

AP/H18-WL



Description

Self-adhesive calendered vinyl with a deep matt finish and excellent covering for large format murale decorations. The high tack adhesive allows an application of large format graphics to smooth and slightly irregular walls. Excellent printability and opacity to ensure a vivid and bright finish even on dark backgrounds. To apply the film on irregular walls use a heatgun and the appropriate roller "AC.RULL" following the specific instructions. Designed for internal use, the vinyl has achieved the Fire Resistance B-S1-D0 Certificate in accordance with the European classification.

Colours: white matt.

Printability: printable by printers using Solvent, Eco-solvent, UV and Latex inks.

Technical information

Technical data

Film:	Calendered P.V.C.
Film Thickness (without adhesive):	90+/-5% µm (Op. Istr. n° 4).
Liner:	Clay coated paper 1 side siliconised.
Release:	70+/-20 cN/20mm.
Adhesive:	Acrylic high tack, difficult to remove.
Grammage:	35 g/m ² .
Adhesion after 20 min.:	min. 650 N/m. Peel 180° at 20°C on steel (Op. Istr. n° 7).
Adhesion after 24 h. :	min. 700 N/m. Peel 180° at 20°C on steel (Op. Istr. n° 7).
Method of application:	dry.
Application temperature:	suggested between 10° and 28°C.
Shrinkage:	< 0,6 mm after 48 h. at 70°C on steel (Op. Istr. n° 8).
Temperature resistance:	from -50°C to +90°C adhered to steel no variation (Op. Instr. n° 15).
Reaction to fire classification:	B-S1-D0 (Standard EN 13501-1:2007+A1 Classification report CSI n° 0922DCREA14_2).

Seawater resistance: adhered to steel no variation after 100 h. at 20°C (Op. Instr. n° 14).

Average expected lifetime

Film for internal use.

Storage

1 year, film must be kept warehoused at room temperature (20°C / 50% R.H.) suspended horizontally or placed in a vertically upright position in polythene bag.

Note

The values and the data given are based on tests we believe to be reliable and are typical values intended only as a source of information, and do not constitute a guarantee. **Purchasers must independently determine, before use, the suitability of the material for their own specific use and under their own operating conditions** with the aim to determine if the APA product is suited for the specific goal and is furthermore suited for the use and the pre-selected application-method.

All APA-Print films are produced and packed under very strict quality control procedures in order to guarantee that the films are clean, free of dust and other impurities that might compromise the printability. It's important that the inks are thoroughly dried before application and before any lamination takes place. The residual solvents can otherwise change the products' specific features. Purchasers must independently determine, the suitability of the product with their own printer and inks, under their own operating conditions, with the aim to determine if the APA product is suited for the specific goal.

General information

Warranty / exclusions of liability

APA materials are guaranteed to be free from all manufacturing defects.

In the event of ascertained defectiveness of the product, APA shall replace the materials used upon manufacturing the decorations.

APA shall not be liable for any additional costs, such as the work necessary for reprinting the design, the losses related to production time, the costs for removing or re-applying the graphics. APA, in addition, does not assume responsibility for the replacement of materials not produced by APA.

A.P.A. SpA cannot be held responsibility for any damages other than the substitution of the goods.

APA guarantees to maintain the interval of the variability of the colours of its products in the best possible way, using instrumental and visual checks.

To avoid colour variation, all the parts of the vinyl applied have to belong to the same production batch. It is also the case for decorations that are required for a long duration of time, updating or improvements of the decoration. Therefore, it is recommended to ask beforehand for the required material, belonging to the same production batch.

No salesman, representative, agent or distributor has authority to supply data different from those reported in this Technical Data Sheet. To make improvements all products may be modified without prior notice.

For a safe use of the self-adhesive materials by A.P.A. it is recommended to read the dedicated safety information.

For a safe use of the cleaners mentioned in this data sheet it is recommended to read the dedicated safety sheets.

Print

The film is developed to be used on major printers using Solvent, Eco Solvent, UV and Latex inks. For a good printability and converting result we recommend allowing the rolls acclimatise in the print room at least 24 hours before printing or converting. Too much temperature or humidity deviation between material and room climate can cause lay flatness and printability issues. Setting the most suitable profile, to get the best printing result.

Over-lamination

It's important that the inks are thoroughly dried before application and before any lamination takes place. The residual solvents can otherwise change the products' specific features. Therefore after print we recommend to let the film rest at least 48 hours in a room with a temperature of 20° C.

Recommended lamination are the APA Over-lamination calendered films L/91K-WL and L/81K-WL.

Application

The film is conceived for a highly professional use.

The staff that apply the vinyl must possess the requirements and the training necessary.

The film is developed for smooth or slightly irregular walls.

Due to the high tack film adhesiveness, **it is important to acknowledge that during the removal process, it is possible that varnish or primer can be peeled off the wall together with the film. Furthermore, possible glue traces can remain on the wall surface.**

Before applying the film always test the compatibility between the self-adhesive vinyl and the surface of the decoration and in particular ensure that the wall is perfectly dry and free of dust or other substrates that could compromise the adhesion of the film and cause it to detach in the future.

In the presence of irregular walls the use of application roller "AC RULL" is recommended. For the use of roller follow the attached instructions.

It is recommended to apply the film in a room with a temperature between 10 and 28°C.

Apply the vinyl only using the dry method. Do not use water.

This vinyl is not compatible with:

- surfaces with small superficial tensions, silicone, rubber, PP, PE and all apolar surfaces
- painted surfaces with poor adhesion of the paint to the surface underneath
- dusty surfaces
- dirty surfaces
- flexible surfaces such as banners, truck curtains or textiles
- surfaces that give out gas (out-gassing)
- gasoline vapors or spillages

Cleaning the vinyl

Proceed with the cleaning process if the printed film has been over-laminated. use water with soft cloths.

Use water with soft cloths and non-aggressive detergents.

Do not use rough sponges and cloths, abrasive creams or very strong solvents.

Cleaning with unsuitable products and tools could cause a premature deterioration of the vinyl. To remove ground in dirt, we advise the use of the quick cleaner APA CLEANER FILM and water. **Do not use wax or polishing products** which, in addition to being difficult to remove, may alter or accelerate the deterioration of the film.

Maintenance

The surface of the vinyl is delicate and therefore should be treated with care. Avoid rubbing against objects that could cause scratches or ripping of the vinyl beyond repair.

An extended exposition to solar rays and to atmospheric agents could provoke a premature aging of the film, especially for the parts exposed horizontally or to the south.

In conclusion, we recommend protecting the decorated surface from the sun and the elements to the greatest extent possible.

If a film deterioration should arise, for example, fading, change of colour or become brittle, then an immediate removal is recommended.

For a good maintenance of the vinyl regular cleaning is recommended.

Removal

Due to the high tack film adhesiveness, **it is important to acknowledge that during the removal process, it is possible that varnish or primer can peel off the wall together with the film. Furthermore, possible glue traces can remain on the wall surface.**

During the removal process it is important to apply heat gun to the self-adhesive vinyl. The operations of the vinyl removal are conditioned by many factors, such as the time passed from the application, exposure of the decoration either outdoors or indoors, type of surface, temperature of the room and of the surface, etc... **Therefore it is difficult to quantify and determine the speed and execution time of the removal by A.P.A. SpA.**

The company APA cannot be held responsible of any damage caused during the removal phase and/or damages of the surface upon which the film has been applied.

CSI SpA
Certificazione e Testing

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RAPPORTO DI CLASSIFICAZIONE CLASSIFICATION REPORT 0922\DC\REA\14_2

Rapporto di classificazione di reazione al fuoco del prodotto
Reaction to fire classification report of product : **FILM VINILICO CALANDRATO
CON ADESIVO ACRILICO
MODIFICATO**

Descrizione
Description..... : **Vedi pag. 2 / see page 2**

Per conto di
On behalf of..... : **A.P.A S.p.A.**

Indirizzo
Address..... : **Via Marradi, 1
20123 Milano**

Norma tecnica: EN 13501-1 - Classificazione al fuoco di prodotti ed elementi da costruzione -
Parte 1: Classificazione sulla base dei dati di prova derivati da prove di reazione al fuoco
*Technical standard: EN 13501-1 Fire classification of construction products and building
elements - Part 1: Classification using test data from reaction to fire tests*

Data / Date : 15/12/2014

1. DATI GENERALI / GENERAL DATA :

Identificazione delle norme di riferimento / Standard reference identification:

- EN 13501-1:2007+A1 - Classificazione al fuoco di prodotti ed elementi da costruzione - Parte 1: Classificazione sulla base dei dati di prova derivati da prove di reazione al fuoco
EN 13501-1:2007+A1 Fire classification of construction products and building elements - Part 1: Classification using test data from reaction to fire tests.
- EN ISO 11925-2:2010 Prove di reazione al fuoco prodotti edilizi - parte 2 - innesco quando soggetto al diretto contatto della fiamma
EN ISO 11925-2:2010 Reaction to fire tests for building products - part. 2 -ignitability when subjected to direct impingement of flame.
- EN 13823:2010 Prove di reazione al fuoco prodotti edilizi - Prodotti edilizi escluse le pavimentazioni esposti ad un attacco termico di un singolo elemento in combustione
EN 13823:2010 Reaction to fire tests for building products _ Building products excluding floorings exposed to the thermal attack by a single burning item.

2. IDENTIFICAZIONE DELLE PROCEDURE / PROCEDURES IDENTIFICATION

- Procedura normalizzata / Standard procedure :..... : SI / YES
- Controllo calcoli e trasferimento dati / Calculation and data transfer check..... : SI / YES

3. DETTAGLI DEL PRODOTTO CLASSIFICATO / DETAILS OF CLASSIFIED PRODUCT

3.1 Natura e impiego / Nature and end use application :

Il prodotto **FILM VINILICO CALANDRATO CON ADESIVO ACRILICO MODIFICATO** è definito come un rivestimento murale decorativo. La sua classificazione è valida per le seguenti condizioni di impiego:

*The product **FILM VINILICO CALANDRATO CON ADESIVO ACRILICO MODIFICATO** is defined as a decorative wallcovering. Its classification is valid for the following end use application(s):*

- Rivestimento parete – Incollato su supporto incombustibile o cartongesso
Wall covering – Glued on non combustible substrate or gypsum plasterboard
- Rivestimento soffitto – Incollato su supporto incombustibile o cartongesso
Ceiling covering – Glued on non combustible substrate or gypsum plasterboard

3.2 Descrizione / Description:

Il prodotto **FILM VINILICO CALANDRATO CON ADESIVO ACRILICO MODIFICATO** è compiutamente descritto nei rapporti di prova in sussidio della classificazione elencati in 5.1

*The product **FILM VINILICO CALANDRATO CON ADESIVO ACRILICO MODIFICATO** is fully described in the test reports in support of the classification listed in 5.1.*

4. DICHIARAZIONI / *STATEMENTS*

- Questo rapporto di classificazione definisce la classificazione assegnata al prodotto indicato in copertina secondo le procedure stabilite nella norma EN 13501-1 /
This classification report defines the classification assigned to the product mentioned on the cover in accordance with the procedures given in EN 13501-1.
- I risultati di prova contenuti nel presente rapporto di classificazione si riferiscono esclusivamente al campione provato
Test results contained in this classification report relate only to the specimens tested.
- Il presente rapporto di prova non può essere riprodotto parzialmente senza l'autorizzazione del Responsabile di Laboratorio
The test report shall not be reproduced except in full without the written approval of the Managing Director.
- Questo rapporto di classificazione è addizionale a quello emesso con N. 0268/DC/REA/14_3 Rev. 1 del 02.06.2014. Il rapporto di classificazione originale è ancora valido e non è sostitutivo del rapporto di prova addizionale.
This is an additional classification report to the 0268/DC/REA/14_3 Rev.1 issued on 02.06.2014. The original classification report is still valid and is not substituted by the additional test report.
- Il prodotto non è stato riesaminato ed il presente rapporto di prova addizionale non comporta alcun cambiamento tecnico o revisione tecnica dall'originale rapporto di prova.
The product was not retested and this additional test report does not imply any technical change or revision of the original test report
- Il nome delle aziende commercialmente responsabili per il prodotto sono documentati dal laboratorio e custoditi negli archivi del laboratorio.
The name of the companies responsible for the products are documented and stored in the laboratory files.

5. RAPPORTI DI PROVA E RISULTATI DI PROVA IN SUPPORTO DI QUESTA CLASSIFICAZIONE

TEST REPORTS AND TEST RESULTS IN SUPPORT OF THIS CLASSIFICATION

5.1 Rapporti di prova / test reports

Nome del laboratorio / Name of laboratory	Nome del Committente / Name of sponsor	Numero di Identificazione del rapporto di prova / Test report ref. No.	Metodo di prova / test method
CSI S.p.A.	A.P.A S.p.A.	0268/DC/REA/14_1	EN 13823
CSI S.p.A.	A.P.A S.p.A.	0268/DC/REA/14_2	EN ISO 11925-2

5.2 Risultati di prova per prodotti da costruzione esclusi i pavimenti

Test results for construction products except floorings

Metodo di prova Test method	Parametro Parameter	Numero di prove Number of tests	Risultati / Results	
			Parametri continui media / Continuous parameter average	Parametri di conformità / Compliance parameter
EN ISO11925-2				
Attacco della fiamma in superficie Surface flame attack Applicazione 30 s / 30 s exposure	Fs ≤ 150 mm	6	(-)	S / Y
Attacco della fiamma all'estremità Edge flame attack Applicazione 30 s / 30 s exposure	Fs ≤ 150 mm	6	(-)	S / Y
Gocce/parti accese / Flamig droplets/particle	Innesco della carta da filtro/ Ignition of the filter paper	12	(-)	N / N
EN 13823				
	FIGRA _{0,2MJ}	3	0	(-)
	FIGRA _{0,4MJ}		0	(-)
	LFS < Edge		(-)	S / Y
	THR _{600s} [MJ]		1,0	(-)
	SMOGR [m ² /s ²]	3	4,0	(-)
	TSP _{600s} [m ²]		45,6	(-)
	Gocce/parti accese Flaming droplets/ particles	3	(-)	N / N

6. CLASSIFICAZIONE E CAMPO DIRETTO DI APPLICAZIONE CLASSIFICATION AND DIRECT FIELD OF APPLICATION

6.1 Riferimenti e campo diretto di applicazione / Reference and direct field of application

Questa classificazione è stata condotta conformemente alla clausola 8.2 della EN 13501-1:2007+A1.
This classification has been carried out in accordance with clause 8.2 of EN 13501-1: 2007+A1.

6.2 Classificazione / Classification

Il prodotto **FILM VINILICO CALANDRATO CON ADESIVO ACRILICO MODIFICATO** in relazione al suo comportamento alla reazione al fuoco è classificato:
*The product **FILM VINILICO CALANDRATO CON ADESIVO ACRILICO MODIFICATO** in relation to its fire reaction behaviour is classified.*

B

La classificazione aggiuntiva in relazione allo sviluppo di fumo è:
The additional classification in relation to smoke production is:

s1

La classificazione aggiuntiva in relazione alle gocce/particelle accese è:
The additional classification in relation to flaming droplets/particles is:

d0

Il formato per la classificazione di reazione al fuoco per i prodotti da costruzione eccetto i pavimenti è la seguente:
The format of the reaction to fire classification for construction products except flooring is:

Comportamento al fuoco <i>Fire behaviour</i>		Sviluppo di fumo <i>Smoke production</i>			Parti infiammate <i>Flaming droplets</i>	
B	-	s	1	-	d	0

6.3 Campo di applicazione / Field of application

Questa classificazione è valida per le seguenti condizioni di impiego /
This classification is valid for the following end use conditions:

- Incollato su supporto incombustibile o cartongesso
Glued on non combustible substrate or gypsum plasterboard
- Senza cavità
Without gap
- Tipo di fissaggio: incollato
Type of fixings: glued

Questa classificazione è anche valida, per i seguenti parametri del prodotto /
This classification is also valid, , for the following product parameters:

- Colore: qualsiasi
Colour: any

- Altre denominazioni commerciali incluse:
Other trade names included:
SERIE HT
Prodotti della SERIE AP (APA print) costituiti da Film vinilico calandrato con adesivo acrilico modificato
Prodotti della SERIE L (Laminazione) costituiti da Film vinilico calandrato con adesivo acrilico modificato

7. LIMITAZIONI / LIMITATIONS

7.1 Avvertimento / Warning

Questo documento non rappresenta un'approvazione di tipo od una certificazione del prodotto
This document does not represent type approval or certification of the product.

La classificazione assegnata al prodotto in questo rapporto è relativa ad una dichiarazione di conformità del fabbricante nel contesto del sistema 3 di attestazione di conformità e marcatura CE ai sensi della direttiva sui prodotti da costruzione.

Il fabbricante ha presentato una dichiarazione, che è conservata in archivio. Questo conferma che il progetto del prodotto non richiede specifici processi, procedure o fasi (p.e. senza aggiunta di ritardanti di fiamma, limitazione del contenuto organico, o aggiunta di cariche) che sono diretti a migliorare la prestazione al fuoco per ottenere la classificazione ottenuta. Come conseguenza il fabbricante ha concluso che il sistema 3 di attestazione è appropriato. Il laboratorio di prova, pertanto, non ha svolto alcun ruolo nel campionamento del prodotto per la prova, anche se conserva riferimenti appropriati, forniti dal fabbricante, a fornire la tracciabilità dei campioni provati.

The classification assigned to the product in this report is appropriate to a declaration of conformity by the manufacturer within the context of system 3 attestation of conformity and CE marking under the Construction Products Directive.

The manufacturer has made a declaration, which is held on file. This confirms that the products design requires no specific processes, procedures or stages (e.g. no addition of flame-retardants, limitation of organic content, or addition of fillers) that are aimed at enhancing the fire performance in order to obtain the classification achieved. As a consequence the manufacturer has concluded that system 3 attestation is appropriate.

The test laboratory has, therefore, played no part in sampling the product for the test, although it holds appropriate references, supplied by the manufacturer, to provide for traceability of the samples tested.

DATA

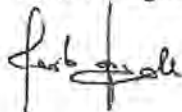
Date

15/12/2014

RESP. DIVISIONE

Division Head

Paolo Fumagalli



RESP. DEL CENTRO

Managing Director

Raoul Gatti

