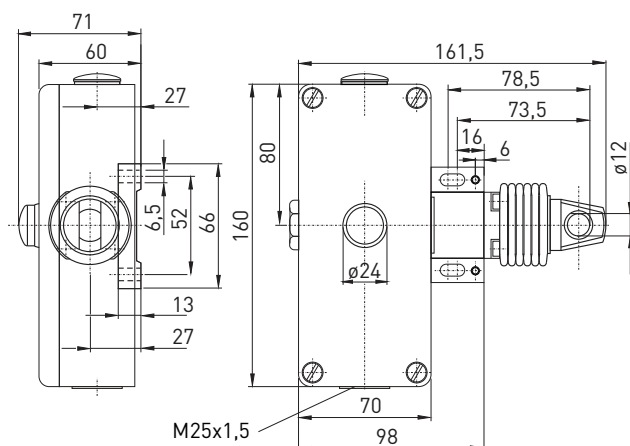
- Cold-resistant down to -40 °C
- Metal enclosure
- 4 contacts
- Wire length up to 130 m
- 2 various spring force variants (actuating forces)
- Release by push-button
- Watertight collar W for protection against penetration of dirt
- Wire pull and breakage detection

## // ZS 75 EXTREME

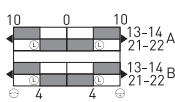


## Technical data

Standards	EN 60947-5-1, -5; EN ISO 13850; EN ISO 13849-1
Enclosure	aluminium die-cast, enamel finish
Cover	aluminium die-cast, enamel finish
Degree of protection	IP 65 to IEC/EN 60529
Contact material	silver
Switching system	snap action, positive break NC contacts ⊖
Switching elements	1 NO/1 NC or 2 NO/2 NC or 4 NC contacts, type Zb
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm² (incl. conductor ferrules)
Cable entry	2 x M25 x 1.5
B <sub>10d</sub> (10 % load)	200 000
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	6 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	6 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	6 A/400 VAC
Max. fuse rating	6 A gG/gN fuse
Ambient temperature	-40 °C ... +70 °C
Mechanical life	> 100 000 operations
Max. wire length	130 m
Features	wire pull and breakage detection
Approvals	 



### Contact variants: switch travel/contacts

	Snap action
2 NC/2 NO contact	<b>ZS 75 2Ö/2S</b> 

### Type code

ZS 75 1Ö/1S WVD/120-180 N -40°C Extreme	
	Cold-resistant down to -40 °C
	120-180 N Pre-stress force (295-390 N)
	VD Push-button release (blank without mechanical latching)
	W Watertight collar
	1 NC/1 NO contact (2Ö/2S, 4Ö)
	Series
	Emergency pull-wire switch

At 5 m distance intermediate wire supports are required. One wire thimble is provided. Details related to pre-stress and actuating forces see table on page 81.



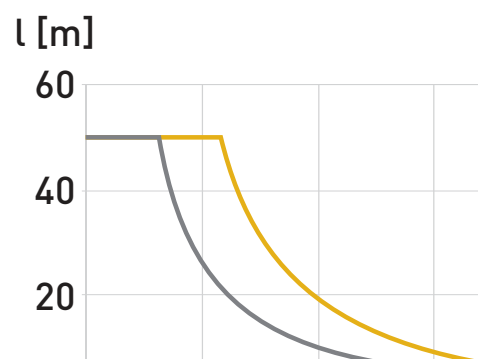
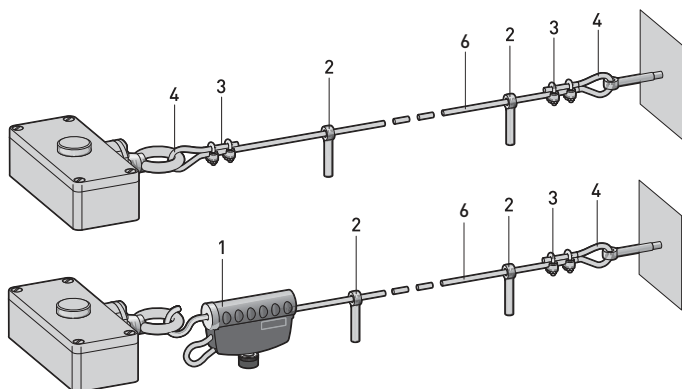
# Emergency pull-wire switches, one-side actuation

## // Series ZS 75 Extreme, mounting

### Legend

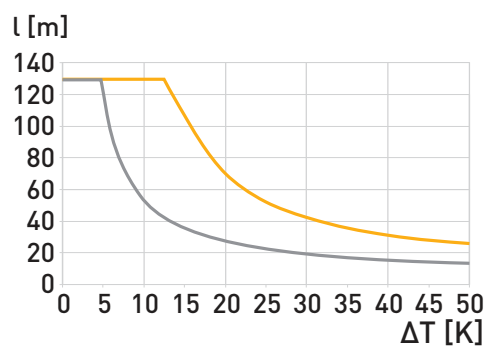
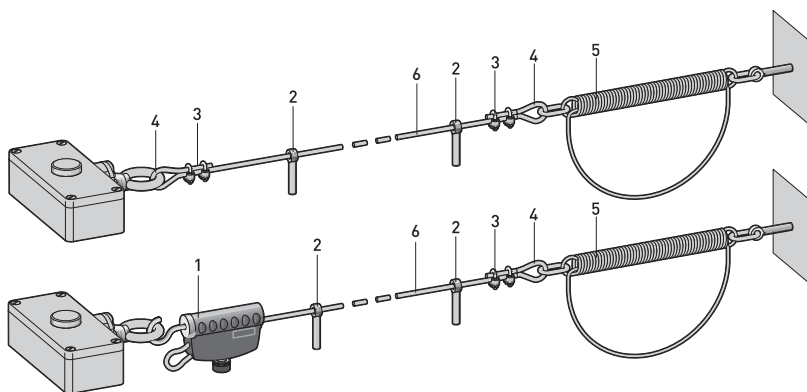
1 Cable tensioner system TS 65	1186621
2 Eye bolt M8 x 70 with nut	1170601
3 Wire clamp	1033247
4 Wire thimble 3 mm	1033245
5 Tension spring ZS 73/75-200N	
for spring force variant 120-180N	1187931
Tension spring ZS 73/75-400N	
for spring force variant 295-390N	1187934
6 Pull-wire per metre	1032984

## // Mounting without tension spring



91

## // Mounting with tension spring



Temperature difference/ Wire length

### Legend

- 120-180 N standard version
- 295-390 N for long pull-wire lengths and strong vibrations



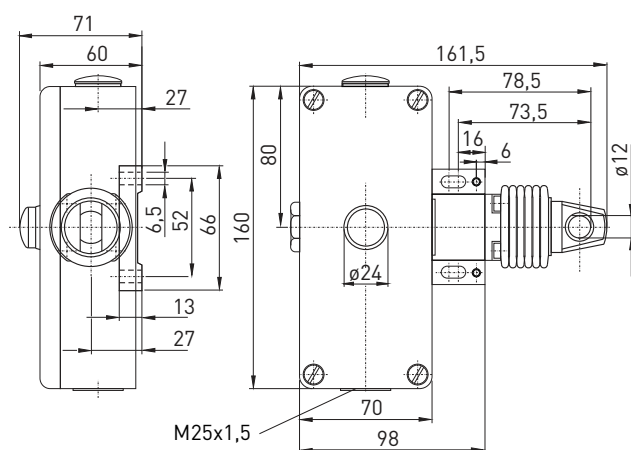
## Emergency pull-wire switches, one-side actuation

### // Series ZS 75 Extreme, variants

#### Features/Options

- Indicator lamps are indicated at the end of this chapter
- Indicator lamp position on the left side, other positions possible on request
- Emergency pull-wire switches are also available without mechanical latching

### // Watertight collar W



#### Features/Options

- Watertight collar for protection against penetration of dirt

Watertight collar/Push-button release  
ZS 75 20/2S WVD/120-180 N -40°C Extreme  
ZS 75 20/2S WVD/295-390 N -40°C Extreme

Material Number  
1189292  
on request



QUALITY FEATURE  
CORROSION-RESISTANT





# Emergency pull-wire switches, one-side actuation

## // Series ZS 80 KST Extreme

### Features/Options

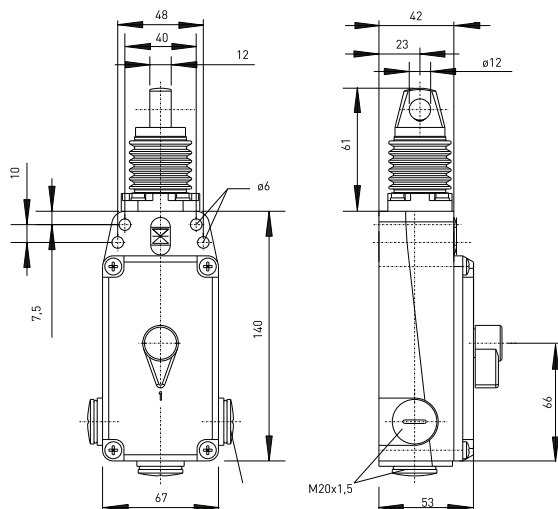
- Thermoplastic enclosure, pull-wire unit and screws made of stainless steel 1.4305 (NIRO)
- High degree of protection IP 67
- 4 contacts
- Position indicator
- Wire length up to 100 m
- Pretensioning force 100 N
- Lever for release and position indication
- Watertight collar
- Wire pull and breakage detection

## // ZS 80 KST EXTREME



## Technical data

Standards	EN 60947-5-1, -5; EN ISO 13850; EN ISO 13849-1
Enclosure	glass-fibre reinforced, shock-proof thermoplastic, ultramid
Cover	glass-fibre reinforced, shock-proof thermoplastic, ultramid
Degree of protection	IP 67 to IEC/EN 60529
Contact material	silver
Switching system	slow action, positive break NC contacts ⊕
Switching elements	2 NC/2 NO, 3 NC/1 NO or 4 NC contacts, type Zb
Connection	2 x 4-pole terminal block
Cable cross-section	max. 2.5 mm² (incl. conductor ferrules)
Cable entry	3 x M20 x 1.5
B <sub>10d</sub> (10 % load)	200 000
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	2.5 kV
U <sub>i</sub>	250 V
I <sub>the</sub>	2 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	2 A/250 VAC
Max. fuse rating	2 A gG/gN fuse
Ambient temperature	-25 °C ... +70 °C
Mechanical life	> 100 000 operations
Max. wire length	100 m
Features	wire pull and breakage detection
Approvals	



### Contact variants: switch travel/contacts

	Slow action	Material Number
2 NC/2 NO contact	<b>ZS 80 2Ö/2S WVD</b> 	1189264
3 NC/1 NO contact	<b>ZS 80 3Ö/1S WVD</b> 	1189698
4 NC contacts	<b>ZS 80 4Ö WVD</b> 	1189701

### Type code

ZS 80 2Ö/2S WVD KST IP67 Niro Extreme

Stainless steel variant  
High degree of protection IP 67  
Thermoplastic enclosure  
VD Lever release  
W Watertight collar  
2 NC/2 NO contact (4Ö, 3Ö/1S)  
Series  
Emergency pull-wire switch

At 5 m distance intermediate wire supports are required. One wire thimble is provided. Details related to pre-stress and actuating forces see table on page 81.



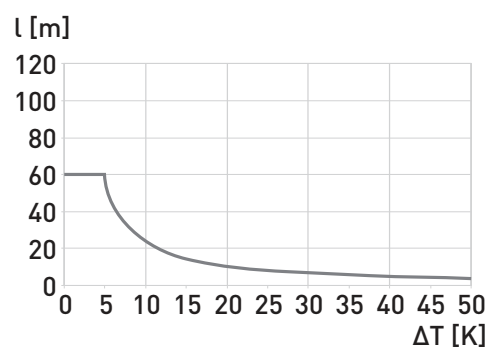
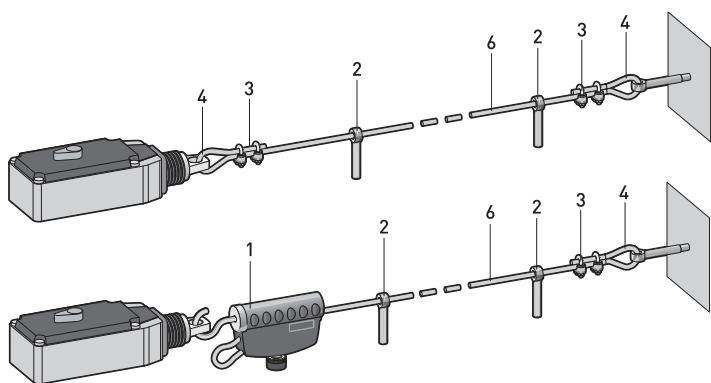
# Emergency pull-wire switches, one-side actuation

## // Series ZS 80 KST Extreme, mounting

### Legend

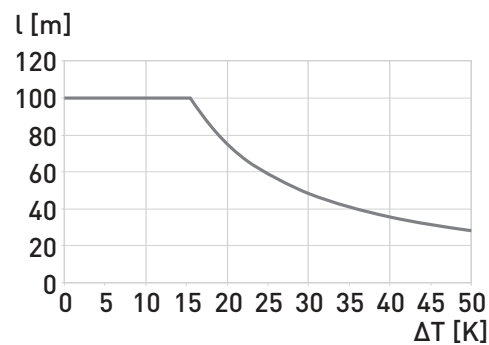
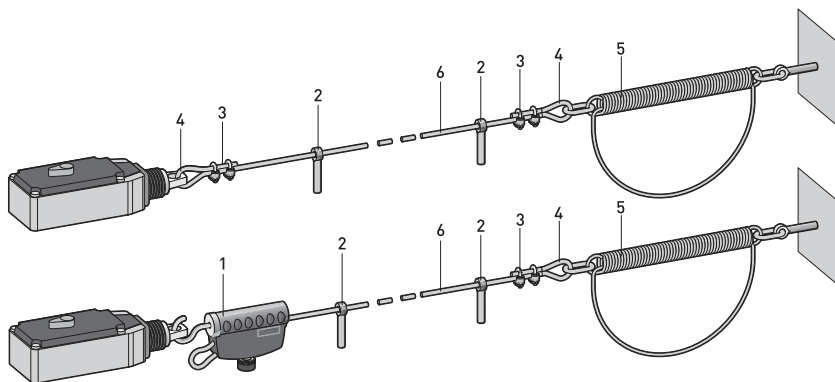
1 Cable tensioner system TS 65	1186621
2 Eye bolt M8 x 70 with nut	1170601
3 Wire clamp	1033247
4 Wire thimble 3 mm	1033245
5 Tension spring ZS 80	1187933
6 Pull-wire per metre	1032984

### // Mounting without tension spring

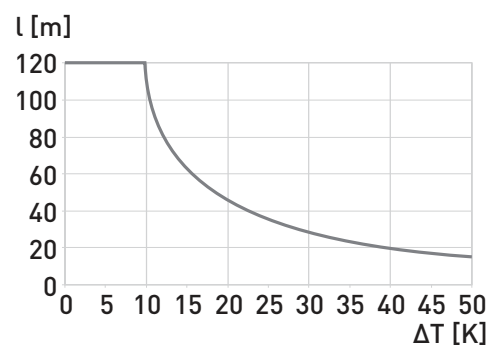
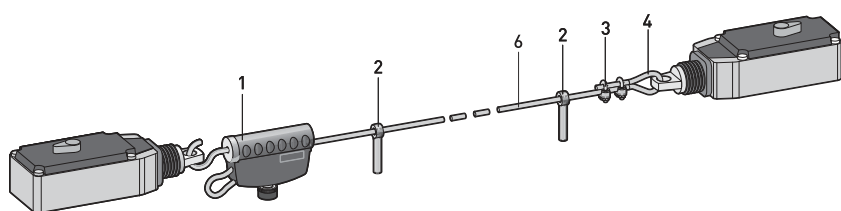


95

### // Mounting with tension spring



### // Mounting with 2 emergency pull-wire switches





# Emergency pull-wire switches, two-side actuation

## // Series ZS 73 S Extreme

### Features/Options

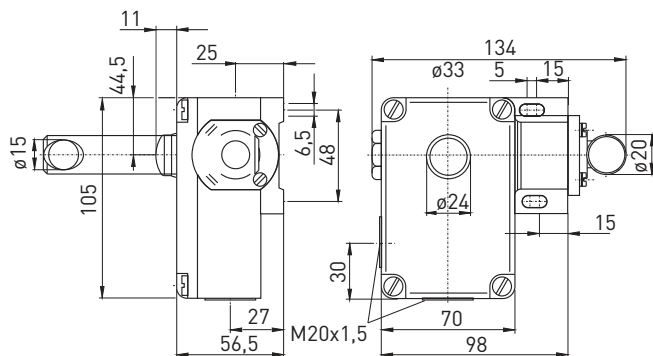
- Pull-wire unit and screws made of stainless steel 1.4305, hard-coated metal enclosure with enamel finish
- 2 or 3 contacts
- Wire length up to 2 x 100 m
- Release by push-button
- Wire pull and breakage detection

## // ZS 73 S EXTREME



## Technical data

Standards	EN 60947-5-1, -5; EN ISO 13850; EN ISO 13849-1
Enclosure	aluminium die-cast, enamel finish; ZS 73 NIRO: aluminium die-cast, hard-coated and enamel finish
Cover	glass-fibre reinforced, shock-proof thermoplastic, ultramid
Degree of protection	IP 65 to IEC/EN 60529
Contact material	silver
Switching system	snap action, positive break NC contacts ⊖
Switching elements	1 NC/1 NO, 2 NC or 2 NC/1 NO contacts, type Zb
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
Cable entry	2 x M20 x 1.5
B <sub>10d</sub> (10 % load)	200 000
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	2 contacts: 6 kV, 3 contacts: 1 kV
U <sub>i</sub>	2 contacts: 400 V, 3 contacts: 250 V
I <sub>the</sub>	2 contacts: 6 A, 3 contacts: 2 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	2 contacts: 6 A/400 VAC, 3 contacts: 2 A/250 VAC
Max. fuse rating	2 contacts: 6 A gG/gN fuse, 3 contacts: 2 A gG/gN fuse
Ambient temperature	-25 °C ... +70 °C
Mechanical life	> 100 000 operations
Max. wire length	2 x 100 m
Features	wire pull and breakage detection
Approvals	



### Contact variants: switch travel/contacts

	Snap action
2 NC/1 NO contact	<b>ZS 73 S 2Ö/1S</b> 
1 NC/1 NO contact	<b>ZS 73 S 1Ö/1S</b> 
2 NC contacts	<b>ZS 73 S 2Ö</b> 

### Type code

ZS 73 S 1Ö/1S	VD	NIRO	hard-coated	Extreme
			hard-coated enclosure	
			Stainless steel pull-wire unit	
			VD Push-button release (blank without mechanical latching)	
			1 NC/1 NO contact (2Ö, 2Ö/1S)	
			S Two-side actuation	
			Series	
			Emergency pull-wire switch	

At 4 m distance intermediate wire supports are required. Details related to pre-stress and actuating forces are indicated at the end of this chapter. Two tension springs type ZS 73/75 S must be installed. See chapter accessories at the end of this chapter.



```
// Series ZS 73 S Extreme, mounting/variants
```

### Legend

- 1 Cable tensioner system TS 65
- 2 Eye bolt M8 x 70 with nut
- 3 Wire clamp
- 4 Wire thimble 3 mm
- 5 Tension spring ZS 73/75 S
- 6 Pull-wire per metre

### Features/Options

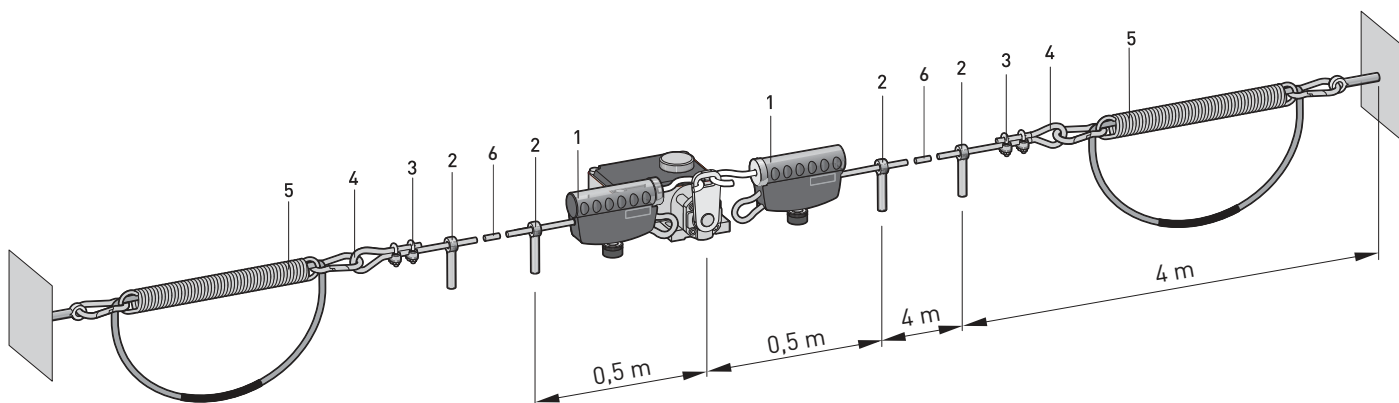
- Indicator lamps are indicated at the end of this chapter
- Indicator lamp position in the left side cable entry, other positions possible on request

- 1186621  
1170601  
1033247  
1033245  
1187935  
1032984

### Note

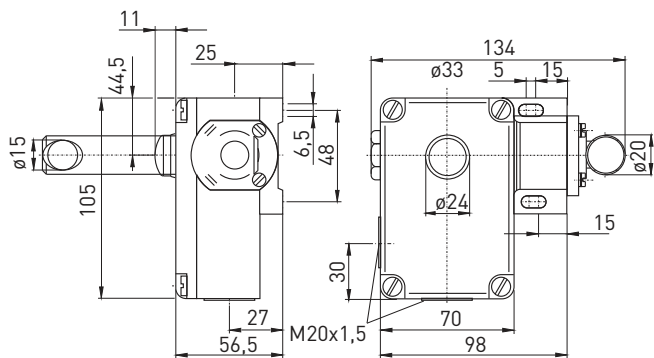
- Always mount emergency pull-wire switch in middle position.

## // Mounting with tension spring



97

// Stainless Steel ZS 73 S NIRO



### Features/Options

- Pull-wire lever and screws made of stainless steel 1.4305, hard-coated enclosure with enamel finish

Stainless Steel/Push-button release

- ZS 73 S 20/1S VD Niro hard-coated Extreme  
ZS 73 S 10/1S VD Niro hard-coated Extreme  
ZS 73 S 20 VD Niro hard-coated Extreme

## Material Number

- 1186349  
1048206  
on request



# Emergency pull-wire switches, two-side actuation

## // Series ZS 75 S Extreme

### Features/Options

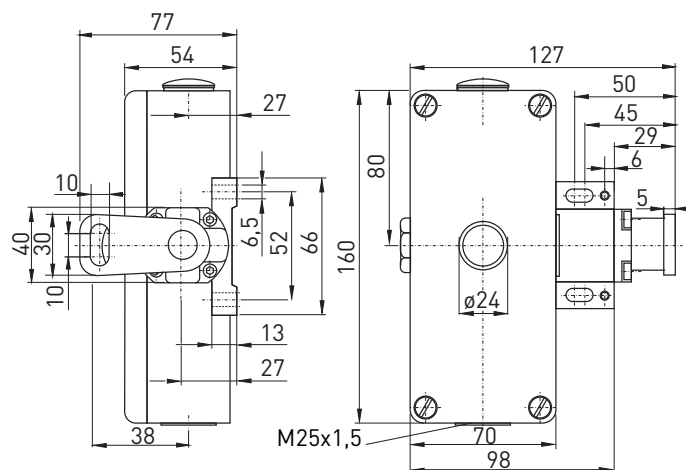
- Cold-resistant down to -40 °C
- Metal enclosure
- High degree of protection IP 67
- 4 contacts
- Wire length up to 2 x 100 m
- Release by push-button
- Available without unlocking mechanism (per DIN EN 60947-5-1)
- Wire pull and breakage detection

## // ZS 75 S EXTREME



## Technical data

<b>Standards</b>	EN 60947-5-1, -5; EN ISO 13850; EN ISO 13849-1
<b>Enclosure</b>	aluminium die-cast, enamel finish
<b>Cover</b>	aluminium die-cast, enamel finish
<b>Degree of protection</b>	IP 67 to IEC/EN 60529
<b>Contact material</b>	silver
<b>Switching system</b>	snap action, positive break NC contacts ⊖
<b>Switching elements</b>	2 NO/2 NC contacts, type Zb
<b>Connection</b>	screw connection terminals
<b>Cable cross-section</b>	max. 2.5 mm² (incl. conductor ferrules)
<b>Cable entry</b>	2 x M25 x 1.5
<b>B<sub>10d</sub> (10 % load)</b>	200 000
<b>T<sub>M</sub></b>	max. 20 years
<b>U<sub>imp</sub></b>	6 kV
<b>U<sub>i</sub></b>	400 V
<b>I<sub>the</sub></b>	6 A
<b>Utilisation category</b>	AC-15
<b>I<sub>e</sub>/U<sub>e</sub></b>	6 A/400 VAC
<b>Max. fuse rating</b>	6 A gG/gN fuse
<b>Ambient temperature</b>	-40 °C ... +70 °C
<b>Mechanical life</b>	> 100 000 operations
<b>Max. wire length</b>	2 x 100 m
<b>Features</b>	wire pull and breakage detection
<b>Approvals</b>	



### Contact variants: switch travel/contacts

	Snap action
2 NC/2 NO contact	<b>ZS 75 S 2Ö/2S</b> 

### Type code

**ZS 75 S 2Ö/2S VD Extreme**

VD Push-button release (blank without mechanical latching)  
 2 NC/2 NO contacts (1Ö/1S, 4Ö)  
 S Two-side actuation  
 Series  
 Emergency pull-wire switch

At 4 m distance intermediate wire supports are required. Details related to pre-stress and actuating forces are indicated at the end of this chapter. Two tension springs type ZS 73/75 S must be installed. See chapter accessories at the end of this chapter.



# Emergency pull-wire switches, two-side actuation

## // Series ZS 75 S Extreme, mounting

### Legend

1 Cable tensioner system TS 65

2 Eye bolt M8 x 70 with nut

3 Wire clamp

4 Wire thimble 3 mm

5 Tension spring ZS 73/75 S

6 Pull-wire per metre

### Features/Options

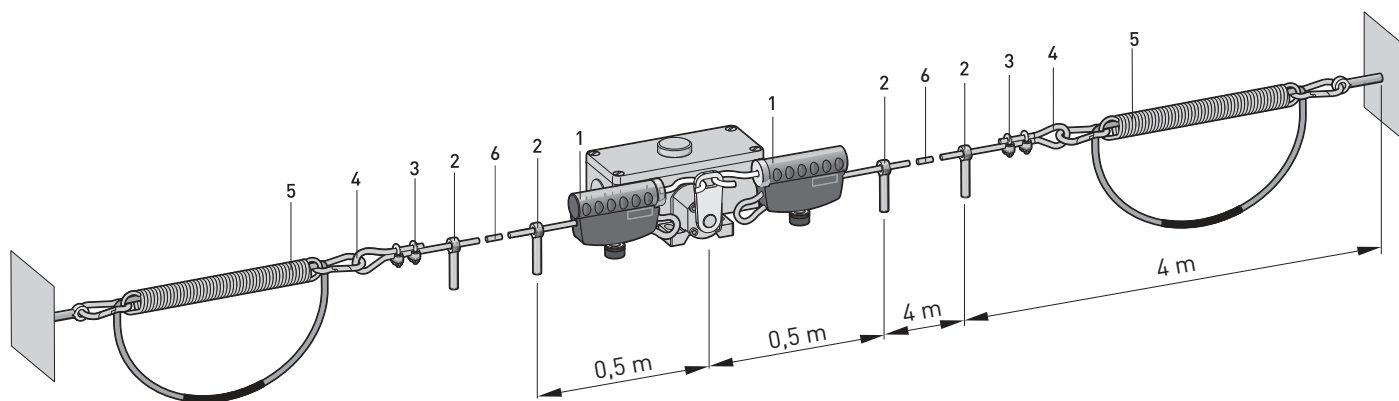
- Indicator lamps are indicated at the end of this chapter

- Indicator lamp position on the left side, other positions possible on request

### Note

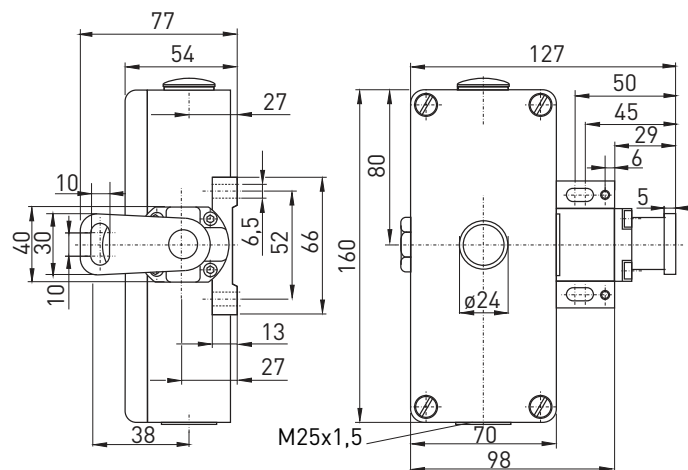
- Always mount emergency pull-wire switch in middle position.

## // Mounting with tension spring



99

## // Push-button release VD



### Push-button release

ZS 75 S 20/2S VD IP67 -40°C Extreme

### Material Number

1183405



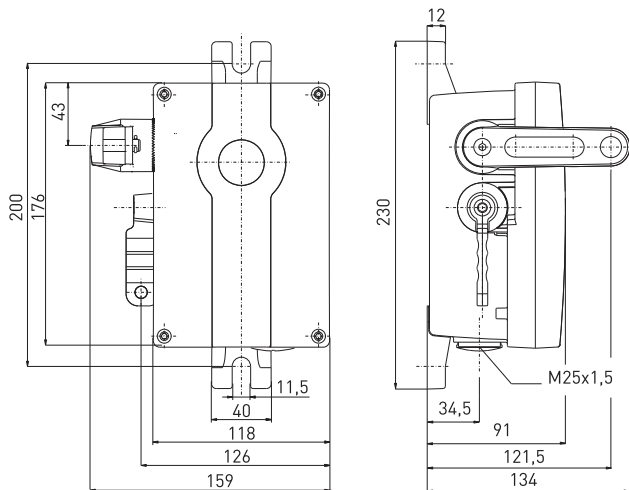
# Emergency pull-wire switches, two-side actuation

## // Series ZS 91 S Extreme

### Features/Options

- Temperature resistant from -40 °C to +85 °C
- High degree of protection IP 66 / IP 67
- Thermoplastic enclosure
- 4 or 6 contacts
- Wire length up to 2 x 100 m
- Release by lever possible
- Wire pull and breakage detection
- Version with Bus or Si-Bus available on request

## // ZS 91 S EXTREME



### Technical data

Standards	EN 60947-5-1, EN 60947-5-5, EN ISO 13850, EN ISO 13849-1
Enclosure	glass-fibre reinforced, shock-proof thermoplastic, ultramid, UV resistant to EN ISO 4892
Cover	glass-fibre reinforced, shock-proof thermoplastic, ultramid, UV resistant to EN ISO 4892
Degree of protection	IP 66/67 to IEC/EN 60529
Contact material	silver
Switching elements	2 NC/2 NO, 3 NC/1 NO, 3 NC/3 NO, 4 NC/2 NO, 4 NC or 2 NC contacts, type Zb
Switching system	snap action, positive break NC contacts ⊖
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm² (incl. conductor ferrules)
Cable entry	2 x M25 x 1.5
B <sub>10d</sub> (10% Nennlast)	> 80 000 operations
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	6 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	6 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	6 A/400 VAC
Max. fuse rating	6 A gG/gN fuse
Ambient temperature	-40 °C ... +85 °C
Mech. life	> 40 000 operations
Max. wire length	2 x 100 m
Features	wire pull and breakage detection
Approvals	

### Contact variants: switch travel/contacts

	Snap action
2 NC/2 NO contacts	<b>ZS 91 S 20/2S</b> 
3 NC/3 NO contacts	<b>ZS 91 S 30/3S VD</b> 
4 NC/2 NO contacts	<b>ZS 91 S 40/2S VD</b> 

✓ in stock

### Type code

**ZS 91 S 20/2S VD -40°C...+85°C IP66/67-BUS**

Bus (Si-Bus)  
 High degree of protection IP 66 / IP 67  
 Temperature resistant from -40 °C to +85 °C  
 VD lever release (blank without manual latching)  
 2 NC/2 NO contacts (30/3S, 40/2S, 30/1S, 40, 2S)  
 S two-side actuation  
 Series  
 Emergency pull-wire switch

**.steute**



# Emergency pull-wire switches, two-side actuation

## // Series ZS 91 S Extreme, mounting

### Legend

1 Cable tensioner system TS 65

2 Eye bolt M8 x 70 with nut

3 Wire clamp

4 Wire thimble

5 Tension spring ZS 90/91 S

6 Pull-wire per metre

1186621

1170601

1033247

1033245

1184540

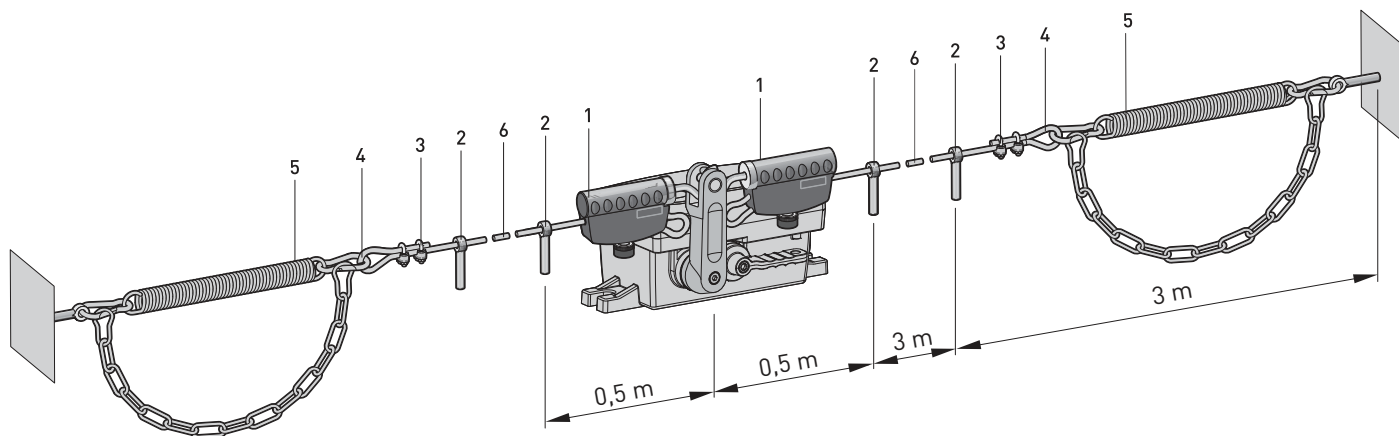
1032984

- At 3 m distance intermediate wire supports are required. Two tension springs ZS 90/91 S must be installed see chapter accessories in the appendix.

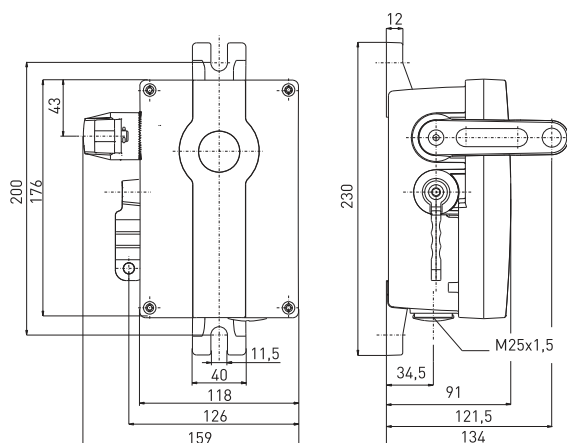
### Note

- Always mount emergency pull-wire switch in middle position.

## // Mounting with tension spring



## // Lever release VD



### Lever release

ZS 91 S 3Ö/3S VD -40°C ... +85°C IP66/67 Extreme

ZS 91 S 4Ö/2S VD -40°C ... +85°C IP66/67 Extreme

ZS 91 S 2Ö/2S VD -40°C ... +85°C IP66/67 Extreme

ZS 91 S 3Ö/1S VD -40°C ... +85°C IP66/67 Extreme

ZS 91 S 4Ö VD -40°C ... +85°C IP66/67 Extreme

ZS 91 S 2Ö VD Si-Bus Extreme

### Material Number

1241303

1189486

✓ 1189190

1227145

1241516

1298657

## // Safety input module A



### Safety input module

GS 7510 2192

GS 7510 2192-1

### Material Number

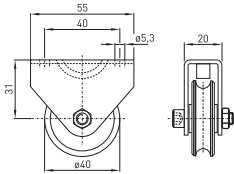




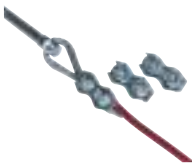



1341952

1341951



# Emergency pull-wire switches



## // Accessories

// Accessories		// Order number	
<b>Pulley</b> <ul style="list-style-type: none"> <li>- To guide the pull-wire where the path is not a straight line</li> <li>- For pull-wire with red PVC sheath Ø 5 mm (steel core Ø 3 mm)</li> <li>- Ordering unit: 1 piece</li> </ul>		Pulley	1041765
<b>Pull-wire</b> <ul style="list-style-type: none"> <li>- Steel core Ø 3 mm with red PVC sheath</li> <li>- Total diameter 5 mm</li> <li>- Ordering unit: per metre</li> <li>- Available with stainless steel core</li> </ul>		Pull-wire Ø 5 mm per metre Pull-wire stainless steel Ø 5 mm per metre	1032984 1033297
<b>Complete Pull-wire set</b> <ul style="list-style-type: none"> <li>- 5 m pull-wire Ø 3 mm with 2 mm PVC sheath, 2 wire clamps DIN 741, 1 wire thimble DIN 65457, 1 eye bolt DIN 444 and 1 Duplex wire clamp</li> </ul>		Complete pull-wire set, 5 m Complete pull-wire set, 10 m Complete pull-wire set, 15 m Complete pull-wire set, 20 m Complete pull-wire set, 25 m Complete pull-wire set, 50 m	1041628 1041633 1041634 1041645 1041635 1041642
<b>Pull-wire for emergency pull-wire sw.</b> <ul style="list-style-type: none"> <li>- Pull-wire yellow (polypropylene)</li> <li>- 1, 2, 3 or 4 m long</li> <li>- With rubber ball and mounting clamp</li> </ul>		Pull-wire with ball emergency pull-wire sw. 1 m Pull-wire with ball emergency pull-wire sw. 2 m Pull-wire with ball emergency pull-wire sw. 3 m Pull-wire with ball emergency pull-wire sw. 4 m	1041764 1167653 1167654 1160281
<b>Wire clamp</b> <ul style="list-style-type: none"> <li>- For pull-wire with steel core Ø 3 mm</li> <li>- Ordering unit: 1 piece</li> <li>- Wire clamp made of stainless steel available</li> </ul>		Wire clamp 3 mm Wire clamp 3 mm stainless steel	1033247 1033299
<b>Duplex wire clamp</b> <ul style="list-style-type: none"> <li>- For pull-wire with steel core Ø 3 mm</li> <li>- Ordering unit: 1 piece</li> </ul>		Duplex wire clamp	1033248
<b>Egg-shaped wire clamp</b> <ul style="list-style-type: none"> <li>- For pull-wire with steel core Ø 3 mm</li> <li>- Ordering unit: 1 piece</li> </ul>		Egg-shaped wire clamp 3 mm	1181896
<b>Wire thimble</b> <ul style="list-style-type: none"> <li>- Per DIN 65457</li> <li>- For pull-wire with steel core Ø 3 mm</li> <li>- Wire clamp made of stainless steel available</li> </ul>		Wire thimble 3 mm Wire thimble 3 mm Niro	1033245 1172707
<b>Eye bolt incl. nut</b> <ul style="list-style-type: none"> <li>- Per DIN 444</li> <li>- Available made of stainless steel</li> <li>- Ordering unit: 1 piece</li> </ul>		Eye bolt M8x70 with nut Eye bolt M8 x 70 stainless steel with nut Eye bolt BM10 x 40 with nut Exe bolt M10 x 55 open with 2 nuts	1170601 1189687 1032610 1279170



## // Accessories

## // Order number

<b>Compensation spring/travel limitation</b> - Adaption of length expansions caused by changes in temperature - Stainless steel 1.4310 - Ordering unit: 1 piece		Compensation spring ZS 71-100N 1187921 Compensation spring ZS 73/75-200N 1187931 Compensation spring ZS 73/75-400N 1187934 Compensation spring ZS 73/75 S 1187935 Compensation spring ZS 80 1187933
<b>Comp. spring ZS 90/91 S for ZS 91 S</b> - Adaption of length expansions caused by changes in temperature - Stainless steel 1.4310 - Ordering unit: 1 piece		Compensation spring ZS 90/91 S 1184540
<b>Tensioner M6</b> - For precise adjustment of pull-wire pre-stress - Per DIN 1480 - Adjustable von 145 mm bis 225 mm		Tensioner M6 1033254
<b>Tensioner M8</b> - For precise adjustment of pull-wire pre-stress - Made of stainless steel, adjustable from 160 mm to 255 mm		Tensioner M8 Niro 1033300
<b>Cable tensioner system TS 65</b> - For pull-wire with steel core Ø 4 - 6 mm incl. sheath - Adjustment range max. 65 mm - Diameter of eyebolt min. 8 mm - Pull-wire length max. 75 m		Cable tensioner system TS 65 1186621
<b>Indicator lamp ML RD 24 VAC/DC</b> - LED - Ambient temperature -40 +80 °C - Degree of protection IP 66/67 - M20 x 1.5		Indicator lamp ML RD 24 VAC/DC M20x1,5 1344170









## Belt-alignment switches

// Series ES 98 SR Extreme  
from page 108

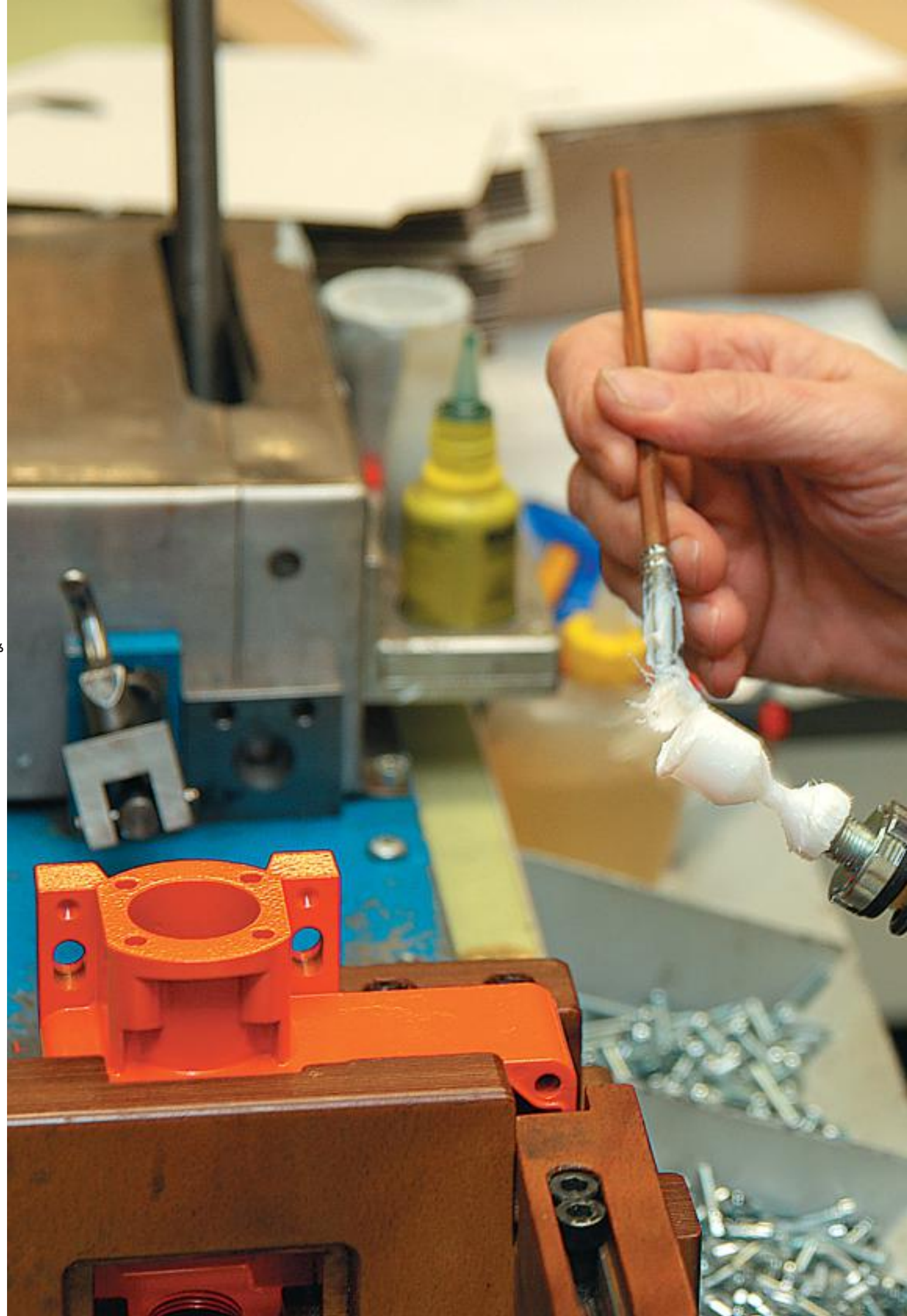
// Series ZS 73 SR Extreme  
from page 110

// Series ZS 75 SR Extreme  
from page 112

// Series ZS 91 SR Extreme  
from page 114

ZS 73 SR Extreme







# Belt-alignment switches

## Range of application

Belt-alignment switches are suitable for applications with handling equipment. Here they are installed e.g. at both sides of a conveyor belt in order to monitor the misalignment of the belt.

Belt misalignment, evoked by, for example, goods not in the middle of conveyor belt positioned or pollution of track idlers and deflection pulleys, can without any monitoring measurements lead to damage, destruction, material covering and dropping.

## Design and operating principle

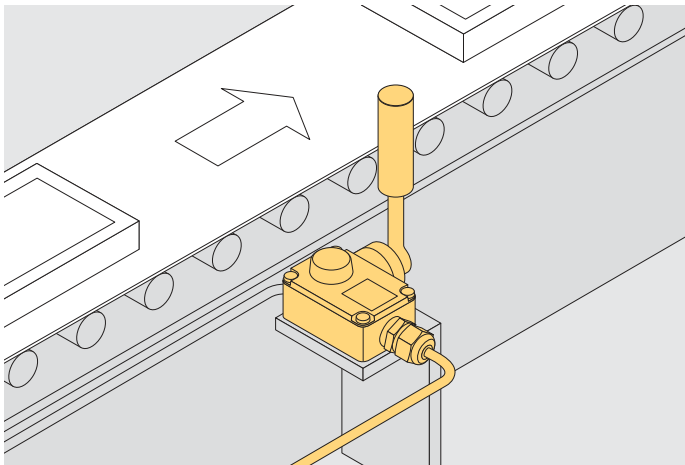
Belt-alignment switches are actuated when the conveyor belt becomes misaligned. Depending on the plant arrangements, this signal can either be used to switch the equipment off or to provide automatic correction of the belt alignment. Thus they should be installed at both sides of the conveyor belt close to the deflection and drive pulleys. In the case of very long conveyor systems, further belt-alignment switches must be installed.

These are actuated with the misalignment of the conveyor belt. This signal can either switch the system off or start an automatic belt position correction, as well as at the same time generate an optical or acoustic indicating or warning signal. All belt-alignment switches have positive break NC contacts and those of series ZS also have a mechanical latching. At actuation the NC contacts are opened and latched mechanically. The release can be carried out by push button or lever. Thus an unintentional, automatic restart of the conveyor belt is prevented.

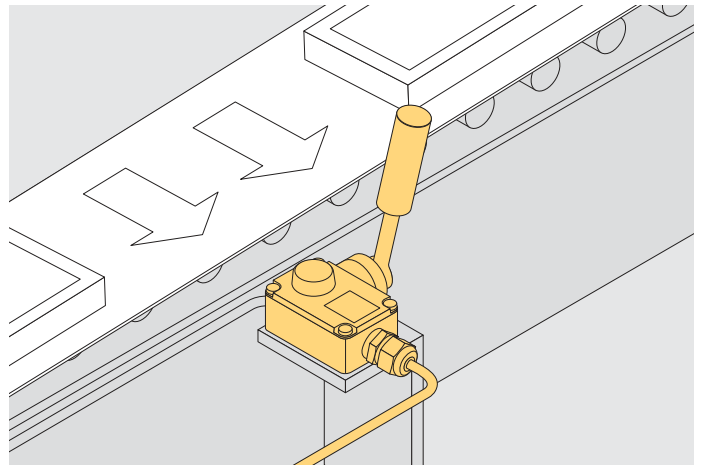
All belt-alignment switches bear the CE mark according to the Low Voltage Directive 06/95/EC.

## Application

### Monitoring a conveyor belt



### Belt-alignment switch in actuated state

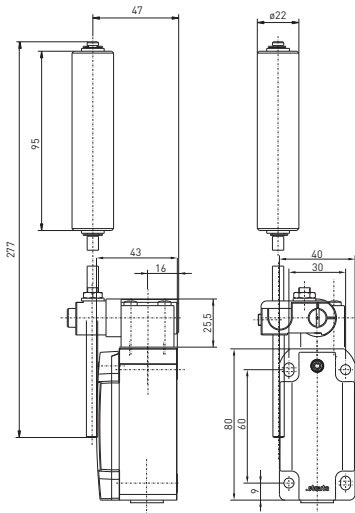




Belt-alignment switches  
// Series ES 98 SR Extreme

- Features/Options
- Cold-resistant down to -40 °C or heat-resistant up to +90 °C
  - High degree of protection IP 66 or IP 69
  - Metal enclosure
  - 2 contacts

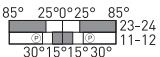
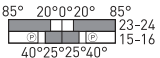
// ES 98 SR EXTREME



Technical data

Standards	EN ISO 13849-1; EN 60947-5-1
Design	EN 50041
Enclosure	corrosion-resistant aluminium, powder-coated, similar to RAL 7016
Cover	stainless steel 1.4401, powder-coated, similar to RAL 1003
Degree of protection	IP 66, 67 or 69 to IEC/EN 60529
Contact material	silver
Switching system	slow action, positive break NC contacts
Switching elements	1 NC/1 NO or 1 NC/1 NO contact with contact overlapping Zb, galvanically separated contact bridges
Connection	screw connection terminals
Cable cross-section	max. 1.5 mm <sup>2</sup> (incl. conductor ferrules)
U <sub>imp</sub>	4 kV
U <sub>i</sub>	250 V
I <sub>the</sub>	6 A
I <sub>e</sub> /U <sub>e</sub>	6 A/250 VAC; 0.25 A/230 VDC
Utilisation category	AC-15; DC-13
Max. fuse rating	6 A gG/gN fuse
Ambient temperature	-40 °C ... +60 °C; -20 °C ... +90 °C
Mechanical life	> 1 million operations
Operation cycles	1800/h
Repeat accuracy of switching points	± 0.1 mm
Approvals	CE

Contact variants: switch travel/contacts

	Slow action	Material Number
1 NC/1 NO contact	ES 98 SR-11 -40°C... ES 98 SR-11 +90°C... 	1190325 ✓ 1190327 ✓
1 NC/1 NO contact with overlapping	ES 98 SR-11U -40°C... ES 98 SR-11U +90°C... 	1190326 1190328

Ordering details

ES 98 SR-11 -40°C IP66 Extreme
high degree of protection IP 66 (IP 69, IP 67)
cold-resistant down to -40 °C (heat-resistant +90 °C)
1 NC/1 NO contact, (-11U)
SR Belt-alignment lever
Series
S Slow action



QUALITY TEST  
JET-WATER





# Belt-alignment switches

## // Series ZS 73 SR Extreme

### Features/Options

- Cold-resistant down to -40 °C or heat-resistant up to +100 °C
- High degree of protection IP 67
- Metal enclosure
- 2 contacts
- Release by push-button
- Belt-alignment roller made of stainless steel 1.4104

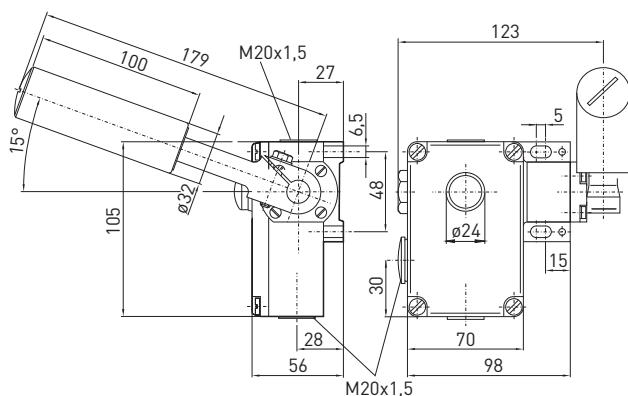
## // ZS 73 SR EXTREME



## Technical data

Standards	EN 60947-5-1; EN ISO 13849-1
Enclosure	aluminium die-cast, enamel finish
Cover	glass-fibre reinforced, shock-proof thermoplastic, ultramid
Degree of protection	IP 65/67 to IEC/EN 60529
Contact material	silver
Switching system	snap action, positive break NC contacts ⊖
Switching elements	1 NC/1 NO contact or 2 NC contacts Zb
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
Cable entry	2 x M20 x 1.5
B <sub>10d</sub> (10 % load)	ZS 73 SR: 2 million ZS 73 SR VD: 200 000
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	6 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	6 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	6 A/400 VAC
Max. fuse rating	6 A gG/gN fuse
Ambient temperature	-40 °C ... +100 °C
Mechanical life	ZS 73 SR VD: > 100 000 operations; ZS 73 SR: > 1 million operations

### Approvals



### Contact variants: switch travel/contacts

	Snap action
1 NC/1 NO contact	<b>ZS 73 SR 10/1S</b> 
2 NC contacts	<b>ZS 73 SR 20</b> 

### Type code

**ZS 73 SR 10/1S VD IP67 -40°C Extreme**

	cold-resistant down to -40 °C (heat-resistant up to +100 °C)
	high degree of protection IP 67
	VD Push-button release (blank without mechanical latching)
	1 NC/1 NO contact (20)
	SR Belt-alignment lever
Series	



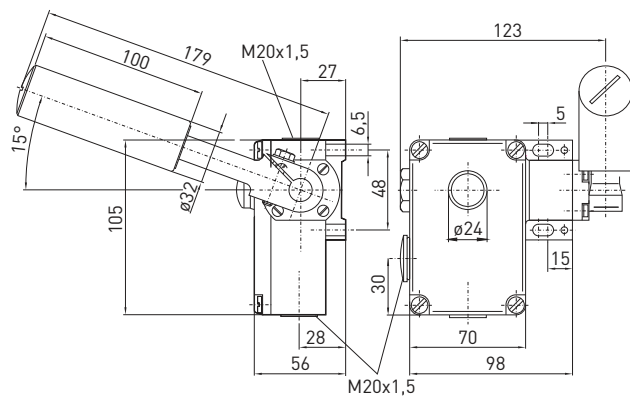
## Belt-alignment switches

### // Series ZS 73 SR Extreme, variants

#### Features/Options

- Indicator lamp position on the left side, other positions possible on request

### // Push-button release VD



#### Push-button release

ZS 73 SR 10/1S VD IP67 -40°C Extreme

#### Material Number

1190418

#### Without latching

ZS 73 SR 10/1S +100°C Extreme

ZS 73 SR 20 IP67 +100°C Extreme

#### Material Number

1182290

1182421



# Belt-alignment switches

## // Series ZS 75 SR Extreme

### Features/Options

- Cold-resistant down to -40 °C
- High degree of protection IP 67
- Metal enclosure
- 4 contacts
- Release by push button
- Available without unlocking mechanism (per EN 60947-5-1)
- Belt-alignment roller made of stainless steel 1.4104

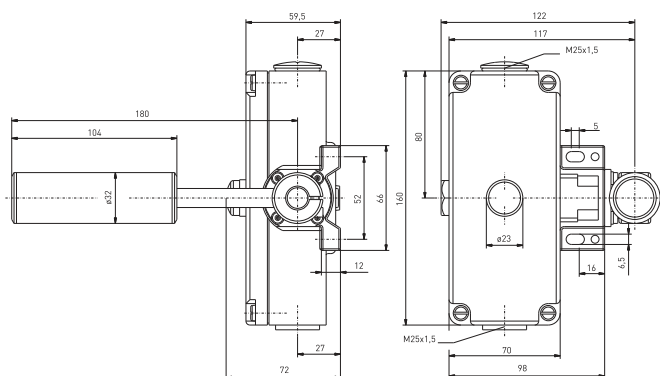
## // ZS 75 SR EXTREME



### Technical data

Standards	EN 60947-5-1; EN ISO 13849-1
Enclosure	aluminium die-cast, enamel finish
Cover	aluminium die-cast, enamel finish
Degree of protection	IP 67 to IEC/EN 60529
Contact material	silver
Switching system	snap action, positive break NC contacts ⊖
Switching elements	2 NO/2 NC or 4 NC contacts Zb
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
B <sub>10d</sub> (10 % load)	ZS 75 SR: 2 million ZS 75 SR VD: 200 000
T <sub>M</sub>	max. 20 years
U <sub>imp</sub>	6 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	6 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	6 A/400 VAC
Max. fuse rating	6 A gG/gN fuse
Ambient temperature	-40 °C ... +70 °C
Mechanical life	ZS 75 SR: > 1 million operations; ZS 75 SR VD: > 100 000 operations;

### Approvals



### Contact variants: switch travel/contacts

	Snap action
2 NC/2 NO contact	<b>ZS 75 SR 2Ö/2S</b> 
4 NC contacts	<b>ZS 75 SR 4Ö</b> 

### Type code

**ZS 75 SR 2Ö/2S VD -40°C IP67 Extreme**

high degree of protection IP 67  
cold-resistant down to -40 °C  
VD Push-button release (blank without mechanical latching)  
2 NC/2 NO contact (4Ö)  
SR Belt-alignment lever  
Series



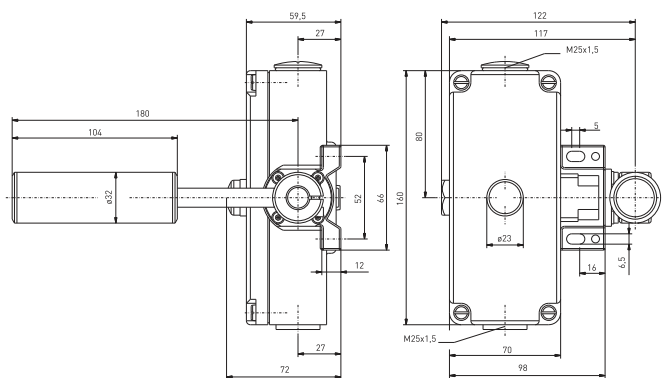
## Belt-alignment switches

### // Series ZS 75 SR Extreme, variants

#### Features/Options

- Indicator lamp position on the left side, other positions possible on request

### // Push-button release VD



#### Push-button release

ZS 75 SR 20/2S VD -40°C IP67 Extreme

#### Material Number

1188861



# Belt-alignment switches

## // Series ZS 91 SR Extreme

### Features/Options

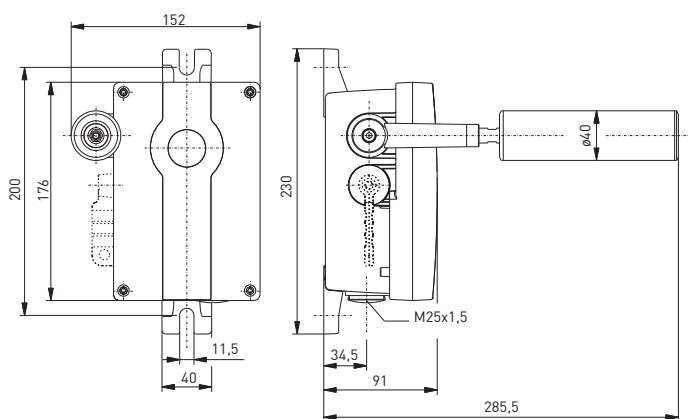
- Temperature resistant from -40 °C to +85 °C
- High degree of protection IP 66 / IP 67
- Thermoplastic enclosure
- 4 or 6 contacts
- 4 contacts available with contact staggering:
  - 1 NC and 1 NO contact switching at 15°,
  - 1 NC and 1 NO contact switching at 25°
- Release by lever possible
- Belt-alignment lever can be repositioned
  - in 6° steps clockwise or counter-clockwise
- Version with Bus available on request

## // ZS 91 SR EXTREME



### Technical data

<b>Standards</b>	EN 60947-5-1; EN ISO 13849-1
<b>Enclosure</b>	glass-fibre reinforced, shock-proof thermoplastic, UV resistant to EN ISO 4892
<b>Cover</b>	glass-fibre reinforced, shock-proof thermoplastic, UV resistant to EN ISO 4892
<b>Degree of protection</b>	IP 66/67 to IEC/EN 60529
<b>Contact material</b>	silver
<b>Switching elements</b>	3 NC/3 NO, 4 NC/2 NO, 2 NC/2 NO, 3 NC/1 NO or 4 NC contacts Zb
<b>Switching system</b>	snap action, positive break NC contacts ⊖
<b>Connection</b>	Screw connection terminals
<b>Cable cross-section</b>	max. 2.5 mm² (incl. conductor ferrules)
<b>Cable entry</b>	2 x M25 x 1.5
<b>B<sub>10d</sub> (10 % load)</b>	ZS 91 SR VD: 80 000, ZS 91 SR: 2 million
<b>T<sub>M</sub></b>	max. 20 years
<b>U<sub>imp</sub></b>	6 kV
<b>U<sub>i</sub></b>	400 V
<b>I<sub>the</sub></b>	6 A
<b>Utilisation category</b>	AC-15
<b>I<sub>e</sub>/U<sub>e</sub></b>	6 A/400 VAC
<b>Max. fuse rating</b>	6 A gG/gN fuse
<b>Ambient temperature</b>	-40 °C ... +85 °C
<b>Mech. life</b>	ZS 91 SR VD: > 40 000 operations, ZS 91 SR: > > 1 million operations
<b>Approvals</b>	<b>UL</b> <b>ENEC</b>



### Contact variants: switch travel/contacts

	Snap action
2 NC/2 NO contacts	<b>ZS 91 SR 2Ö/2S VD</b> 30° 20° 0° 20° 30°  13-14 A 21-22 B 13-14 B 21-22 A
2 NC/2 NO contacts with contact staggering	<b>ZS 91 SR 1ÖS/1ÖS</b> 30° 15° 0° 15° 30°  13-14 A 21-22 B 13-14 B 21-22 A 25° 25°

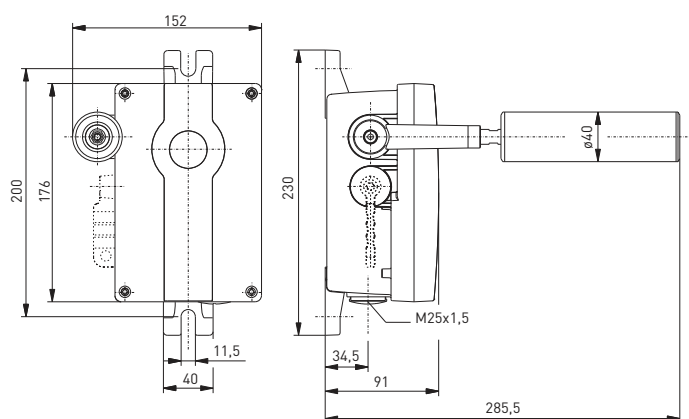
Type code	ZS 91 SR 1ÖS/1ÖS VD-40°C... IP66/67-BUS
	Series SR belt-alignment lever 2 NC/2 NO contacts (blank without manual latching) VD lever release cold-resistant down to -40 °C, heat-resistant up to +100 °C high degree of protection IP 67 Bus (Si-Bus) Bus



# Belt-alignment switches

## // Series ZS 91 SR Extreme, variants

### // Lever release VD



Lever release	Material Number
ZS 91 SR 3Ö/3S VD -40°C ... +85°C IP66/67 Extreme	1242033
ZS 91 SR 4Ö/2S VD -40°C ... +85°C IP66/67 Extreme	1242228
ZS 91 SR 2Ö/2S VD -40°C ... +85°C IP66/67 Extreme	✓ 1213379
ZS 91 SR 3Ö/1S VD -40°C ... +85°C IP66/67 Extreme	1241836
ZS 91 SR 4Ö VD -40°C ... +85°C IP66/67 Extreme	1242226

Without latching	Material Number
ZS 91 SR 2Ö/2S -40°C ... +85°C IP66/67 Extreme	1358181

Without latching/with contact staggering	Material Number
ZS 91 SR 1ÖS/1ÖS -40°C ... +85°C IP66/67 Extreme	✓ 1208202









## Pull-wire switches

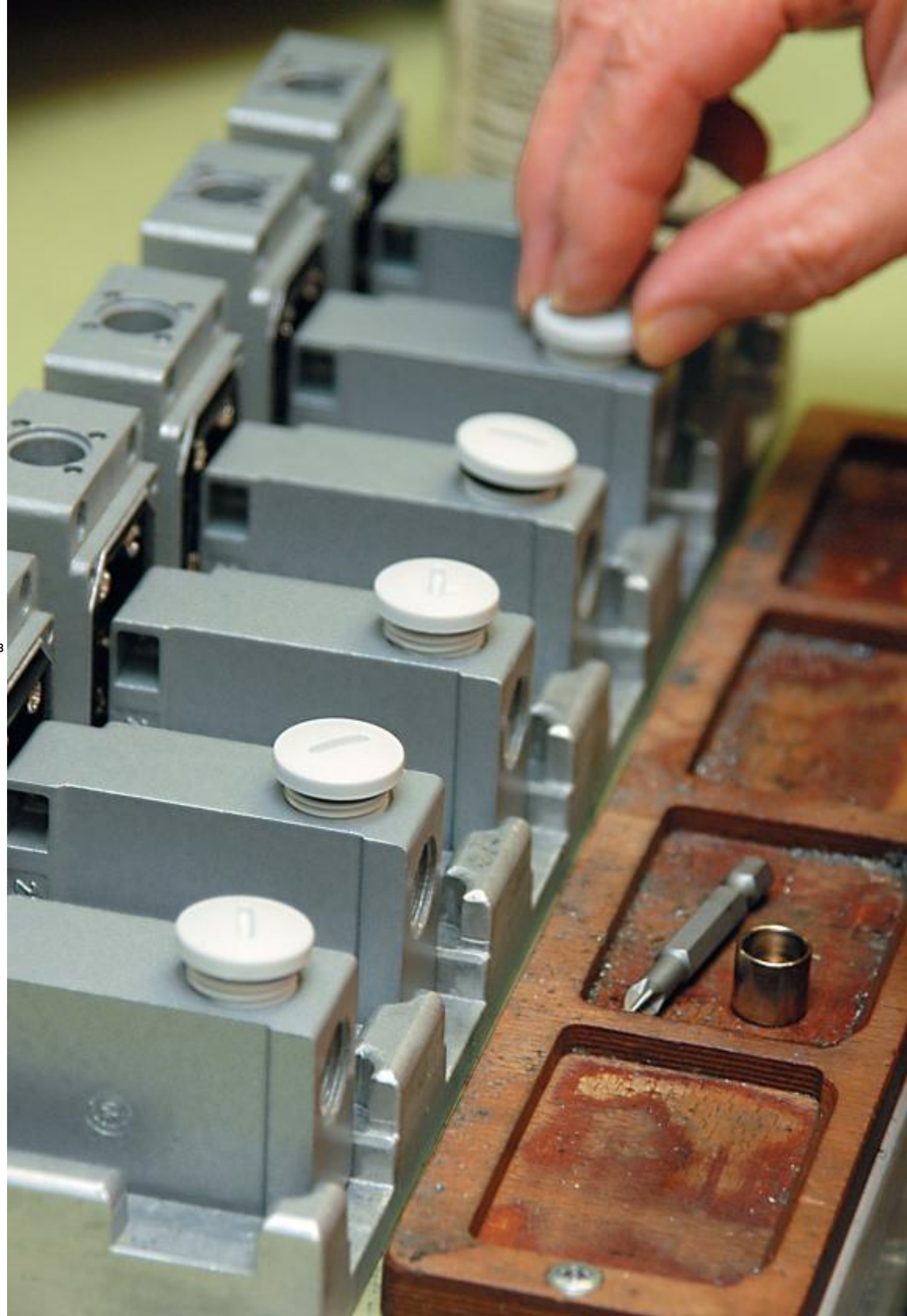
// Series ES/EM 41 Z Extreme  
from page 120

// Series ES 61 WZ Extreme  
from page 122

// Series ZS 71 WZ Extreme  
from page 124

// Accessories  
from page 126







# Pull-wire switches

## Range of application

Pull-wire switches are suitable as transducers for starting machines or to open and close electrically-powered doors, gates and barriers.

## Design and operating principle

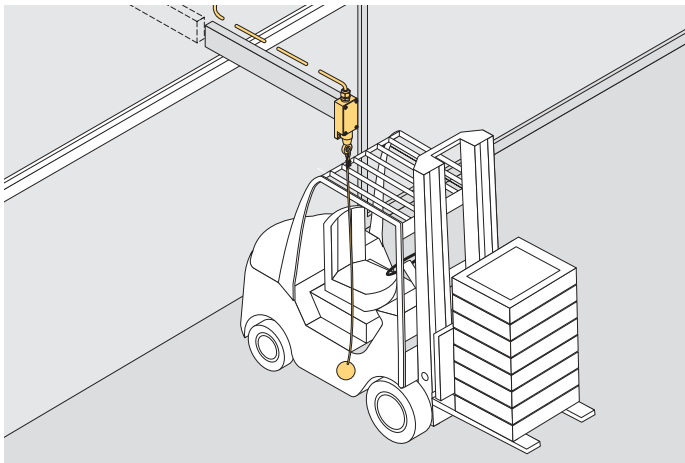
Pull-wire switches are actuated manually by pulling. The pull-wire switches generate a switching impulse on actuation.

In the appendix the mounting accessories for pull-wire switches can be selected.

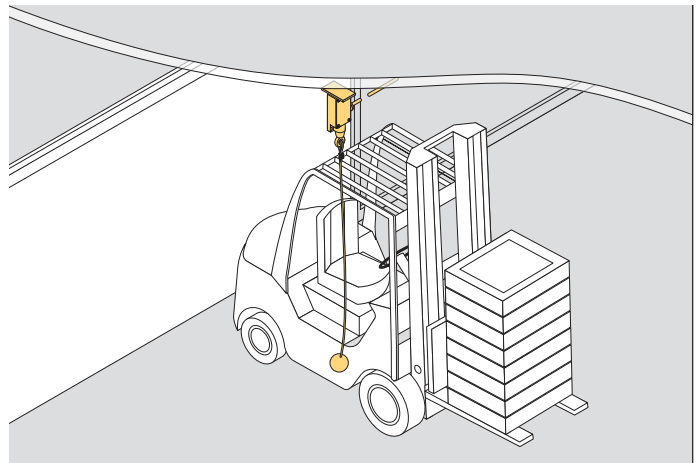
All pull-wire switches presented in this chapter bear the CE mark according to the Low Voltage Directive 06/95/EC.

## Application

### Wall mounting as door opener



### Ceiling mounting





## Pull-wire switches

### // Series ES/EM 41 Z Extreme

#### Features/Options

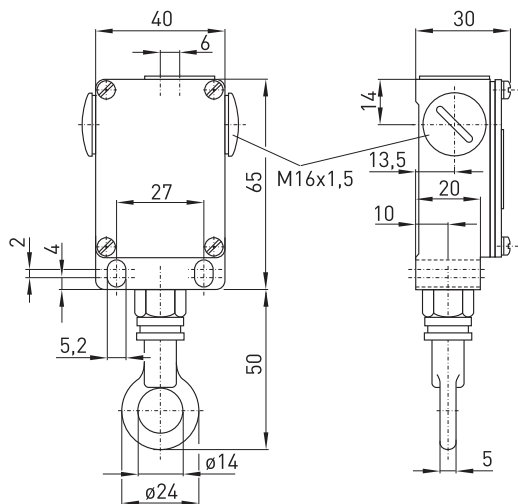
- Cold-resistant down to -40 °C
- Metal enclosure
- Wall mounting
- Slow or snap action: 2 contacts
- Pull-wire function

### // ES/EM 41 Z EXTREME



### Technical data

Standards	EN 60947-5-1
Enclosure	aluminium die-cast, powder-coated
Cover	steel, enamel finish
Degree of protection	IP 65 to IEC/EN 60529
Contact material	silver
Switching system	slow or snap action
Switching elements	1 NC/1 NO or 2 NO contacts Zb
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
Cable entry	3 x M16 x 1.5
U <sub>imp</sub>	4 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	10 A
Utilisation category	AC-15
I <sub>e</sub> /U <sub>e</sub>	6 A/400 VAC
Max. fuse rating	6 A gG/gN fuse
Mechanical life	> 1 million operations
Operation cycles	3600/h
Ambient temperature	-40 °C ... +80 °C
Actuating force	max. 45 N
Features	pull-wire function
Approvals	ENEC



#### Contact variants: switch travel/contacts

	Snap action	Slow action
1 NC/1 NO contact	<b>EM 41 Z 10/1S</b> 	<b>ES 41 Z 10/1S</b> 

#### Type code

**ES 41 Z 10/1S -40°C Extreme**

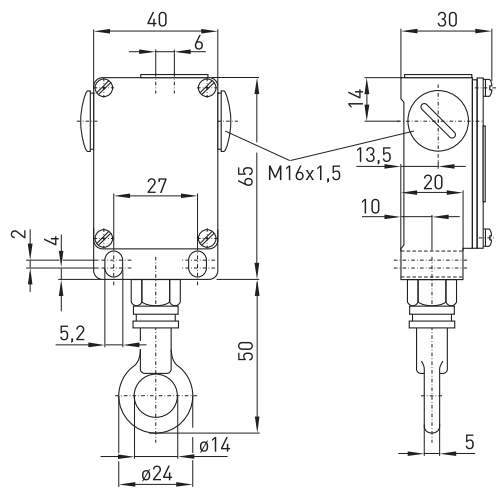
Cold-resistant down to -40 °C  
 1 NC/1 NO contact  
 Z Actuator towing eye  
 Series  
 S Slow action (M snap action)



## Pull-wire switches

### // Series ES/EM 41 Z Extreme, variants

#### // ES/EM 41 Z Extreme



#### Snap action

EM 41 Z 10/1S -40°C Extreme

#### Material Number

1183202

#### Slow action

ES 41 Z 10/1S -40°C Extreme

#### Material Number

✓ 1188168



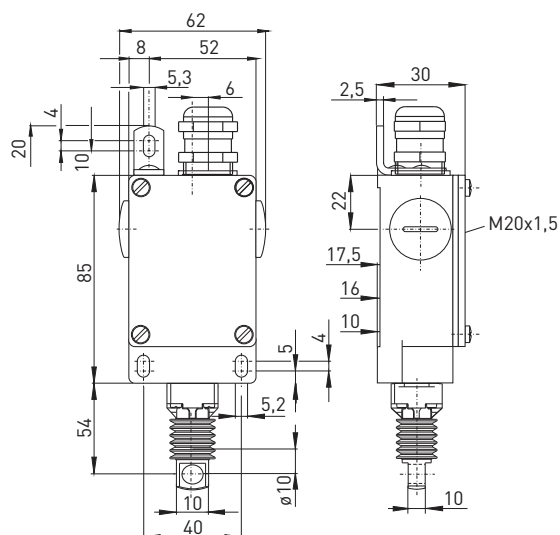
# Pull-wire switches

## // Series ES 61 WZ Extreme

### Features/Options

- Cold-resistant down to -40 °C
- High degree of protection IP 67
- Metal enclosure
- With watertight collar
- Wall mounting
- Slow action: 2 contacts
- Pull-wire function

## // ES 61 WZ EXTREME



## Technical data

Standards	EN 60947-5-1
Enclosure	aluminium die-cast, enamel finish
Cover	steel, enamel finish
Degree of protection	IP 67 to IEC/EN 60529
Contact material	silver
Switching system	slow action, positive break NC contact ⊖
Switching elements	1 NC/1 NO contact Zb
Connection	screw connection terminals
Cable cross-section	max. 2.5 mm <sup>2</sup> (incl. conductor ferrules)
Cable entry	3 x M20 x 1.5
U <sub>imp</sub>	6 kV
U <sub>i</sub>	400 V
I <sub>the</sub>	10 A
I <sub>e</sub> /U <sub>e</sub>	16 A/400 VAC
Utilisation category	AC-15
Max. fuse rating	16 A gG/gN fuse
Ambient temperature	-40 °C ... +80 °C
Mechanical life	> 1 million operations
Operation cycles	3600/h
Actuating force	max. 50 N
Features	pull-wire function
Approvals	ENEC

### Contact variants: switch travel/contacts

	Slow action
1 NC/1 NO contact	ES 61 WZ 10/1S <div> <div>0</div> <div>3.5</div> <div>7</div> <div>13-14</div> <div>21-22</div> <div>2</div> </div>

### Type code

ES 61 WZ 10/1S -40°C IP67 Extreme

high degree of protection IP 67  
 Cold-resistant down to -40 °C  
 1 NC/1 NO contact  
 Z Actuator towing eye  
 W Watertight collar  
 Series  
 S Slow action



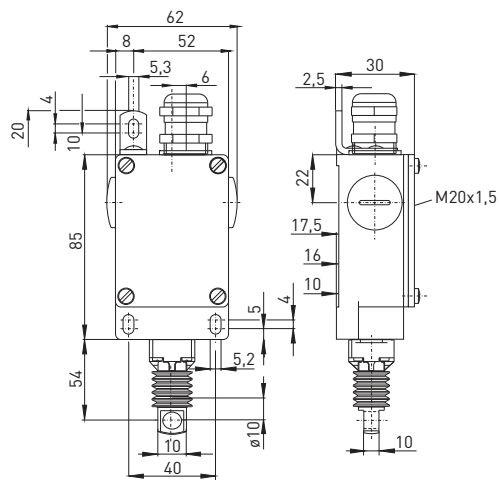
## Pull-wire switches

### // Series ES 61 WZ Extreme, variants

#### Features/Options

- Watertight collar W for protection against penetration of dirt

### // Watertight collar W



#### Slow action

ES 61 WZ 1Ö/1S -40°C IP67 Extreme

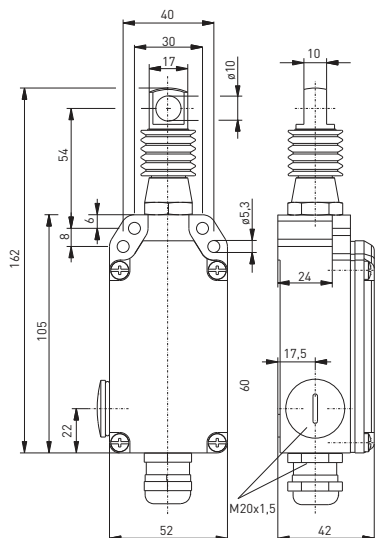
#### Material Number

1188177



// Series ZS 71 WZ Extreme

- Cold-resistant down to -40 °C
- High degree of protection IP 67
- Metal enclosure
- With watertight collar
- Wall mounting
- Snap action: 2 contacts
- Pull-wire function with latching



<b>Standards</b>	EN 60947-5-1
<b>Enclosure</b>	aluminium die-cast, powder-coated
<b>Cover</b>	glass-fibre reinforced, shock-proof thermoplastic, ultramid
<b>Degree of protection</b>	IP 67 to IEC/EN 60529
<b>Contact material</b>	silver
<b>Switching system</b>	snap action
<b>Switching elements</b>	1 NC/1 NO contact Zb
<b>Connection</b>	screw connection terminals
<b>Cable cross-section</b>	max. 1.5 mm <sup>2</sup> (incl. conductor ferrules)
<b>Cable entry</b>	2 x M20 x 1.5
<b>U<sub>imp</sub></b>	4 kV
<b>U<sub>i</sub></b>	400 V
<b>I<sub>the</sub></b>	4 A
<b>I<sub>e</sub>/U<sub>e</sub></b>	4 A/400 VAC
<b>Utilisation category</b>	AC-15
<b>Max. fuse rating</b>	4 A gG/gN fuse
<b>Ambient temperature</b>	-40 °C ... +80 °C
<b>Mechanical life</b>	> 1 million operations
<b>Operation cycles</b>	3600/h
<b>Actuating force</b>	max. 50 N
<b>Features</b>	pull-wire function
<b>Approvals</b>	<b>FM</b>

Type code                    ZS 71 WZ 10/1S RE -40°C IP67 Extreme

	Snap action
1 NC/1 NO contact	<b>ZS 71 WZ 1Ö/1S RE</b> <p>Timing diagram showing pulse widths and delays. The x-axis is marked with 0, 5, and 10. The diagram includes a pulse with a width of 23-24 and a delay of 11-12. Another pulse has a width of 4 and a delay of 7,5.</p>

high degree of protection IP 67  
Cold-resistant down to -40 °C  
with latching  
1 NC/1 NO contact  
Z Actuator towing eye  
W Watertight collar  
Series



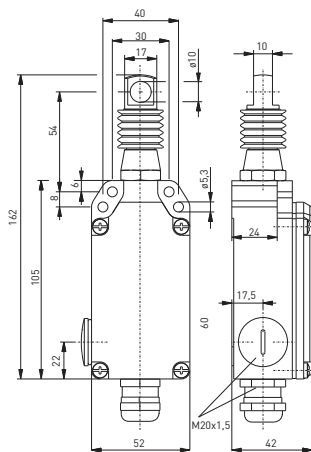
## Pull-wire switches

### // Series ZS 71 WZ Extreme, variants

#### Features/Options

- Watertight collar W for protection against penetration of dirt

### // Watertight collar W



#### Snap action

ZS 71 WZ 1Ö/1S RE-40°C IP67 Extreme


#### Material Number

1188175

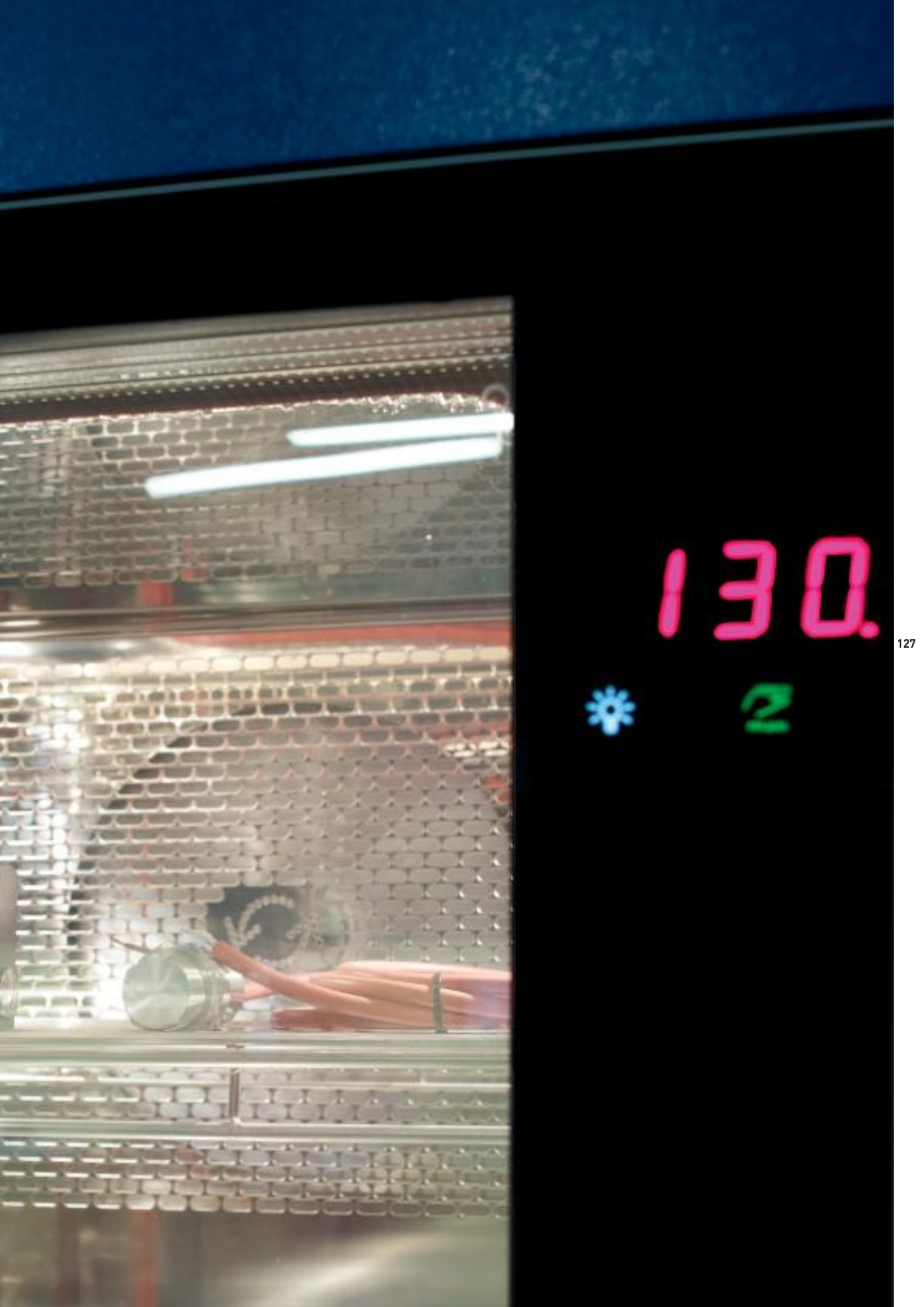


Pull-wire switches

// Accessories

// Accessories		// Order number
<p><b>Pull-wire for pull-wire switches</b></p> <ul style="list-style-type: none"><li>- Pull-wire yellow (polypropylene)</li><li>- 1, 2, 3 or 4 m long</li><li>- With rubber ball and Duplex wire clamp</li><li>- Ordering unit: 1 piece</li></ul>		<p>Pull-wire with ball for pull-wire switches 1 m 1177973</p> <p>Pull-wire with ball for pull-wire switches 2 m 1177974</p> <p>Pull-wire with ball for pull-wire switches 3 m 1177975</p> <p>Pull-wire with ball for pull-wire switches 4 m 1177976</p>











## Magnetic sensors

### Cylindrical design

// Series RC 23 Extreme

from page 132

// Series RC 60 Extreme

from page 133

### Rectangular design

// Series RC 4 Extreme

from page 138

// Series RC 2580 Extreme

from page 140









# Magnetic sensors

## Range of application

Magnetic sensors are preferable where extreme dirt occurs or strict hygienic requirements must be met. This is because they are easy to clean. The high degree of protection allows for outside applications.

Even in the presence of aggressive materials, e.g. in galvanisation technology, safe switching is ensured through encapsulation of the contacts. A further advantage is the possibility of concealed mounting behind non-magnetic materials. Workplace surfaces can be designed without dirt-catching edges, functional spacings or covers.

For applications where a precise approach of the magnet to the sensor is not possible and highly fluctuating actuating distances occur magnetic sensors are also suitable.

## Design and operating principle

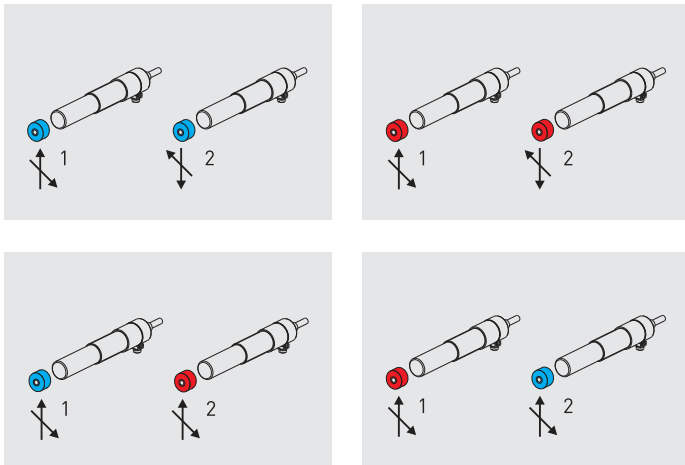
The magnetic sensors are actuated by an M series permanent magnet, described at the end of this chapter, without any mechanical contact. The devices can be selected with NO, change-over or bistable contacts. All magnetic sensors described in this chapter are supplied with pre-wired cables.

The mounting site for magnetic sensors must be free of magnetic fields.

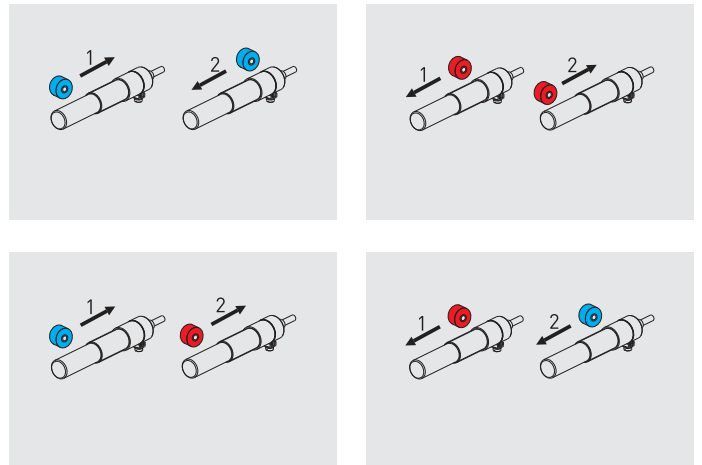
The magnetic sensors described in this chapter bear the CE mark according to the Low Voltage Directive 06/95/EC.

## Operating principle

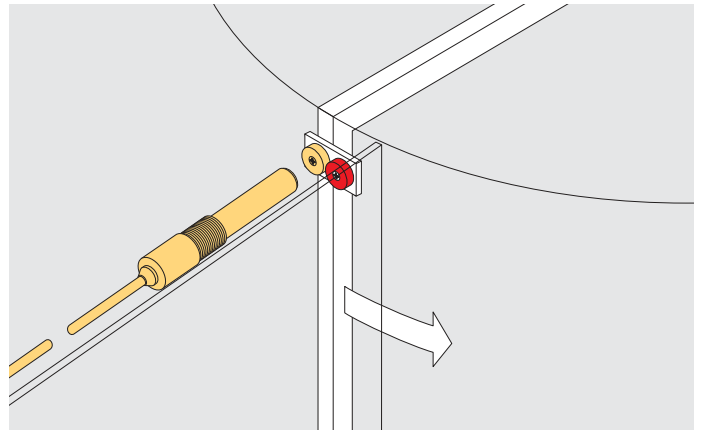
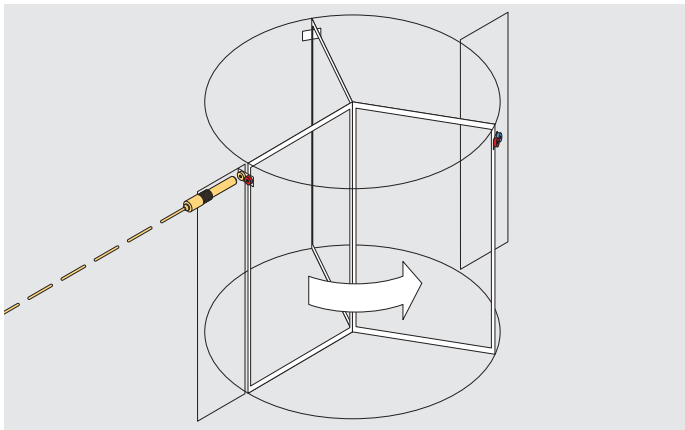
### Magnetic sensors bistable contact, actuation from front



### Magnetic sensors bistable contact, actuation from side



### Magnetic sensors on a revolving door

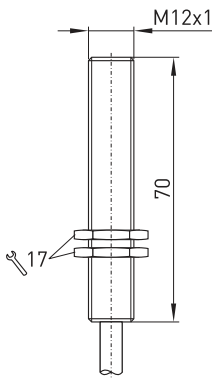





Magnetic sensors, cylindrical design  
// Series RC 23 Extreme

- Features/Options
- Temperature resistant from -60 °C to +100 °C
  - High degree of protection IP 69
  - Metal enclosure
  - M12 x 1 thread
  - Long life
  - 1 Reed contact
  - Actuation from front and from side
  - Switching distance up to 30 mm depending on the actuating magnet
  - With pre-wired cable

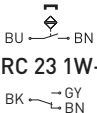
// RC 23 EXTREME



Technical data

Standards	EN 60947-5-1
Enclosure	brass, nicked
Actuator	series M permanent magnet
Degree of protection	IP 66, 67 or 69 to EN 60529
Contact material	Rhodium
Switching system	reed contacts
Switching elements	NO contact or change-over contact
Connection	cable, Silicone SIHF, length 2 or 10 m
Cable cross-section	1S: 2 x 0.75 mm <sup>2</sup> , 1W: 3 x 0.75 mm <sup>2</sup>
Switching voltage	max. 90 VAC/125 VDC
Switching current	max. 1 A
Switching capacity	max. 30 W
Switching frequency	max. 100 Hz
Ambient temperature	-60 °C ... +100 °C
Mechanical life	10 <sup>7</sup> operations
Electrical life	10 <sup>7</sup> operations
Repeatability	± 0.02 mm
Vibration resistance	20 g
Approvals	 on request

Contact variants: switch travel/contacts

	bidirectional actuation	Material number
1 NO contact	RC 23 1S-2m -60°C ...	1188642 ✓
	RC 23 1S-10m -60°C ...	1318264
1 change-over	 RC 23 1W-2m -60°C ...	1253800 ✓

Type code	RC 23 1W-2m -60°C...+100°C IP69 Extreme
	high degree of protection IP 69 (IP 66, IP 67)
	Temperature-resistant from -60 °C to +100 °C
	Cable length 2 m (10 m)
	1 change-over (1S)
	Series
	Magnetic sensor

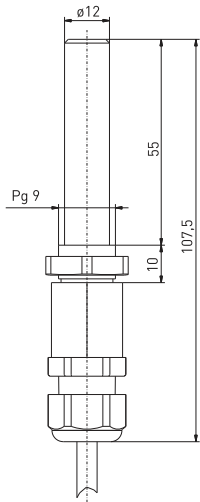
2 mounting nuts are provided.



Magnetic sensors, cylindrical design  
// Series RC 60 Extreme

- Features/Options
- Temperature resistant from -40 °C up to +130 °C
  - Thermoplastic enclosure
  - Long life
  - 1 Reed contact
  - Actuation from front and from side
  - Switching distance up to 33 mm depending on the actuating magnet
  - With pre-wired cable

// RC 60 EXTREME



Technical data

Standards	EN 60947-5-1
Enclosure	Thermoplastic, Ultramid A3X2G5
Actuator	series M permanent magnet
Degree of protection	IP 67 to IEC/EN 60529
Contact material	Rhodium
Switching system	reed contacts
Switching elements	change-over contact
Connection	cable, Silicone SIHF, length 2 m
Cable cross-section	3 x 0.75 mm <sup>2</sup>
Switching voltage	max. 250 VAC/DC
Switching current	0.5 A
Switching capacity	max. 15 W
Switching frequency	max. 200 Hz
Ambient temperature	-40 °C ... +130 °C
Mechanical life	10 <sup>7</sup> operations
Electrical life	10 <sup>7</sup> operations
Repeatability	± 0.02 mm
Vibration resistance	10 g
Approvals	Ⓜ on request

133

Contact variants: switch travel/contacts

	bidirectional actuation	Material number
1 change-over	RC 60 1W-2m -40°C... 1 2GY BN 4 BK	1187005 ✓

Type code	RC 60 1W-2m -40°C ... +130°C Extreme
	Temperature-resistant from -40 °C to +130 °C
	Cable length 2 m
	1 change-over
	Series
	Magnetic sensor

1 mounting nut is provided



# Magnetic sensors

## // Actuating magnets

### Features/Options

M 50 N U, M 100 N U, M 200 N U

- Not encapsulated
- Barium ferrite
- Ambient temperature: -40 °C ... +150 °C

M 100 S, M 100 N, M 200 S

- Thermoplastic enclosure polyamide 6.6, blue S or red N
- Barium ferrite
- Ambient temperature: -40 °C ... +80 °C

### Not encapsulated

M 50 N U

M 100 N U

M 200 N U

### Material Number

1033965

1033966

1033967

### Encapsulated

M 100 S

M 100 N

M 200 S

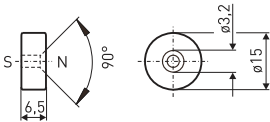
### Material Number

1042615

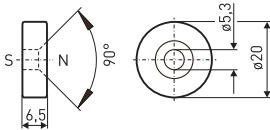
1042609

1042616

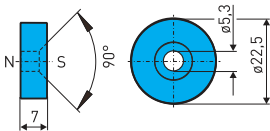
## // Actuator M 50 N U



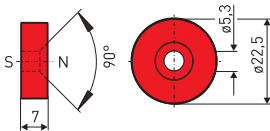
## // Actuator M 100 N U



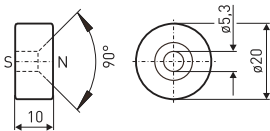
## // Actuator M 100 S



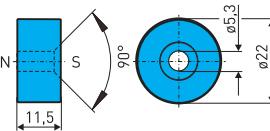
## // Actuator M 100 N



## // Actuator M 200 N U



## // Actuator M 200 S





## Features/Options

M 300 N U, M 400 N U

- Not encapsulated
- M 300 U: North pole with colour marking (red dot)
- Barium ferrite
- Ambient temperature: -40 °C ... +150 °C

M 200 N, M 300 S, M 300 N

- Thermoplastic enclosure polyamide 6.6, blue S or red N
- Barium ferrite
- Ambient temperature: -40 °C ... +80 °C

## Not encapsulated

M 300 N U

M 400 N U

## Material Number

1033968

1033970

## Encapsulated

M 200 N

M 300 N

M 300 S

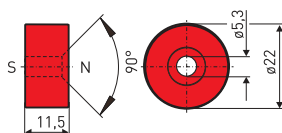
## Material Number

1042610

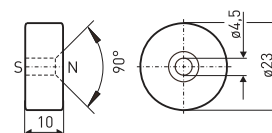
1042617

1042618

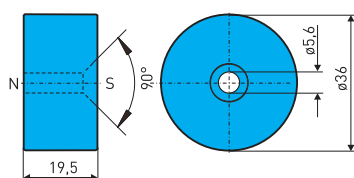
## // Actuator M 200 N



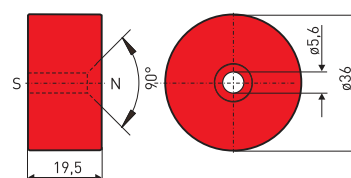
## // Actuator M 300 N U



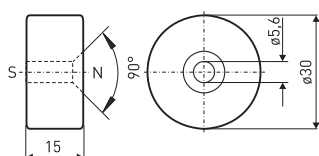
## // Actuator M 300 S



## // Actuator M 300 N



## // Actuator M 400 N U





# Magnetic sensors

## // Actuating magnets

### Features/Options

M 400 U B

- Not encapsulated
- Barium ferrite
- Ambient temperature: -40 °C ... +150 °C

M 700 N

- Thermoplastic enclosure polyamide 6.6, red N
- Barium ferrite
- Ambient temperature: -40 °C ... +80 °C

### Features/Options

M 30 Niro

- Neodym-Magnet
- Stainless steel 1.4571
- Ambient temperature: -60°C ... +80 °C

### Magnet

M 400 U B

M 700 N

M 30 Niro

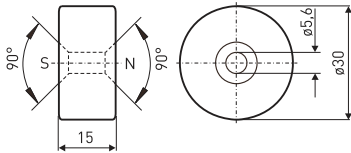
### Material Number

1033982

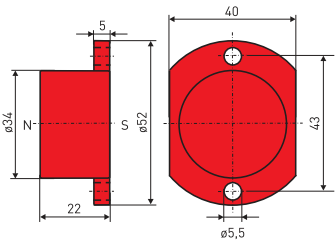
1042612

1189024

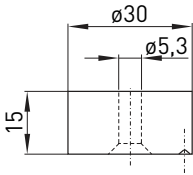
## // Actuating magnet M 400 U B



## // Actuator M 700 N



## // Actuator M 30 Niro





QUALITY TEST  
IP TEST: WATER JET





# Magnetic sensors, rectangular design

## // Series RC 4 Extreme

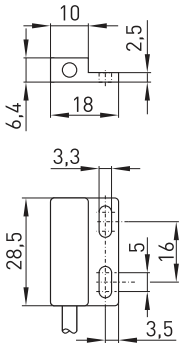
- Features/Options
  - Heat-resistant up to +130 °C
  - Thermoplastic enclosure
  - Long life
  - 1 Reed contact
  - Actuation from front and from side
  - Switching distance up to 48 mm depending on the actuating magnet
  - With pre-wired cable

### // RC 4 EXTREME



### Technical data

Standards	EN 60947-5-1
Enclosure	Thermoplastic
Actuator	series M permanent magnet
Degree of protection	IP 67 to IEC/EN 60529
Contact material	Rhodium
Switching system	reed contacts
Switching elements	1 NO contact
Connection	cable, Wigaflex SiHSi, length 5 or 10 m
Cable cross-section	2 x 0.34 mm <sup>2</sup>
Switching voltage	max. 230 VDC / 125 VAC
Switching current	max. 0.5 A
Switching capacity	max. 15 W
Switching frequency	max. 200 Hz
Ambient temperature	-10 °C ... +130 °C
Mechanical life	10 <sup>7</sup> operations
Electrical life	10 <sup>7</sup> operations
Repeatability	± 0.02 mm
Vibration resistance	20 g



#### Contact variants: switch travel/contacts

	bidirectional actuation	Material number
1 NO contact	RC 4 1S-5m +130°C ...	1323510 ✓
	RC 4 1S-10m +130°C ...	1356400

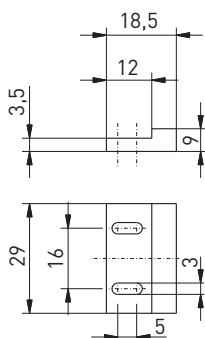
Type code	RC 4 1S-5m +130°C Extreme
	Heat-resistant up to +130 °C
	Cable length 5 m (10 m)
	1 NO contact
	Series
	Magnetic sensor



## Magnetic sensors, rectangular design

### // Series RC 4 Extreme, actuator

#### // Actuating magnet M 40



#### Features/Options

- Neodymium magnet
- Thermoplastic enclosure
- Temperature resistant from -20 °C up to +150 °C

Magnet  
M 40

Material Number  
1033980



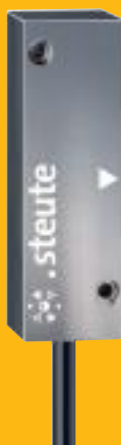
# Magnetic sensors, rectangular design

## // Series RC 2580 Extreme

### Features/Options

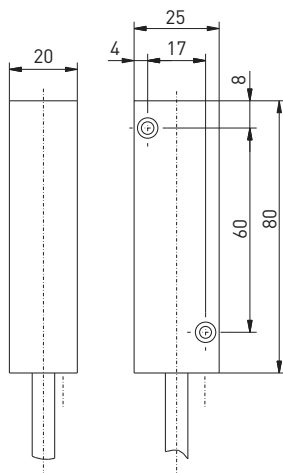
- Cold-resistant down to -40 °C
- High degree of protection IP 68
- Stainless steel enclosure
- 1 Reed contact
- Actuation from side
- Switching distance up to 30 mm
- With pre-wired cable
- RC 2580-B: Variant with mounting thread M16 x 1.5 for cable protection system

### // RC 2580 EXTREME



### Technical data

Standards	EN 60947-5-1
Enclosure	stainless steel 1.4571
Actuator	Magnet M 2580, stainless steel 1.4571
Degree of protection	IP 68 to IEC/EN 60529
Contact material	Rhodium
Switching system	reed contacts
Switching elements	change-over contact
Connection	cable, 3 x AWG 20, length 2, 5, or 10 m
Cable cross-section	3 x 0.56 mm²
Switching voltage	250 VAC
Switching current	1 A
Switching capacity	max. 50 W
Utilisation category	AC-15, DC-13
Bounce duration	0.3 ... 0.6 ms
Ambient temperature	-40 °C ... +70 °C
Mechanical life	> 1 million operations
Electrical life	10⁶ ... 10⁹ operations
Vibration resistance	10 ... 50 g
Approvals	Ⓜ on request



### Contact variants: switch travel/contacts

	actuation from side
1 change-over	RC 2580 1W 1 BN 2 RD 4 BK

### Type code

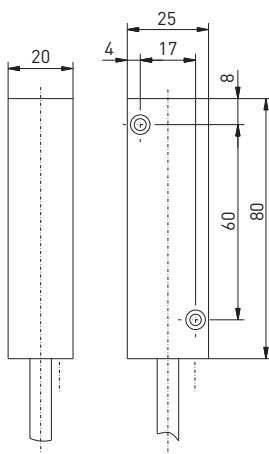
RC 2580	1W-B-2m	-40°C	IP68	Niro Extreme
				Stainless steel enclosure
				High degree of protection IP 68
				Cold-resistant down to -40 °C
				Cable length 2 m (5 m)
				B Tapped bushing M16 x 1.5
				1 change-over contact
				Series
				Magnetic sensor



## Magnetic sensors, rectangular design

### // Series RC 2580 Extreme, variants / actuator

#### // RC 2580-Niro Extreme



##### Features/Options

- Actuator M 2580 must be ordered separately, not provided in delivery of sensor

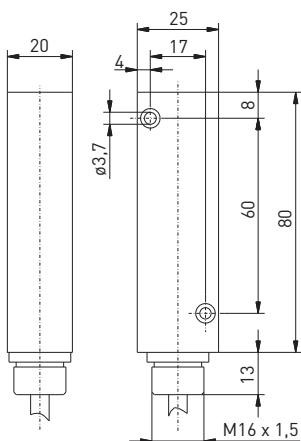
##### Magnet

- RC 2580 1W-2m -40°C IP68 Niro Extreme
- RC 2580 1W-5m -40°C IP68 Niro Extreme
- RC 2580 1W-10m -40°C IP68 Niro Extreme

##### Material Number

- 1190115
- ✓ 1190116
- on request

#### // RC 2580-B-Niro Extreme



##### Features/Options

- RC 2580-B, variant with tapped bushing M16 x 1.5
- Actuator M 2580 must be ordered separately, not provided in delivery of sensor

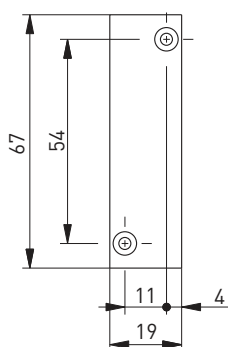
##### Magnet

- RC 2580 1W-B-2m -40°C IP68 Niro Extreme
- RC 2580 1W-B-5m -40°C IP68 Niro Extreme
- RC 2580 1W-B-10m -40°C IP68 Niro Extreme

##### Material Number

- 1190145
- ✓ 1190146
- on request

#### // Actuating magnet M 2580-Niro Extreme



##### Features/Options

- Actuator M 2580 must be ordered separately, not provided in delivery of sensor

##### Magnet

- M 2580-Niro Extreme

##### Material Number

- 1189177







## Inductive sensors

// Series IS M8 Extreme  
from page 146

// Series IS M12 Extreme  
from page 148

// Series IS M18 Extreme  
from page 150

// Series IS M30 Extreme  
from page 152









# Inductive sensors

## Range of application

Inductive sensors are suitable for the positioning and controlling of machines and systems in many areas of industrial applications.

They are generally used as an alternative to mechanically operated limit switches in cases where unfavourable operating conditions, such as high or low actuating speeds, large switching frequencies, extreme dirt or dust production, high humidity, chemical atmospheres, highly fluctuating actuating distances, etc., occur. Even in the presence of aggressive materials, safe switching is ensured through encapsulation of the contacts.

## Design and mode of operation

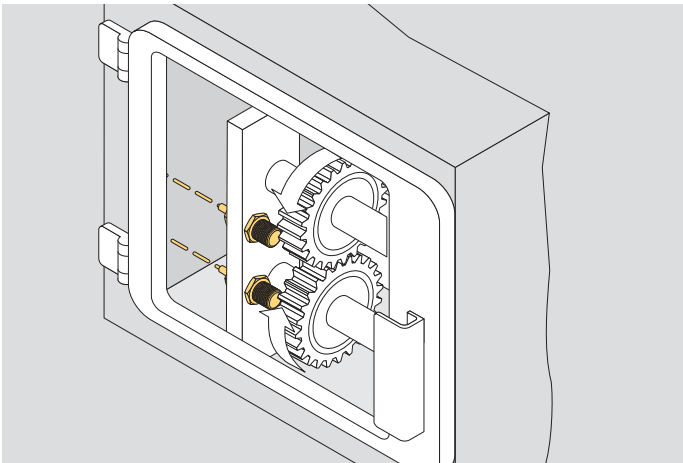
The inductive sensors change their current consumption or their internal resistance with the approach of metal to the sensor surface.

The degree of protection IP 68 even permits safe application under rough ambient conditions.

All inductive sensors shown in this chapter bear the CE mark according to the EMC Directive 2004/108/EC.

## Application

### Inductive sensors for standstill monitoring





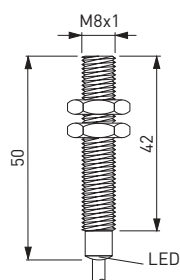
# Inductive sensors

## // Series IS M8 Extreme

### Features/Options

- Cold-resistant down to -40 °C or heat-resistant up to +120 °C
- High degree of protection IP 68
- Stainless steel enclosure
- Flush mounting
- Long life, no mechanical wear
- Suitable for the food processing industry
- Insensitive to soiling
- With LED
- Enclosure diameter M8 x 1

## // IS M8 EXTREME



## Technical data

Standards	EN 60947-5-2
Enclosure	Stainless steel A1, 1.4305
Front cap	Hostaform C13021
Back cap	Epoxy resin
Connection	cable, PUR (Ø max. 3.25 mm), length 2 m
Cable cross-section	3 x 0.14 mm <sup>2</sup>
Degree of protection	IP 68 to IEC/EN 60529
Switching elements	1 NO contact, PNP, 3-wire
Switching distance $s_n$	2 mm
Correction factors	steel (Fe 360): 1, stainless steel: approx. 0.7, brass: approx. 0.5, copper: approx. 0.4, aluminium: approx. 0.4
Rated operating voltage range $U_B$	6 ... 30 VDC
Residual ripple	≤ 10 %
Switching current	200 mA
Voltage drop	< 1.8 V
Current absorption at 24 VDC	< 12 mA
Hysteresis	< 10 %
Switching frequency	2000 Hz
Repeatability	≤ 3 %
Protection circuit	Inductive interference protection, protection against polarity reversal, short-circuit and overload proof
Ambient temperature	-40 °C ... +50 °C; 0 °C ... +120 °C

### Contact variants: switch travel/contacts

	3-wire
1 NO contact	<p>Ex IS M8 b ...</p>

Type code	IS M8 b 2 B B B C B PNP NO 2m Extreme
	<p>Cable length 2 m</p> <p>NO function</p> <p>PNP output</p> <p>PUR cable (A PVC cable)</p> <p>3 wire DC (A 2 wire)</p> <p>stainless steel enclosure (A brass, nicked)</p> <p>degree of protection IP68 (A IP 67, C IP 69K)</p> <p>ambient temperature -40 ... +50 °C (C 0 ... +120 °C)</p> <p>2 mm switching distance</p> <p>b flush</p> <p>Enclosure diameter M8</p> <p>Inductive sensor</p>

✓ in stock

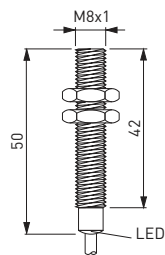
.steute



## Inductive sensors

### // Series IS M8 Extreme, variants

#### // IS M8 B EXTREME



#### Inductive sensor

IS M8b 2BBBCB PNP NO 2m Extreme

IS M8b 2CBBCB PNP NO 2m Extreme

#### Material Number

✓ 1202087

✓ 1202090



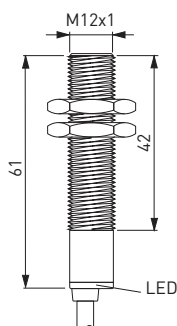
# Inductive sensors

## // Series IS M12 Extreme

### Features/Options

- Cold-resistant down to -40 °C or heat-resistant up to +120 °C
- High degree of protection IP 68
- Stainless steel enclosure
- Flush mounting
- Long life, no mechanical wear
- Suitable for the food processing industry
- Insensitive to soiling
- With LED
- Enclosure diameter M12 x 1

## // IS M12 EXTREME



## Technical data

Standards	EN 60947-5-2
Enclosure	Stainless steel A1, 1.4305
Front cap	Kepital F25 POM
Back cap	Lexan 923/A
Connection	cable, PUR (Ø max. 4.1 mm), length 2 m
Cable cross-section	3 x 0.25 mm <sup>2</sup>
Degree of protection	IP 68 to IEC/EN 60529
Switching elements	1 NO contact, PNP, 3-wire
Switching distance $s_n$	2 or 4 mm
Correction factors	steel (Fe 360): 1, stainless steel: approx. 0.7, brass: approx. 0.5, copper: approx. 0.4, aluminium: approx. 0.4
Rated operating voltage range $U_B$	10 ... 30 VDC
Residual ripple	≤ 10 %
Switching current	200 mA
Voltage drop	< 1.8 V
Current absorption at 24 VDC	< 15 mA
Hysteresis	< 10 %
Switching frequency	1000 Hz
Repeatability	≤ 3 %
Protection circuit	Inductive interference protection, protection against polarity reversal, short-circuit and overload proof
Ambient temperature	-40 °C ... +50 °C; 0 °C ... +120 °C

### Contact variants: switch travel/contacts

	3-wire
1 NO contact	<p>Ex IS M12 b ...</p>

Type code	IS M12 b 2 B B B C B PNP NO 2m Extreme
	<p>Cable length 2 m</p> <p>NO function</p> <p>PNP output</p> <p>PUR cable (A PVC cable)</p> <p>3 wire DC (A 2 wire)</p> <p>stainless steel enclosure (A brass, nicked)</p> <p>degree of protection IP68 (A IP 67, C IP 69K)</p> <p>ambient temperature -40 ... +50 °C (C 0 ... +120 °C)</p> <p>2 mm switching distance</p> <p>b flush</p> <p>Enclosure diameter M12</p> <p>Inductive sensor</p>

✓ in stock

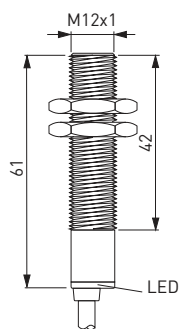
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## Inductive sensors

### // Series IS M12 Extreme, variants

#### // IS M12 B EXTREME



#### Inductive sensor

IS M12b 2BBBCB PNP NO 2m Extreme  
IS M12b 2CBBCB PNP NO 2m Extreme  
IS M12b 4BBBCB PNP NO 2m Extreme  
IS M12b 4CBBCB PNP NO 2m Extreme

#### Material Number

✓ 1202138  
✓ 1202142  
✓ 1202147  
✓ 1202157



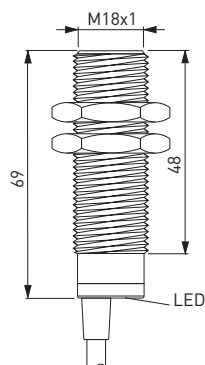
# Inductive sensors

## // Series IS M18 Extreme

### Features/Options

- Cold-resistant down to -40 °C or heat-resistant up to +120 °C
- High degree of protection IP 68
- Stainless steel enclosure
- Flush mounting
- Long life, no mechanical wear
- Suitable for the food processing industry
- Insensitive to soiling
- With LED
- Enclosure diameter M18 x 1

### // IS M18 EXTREME



### Technical data

Standards	EN 60947-5-2
Enclosure	Stainless steel A1, 1.4305
Front cap	Kepital F25 POM
Back cap	Lexan 923/A
Connection	cable, PUR (Ø max. 4.1 mm), length 2 m
Cable cross-section	3 x 0.25 mm <sup>2</sup>
Degree of protection	IP 68 to IEC/EN 60529
Switching elements	1 NO contact, PNP, 3-wire
Switching distance $s_n$	5 or 8 mm
Correction factors	steel (Fe 360): 1, stainless steel: approx. 0.7, brass: approx. 0.5, copper: approx. 0.4, aluminium: approx. 0.4
Rated operating voltage range $U_B$	10 ... 30 VDC
Residual ripple	≤ 10 %
Switching current	200 mA
Voltage drop	< 1.8 V
Current absorption at 24 VDC	< 15 mA
Hysteresis	< 10 %
Switching frequency	1000 Hz or 400 Hz
Repeatability	≤ 3 %
Protection circuit	Inductive interference protection, protection against polarity reversal, short-circuit and overload proof
Ambient temperature	-40 °C ... +50 °C; 0 °C ... +120 °C

### Contact variants: switch travel/contacts

	3-wire
1 NO contact	<p>Ex IS M18 b ...</p>

### Type code

Type code	IS M18 b 5 B B B C B PNP NO 2m Extreme
	<p>Cable length 2 m</p> <p>NO function</p> <p>PNP output</p> <p>PUR cable (A PVC cable)</p> <p>3 wire DC (A 2 wire)</p> <p>stainless steel enclosure (A brass, nicked)</p> <p>degree of protection IP68 (A IP 67, C IP 69K)</p> <p>ambient temperature -40 ... +50 °C (C 0 ... +120 °C)</p> <p>5 mm switching distance</p> <p>b flush</p> <p>Enclosure diameter M12</p> <p>Inductive sensor</p>

✓ in stock

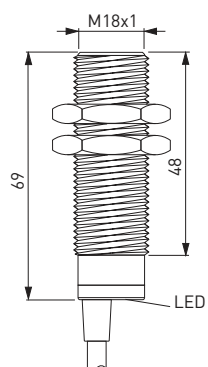
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## Inductive sensors

### // Series IS M18 Extreme, variants

#### // IS M18 B EXTREME



#### Inductive sensor

IS M18b 5BBBCB PNP NO 2m Extreme  
IS M18b 5CBBCB PNP NO 2m Extreme  
IS M18b 8BBBCB PNP NO 2m Extreme  
IS M18b 8CBBCB PNP NO 2m Extreme

#### Material Number

✓ 1202185  
✓ 1202187  
✓ 1202189  
✓ 1202191



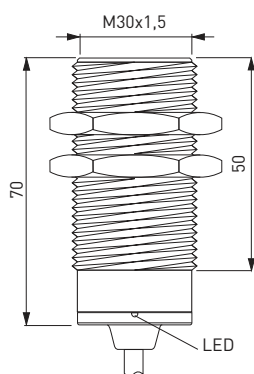
# Inductive sensors

## // Series IS M30 Extreme

### Features/Options

- Cold-resistant down to -40 °C or heat-resistant up to +120 °C
- High degree of protection IP 68
- Stainless steel enclosure
- Flush mounting
- Long life, no mechanical wear
- Suitable for the food processing industry
- Insensitive to soiling
- With LED
- Enclosure diameter M30 x 1.5

### // IS M30 EXTREME



### Technical data

Standards	EN 60947-5-2
Enclosure	Stainless steel A1, 1.4305
Front cap	Lexan 923/A
Back cap	Lexan 923/A
Connection	cable, PUR (Ø max. 4,6 mm), length 2 m
Cable cross-section	3 x 0.35 mm <sup>2</sup>
Degree of protection	IP 68 to IEC/EN 60529
Switching elements	1 NO contact, PNP, 3-wire
Switching distance $s_n$	10 mm
Correction factors	steel (Fe 360): 1, stainless steel: approx. 0.7, brass: approx. 0.5, copper: approx. 0.4, aluminium: approx. 0.4
Rated operating voltage range $U_B$	10 ... 30 VDC
Residual ripple	≤ 10 %
Switching current	200 mA
Voltage drop	< 1.8 V
Current absorption at 24 VDC	< 15 mA
Hysteresis	< 10 %
Switching frequency	300 Hz
Repeatability	≤ 3 %
Protection circuit	Inductive interference protection, protection against polarity reversal, short-circuit and overload proof
Ambient temperature	-40 °C ... +50 °C; 0 °C ... +120 °C

### Contact variants: switch travel/contacts

	3-wire
1 NO contact	<p>Ex IS M30 b ...</p>

### Type code

IS M30 b 10 B B B C B PNP NO 2m Extreme
<p>Cable length 2 m</p> <p>NO function</p> <p>PNP output</p> <p>PUR cable (A PVC cable)</p> <p>3 wire DC (A 2 wire)</p> <p>stainless steel enclosure (A brass, nicked)</p> <p>degree of protection IP68 (A IP 67, C IP 69K)</p> <p>ambient temperature -40 ... +50 °C (C 0 ... +120 °C)</p> <p>10 mm switching distance</p> <p>b flush</p> <p>Enclosure diameter M12</p> <p>Inductive sensor</p>

✓ in stock

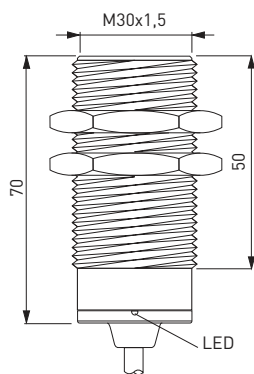
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## Inductive sensors

### // Series IS M30 Extreme, variants

#### // IS M30 B EXTREME



#### Inductive sensor

IS M30b 10BBBCB PNP NO 2m Extreme

IS M30b 10CBBCB PNP NO 2m Extreme

#### Material Number

✓ 1202198













✓ 1202200

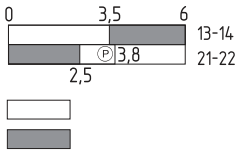






LEGEND

Y	A/F
	Double insulated
	Positive break NC contact
	Positive break travel/angle
	Latching point
	Wire breakage detection
	Wire pull detection
	Actuated
	Not actuated
	Type examination-tested
	Approval for Russia
	CSA/UL approval, Canada
	Directive-compliance, see Declaration of Conformity
$I_e$	Rated operating current
$I_{the}$	Thermal test current
$U_e$	Rated operating voltage
$U_i$	Rated insulation voltage
$U_{imp}$	Rated impulse withstand voltage
$s_{ao}$	Assured operation distance
$s_{ar}$	Assured release distance
$s_n$	Nominal distance





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